X20(c)IF1082-2

1 General information

The interface module can be used to expand the X20 CPU for specific applications. It is equipped with an POW-ERLINK interface.

The interface has two RJ45 sockets. Both connections lead to an integrated hub. This makes it easy to create daisy-chain connections using POWERLINK.

- POWERLINK for real-time Ethernet communication
- Integrated hub for efficient cabling
- Configurable ring redundancy
- Poll response chaining
- Dynamic Node Allocation (DNA)

2 Coated modules

Coated modules are X20 modules with a protective coating for the electronics component. This coating protects X20c modules from condensation and corrosive gases.
The modules' electronics are fully compatible with the corresponding X20 modules.

For simplification purposes, only images and module IDs of uncoated modules are used in this data sheet.

The coating has been certified according to the following standards:

- Condensation: BMW GS 95011-4, 2x 1 cycle
- Corrosive gas: EN 60068-2-60, method 4, exposure 21 days

3 Order data

Model number	Short description	Figure
	X20 interface module communication	
X20IF1082-2	X20 interface module, 1 POWERLINK interface, managing or controlled node, integrated 2-port hub, ring redundancy function PRC function	
X20cIF1082-2	X20 interface module, coated, 1 POWERLINK interface, managing or controlled node, integrated 2-port hub, ring redundancy function PRC function	

Table 1: X20IF1082-2, X20cIF1082-2 - Order data

Optional accessories

Model number	Short description
X20CA0E61.xxxxx	POWERLINK/Ethernet connection cable, RJ45 to RJ45, 0.2 to 20 m
X20CA0E61.xxxx	POWERLINK/Ethernet connection cable, RJ45 to RJ45, 20 m and longer

4 Technical data

Model number	X20IF1082-2	X20cIF1082-2
Short description		
Communication module	1x POWERLINK (V1/V2) managing or controlled node	
General information		
B&R ID code	0xA7A3	0xE236
Status indicators	Module status, bus function	
Diagnostics		
Module status	Yes, using status LED and software	
Bus function	Yes, using status LED and software	
Power consumption	2 W	
Additional power dissipation caused by actuators (resistive) [W]	-	
Certifications		
CE	Yes	
KC	Yes	-
EAC	Yes	
UL	cULus E115267 Industrial control equipment	
HazLoc	cCSAus 244665 Process control equipment for hazardous locations Class I, Division 2, Groups ABCD, T5	
ATEX	Zone 2, II 3G Ex nA nC IIA T5 Gc IP20, Ta (see X20 user's manual) FTZÚ 09 ATEX 0083X	
DNV GL	Temperature: **B** (0 - 55°C) Humidity: **B** (up to 100%) Vibration: **B** (4 g) EMC: **B** (bridge and open deck)	
LR	ENV1	
KR	Yes	
Interfaces		
Fieldbus	POWERLINK (V1/V2) managing or controlled node	
Type	Type 4 [1]	
Variant	2x shielded RJ45 (hub)	
Line length	Max. 100 m between 2 stations (segment length)	
Transfer rate	100 Mbit/s	
Transfer		
Physical layer	100BASE-TX	
Half-duplex	Yes	
Full-duplex	No	
Autonegotiation	Yes	
Auto-MDI/MDIX	Yes	
Hub propagation delay	0.96 to 1 µs	
Controller	POWERLINK MAC	
Electrical properties		
Electrical isolation	PLC isolated from POWERLINK (X1 and X2)	
Operating conditions		
Mounting orientation		
Horizontal	Yes	
Vertical	Yes	
Installation elevation above sea level		
0 to 2000 m	No limitations	
>2000 m	Reduction of ambient temperature by 0.5°C per 100 m	
Degree of protection per EN 60529	IP20	
Ambient conditions		
Temperature		
Operation		
Horizontal mounting orientation	-25 to 60°C	
Vertical mounting orientation	-25 to 50°C	
Derating	-	
Storage	-40 to 85°C	
Transport	-40 to 85°C	
Relative humidity		
Operation	5 to 95%, non-condensing	Up to 100%, condensing
Storage	5 to 95%, non-condensing	
Transport	5 to 95%, non-condensing	
Mechanical properties		
Slot	In the X20 CPU	In X20c CPU

Table 2: X20IF1082-2, X20cIF1082-2 - Technical data

1)   See Automation Help under "Communication / POWERLINK / General information / Hardware - IF/LS" for more information.

5 LED status indicators

Figure	LED	Color	Status	Description
	S/E	Green/Red		Status/Error LED. The LED indicators are described in section "LED "S/E" (LED "Status/Error")" on page 3.
	L/A X1/X2	Green	On	A link to the remote station has been established.
			Blinking	A link to the remote station has been established. Indicates Ethernet activity is taking place on the bus

5.1 LED "S/E" (LED "Status/Error")

This LED is a green/red dual LED and indicates the state of the POWERLINK interface. The LED states have a different meaning depending on the operating mode of the POWERLINK interface.

