

X20IF1082

1 General information

The interface module can be used to expand the X20 CPU for specific applications. It is equipped with an POWERLINK interface.

The interface has two RJ45 sockets. Both connections lead to an integrated hub. This makes it easy to create daisy-chain connections using POWERLINK.

- POWERLINK for real-time Ethernet communication
- Integrated hub for efficient cabling
- Configurable ring redundancy

2 Order data


Model number	Short description	Figure
X20IF1082	X20 interface module communication X20 interface module, 1 POWERLINK interface, managing or controlled node, integrated 2-port hub, ring redundancy function	

Table 1: X20IF1082 - Order data

Optional accessories

Model number	Short description
X20CA0E61.xxxxx	POWERLINK/Ethernet connection cable, RJ45 to RJ45, 0.2 to 20 m
X20CA0E61.xxxx	POWERLINK/Ethernet connection cable, RJ45 to RJ45, 20 m and longer


3 Technical data

Model number	X20IF1082
Short description	
Communication module	1x POWERLINK (V1/V2) managing or controlled node
General information	
B&R ID code	0x1F1F
Status indicators	Module status, bus function
Diagnostics	
Module status	Yes, using status LED and software
Bus function	Yes, using status LED and software
Power consumption	2 W
Additional power dissipation caused by actuators (resistive) [W]	-
Certifications	
CE	Yes
KC	Yes
EAC	Yes
UL	cULus E115267 Industrial control equipment
HazLoc	cCSAus 244665 Process control equipment for hazardous locations Class I, Division 2, Groups ABCD, T5
ATEX	Zone 2, II 3G Ex nA nC IIA T5 Gc IP20, Ta (see X20 user's manual) FTZU 09 ATEX 0083X
DNV GL	Temperature: B (0 - 55°C) Humidity: B (up to 100%) Vibration: B (4 g) EMC: B (bridge and open deck)
LR	ENV1
KR	Yes
Interfaces	
Fieldbus	POWERLINK (V1/V2) managing or controlled node
Type	Type 3 ¹⁾
Variant	2x shielded RJ45 (hub)
Line length	Max. 100 m between 2 stations (segment length)
Transfer rate	100 Mbit/s
Transfer	
Physical layer	100BASE-TX
Half-duplex	Yes
Full-duplex	No
Autonegotiation	Yes
Auto-MDI/MDIX	Yes
Hub propagation delay	0.96 to 1 µs
Controller	POWERLINK MAC
Electrical properties	
Electrical isolation	PLC isolated from POWERLINK (X1 and X2)
Operating conditions	
Mounting orientation	
Horizontal	Yes
Vertical	Yes
Installation elevation above sea level	
0 to 2000 m	No limitations
>2000 m	Reduction of ambient temperature by 0.5°C per 100 m
Degree of protection per EN 60529	IP20
Ambient conditions	
Temperature	
Operation	
Horizontal mounting orientation	-25 to 60°C
Vertical mounting orientation	-25 to 50°C
Derating	-
Storage	-40 to 85°C
Transport	-40 to 85°C
Relative humidity	
Operation	5 to 95%, non-condensing
Storage	5 to 95%, non-condensing
Transport	5 to 95%, non-condensing
Mechanical properties	
Slot	In the X20 CPU

Table 2: X20IF1082 - Technical data

1) See Automation Help under "Communication / POWERLINK / General information / Hardware - IF/LS" for more information.

4 LED status indicators

Figure	LED	Color	Status	Description
	S/E	Green/Red		Status/Error LED. The LED indicators are described in section "LED "S/E" (LED "Status/Error")" on page 3.
	L/A IFx	Green	On	A link to the remote station has been established.
			Blinking	A link to the remote station has been established. Indicates Ethernet activity is taking place on the bus

4.1 LED "S/E" (LED "Status/Error")

This LED is a green/red dual LED and indicates the state of the POWERLINK interface. The LED states have a different meaning depending on the operating mode of the POWERLINK interface.

4.1.1 Ethernet mode

In this mode, the interface is operated as an Ethernet interface.

LED "S/E"		Description
Green	Red	
On	Off	The interface is operated as an Ethernet interface.

