

# 8CVI045S1HCS0.00-1

## 1 Order data


| Model number       | Short description   | Figure  |
|--------------------|---|---|
|                    | <b>ACOPOSmulti65 inverter modules</b>   |  |
| 8CVI045S1HCS0.00-1 | ACOPOSremote ACOPOSmulti65 inverter module, 4.5 A, HV, IP65, 1x SinCos encoder interface, cold plate mounting   |   |
|                    | <b>Optional accessories</b>   |   |
|                    | <b>1.5 mm² motor cables</b>   |   |
| 8CCM0003.11110-0   | ACOPOSremote motor cable, length 3 m, 4x 1.5 mm² + 2x 2x 0.75 mm², 8-pin female speedtec circular connector size 1, 8-pin male speedtec circular connector, can be used in cable drag chains                            |   |
| 8CCM0005.11110-0   | ACOPOSremote motor cable, length 5 m, 4x 1.5 mm² + 2x 2x 0.75 mm², 8-pin female speedtec circular connector size 1, 8-pin male speedtec circular connector, can be used in cable drag chains                            |   |
| 8CCM0010.11110-0   | ACOPOSremote motor cable, length 10 m, 4x 1.5 mm² + 2x 2x 0.75 mm², 8-pin female speedtec circular connector size 1, 8-pin male speedtec circular connector, can be used in cable drag chains                           |   |
| 8CCM0015.11110-0   | ACOPOSremote motor cable, length 15 m, 4x 1.5 mm² + 2x 2x 0.75 mm², 8-pin female speedtec circular connector size 1, 8-pin male speedtec circular connector, can be used in cable drag chains                           |   |
|                    | <b>8BVE / 8CVI connection cables</b>  |   |
| 8CCH0005.11120-1   | Hybrid cable for connecting 8BVE to 8CVI or 8DI, length 5 m, 2x 2x 0.34 mm² + 4x 0.75 mm² + 5x 2.5 mm², 1x 15-pin female TYCO connector, 1x RJ45 connector, integrated shield fixing, can be used in cable drag chains  |   |
| 8CCH0007.11120-1   | Hybrid cable for connecting 8BVE to 8CVI or 8DI, length 7 m, 2x 2x 0.34 mm² + 4x 0.75 mm² + 5x 2.5 mm², 1x 15-pin female TYCO connector, 1x RJ45 connector, integrated shield fixing, can be used in cable drag chains  |   |
| 8CCH0010.11120-1   | Hybrid cable for connecting 8BVE to 8CVI or 8DI, length 10 m, 2x 2x 0.34 mm² + 4x 0.75 mm² + 5x 2.5 mm², 1x 15-pin female TYCO connector, 1x RJ45 connector, integrated shield fixing, can be used in cable drag chains |   |
|                    | <b>Accessory sets</b>   |   |
| 8CXC000.0000-00    | Accessory set: 1x slot cover for male hybrid connector  |   |
| 8CXM000.0000-00    | ACOPOSremote accessory set: 4x M6x80 mm hex socket head screw for 8CVI power inverter modules   |   |
|                    | <b>Hybrid cables</b>  |   |
| 8CCH0003.11110-1   | Hybrid cable, length 3 m, 2x 2x 0.34 mm² + 4x 0.75 mm² + 5x 2.5 mm², 2x 15-pin female TYCO connector, can be used in cable drag chains  |   |
| 8CCH0003.11130-1   | Hybrid cable, length 3 m, 2x 2x 0.34 mm² + 4x 0.75 mm² + 5x 2.5 mm², 2x 15-pin female TYCO connector, 1x connector insert rotated 180°, can be used in cable drag chains  |   |
| 8CCH0005.11110-1   | Hybrid cable, length 5 m, 2x 2x 0.34 mm² + 4x 0.75 mm² + 5x 2.5 mm², 2x 15-pin female TYCO connector, can be used in cable drag chains  |   |
| 8CCH0010.11110-1   | Hybrid cable, length 10 m, 2x 2x 0.34 mm² + 4x 0.75 mm² + 5x 2.5 mm², 2x 15-pin female TYCO connector, can be used in cable drag chains   |   |
| 8CCH0015.11110-1   | Hybrid cable, length 15 m, 2x 2x 0.34 mm² + 4x 0.75 mm² + 5x 2.5 mm², 2x 15-pin female TYCO connector, can be used in cable drag chains   |   |
| 8CCH0020.11110-1   | Hybrid cable, length 20 m, 2x 2x 0.34 mm² + 4x 0.75 mm² + 5x 2.5 mm², 2x 15-pin female TYCO connector, can be used in cable drag chains   |   |
|                    | <b>One-sided hybrid cables</b>  |   |
| 8CCH0005.11150-1   | Hybrid cable for connecting 8EI to 8CVI or 8DI, length 5 m, 2x 2x 0.34 mm² + 4x 0.75 mm² + 5x 2.5 mm², 1x 15-pin female TYCO connector, 1x RJ45 connector, integrated shield fixing, can be used in cable drag chains   |   |
| 8CCH0007.11150-1   | Hybrid cable for connecting 8EI to 8CVI or 8DI, length 7 m, 2x 2x 0.34 mm² + 4x 0.75 mm² + 5x 2.5 mm², 1x 15-pin female TYCO connector, 1x RJ45 connector, integrated shield fixing, can be used in cable drag chains   |   |

