8BVI0028HWS0.000-1

1 General information

- Integrated uncontrolled standstill and safe stop
- Integrated connection for motor holding brake and temperature sensor
- 2 slots for ACOPOSmulti plug-in modules

2 Order data

Model number	Short description	Figure
	Wall mounting	
8BVI0028HWS0.000-1	ACOPOSmulti inverter module, 3.8 A, HV, wall mounting	
	Required accessories	
	Terminal block sets	
8BZVI0055S0.000-1A	Screw clamp set for ACOPOSmulti 8BVI00xxHxS0 modules: 1x 8TB3104.204G-11, 1x 8TB2104.203L-00, 1x 8TB2106.2010-00, 1x 8TB2108.2010-00	
	Optional accessories	
	Accessory sets	
8BXB000.0000-00	ACOPOSmulti accessory set for encoder buffering consists of the following: 1 lithium battery AA 3.6 V, 1 cover for battery compartment	
	Fan modules	
8BXF001.0000-00	ACOPOSmulti fan module, replacement fan for ACOPOSmulti modules (8BxP/8B0C/8BVI/8BVE/8B0K)	
	Plug-in modules	
8BAC0120.000-1	ACOPOSmulti plug-in module, EnDat 2.1 interface	
8BAC0120.001-2	ACOPOSmulti plug-in module, EnDat 2.2 interface	
8BAC0121.000-1	ACOPOSmulti plug-in module, HIPERFACE interface	
8BAC0122.000-1	ACOPOSmulti plug-in module, resolver interface 10 kHz	
8BAC0123.000-1	ACOPOSmulti plug-in module, incremental encoder and SSI absolute encoder interface for RS422 signals	
8BAC0123.001-1	ACOPOSmulti plug-in module, incremental encoder interface for 5 V single-ended and 5 V differential signals	
8BAC0123.002-1	ACOPOSmulti plug-in module, incremental encoder interface for 24 V single-ended and 24 V differential signals	
8BAC0124.000-1	ACOPOSmulti plug-in module, SinCos interface	
8BAC0125.000-1	ACOPOSmulti plug-in module, SinCos EnDat 2.1/SSI/BiSS interface	
8BAC0130.000-1	ACOPOSmulti plug-in module, 2 digital outputs, 50 mA, max. 62.5 kHz, 2 digital outputs, 500 mA, max. 1.25 kHz, 2 digital inputs 24 VDC	
8BAC0130.001-1	ACOPOSmulti plug-in module, 2 digital outputs, 50 mA, max. 62.5 kHz, 4 digital outputs, 500 mA, max. 1.25 kHz	
8BAC0132.000-1	ACOPOSmulti plug-in module, 4 analog inputs ±10 V	
8BAC0133.000-1	ACOPOSmulti plug-in module, 3 RS422 outputs for ABR encoder emulation, 1 MHz	
	POWERLINK/Ethernet cables	
X20CA0E61.00020	POWERLINK/Ethernet connection cable, RJ45 to RJ45, 0.2 m	
X20CA0E61.00025	POWERLINK/Ethernet connection cable, RJ45 to RJ45, 0.25 m	
X20CA0E61.00030	POWERLINK/Ethernet connection cable, RJ45 to RJ45, 0.3 m	
X20CA0E61.00035	POWERLINK/Ethernet connection cable, RJ45 to RJ45, 0.35 m	
X20CA0E61.00050	POWERLINK/Ethernet connection cable, RJ45 to RJ45, 0.5 m	
X20CA0E61.00100	POWERLINK/Ethernet connection cable, RJ45 to RJ45, 1 m	
	Shield component sets	
8SCS000.0000-00	ACOPOSmulti shield component set: 1 shield plate 1x type 0, 1 hose clamp, B 9 mm, D 12-22 mm	
8SCS002.0000-00	ACOPOSmulti shield component set: 1x clamping plate; 2x clamps D 4-13.5 mm; 4x screws	
8SCS005.0000-00	ACOPOSmulti shield component set: 1x slot cover/shield plate	
8SCS009.0000-00	ACOPOSmulti shield component set: 1x ACOPOSmulti holding plate SK8-14, 1x shield connection clamp SK14	
	Terminal blocks	
8TB2104.203L-00	4-pin screw clamp, single row, spacing: 5.08 mm, label 3: T- T + B- B+, L keying: 1010	

Table 1: 8BVI0028HWS0.000-1 - Order data

Model number	Short description	Figure
8TB2106.2010-00	6-pin screw clamp, single row, spacing: 5.08 mm, label 1: numbered serially	
8TB2106.2210-00	Push-in terminal block 6-pin, 1-row, spacing: 5.08 mm, label 1: numbered consecutively	
8TB2108.2010-00	8-pin screw clamp, single row, spacing: 5.08 mm, label 1: numbered serially	
8TB3104.204G-11	4-pin screw clamp, single row, spacing: 7.62 mm, label 4: PE W V U, G keying: 0110	