Table: LED "S/E": Interface in Ethernet mode

4.1.2 POWERLINK V1 mode

LED "S/E"		Status of the POWERLINK node
Green	Red	
On	Off	The POWERLINK node is running with no errors.
Off	On	A system error occurred. The type of error can be read using the PLC logbook. An irreparable problem has occurred. The system can no longer properly carry out its tasks. This state can only be changed by resetting the module.
Blinking alternately		The POWERLINK managing node has failed. This error code can only occur when operated as a controlled node. This means that the set node number lies within the range 0x01 - 0xFD.
Off	Blinking	System stop. The red blinking LED indicates an error code (see "System stop error codes" on page 5).
Off	Off	The interface is either not active or one of the following states or errors is present: <ul style="list-style-type: none"> The device is switched off. The device is in the startup phase. The interface or device is not configured correctly in Automation Studio. The interface or device is defective.

Table 3: LED "S/E": POWERLINK V1 mode

4.1.3 POWERLINK V2 mode

Error message

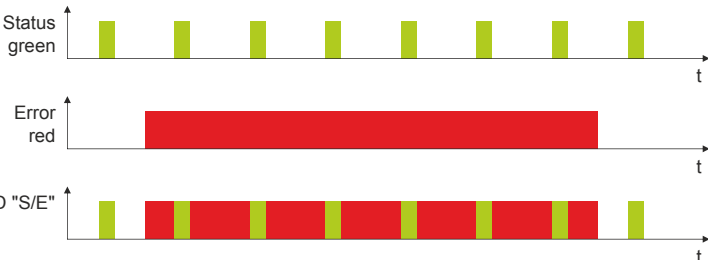
LED "S/E"		Description
Green	Red	
Off	On	The interface is in error mode (failed Ethernet frames, increased number of collisions on the network, etc.). Note: Several red blinking signals are displayed immediately after the device is switched on. These are not errors, however.
Blinking	On	If an error occurs in the following modes, then the green LED blinks over the red LED: <ul style="list-style-type: none"> PRE_OPERATIONAL_1 PRE_OPERATIONAL_2 READY_TO_OPERATE 

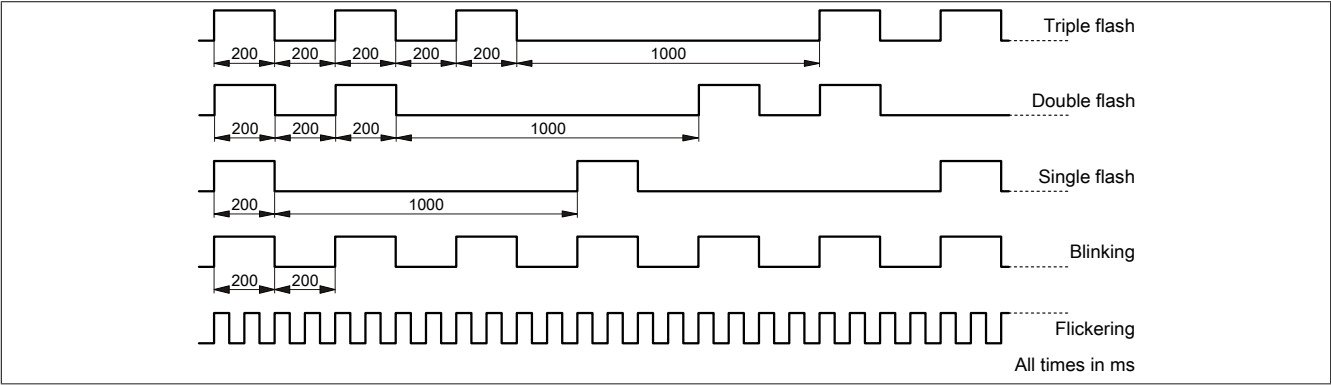
Table: LED "S/E" - Error message (interface in POWERLINK mode)