Table 1: 8CVI045S1HCS0.00-1 - Order data

| Model number     | Short description   | Figure |
|------------------|---|--------|
| 8CCH0010.11150-1 | Hybrid cable for connecting 8EI to 8CVI or 8DI, length 10 m, 2x 2x 0.34 mm <sup>2</sup> + 4x 0.75 mm <sup>2</sup> + 5x 2.5 mm <sup>2</sup> , 1x 15-pin female TYCO connector, 1x RJ45 connector, integrated shield fixing, can be used in cable drag chains |        |
| 8CCH0015.11150-1 | Hybrid cable for connecting 8EI to 8CVI or 8DI, length 15 m, 2x 2x 0.34 mm <sup>2</sup> + 4x 0.75 mm <sup>2</sup> + 5x 2.5 mm <sup>2</sup> , 1x 15-pin female TYCO connector, 1x RJ45 connector, integrated shield fixing, can be used in cable drag chains |        |
| 8CCH0020.11150-1 | Hybrid cable for connecting 8EI to 8CVI or 8DI, length 20 m, 2x 2x 0.34 mm <sup>2</sup> + 4x 0.75 mm <sup>2</sup> + 5x 2.5 mm <sup>2</sup> , 1x 15-pin female TYCO connector, 1x RJ45 connector, integrated shield fixing, can be used in cable drag chains |        |
| 8CCH0025.11150-1 | Hybrid cable for connecting 8EI to 8CVI or 8DI, length 25 m, 2x 2x 0.34 mm <sup>2</sup> + 4x 0.75 mm <sup>2</sup> + 5x 2.5 mm <sup>2</sup> , 1x 15-pin female TYCO connector, 1x RJ45 connector, integrated shield fixing, can be used in cable drag chains |        |
|                  | <b>SinCos cables</b>  |        |
| 8CCS0003.11110-0 | ACOPOSremote SinCos cable, length 3 m, 10x 0.14 mm <sup>2</sup> + 2x 0.5 mm <sup>2</sup> , 12-pin female springtec connector, 15-pin male springtec connector, can be used in cable drag chains   |        |
| 8CCS0005.11110-0 | ACOPOSremote SinCos cable, length 5 m, 10x 0.14 mm <sup>2</sup> + 2x 0.5 mm <sup>2</sup> , 12-pin female springtec connector, 15-pin male springtec connector, can be used in cable drag chains   |        |
| 8CCS0010.11110-0 | ACOPOSremote SinCos cable, length 10 m, 10x 0.14 mm <sup>2</sup> + 2x 0.5 mm <sup>2</sup> , 12-pin female springtec connector, 15-pin male springtec connector, can be used in cable drag chains  |        |
| 8CCS0015.11110-0 | ACOPOSremote SinCos cable, length 15 m, 10x 0.14 mm <sup>2</sup> + 2x 0.5 mm <sup>2</sup> , 12-pin female springtec connector, 15-pin male springtec connector, can be used in cable drag chains  |        |
|                  | <b>Threaded caps</b>  |        |
| X67AC0M08        | X67 M8 threaded caps, 50 pcs.   |        |
| X67AC0M12        | X67 M12 threaded caps, 50 pcs.  |        |