Table 1: 8BVI0028HWS0.000-1 - Order data

3 Technical data

Model number	8BVI0028HWS0.000-1
General information	
B&R ID code	0x26E0
Cooling and mounting method	Wall mounting
Slots for plug-in modules	2
Certifications	
CE	Yes
KC	Yes
UL	cULus E225616 Power conversion equipment
Functional safety[1)]	Yes
DC bus connection	
Voltage	
Nominal	750 VDC
Continuous power consumption [2)]	2.87 kW
Power dissipation depending on switching frequency [3)]	
Switching frequency 5 kHz	$[0.6 * I_M^2 + 1.3 * I_M + 60]$ W
Switching frequency 10 kHz	$[0.97 * I_M^2 + 0.5 * I_M + 110]$ W
Switching frequency 20 kHz	$[1.7 * I_M^2 - 0.7 * I_M + 225]$ W
DC bus capacitance	165 µF
Variant	ACOPOSmulti backplane
24 VDC power supply	
Input voltage	25 VDC ±1.6%
Input capacitance	23.5 µF
Max. power consumption	12 W + P_{SLOT1} + P_{SLOT2} + $P_{24\ V\ Out}$ + $P_{HoldingBrake}$[4)]
Variant	ACOPOSmulti backplane
24 VDC output	
Quantity	2
Output voltage	
DC bus voltage (U_{DC}): 260 to 315 VDC	25 VDC * (U_{DC}/ 315)
DC bus voltage (U_{DC}): 315 to 800 VDC	24 VDC ±6%
Fuse protection	250 mA (slow-blow) electronic, automatic reset
Motor connection	
Quantity	1
Continuous power per motor connection [2)]	2.8 kW
Continuous current per motor connection [2)]	3.8 A_{eff}
Reduction of continuous current depending on switching frequency [5)]	
Switching frequency 5 kHz	No reduction
Switching frequency 10 kHz	No reduction
Switching frequency 20 kHz	0.12 A/K (from 33°C) [6)]
Reduction of continuous current depending on installation elevation	
Starting at 500 m above sea level	0.38 A_{eff} per 1000 m
Peak current	9.5 A_{eff}
Nominal switching frequency	5 kHz
Possible switching frequencies [7)]	5 / 10 / 20 kHz
Electrical stress of connected motor per IEC TS 60034-25 [8)]	Limit value curve A
Protective measures	
Overload protection	Yes
Short circuit and ground fault protection	Yes
Max. output frequency	598 Hz [9)]
Variant	
U, V, W, PE	Male connector
Shield connection	Yes

Table 2: 8BVI0028HWS0.000-1 - Technical data

Model number	8BVI0028HWS0.000-1
Terminal connection cross section	
Flexible and fine-stranded wires	
With wire end sleeves	0.25 to 6 mm²
Approbation data	
UL/C-UL-US	30 to 10 AWG
CSA	28 to 10 AWG
Terminal cable cross section dimension of shield connection	12 to 22 mm
Max. motor line length depending on switching frequency	
Switching frequency 5 kHz	25 m
Switching frequency 10 kHz	25 m
Switching frequency 20 kHz	10 m
Motor holding brake connection	
Quantity	1
Output voltage [10]	24 VDC +5.8% / -0% [11]
Continuous current	1.1 A
Max. internal resistance	0.5 Ω
Extinction potential	Approx. 30 V
Max. extinction energy per switching operation	1.5 Ws
Max. switching frequency	0.5 Hz
Protective measures	
Overload and short-circuit protection	Yes
Open circuit monitoring	Yes
Undervoltage monitoring	Yes
Response threshold for open circuit monitoring	Approx. 0.25 A
Response threshold for undervoltage monitoring	24 VDC +0% / -4%
Enable inputs	
Quantity	2
Wiring	Sink
Electrical isolation	
Input - Inverter module	Yes
Input - Input	Yes
Input voltage	
Nominal	24 VDC
Maximum	30 VDC
Input current at nominal voltage	Approx. 30 mA
Switching threshold	
Low	<5 V
High	>15 V
Switching delay at nominal input voltage	
Enable 1 → 0, PWM off	Max. 20.5 ms
Enable 0 → 1, ready for PWM	Max. 100 µs
Modulation compared to ground potential	Max. ±38 V
OSSD signal connections [12]	permitted Max. test pulse length: 500 µs
Trigger inputs	
Quantity	2
Wiring	Sink
Electrical isolation	
Input - Inverter module	Yes
Input - Input	Yes
Input voltage	
Nominal	24 VDC
Maximum	30 VDC
Switching threshold	
Low	<5 V
High	>15 V
Input current at nominal voltage	Approx. 10 mA
Switching delay	
Rising edge	52 µs ±0.5 µs (digitally filtered)
Falling edge	53 µs ±0.5 µs (digitally filtered)
Modulation compared to ground potential	Max. ±38 V
Electrical characteristics	
Discharge capacitance	0.14 µF
Operating conditions	
Permissible mounting orientations	
Hanging vertically	Yes
Lying horizontally	Yes
Standing horizontally	No
Installation elevation above sea level	
Nominal	0 to 500 m
Maximum [13]	4000 m

