# 8GP50-155 standard

### **Technical data**

Gearbox	8GP50-155hh004klmm	8GP50-155hh005klmm	8GP50-155hh010klmm
Number of gear stages	1	1	1
	·	ı	1
Gear ratio i	4	5	10

	8GP50-155hh004klmm	8GP50-155hh005klmm	8GP50-155hh010klmm	8GP50-155hh016kimm	8GP50-155hh020kimm	8GP50-155hh025klmm	8GP50-155hh040klmm	8GP50-155hh050klmm	8GP50-155hh100klmm
Gearbox									
Number of gear stages	1	1	1	2	2	2	2	2	2
Gear ratio i	4	5	10	16	20	25	40	50	100
Nominal output torque T <sub>2N</sub> [Nm]	460	445	210	460	460	445	460	445	210
Max. output torque T <sub>2max</sub> [Nm]	736	712	336	736	736	712	736	712	336
E-stop torque T <sub>2stop</sub> [Nm]	920	890	420	920	920	890	920	890	420
Idle torque [Nm] at 20°C and 3000 rpm	0.6	0.5	0.45	1.15	1.45	1.1	0.65	0.6	0.65
Max. average drive speed $\rm n_{1N50\%}$ [rpm] at 50% $\rm T_{2N}$ and S1	1800	2150	3000	2900	3000	3000	3000	3000	3000
Max. average drive speed $n_{\rm 1N100\%}$ [rpm] at 100% $T_{\rm 2N}$ and S1	1100	1350	3000	2050	2400	2800	3000	3000	3000
Max. drive speed n <sub>1max</sub> [rpm]					5500				
Max. backlash J <sub>t</sub> [arcmin]	8	8	8	12	12	12	12	12	12
Reduced backlash J <sub>t</sub> [arcmin] less than					0				
Torsional rigidity C <sub>t21</sub> [Nm/arcmin]	38	38	38	41	41	41	41	41	41
Tilting rigidity C <sub>2K</sub> [Nm/arcmin]									
Max. breakdown torque M <sub>2Kmax</sub> [Nm]					0				
Max. radial force Fr <sub>max</sub> [N] for 30,000 h					4600				
Max. radial force Fr <sub>max</sub> [N] for 20,000 h					5200				
Max. axial force Fa <sub>max</sub> [N] for 30,000 h					6000				
Max. axial force Fa <sub>max</sub> [N] for 20,000 h					7000				
Operating noise L <sub>PA</sub> [dB(A)]					70				
Efficiency at full load ŋ [%]	96	96	96	94	94	94	94	94	94
Min. operating temperature B <sub>Tempmin</sub> [°C]					-25				
Max. operating temperature B <sub>Tempmax</sub> [°C]					90				
Mounting orientation									
Protection					IP54				
Weight m [kg]	16.5	16.5	16.5	20.5	20.5	20.5	20.5	20.5	20.5
Moment of inertia J <sub>1</sub> [kgcm <sup>2</sup> ]	7.073	6.046	4.663	6.156	5.194	5.147	4.454	4.442	4.442

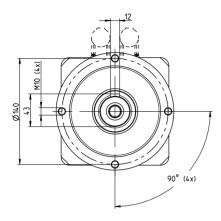
NOTE – Output torque / Max. output torque: This refers to an output shaft speed of  $n_2 = 100$  rpm and application factor  $K_A = 1$  as well as S1 operating mode for electrical machines and  $T = 30^{\circ}$ C, depending on the diameter of the motor shaft. The maximum output torque is only permissible for 30,000 revolutions!

NOTE – E-stop torque: Approved for 1000x

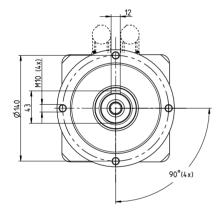
NOTE – Axial / radial force: With reference to the middle of the output shaft; the entries refer to an output shaft speed of n<sub>2</sub> = 100 rpm and application factor K<sub>A</sub> = 1 as well as S1 operating mode for electrical machines and T =

**NOTE – Running noise:** Noise level at a distance of 1 m; at an output speed of  $n_1 = 3000$  rpm without a load; i = 5 **NOTE – Operating temperature:** With reference to the middle of the housing surface **NOTE – Weight:** Planetary gearbox including universal flange (specific weight upon request)

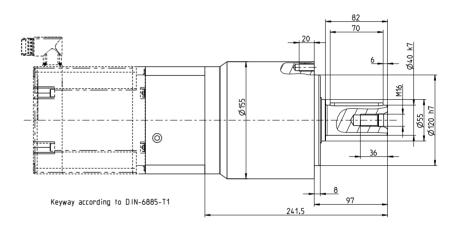
### 1-stage gear



### 2-stage gear

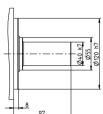


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## **Alternative drive shaft options**





### **Adapter flange - Overview of dimensions**

The flange length L completes the diagram for determining the gearbox length.

				8LSA/	8LSA/					
8GP50-155	8LSA/C4	8LSA/C5	8LSA/C6	C7(3-5)	C7(6-8)	8JSA5	8JSA6	8JSA7	8LSN4	8LSN5
Flange length L [mm]	78.5	78.5	88.5	88.5	108.5	78.5	88.5	108.5	78.5	78.5
Flange diameter Q [mm]	142	142	190	190	190	142	142	190	142	142