Table 1: 8CVI045S1HCS0.00-1 - Order data

## 2 Technical data

| Model number                                       | 8CVI045S1HCS0.00-1   |
|--|--|
| <b>General information</b>                         |  |
| Module type  | ACOPOSremote module  |
| B&R ID code  | 0xB5CB   |
| Current-carrying capacity of 15-pin TYCO connector |  |
| Power contacts                                     | Max. 20 A at 40°C  |
| Cooling and mounting type                          | Cold plate mounting  |
| Certifications                                     |  |
| CE   | Yes  |
| KC   | Yes  |
| UL   | cULus E225616  |
| Functional safety <sup>1)</sup>                    | Power conversion equipment<br>Yes  |
| <b>DC bus connection</b>                           |  |
| Voltage  |  |
| Nominal  | 750 VDC  |
| Continuous power consumption <sup>2)</sup>         | In preparation   |
| Power dissipation depending on switching frequency |  |
| Switching frequency 5 kHz                          | $[0.16 * I_M^2 + 5.6 * I_M + 55 + (P_{out}/750)^2 * 0.25] \text{ W}$                     |
| Switching frequency 10 kHz                         | $[0.49 * I_M^2 + 4.7 * I_M + 95 + (P_{out}/750)^2 * 0.25] \text{ W}$                     |
| Switching frequency 20 kHz                         | $[0.87 * I_M^2 + 10 * I_M + 200 + (P_{out}/750)^2 * 0.25] \text{ W}$                     |
| DC bus capacitance                                 | 35 µF  |
| Variant  | 15-pin male TYCO connector <sup>3)</sup>   |
| Line length  |  |
| Maximum  | 30 m   |
| <b>24 VDC power supply</b>                         |  |
| Input voltage                                      | 24 VDC +20% / -25%   |
| Input capacitance                                  | In preparation   |
| Max. power consumption                             | $10 \text{ W} + P_{24 \text{ V out}} + P_{\text{Holding brake}} + P_{\text{Trigger}}^4)$ |
| Variant  | 15-pin male TYCO connector <sup>3)</sup>   |
| Line length  |  |
| Maximum  | 30 m   |
| <b>24 VDC output</b>                               |  |
| Quantity   | 1  |
| Output voltage                                     | Depends on the 24 VDC power supply   |
| Continuous current                                 | Max. 8 A (max. 4 A per pin)  |

Table 2: 8CVI045S1HCS0.00-1 - Technical data

| Model number   | 8CVI045S1HCS0.00-1   |
|--|--|
| Fuse protection  | Electronic (per pin)   |
| Variant  |  |
| 24 VDC, COM  | M8 connector   |
| Motor connection   |  |
| Quantity   | 1  |
| Continuous power per motor connection <sup>2)</sup>                            | 1.5 kW   |
| Continuous current per motor connection <sup>2)</sup>                          | 4.5 A <sub>eff</sub>   |
| Reduction of continuous current depending on switching frequency <sup>5)</sup> |  |
| Switching frequency 5 kHz  | No reduction <sup>6)</sup>   |
| Switching frequency 10 kHz   | No reduction   |
| Switching frequency 20 kHz   | No reduction   |
| Reduction of continuous current depending on installation elevation            |  |
| Starting at 500 m above sea level  | 0.45 A per 1,000 m   |
| Peak current   | 13.5 A <sub>eff</sub>  |
| Nominal switching frequency  | 5 kHz  |
| Possible switching frequencies <sup>7)</sup>                                   | 5 / 10 / 20 kHz  |
| Electrical stress of connected motor per IEC TS 60034-25 <sup>8)</sup>         | Limit value curve A  |
| Protective measures  |  |
| Overload protection  | Yes  |
| Short circuit and ground fault protection                                      | Yes  |
| Max. output frequency  | 598 Hz <sup>9)</sup>   |
| Variant  |  |
| U, V, W, PE  | 8-pin speedtec connector, size 1                                     |
| Shield connection  | Yes (via connector housing)  |
| Max. motor line length depending on switching frequency                        |  |
| Switching frequency 5 kHz  | 10 m   |
| Switching frequency 10 kHz   | 5 m  |
| Switching frequency 20 kHz   | 5 m  |
| Motor holding brake connection   |  |
| Quantity   | 1  |
| Output voltage <sup>10)</sup>  | 24 VDC +5.8% / -0%   |
| Continuous current   | 1.1 A  |
| Max. internal resistance   | In preparation   |
| Extinction potential   | Approx. 30 V   |
| Max. extinction energy per switching operation                                 | 1.5 Ws   |
| Max. switching frequency   | 0.5 Hz   |
| Protective measures  |  |
| Overload and short-circuit protection  | Yes  |
| Open circuit monitoring  | Yes  |
| Undervoltage monitoring  | Yes  |
| Response threshold for open circuit monitoring                                 | Approx. 0.25 A   |
| Response threshold for undervoltage monitoring                                 | 24 VDC +0% / -4%   |
| Fieldbus   |  |
| Type   | POWERLINK (V1/V2) 100BASE-T (ANSI/IEEE 802.3)                        |
| Variant  | Internal 3-port hub, 2x male 15-pin TYCO connector, 1x M12 connector |
| Line length  | Max. 100 m between two stations (segment length) <sup>11)</sup>      |
| Transfer rate  | 100 Mbit/s   |
| Encoder inputs   |  |
| Quantity   | 1  |
| Type   | SinCos   |
| Module-side connection   | 15-pin female springtec connector                                    |
| Status indicators  | UP/DN LEDs   |
| Electrical isolation   |  |
| Encoder - ACOPOSremote   | No   |
| Encoder monitoring   | Yes  |
| Max. encoder cable length  | 10 m   |
| Encoder power supply   |  |
| Output voltage   | 5 V ±5%  |
| Load capacity  | 300 mA <sup>12)</sup>  |
| Sense lines  | 2, compensation of max. 2 x 0.7 V                                    |
| Protective measures  |  |
| Overload-proof   | Yes  |
| Short-circuit proof  | Yes  |