Table 2: 8BVI0028HWS0.000-1 - Technical data

Model number	8BVI0028HWS0.000-1
Pollution degree per EN 61800-5-1	2 (non-conductive pollution)
Overvoltage category per EN 61800-5-1	III
Degree of protection per EN 60529	IP20
Environmental conditions	
Temperature	
Operation	
Nominal	5 to 40°C
Maximum [14]	55°C
Storage	-25 to 55°C
Transport	-25 to 70°C
Relative humidity	
Operation	5 to 85%
Storage	5 to 95%
Transport	Max. 95% at 40°C
Mechanical properties	
Dimensions [15]	
Width	53 mm
Height	317 mm
Depth	
Wall mounting	263 mm
Weight	Approx. 2.6 kg
Module width	1

Table 2: 8BVI0028HWS0.000-1 - Technical data

1) Achievable safety classifications (safety integrity level, safety category, performance level) are documented in the user's manual (section "Safety technology").
2) Valid in the following conditions: 750 VDC DC bus voltage, 5 kHz switching frequency, 40°C ambient temperature, installation elevation <500 m above sea level, no derating due to cooling type.
3) I_M ... Current on X5A motor connection [A_{Eff}]
4) P_{SLOT1} ... Max. power consumption P_{8BAC} [W] of the plug-in module in SLOT1 (see the technical data for the respective plug-in module).
   P_{SLOT2} ... Max. power consumption P_{8BAC} [W] of the plug-in module in SLOT2 (see the technical data for the respective plug-in module).
   $P_{24\ V\ Out}$... Power [W] that is output to the connections X2/+24 V Out 1 and X2/+24 V Out 2 on the module (max. 10 W).
5) Valid in the following conditions: 750 VDC DC bus voltage. The temperature specifications refer to the ambient temperature.
6) The module cannot supply the full continuous current at this switching frequency. This unusual value for the ambient temperature, at which derating of the continuous current must be taken into account, ensures that the derating of the continuous current can be determined in the same manner as at other switching frequencies.
7) B&R recommends operating the module at its nominal switching frequency. Operating the module at a higher switching frequency for application-specific reasons reduces the continuous current and increases the CPU load.
8) If necessary, the stress of the motor isolation system can be reduced by an additional externally wired dv/dt choke. For example, the RWK 305 three-phase du/dt choke from Schaffner (www.schaffner.com) can be used. Important: Even when using a dv/dt choke, it is necessary to ensure that an EMC-compatible, low inductance shield connection is used!
9) The module's electrical output frequency (SCTRL_SPEED_ACT * MOTOR_POLEPAIRS) is monitored to protect against dual use in accordance with EC regulation 428/2009 | 3A225. If the electrical output frequency of the module exceeds the limit value of 598 Hz uninterrupted for more than 0.5 s, then the current movement is aborted and error 6060 is output (Power element: Limit speed exceeded).
10) During project development, it is necessary to check if the minimum voltage can be maintained on the holding brake with the specified wiring. The operating voltage range of the holding brake can be found in the user's manual for the respective motor.
11) The specified value is only valid under the following conditions:
   - The 24 VDC supply for the module is provided by an 8B0C auxiliary supply module installed on the same mounting plate.
   - Connection between S1 and S2 (activation of the external holding brake) using a jumper with a max. length of 10 cm.
   If the 24 VDC supply for the module is applied to the mounting plate using an 8BVE expansion module, then the output voltage is reduced because of voltage drops on the expansion cable. In this case, undervoltage monitoring must be disabled.
   If jumpers longer than 10 cm are used to connect S1 and S2, then the output voltage is reduced because of voltage drops on the jumpers.
12) OSSD (output signal switching device) signals are used to monitor signal lines for short circuits and cross faults.
13) Continuous operation at elevations ranging from 500 m to 4000 m above sea level is possible (taking the specified continuous current reductions into consideration). Requirements that go above and beyond this must be arranged with B&R.
14) Continuous operation at ambient temperatures ranging from 40°C to max. 55°C is possible (taking the specified continuous current reductions into consideration), but this will result in a shorter service life.
15) These dimensions refer to the actual device dimensions including the respective mounting plate. Make sure to leave additional space above and below the devices for mounting, connections and air circulation.

4 Overload characteristics

The continuous current for the module is permitted to be exceeded for a short time during operation (dynamic overload).

Overload response: WARNING

When the module exceeds the maximum overload duration, it outputs a warning.