5.1.1 Ethernet mode

In this mode, the interface is operated as an Ethernet interface.

LED "S/E"		
Green	**Red**	**Description**
On	Off	The interface is operated as an Ethernet interface.

Table: LED "S/E": Interface in Ethernet mode

5.1.2 POWERLINK V1 mode

LED "S/E"		
Green	**Red**	**Status of the POWERLINK node**
On	Off	The POWERLINK node is running with no errors.
Off	On	A system error occurred. The type of error can be read using the PLC logbook. An irreparable problem has occurred. The system can no longer properly carry out its tasks. This state can only be changed by resetting the module.
Blinking alternately		The POWERLINK managing node has failed. This error code can only occur when operated as a controlled node. This means that the set node number lies within the range 0x01 - 0xFD.
Off	Blinking	System stop. The red blinking LED indicates an error code (see "System stop error codes" on page 5).
Off	Off	The interface is either not active or one of the following states or errors is present: • The device is switched off. • The device is in the startup phase. • The interface or device is not configured correctly in Automation Studio. • The interface or device is defective.

Table 3: LED "S/E": POWERLINK V1 mode
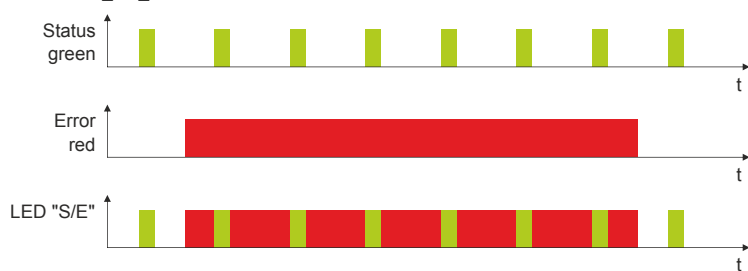
5.1.3 POWERLINK V2 mode

Error message

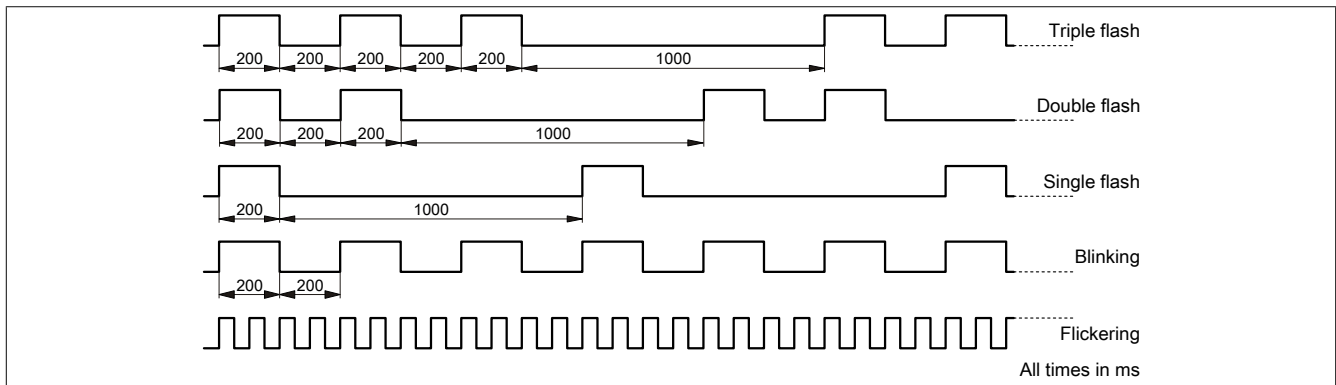| LED "S/E"		
Green	**Red**	**Description**
Off	On	The interface is in error mode (failed Ethernet frames, increased number of collisions on the network, etc.). Note: Several red blinking signals are displayed immediately after the device is switched on. These are not errors, however.
Blinking	On	If an error occurs in the following modes, then the green LED blinks over the red LED: • PRE_OPERATIONAL_1 • PRE_OPERATIONAL_2 • READY_TO_OPERATE Status green Error red LED "S/E"

Table: LED "S/E" - Error message (interface in POWERLINK mode)