Table 2: 8CVI045S1HCS0.00-1 - Technical data

| Model number                                  | 8CVI045S1HCS0.00-1                            |
|---|---|
| Sine/Cosine inputs                            |   |
| Signal transmission                           | Differential signals, symmetrical             |
| Signal frequency (-3 dB)                      | DC up to 300 kHz                              |
| Signal frequency (-5 dB)                      | DC up to 400 kHz                              |
| Differential voltage                          | 0.5 to 1.25 V <sub>ss</sub>                   |
| Common-mode voltage                           | Max. ±7 V                                     |
| Terminating resistor                          | 120 Ω   |
| ADC resolution                                | 12-bit  |
| Reference input                               |   |
| Signal transmission                           | Differential signal, symmetrical              |
| Differential voltage for low                  | ≤-0.2 V                                       |
| Differential voltage for high                 | ≥0.2 V  |
| Common-mode voltage                           | Max. ±7 V                                     |
| Terminating resistor                          | 120 Ω   |
| Position                                      |   |
| Resolution @ 1 V <sub>ss</sub> <sup>13)</sup> | Number of encoder lines * 5700                |
| Accuracy <sup>14)</sup>                       | -   |
| Noise <sup>14)</sup>                          | -   |
| Limit switch inputs <sup>15)</sup>            |   |
| Quantity                                      | 2   |
| Circuit                                       | Source  |
| Input resistance                              | 1470 Ω  |
| Electrical isolation                          |   |
| Input - ACOPOSremote                          | No  |
| Input - Input                                 | No  |
| Input voltage                                 |   |
| Minimum                                       | -12 V   |
| Nominal                                       | 5 V   |
| Maximum                                       | 20 V  |
| Switching threshold                           |   |
| Low   | <0.8 V  |
| High  | >2 V  |
| Switching delay                               | Max. 100 µs                                   |
| Enable inputs                                 |   |
| Quantity                                      | 2   |
| Circuit                                       | Sink  |
| Electrical isolation                          |   |
| Input - Inverter module                       | Yes   |
| Input - Input                                 | Yes   |
| Input voltage                                 |   |
| Nominal                                       | 24 VDC  |
| Maximum                                       | 30 VDC  |
| Input current at nominal voltage              | Approx. 30 mA                                 |
| Switching threshold                           |   |
| Low   | <5 V  |
| High  | >15 V   |
| Switching delay at nominal input voltage      |   |
| Enable 1 → 0, PWM off                         | Max. 20.5 ms                                  |
| Enable 0 → 1, ready for PWM                   | Max. 100 µs                                   |
| Modulation compared to ground potential       | Max. ±38 V                                    |
| OSSD signal connections <sup>16)</sup>        | Permissible<br>Max. test pulse length: 500 µs |
| Variant                                       | 15-pin male TYCO connector <sup>3)</sup>      |
| Trigger inputs                                |   |
| Quantity                                      | 2   |
| Circuit                                       | Sink  |
| Electrical isolation                          |   |
| Input - Inverter module                       | No  |
| Input - Input                                 | No  |
| Input voltage                                 |   |
| Nominal                                       | 24 VDC  |
| Maximum                                       | 30 VDC  |
| Switching threshold                           |   |
| Low   | <5 V  |
| High  | >15 V   |
| Input current at nominal voltage              | In preparation                                |
| Switching delay                               |   |
| Rising edge                                   | In preparation                                |
| Falling edge                                  | In preparation                                |
| Modulation compared to ground potential       | In preparation                                |
| Max. line length                              | 30 m  |
| Variant                                       | M8 connector                                  |