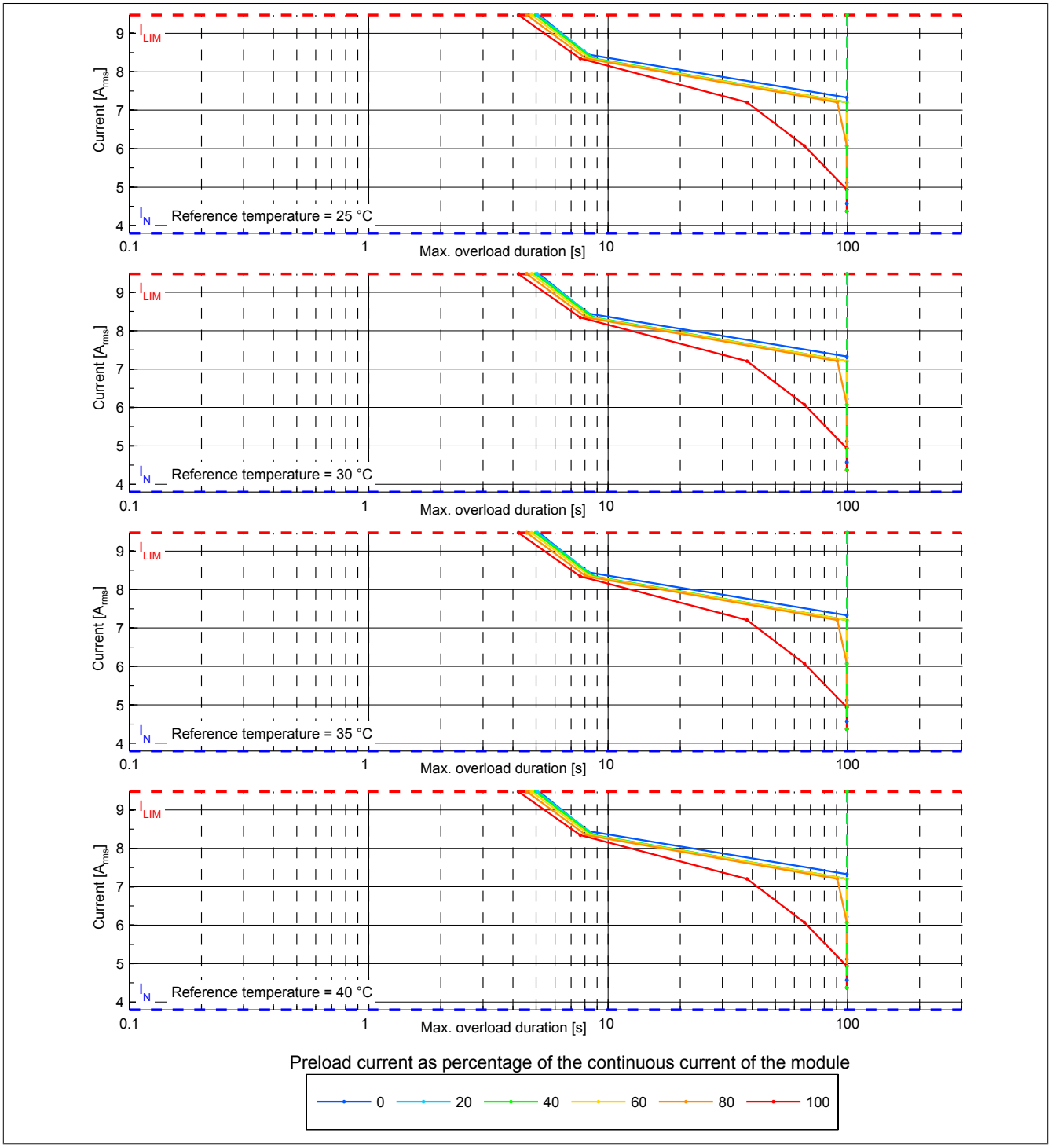


Figure 1: 8BVI0028HWSx.000-1 - Overload characteristics, overload response - WARNING

I_N	Continuous current of the module [A_{rms}]
I_{LIM}	Peak current of the module [A_{rms}]
Mounting type:	Wall mounting
DC bus voltage:	750 V
Switching frequency:	5 kHz
Rotary frequency of current indicator:	20 Hz
Reference temperature:	Ambient temperature of the module

Overload response ERROR + STOP

When the module exceeds the maximum overload duration, it outputs an error and executes a movement stop with current limiting (ERROR + STOP).

