8GF70-064 premium

Technical data

Q	1		-	-1	
	V			A	
				O.	
-		1	6		

	8GF70-064hh004h	8GF70-064hh005k	8GF70-064hh007k	8GF70-064hh010k	8GF70-064hh016k	8GF70-064hh020k	8GF70-064hh025k	8GF70-064hh035k	8GF70-064hh040k	8GF70-064hh050k	8GF70-064hh070k	8GF70-064hh100k
Gearbox												
Number of gear stages	1	1	1	1	2	2	2	2	2	2	2	2
Gear ratio i	4	5	7	10	16	20	25	35	40	50	70	100
Nominal output torque T _{2N} [Nm]	39	40	37	28	39	39	40	40	39	40	37	28
Max. output torque T _{2max} [Nm]	62	64	59	45	62	62	64	64	62	64	59	45
E-stop torque T _{2stop} [Nm]	120	130	80	90	150	150	150	150	150	150	80	90
Idle torque [Nm] at 20°C and 3000 rpm	0.65	0.5	0.35	0.25	0.45	0.3	0.3	0.2	0.15	0.15	0.15	0.15
Max. average drive speed n _{1N50%} [rpm] at 50% T _{2N} and S1	3200	3800	4500	4500	4500	4500	4500	4500	4500	4500	4500	4500
Max. average drive speed $n_{1N100\%}$ [rpm] at 100% T_{2N} and S1	3000	3600	4500	4500	4500	4500	4500	4500	4500	4500	4500	4500
Max. drive speed n _{1max} [rpm]						14	000					
Max. backlash J _t [arcmin]	3	3	3	3	5	5	5	5	5	5	5	5
Reduced backlash J _t [arcmin] less than							2					
Torsional rigidity C _{t21} [Nm/arcmin]	16	16	16	16	14	14	14	14	14	14	14	14
Tilting rigidity C _{2K} [Nm/arcmin]						1	17					
Max. breakdown torque M _{2Kmax} [Nm]						1-	48					
Max. radial force Fr _{max} [N] for 30,000 h						21	00					
Max. radial force Fr _{max} [N] for 20,000 h						24	100					
Max. axial force Fa _{max} [N] for 30,000 h						38	800					
Max. axial force Fa _{max} [N] for 20,000 h						43	300					
Operating noise L _{PA} [dB(A)]						5	57					
Efficiency at full load ŋ [%]	98	98	98	98	95	95	95	95	95	95	95	95
Min. operating temperature B _{Tempmin} [°C]						-2	25					
Max. operating temperature B _{Tempmax} [°C]						9	90					
Mounting orientation						А	ny					
Protection						IP	65					
Weight m [kg]	1.5	1.5	1.5	1.5	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2
Moment of inertia J ₁ [kgcm ²]	0.192	0.163	0.138	0.125	0.175	0.152	0.151	0.131	0.123	0.122	0.122	0.122

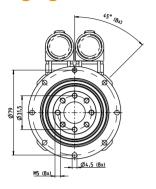
NOTE – Output torque / Max. output torque: This refers to an output shaft speed of $n_2 = 100$ rpm and application factor $K_A = 1$ as well as S1 operating mode for electrical machines and $T = 30^{\circ}$ C, depending on the diameter of the motor shaft. The maximum output torque is only permissible for 30,000 revolutions!

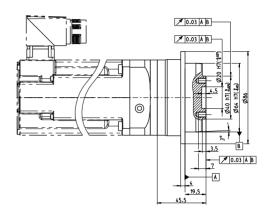
NOTE – E-stop torque: Approved for 1000x

NOTE – Axial / radial force: With reference to the middle of the output shaft; the entries refer to an output shaft speed of n₂ = 100 rpm and application factor K_A = 1 as well as S1 operating mode for electrical machines and T =

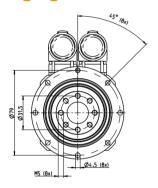
NOTE – Running noise: Noise level at a distance of 1 m; at an output speed of $n_1 = 3000$ rpm without a load; i = 5 **NOTE – Operating temperature:** With reference to the middle of the housing surface **NOTE – Weight:** Planetary gearbox including universal flange (specific weight upon request)

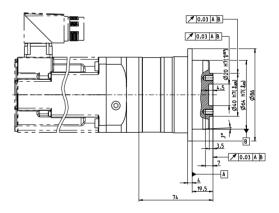
1-stage gear





2-stage gear





Adapter flange - Overview of dimensions

The flange length L completes the diagram for determining the gearbox length.

8GF70-064	8LSA2	8LSA3	8LVA2	8LVA3	8JSA2	8JSA3	8JSA4	80MPH
One-stage								
Flange length L [mm]	32.5	32.5	32.5	42.8	25.5	32.5	42.8	42.5
Flange diameter Q [mm]	70	90	70	90	70	70	90	90
Two-stage								
Flange length L [mm]	32.5	32.5	32.5	42.8	25.5	32.5	42.8	42.5
Flange diameter Q [mm]	70	90	70	90	70	70	90	90