Table 2: 8CVI045S1HCS0.00-1 - Technical data

| Model number                           | 8CVI045S1HCS0.00-1           |
|--|------------------------------|
| Sensor/Actuator power supply           |                              |
| Voltage                                | 24 VDC                       |
| Summation current                      | Max. 250 mA <sup>17)</sup>   |
| <b>Support</b>                         |                              |
| Software                               |                              |
| ACP10                                  | V2.35.1 and higher           |
| <b>Electrical properties</b>           |                              |
| Discharge capacitance                  | 0.1 µF                       |
| <b>Operating conditions</b>            |                              |
| Permissible mounting orientations      |                              |
| Hanging vertically                     | Yes                          |
| Horizontal, face up                    | Yes                          |
| Standing horizontally                  | Yes                          |
| Installation elevation above sea level |                              |
| Nominal                                | 0 to 500 m                   |
| Maximum <sup>18)</sup>                 | 4000 m                       |
| Pollution degree per EN 61800-5-1      | 2 (non-conductive pollution) |
| Overvoltage category per EN 61800-5-1  | III                          |
| Degree of protection per EN 60529      | IP65 <sup>19)</sup>          |
| <b>Ambient conditions</b>              |                              |
| Temperature                            |                              |
| Operation                              |                              |
| Nominal                                | 5 to 40°C <sup>20)</sup>     |
| Maximum                                | 60°C                         |
| Storage                                | -25 to 55°C                  |
| Transport                              | -25 to 70°C                  |
| Relative humidity                      |                              |
| Operation                              | 5 to 85%, non-condensing     |
| Storage                                | 5 to 95%, non-condensing     |
| Transport                              | Max. 95% at 40°C             |
| <b>Mechanical properties</b>           |                              |
| Dimensions <sup>21)</sup>              |                              |
| Width                                  | 137 mm                       |
| Height                                 | 287.2 mm                     |
| Depth                                  | 131 mm                       |
| Weight                                 | 4.8 kg                       |

Table 2: 8CVI045S1HCS0.00-1 - Technical data

- 1) Achievable safety classifications (safety integrity level, safety category, performance level) are documented in the user's manual (section "Safety technology").
- 2) Valid under the following conditions: 750 VDC DC bus voltage, 5 kHz switching frequency, 40°C ambient temperature, installation elevation <500 m above sea level, no derating due to cooling type.
- 3) It is important to note that the 15-pin male TYCO connector is designed for max. 20 mating cycles.
- 4) The power consumption  $P_{24V Out}$  corresponds to the portion of the power that is output on the X31 connector on the module.
- 5) Valid under the following conditions: 750 VDC DC bus voltage. The temperature specifications refer to the ambient temperature.
- 6) Value for the nominal switching frequency.
- 7) B&R recommends operating the module at its nominal switching frequency. Operating the module at a higher switching frequency for application-specific reasons reduces the continuous current and increases the CPU utilization.
- 8) If necessary, the stress of the motor isolation system can be reduced by an additional externally wired dv/dt choke. For example, the RWK 305 three-phase dv/dt choke from Schaffner ([www.schaffner.com](http://www.schaffner.com)) can be used. Important: Even when using a dv/dt choke, it is necessary to ensure that an EMC-compatible, low inductance shield connection is used!
- 9) The module's electrical output frequency (SCTRL\_SPEED\_ACT \* MOTOR\_POLEPAIRS) is monitored to protect against dual use in accordance with Council Regulation (EC) 428/2009 | 3A225. If the electrical output frequency of the module exceeds the limit value of 598 Hz uninterrupted for more than 0.5 s, then the current movement is aborted and error 6060 is output ("Power unit: Limit speed exceeded").
- 10) During configuration, it is necessary to check if the minimum voltage can be maintained on the holding brake with the intended wiring. For the operating voltage range of the holding brake, see the user documentation for the motor being used.
- 11) Limited to 30 m when using hybrid cables.
- 12) An additional reserve of 12 mA exists for terminating resistors and limit switch inputs.
- 13) This value does not correspond to the encoder resolution that must be configured in Automation Studio (16384 \* number of encoder lines).
- 14) Limited by the encoder in practice.
- 15) The measurement system offered by Heidenhain with limit switch outputs LIDA 47x, LIDA 48x and LIF4x1 was tested for compatibility. In practice, the cable length is limited by the encoder.
- 16) OSSD (output signal switching device) signals are used to monitor signal lines for short circuits and cross faults.
- 17) The summation current corresponds to the current that is output on the X23A and X24A connectors on the module.
- 18) Continuous operation at an installation elevation of 500 m to 4,000 m above sea level is possible taking the specified reduction of continuous current into account. Requirements that go beyond this must be arranged with B&R.
- 19) The specified degree of protection is only met if all connectors on the module that are not being used are closed with suitable threaded caps or slot covers! Suitable threaded caps or slot covers are available as optional accessories (X67AC0M08, X67AC0M12, 8CXC000.0000-00). The module is delivered with IP20 protection.
- 20) The temperature of the module's mounting surface is not permitted to exceed 60°C.
- 21) The dimensions refer to the actual device dimensions. Make sure to leave additional space above and below the devices for mounting and connections.