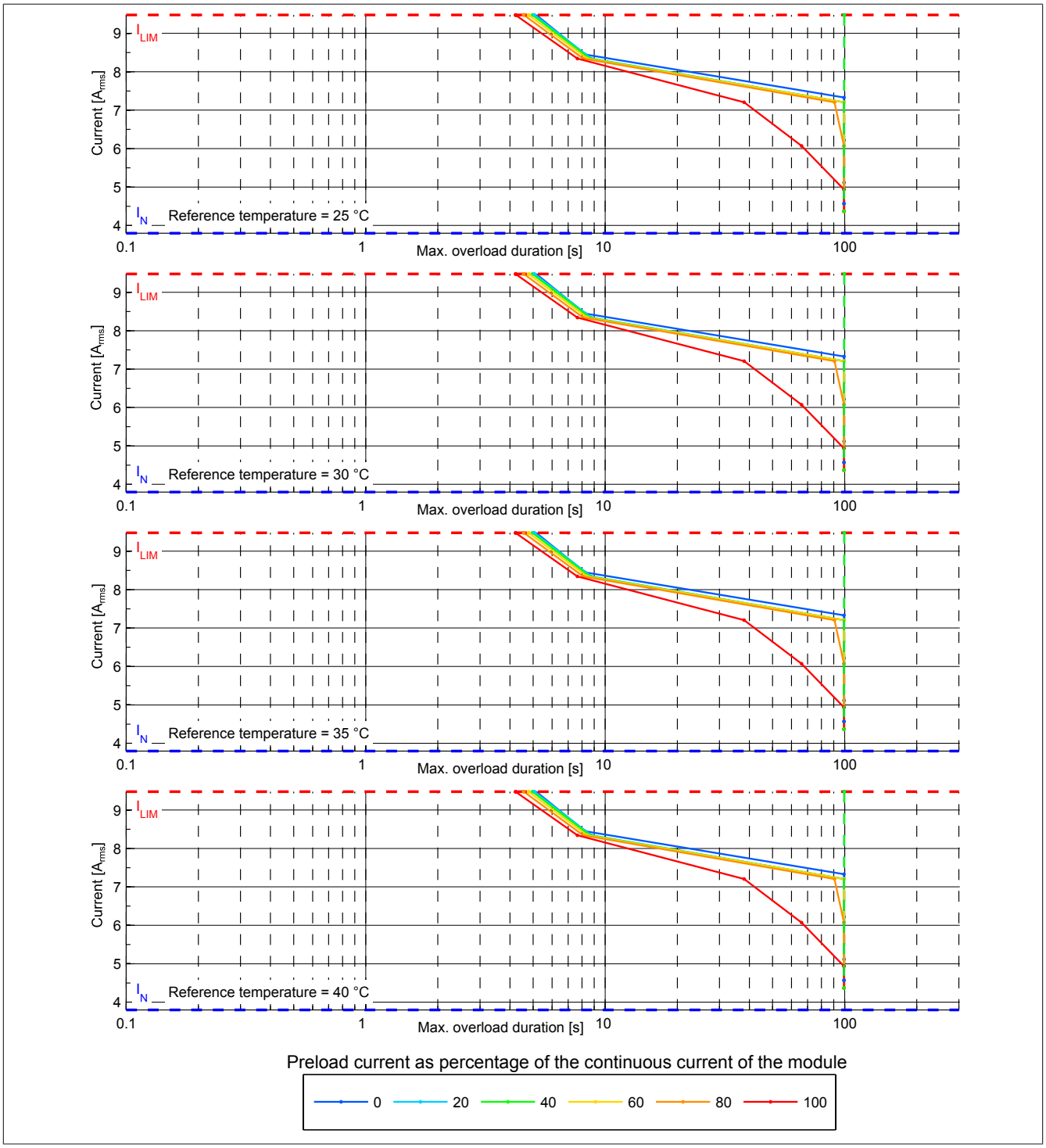


Figure 2: 8BVI0028HWSx.000-1 - Overload characteristics, overload response - ERROR+STOP

I_N	Continuous current of the module [A_{rms}]
I_{LIM}	Peak current of the module [A_{rms}]
Mounting type:	Wall mounting
DC bus voltage:	750 V
Switching frequency:	5 kHz
Rotary frequency of current indicator:	20 Hz
Reference temperature:	Ambient temperature of the module

5 Status indicators

Status indicators are located on the black cover of each module.