Interface status

LED "S/E"		
Green	**Red**	**Description**
Off	Off	**Mode:** NOT_ACTIVE The interface is either in mode NOT_ACTIVE or one of the following modes or errors is present: • The device is switched off. • The device is in the startup phase. • The interface or device is not configured correctly in Automation Studio. • The interface or device is defective. **Managing node (MN)** The network is monitored for POWERLINK frames. If a frame is not received within the configured time window (timeout), the interface immediately enters mode PRE_OPERATIONAL_1. If POWERLINK communication is detected before the time has elapsed, however, the MN is not started. **Controlled node (CN)** The network is monitored for POWERLINK frames. If a frame is not received within the configured time window (timeout), the interface immediately enters mode BASIC_ETHERNET. If POWERLINK communication is detected before this time expires, however, the interface immediately enters mode PRE_OPERATIONAL_1.
Flickering (approx. 10 Hz)	Off	**Mode:** BASIC_ETHERNET The interface is in mode BASIC_ETHERNET. The interface is operated in Ethernet mode. **Managing node (MN)** This mode can only be exited by resetting the controller. **Controlled node (CN)** If POWERLINK communication is detected during this mode, the interface enters mode PRE_OPERATIONAL_1.
Single flash (approx. 1 Hz)	Off	**Mode:** PRE_OPERATIONAL_1 The interface is in mode PRE_OPERATIONAL_1. **Managing node (MN)** The MN is in "reduced cycle" operation. The CNs are configured in this mode. Cyclic communication is not yet taking place. **Controlled node (CN)** The CN can be configured by the MN in this mode. The CN waits until it receives an SoC frame and then switches to mode PRE_OPERATIONAL_2.
	On	**Controlled node (CN)** If the red LED lights up in this mode, this means that the MN has failed.
Double flash (approx. 1 Hz)	Off	**Mode:** PRE_OPERATIONAL_2 The interface is in mode PRE_OPERATIONAL_2. **Managing node (MN)** The MN starts cyclic communication (cyclic input data is not yet evaluated). The CNs are configured in this mode. **Controlled node (CN)** The CN can be configured by the MN in this mode. A command then switches the mode to READY_TO_OPERATE.
	On	**Controlled node (CN)** If the red LED lights up in this mode, this means that the MN has failed.
Triple flash (approx. 1 Hz)	Off	**Mode:** READY_TO_OPERATE The interface is in mode READY_TO_OPERATE. **Managing node (MN)** Cyclic and asynchronous communication. Received PDO data is ignored. **Controlled node (CN)** The configuration of the CN is completed. Normal cyclic and asynchronous communication. The transmitted PDO data corresponds to the PDO mapping. However, cyclic data is not yet evaluated.
	On	**Controlled node (CN)** If the red LED lights up in this mode, this means that the MN has failed.
On	Off	**Mode:** OPERATIONAL The interface is in mode OPERATIONAL. PDO mapping is active and cyclic data is evaluated.
Blinking (approx. 2.5 Hz)	Off	**Mode:** STOPPED The interface is in mode STOPPED. **Managing node (MN)** This mode does not occur for the MN. **Controlled node (CN)** Output data is not being output, and no input data is being provided. This mode can only be reached and exited by a corresponding command from the MN.

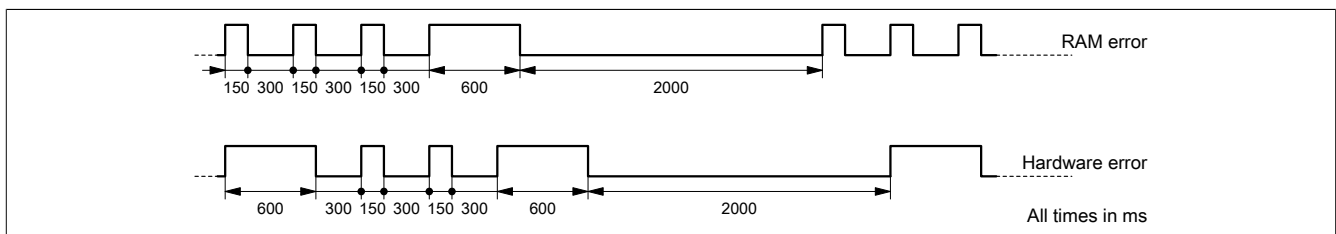Table: LED "S/E" - Interface state (interface in POWERLINK mode)

Blink times

200 200 200 200 200 1000	Triple flash
200 200 200 1000	Double flash
200 1000	Single flash
200 200	Blinking
	Flickering