### 3 Status indicators

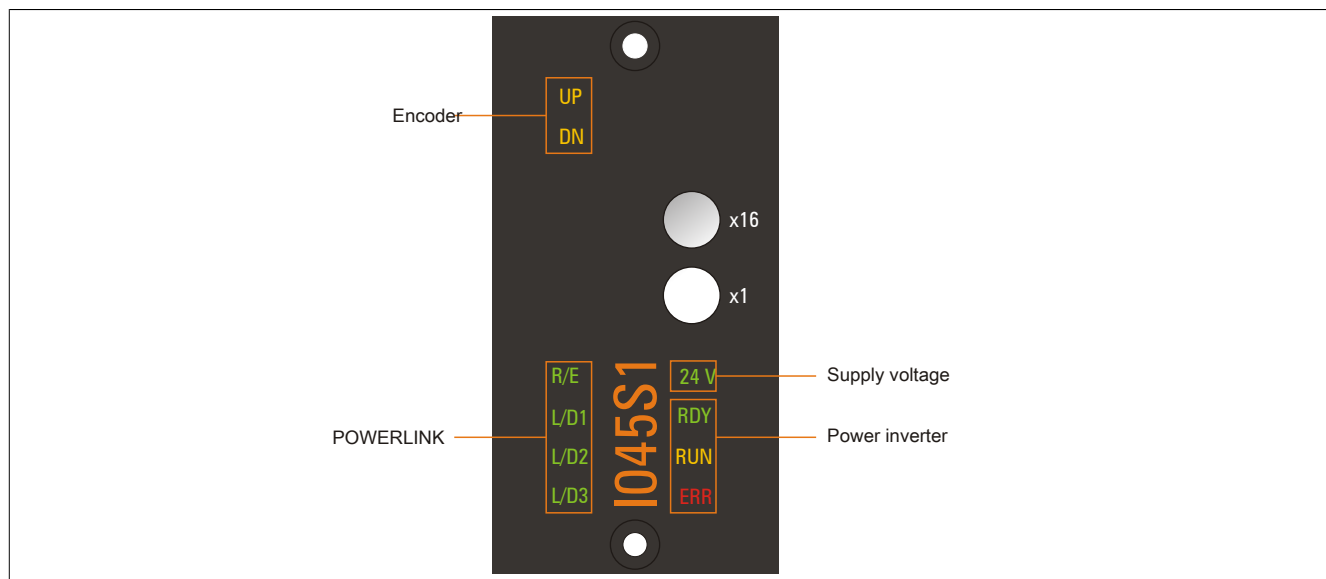


Figure 1: Overview of indicator groups

#### 3.1 LED status indicators

| Status indicator group | Label | Color     | Function                        | Description   |
|------------------------|-------|-----------|---------------------------------|---|
| POWERLINK              | R/E   | Green/Red | Ready/Error                     | see Tab. 4 "POWERLINK - LED status indicators" on page 7  |
|                        | L/D1  | Green     | Link/Data activity on port 1    |   |
|                        | L/D2  | Green     | Link/Data activity on port 2    |   |
|                        | L/D3  | Green     | Link/Data activity on port 3    |   |
| Power inverter         | RDY   | Green     | Ready                           | see Tab. 5 "RDY, RUN, ERR - LED status indicators" on page 7  |
|                        | RUN   | Orange    | Run                             |   |
|                        | ERR   | Red       | Error                           |   |
| Power supply           | 24 V  | Green     | 24 V OK                         | 24 VDC module voltage supply is within the tolerance range.   |
| Encoder                | UP    | Orange    | Encoder direction of rotation + | Indicates that the position of the connected encoder is changing in the positive direction. The faster the encoder position changes, the brighter the LED is lit. |
|                        | DN    | Orange    | Encoder direction of rotation - | Indicates that the position of the connected encoder is changing in the negative direction. The faster the encoder position changes, the brighter the LED is lit. |

Table 3: 8CVI inverter modules - LED status indicators

### 3.2 POWERLINK - LED status indicators

| Label | Color     | Function                     | Description         |   |
|-------|-----------|------------------------------|---------------------|---|
| R/E   | Green/Red | Ready/Error                  | LED off             | The module is not receiving power or initialization of the network interface has failed.  |
|       |           |                              | Solid red           | The POWERLINK node number of the module is 0.   |
|       |           |                              | Blinking red/green  | The client is in an error state (drops out of cyclic operation).  |
|       |           |                              | Blinking green (1x) | The client detects a valid POWERLINK frame on the network.  |
|       |           |                              | Blinking green (2x) | Cyclic operation on the network is taking place, but the client itself is not yet a participant.  |
|       |           |                              | Blinking green (3x) | Cyclic operation of the client is in preparation.   |
|       |           |                              | Solid green         | The client is participating in cyclic operation.  |
|       |           |                              | Flickering green    | The client is not participating in cyclic operation and also does not detect any other stations on the network participating in cyclic operation. |
| L/D1  | Green     | Link/Data activity on port 1 | Solid green         | A physical connection has been established to another station on the network.   |
| L/D2  | Green     | Link/Data activity on port 2 | Solid green         | A physical connection has been established to another station on the network.   |
| L/D3  | Green     | Link/Data activity on port 3 | Solid green         | A physical connection has been established to another station on the network.   |