Interface status

LED "S/E"		Description
Green	Red	
Off	Off	Mode: NOT_ACTIVE The interface is either in mode NOT_ACTIVE or one of the following modes or errors is present: <ul style="list-style-type: none"> The device is switched off. The device is in the startup phase. The interface or device is not configured correctly in Automation Studio. The interface or device is defective. Managing node (MN) The network is monitored for POWERLINK frames. If a frame is not received within the configured time window (timeout), the interface immediately enters mode PRE_OPERATIONAL_1. If POWERLINK communication is detected before the time has elapsed, however, the MN is not started. Controlled node (CN) The network is monitored for POWERLINK frames. If a frame is not received within the configured time window (timeout), the interface immediately enters mode BASIC_ETHERNET. If POWERLINK communication is detected before this time expires, however, the interface immediately enters mode PRE_OPERATIONAL_1.
Flickering (approx. 10 Hz)	Off	Mode: BASIC_ETHERNET The interface is in mode BASIC_ETHERNET. The interface is operated in Ethernet mode . Managing node (MN) This mode can only be exited by resetting the controller. Controlled node (CN) If POWERLINK communication is detected during this mode, the interface enters mode PRE_OPERATIONAL_1.
Single flash (approx. 1 Hz)	Off	Mode: PRE_OPERATIONAL_1 The interface is in mode PRE_OPERATIONAL_1. Managing node (MN) The MN is in "reduced cycle" operation. The CNs are configured in this mode. Cyclic communication is not yet taking place. Controlled node (CN) The CN can be configured by the MN in this mode. The CN waits until it receives an SoC frame and then switches to mode PRE_OPERATIONAL_2.
	On	Controlled node (CN) If the red LED lights up in this mode, this means that the MN has failed.
Double flash (approx. 1 Hz)	Off	Mode: PRE_OPERATIONAL_2 The interface is in mode PRE_OPERATIONAL_2. Managing node (MN) The MN starts cyclic communication (cyclic input data is not yet evaluated). The CNs are configured in this mode. Controlled node (CN) The CN can be configured by the MN in this mode. A command then switches the mode to READY_TO_OPERATE.
	On	Controlled node (CN) If the red LED lights up in this mode, this means that the MN has failed.
Triple flash (approx. 1 Hz)	Off	Mode: READY_TO_OPERATE The interface is in mode READY_TO_OPERATE. Managing node (MN) Cyclic and asynchronous communication. Received PDO data is ignored. Controlled node (CN) The configuration of the CN is completed. Normal cyclic and asynchronous communication. The transmitted PDO data corresponds to the PDO mapping. However, cyclic data is not yet evaluated.
	On	Controlled node (CN) If the red LED lights up in this mode, this means that the MN has failed.
On	Off	Mode: OPERATIONAL The interface is in mode OPERATIONAL. PDO mapping is active and cyclic data is evaluated.
Blinking (approx. 2.5 Hz)	Off	Mode: STOPPED The interface is in mode STOPPED. Managing node (MN) This mode does not occur for the MN. Controlled node (CN) Output data is not being output, and no input data is being provided. This mode can only be reached and exited by a corresponding command from the MN.

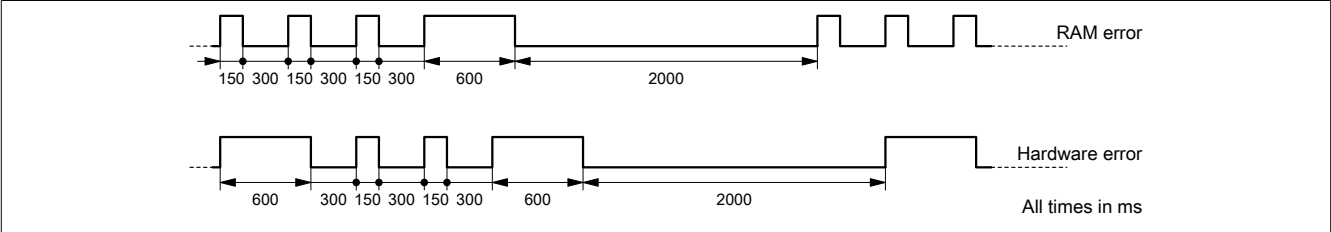
Table: LED "S/E" - Interface state (interface in POWERLINK mode)