All times in ms

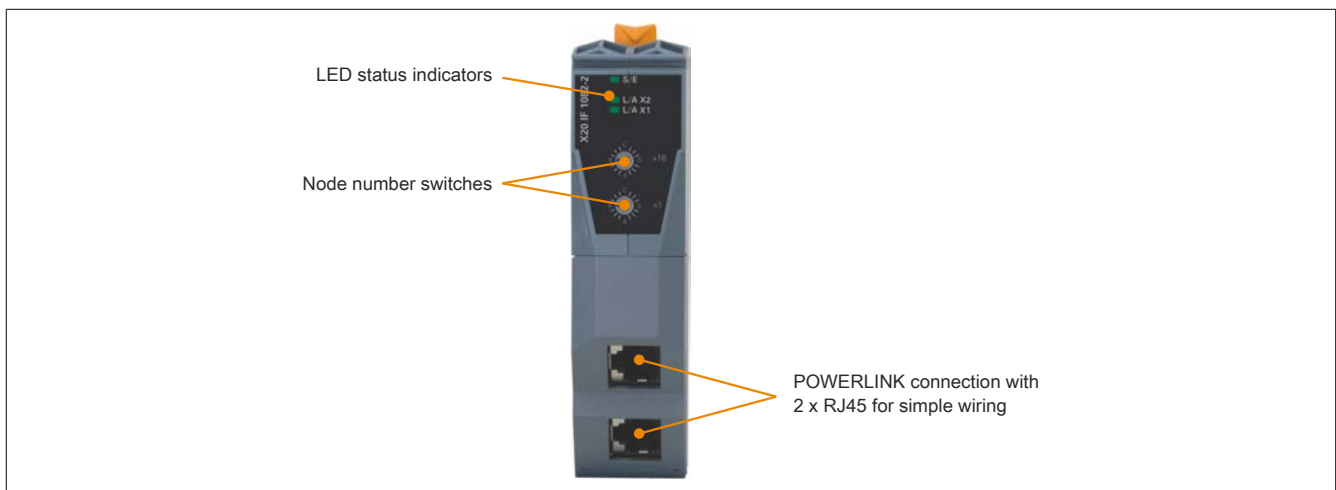### 5.1.4 System stop error codes

A system stop error can occur due to incorrect configuration or defective hardware.

The error code is indicated by LED "S/E" blinking red. The blinking signal of the error code consists of 4 switch-on phases with short (150 ms) or long (600 ms) duration. The error code is repeated every 2 seconds.

150 300 150 300 150 300 600 2000	RAM error
600 300 150 300 150 300 600 2000	Hardware error

All times in ms

Error	Error description
RAM error	The device is defective and must be replaced.
Hardware error	The device or a system component is defective and must be replaced.

6 Operating and connection elements

LED status indicators

Node number switches

POWERLINK connection with
2 x RJ45 for simple wiring

7 POWERLINK node number

The node number for the POWERLINK station is set using the two number switches. The node number can also be directly configured using Automation Studio.

7.1 POWERLINK V1

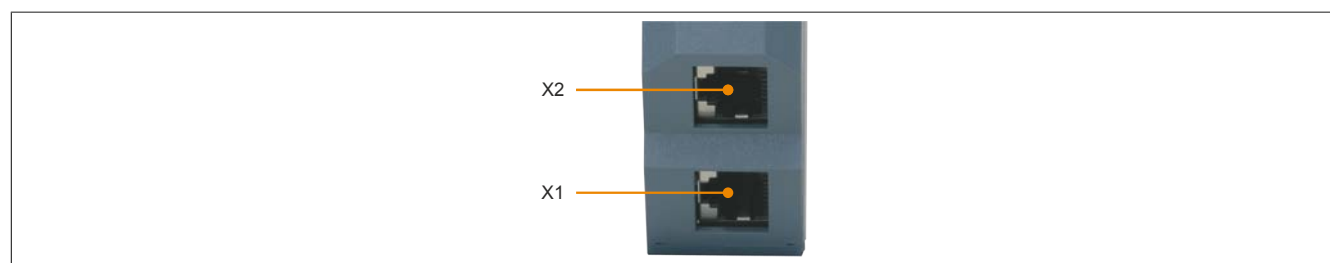| Switch position	Description
0x00	Operation as managing node.
0x01 - 0xFD	Node number of the POWERLINK node. Operation as controlled node.
0xFE - 0xFF	Reserved, switch position not permitted

7.2 POWERLINK V2

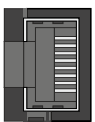| Switch position	Description
0x00	Reserved, switch position not permitted.
0x01 - 0xEF	Node number of the POWERLINK node. Operation as a controlled node (CN).
0xF0	Operation as a managing node (MN).
0xF1 - 0xFF	Reserved, switch position not permitted.

7.3 Ethernet mode

In this mode, the interface is operated as an Ethernet interface. The INA2000 node number is set using the B&R Automation Studio software.

8 Ethernet interface

For information about wiring X20 modules with an Ethernet interface, see section "Mechanical and electrical configuration - Wiring guidelines for X20 modules with Ethernet cables" of the X20 user's manual.

Interface	Pinout		
	Pin	Ethernet	
	1	RXD	Receive data
	2	RXD\	Receive data\
	3	TXD	Transmit data
	4	Termination	
	5	Termination	
	6	TXD\	Transmit data\
	7	Termination	
RJ45 shielded	8	Termination	

9 Firmware

The module comes with preinstalled firmware. The firmware is part of Automation Studio. The module is automatically brought up to this level.

To update the firmware contained in Automation Studio, a hardware upgrade must be performed (see "Project management / Workspace / Upgrades" in Automation Help).