Table 4: POWERLINK - LED status indicators

### 3.3 RDY, RUN, ERR - LED status indicators

| Label | Color  | Function | Description                  |  |
|-------|--------|----------|------------------------------|--|
| RDY   | Green  | Ready    | Solid green                  | The module is operational and the power stage can be enabled (operating system present and booted, no permanent or temporary errors).  |
|       |        |          | Blinking green <sup>1)</sup> | <p>The module is not ready for operation.</p> <p>Examples:</p> <ul style="list-style-type: none"> <li>No signal on one or both enable inputs</li> <li>DC bus voltage outside the tolerance range</li> <li>Overtemperature on the motor (temperature sensor)</li> <li>Motor feedback not connected or defective</li> <li>Motor temperature sensor not connected or defective</li> <li>Overtemperature on the module (IGBT junction, heat sink, etc.)</li> <li>Disturbance on network</li> </ul> |
| RUN   | Orange | Run      | Solid orange                 | The module's power stage is enabled.   |
| ERR   | Red    | Error    | Solid red <sup>1)</sup>      | <p>There is a permanent error on the module.</p> <p>Examples:</p> <ul style="list-style-type: none"> <li>Permanent overcurrent</li> <li>Invalid data in EPROM</li> </ul>   |

Table 5: RDY, RUN, ERR - LED status indicators

1) Firmware V2.130 and later.

4 Pinouts

Danger!

Before performing service work, disconnect the power supply and wait 5 minutes to ensure that the DC bus of the drive system has discharged. Observe regulations!

Warning!

Drive systems can carry high levels of electrical voltage.  
Never connect or disconnect the connector when voltage is present!

Information:

To satisfy UL/CSA requirements, components of B&R drive systems are only permitted to be wired with copper wires with a permitted wire temperature of at least 75°C.