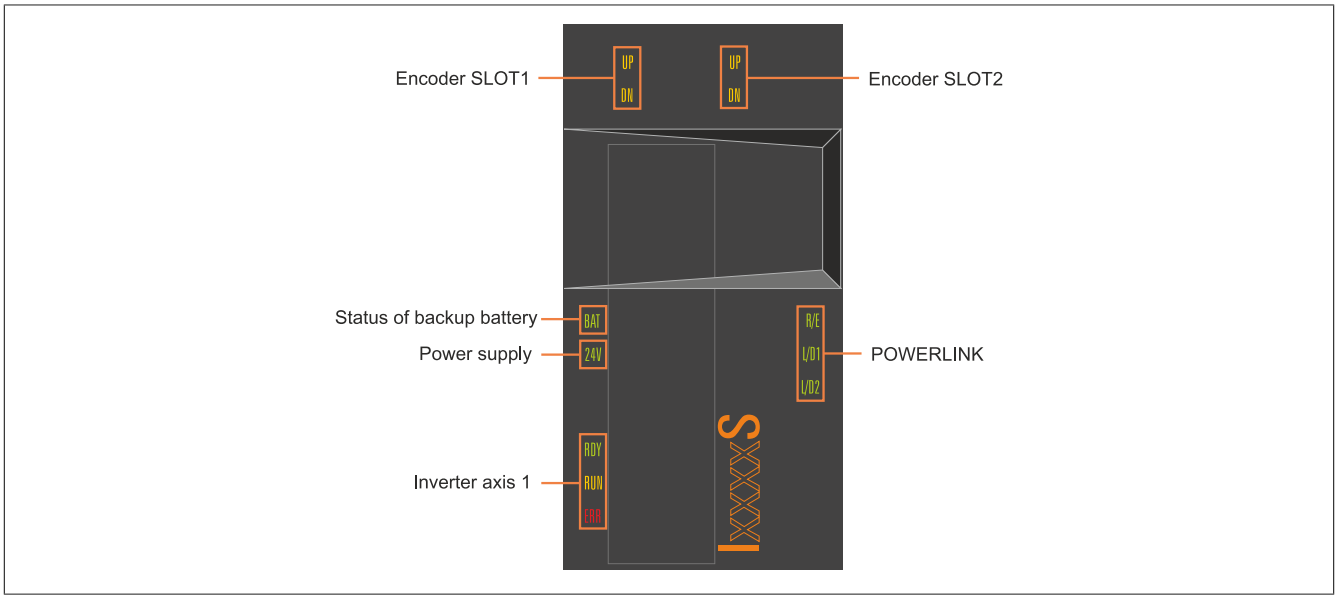


Figure 3: 8BVI inverter modules (1-axis modules) - Status indicator groups

LED status indicators

Status indicator group	Label	Color	Function	Description
POWERLINK	R/E	Green/Red	Ready/Error	see "POWERLINK - LED status indicators" on page 8
	L/D1	Green	Link/Data activity on port 1	
	L/D2	Green	Link/Data activity on port 2	
Inverter axis 1	RDY	Green	Ready	see "RDY, RUN, ERR (8BVI, 8BVP, 8B0P) - LED status indicators" on page 8
	RUN	Orange	Run	
	ERR	Red	Error	
Status of backup battery	BAT	Green/Red	Ready/Error	see "Backup battery - LED status indicators" on page 8
Power supply	24 V	Green	24 V OK	The 24 V module power supply voltage is within the tolerance range.
Encoder SLOT1	UP	Orange	Encoder direction of rotation +	The encoder position of the connected encoder is changing in the positive direction. The faster the encoder position changes, the brighter the LED is lit.
	DN	Orange	Encoder direction of rotation -	The encoder position of the connected encoder is changing in the negative direction. The faster the encoder position changes, the brighter the LED is lit.
Encoder SLOT2	UP	Orange	Encoder direction of rotation +	See encoder SLOT1.
	DN	Orange	Encoder direction of rotation -	

Table 3: 8BVI inverter modules (1-axis modules) - LED status indicators

5.1 RDY, RUN, ERR (8BVI, 8BVP, 8B0P) - LED status indicators

Label	Color	Function	Description	
RDY	Green	Ready	Solid green	The module is operational and the power stage can be enabled (operating system present and booted, no permanent or temporary errors).
			Blinking green [1]	The module is not ready for operation. **Examples:** • No signal on one or both enable inputs • DC bus voltage outside the tolerance range • Overtemperature on the motor (temperature sensor) • Motor feedback not connected or defective • Motor temperature sensor not connected or defective • Overtemperature on the module (IGBT junction, heat sink, etc.) • Disturbance on network
RUN	Orange	Run	Solid orange	The module's power stage is enabled.
ERR	Red	Error	Solid red [1]	There is a permanent error on the module. **Examples:** • Permanent overcurrent • Invalid data in EPROM
			Blinking red	• LED status "Status changes when starting up the operating system loader" on page 9

Table 4: RDY, RUN, ERR (8BVI, 8BVP, 8B0P) - LED status indicators

1) Firmware V2.130 and later.

Information:

The ACOPOSmulti drive system has no way of detecting whether the fans in the fan modules of the mounting plate or the module-internal fans are actually rotating.

5.2 POWERLINK - LED status indicators

Label	Color	Function	Description	
R/E	Green/Red	Ready/Error	LED off	The module is not supplied with power or network interface initialization has failed.
			Solid red	The POWERLINK node number of the module is 0.
			Blinking red/green	The client is in an error state (drops out of cyclic operation).
			Blinking green (1x)	The client detects a valid POWERLINK frame on the network.
			Blinking green (2x)	Cyclic operation on the network is taking place, but the client itself is not yet a participant.
			Blinking green (3x)	Cyclic operation of the client is in preparation.
			Solid green	The client is participating in cyclic operation.
			Flickering green	The client is not participating in cyclic operation and also does not detect any other stations on the network participating in cyclic operation.
L/D1	Green	Link/Data activity Port 1	Solid green	A physical connection has been established to another station on the network.
			Blinking green	Activity on port 1
L/D2	Green	Link/Data activity Port 2	Solid green	A physical connection has been established to another station on the network.
			Blinking green	Activity on port 2

Table 5: POWERLINK - LED status indicators

5.3 Backup battery - LED status indicators

Label	Color	Function	Description	
BAT	Green/Red	Ready/Error	LED off	**Possible causes:** • The voltage of the installed backup battery is within the tolerance range, but an EnDat encoder with backup battery is not connected. • An EnDat encoder with backup battery is connected and registering "Battery OK", but the module's firmware version does not support EnDat encoders with battery backup.
			Solid green	An EnDat encoder with battery backup is connected and registering "Battery OK" (voltage of the installed backup battery is within the tolerance range).
			Solid red	An EnDat encoder with battery backup is connected and registering "Battery not OK". **Possible causes:** • Voltage of the installed backup battery outside of tolerance range • No backup battery installed in module

Table 6: Backup battery - LED status indicators

5.4 Status changes when starting up the operating system loader

The following intervals are used for the LED status indicators:

Block size: 50 ms
Repeats after: 3,000 ms

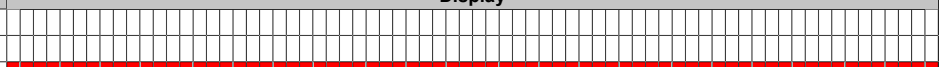
Status	LED	Display
1. Boot procedure for base hardware active	RDY	
	RUN	
	ERR	
2. Network configuration active	RDY	
	RUN	
	ERR	
3. Waiting for network telegram	RDY	
	RUN	
	ERR	
4. Network communication active	RDY	
	RUN	
	ERR	
5. ACOPOS operating system being transferred/burned [1]	RDY	
	RUN	
	ERR	

Table 7: Status changes when starting up the operating system loader

1) Firmware V2.140 and later.

5.5 POWERLINK node number setting Inverter modules

The POWERLINK node number can be set using the two hexadecimal coded rotary switches located behind the module's black cover.

<table>
<tr><th colspan="2">Figure</th><th>Coded rotary switches</th><th>POWERLINK node number</th></tr>
<tr><td rowspan="4"> 
Cover closed</td><td rowspan="4"> 
Cover open</td><td>1</td><td>16s position (high)</td></tr>
<tr><td>2</td><td>1s position (low)</td></tr>
<tr><td colspan="2">A change to the POWERLINK node number only takes effect the next time the ACOPOSmulti drive system is switched on.
Information:
In principle, node numbers between $01 and $FD are permitted.
However, node numbers between $F0 and $FD are intended for future system expansions. To ensure compatibility, these node numbers should be avoided.

Node numbers $00, $FE and $FF are reserved and are therefore not permitted to be set.</td></tr>
</table>