Blink times



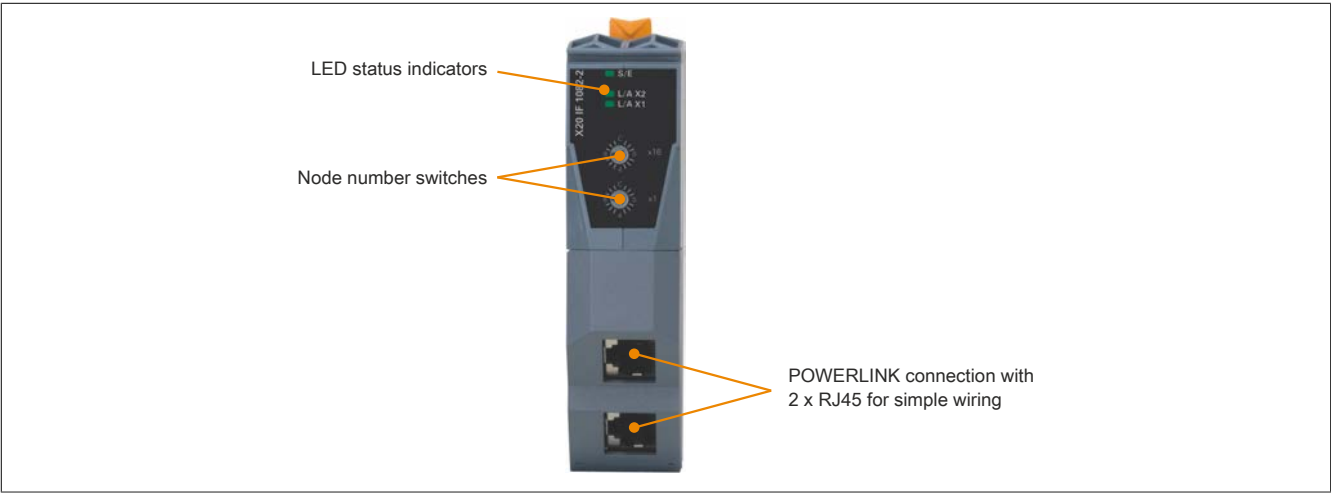
4.1.4 System stop error codes

A system stop error can occur due to incorrect configuration or defective hardware. The error code is indicated by LED "S/E" blinking red. The blinking signal of the error code consists of 4 switch-on phases with short (150 ms) or long (600 ms) duration. The error code is repeated every 2 seconds.



Error	Error description
RAM error	The device is defective and must be replaced.
Hardware error	The device or a system component is defective and must be replaced.

5 Operating and connection elements



6 POWERLINK node number



The node number for the POWERLINK station is set using the two number switches. The node number can also be directly configured using Automation Studio.

6.1 POWERLINK V1

Switch position	Description
0x00	Operation as managing node.
0x01 - 0xFD	Node number of the POWERLINK node. Operation as controlled node.
0xFE - 0xFF	Reserved, switch position not permitted

6.2 POWERLINK V2

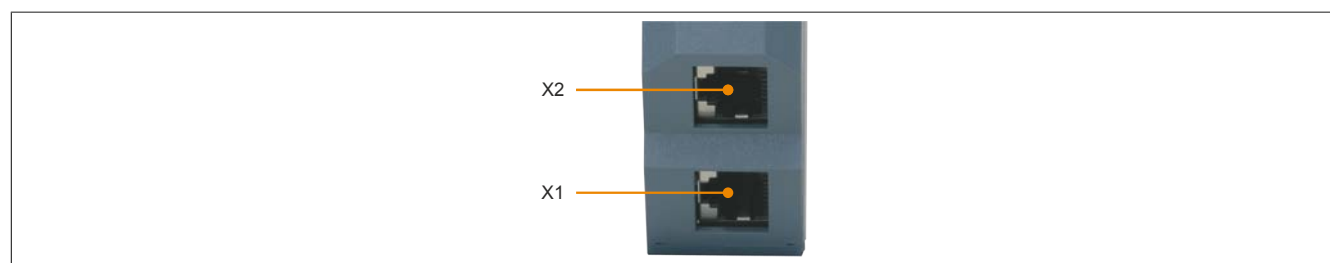
Switch position	Description
0x00	Reserved, switch position not permitted.
0x01 - 0xEF	Node number of the POWERLINK node. Operation as a controlled node (CN).
0xF0	Operation as a managing node (MN).
0xF1 - 0xFF	Reserved, switch position not permitted.

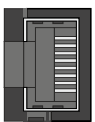
6.3 Ethernet mode

In this mode, the interface is operated as an Ethernet interface. The INA2000 node number is set using the B&R Automation Studio software.

7 Ethernet interface

For information about wiring X20 modules with an Ethernet interface, see section "Mechanical and electrical configuration - Wiring guidelines for X20 modules with Ethernet cables" of the X20 user's manual.



Interface	Pinout		
	Pin	Ethernet	
 RJ45 shielded	1	RXD	Receive data
	2	RXD\	Receive data\
	3	TXD	Transmit data
	4	Termination	
	5	Termination	
	6	TXD\	Transmit data\
	7	Termination	
	8	Termination	

8 Firmware

The module comes with preinstalled firmware. The firmware is part of Automation Studio. The module is automatically brought up to this level.

To update the firmware contained in Automation Studio, a hardware upgrade must be performed (see "Project management / Workspace / Upgrades" in Automation Help).