4.1 Overview

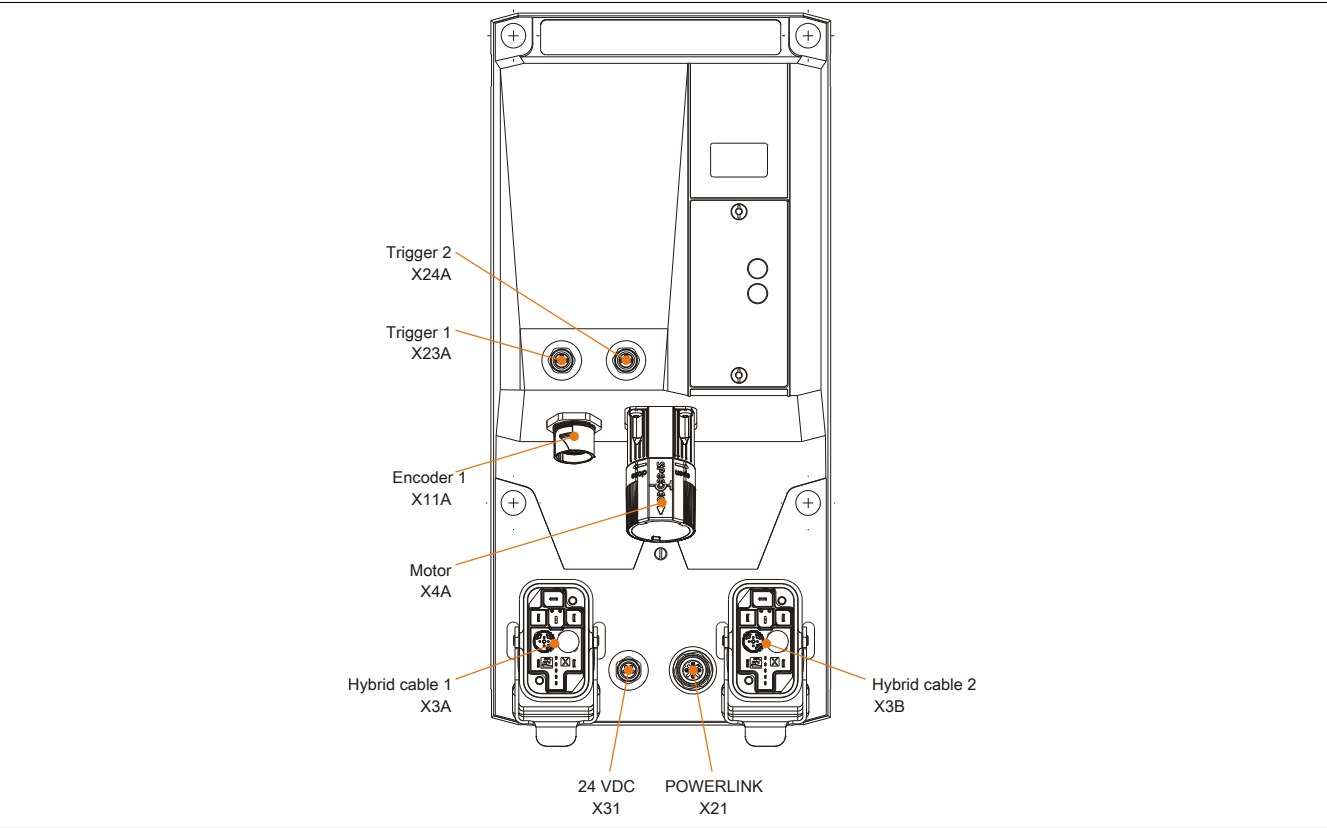


Figure 2: Pinout overview

4.2 X4A (motor connection)

| Figure | Pin | Name | Function                    |
|--------|-----|------|-----------------------------|
|        | 1   | U    | Motor connection U          |
|        | 2   | PE   | Protective ground conductor |
|        | 3   | W    | Motor connection W          |
|        | 4   | V    | Motor connection V          |
|        | A   | T+   | Temperature +               |
|        | B   | T-   | Temperature -               |
|        | C   | B+   | Brake +                     |
|        | D   | B-   | Brake -                     |

Table 6: X4A connector - Pinout



### 4.3 X11A (SinCos encoder connection)

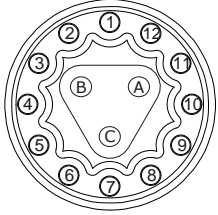
| Figure  | Pin | Description | Function                  |
|---|-----|-------------|---------------------------|
|  | 1   | +5 V        | Encoder power supply +5 V |
|   | 2   | R           | Reference pulse           |
|   | 3   | R\          | Reference pulse inverted  |
|   | 4   | T+          | Temperature sensor +      |
|   | 5   | T-          | Temperature sensor -      |
|   | 6   | Sense-      | Sense input 0 V           |
|   | 7   | COM         | Encoder power supply 0 V  |
|   | 8   | A           | Channel A                 |
|   | 9   | A\          | Channel A inverted        |
|   | 10  | B           | Channel B                 |
|   | 11  | B\          | Channel B inverted        |
|   | 12  | ---         | ---                       |
|   | A   | Limit+      | Positive limit (L1)       |
|   | B   | Limit-      | Negative limit (L2)       |
|   | C   | Sense+      | Sense input +5 V          |

Table 7: X11A SinCos connector - Pinout

### 4.4 X21 (POWERLINK)

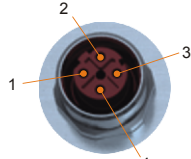
| Figure  | Pin | Description | Function               |
|---|-----|-------------|------------------------|
|  | 1   | TXD         | Transmit data          |
|   | 2   | RXD         | Receive data           |
|   | 3   | TXD\        | Transmit data inverted |
|   | 4   | RXD\        | Receive data inverted  |

Table 8: Connector X21x/X22x - Pinout

### 4.5 X23A, X24A (trigger)

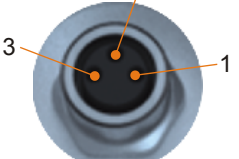
| Figure  | Pin | Description | Function  |
|---|-----|-------------|---|
|  | 1   | +24 V       | Sensor/actuator power supply 24 VDC <sup>1)</sup> |
|   | 3   | GND         | GND   |
|   | 4   | Trigger     | Trigger input                                     |

Table 9: X23A, X24A connector - Pinout

1) Sensors/Actuators are not permitted to be supplied externally.

### 4.6 X31 (24 VDC routing)

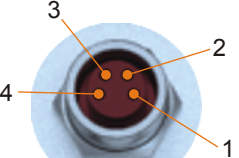
| Figure  | Pin | Description | Function                    |
|---|-----|-------------|-----------------------------|
|  | 1   | 24 VDC I/O  | 24 VDC I/O power supply     |
|   | 2   | 24 VDC I/O  | 24 VDC I/O power supply     |
|   | 3   | GND         | 24 VDC I/O power supply 0 V |
|   | 4   | GND         | 24 VDC I/O power supply 0 V |

Table 10: Connector X31x - Pinout