Table 8: Setting the POWERLINK node number

6 Dimension diagram and installation dimensions

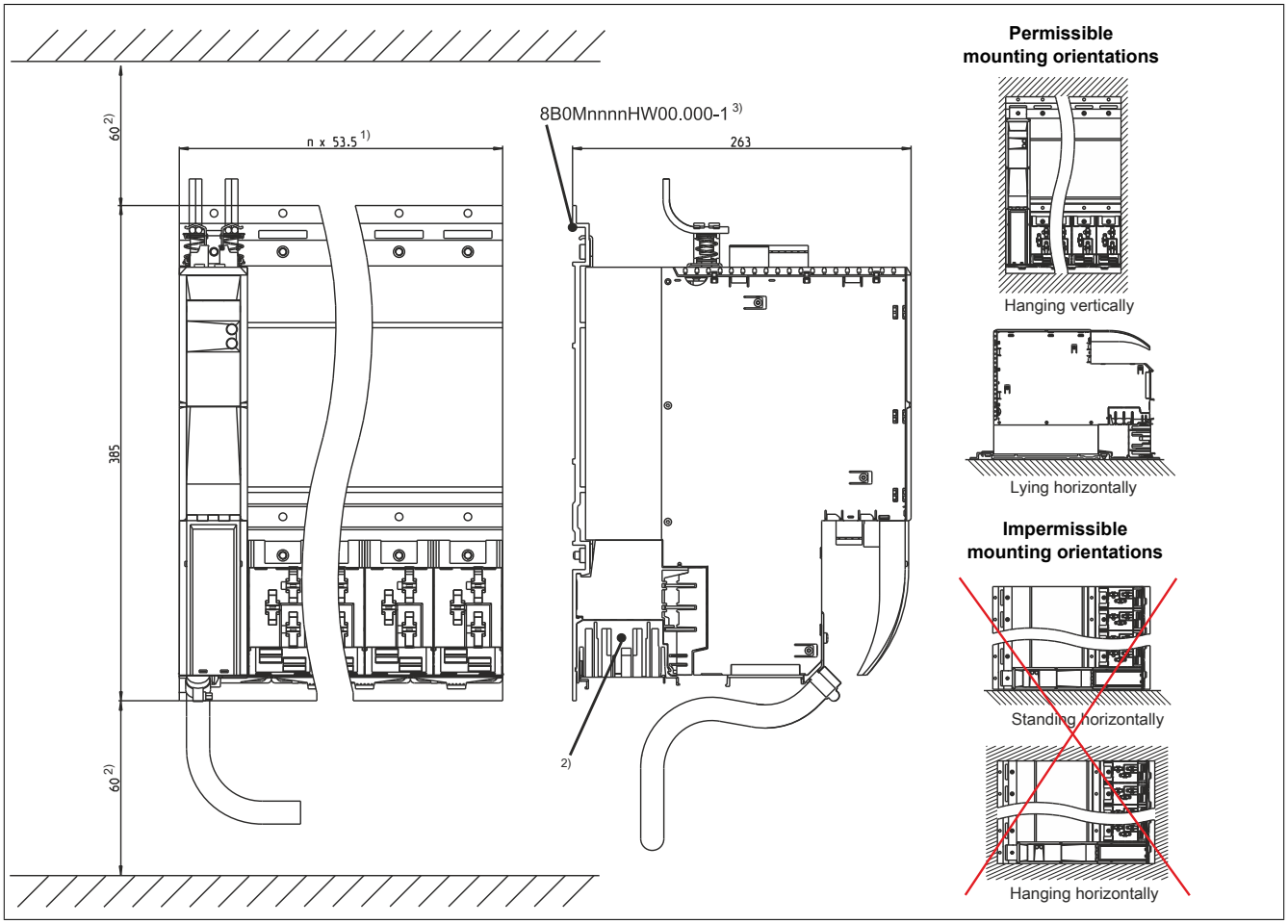


Figure 4: Dimension diagram and installation dimensions

1) n... Number of width units on the mounting plate
2) For sufficient air circulation, a clearance of at least 60 mm must be provided above the mounting plate and below the module.
To ensure that the fan modules in the mounting plate can be replaced easily, at least 250 mm clearance must be available below the module.
3) nnnn indicates the number of slots (e.g. 0160 refers to 16 slots).

7 Wiring

7.1 8BVI0014HxS0.000-1, 8BVI0028HxS0.000-1, 8BVI0055HxS0.xxx-1, 8BVI0110HxS0.000-1

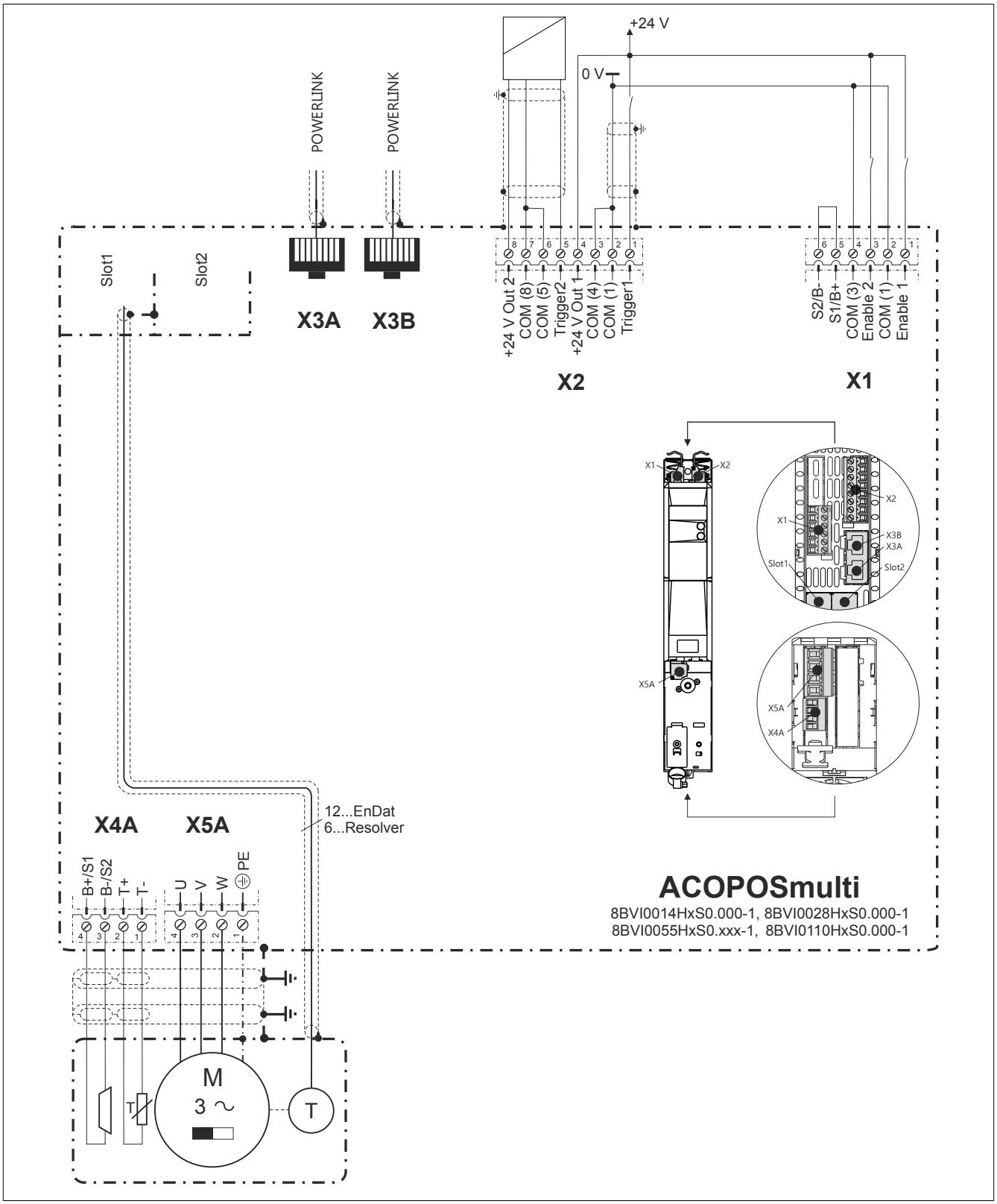


Figure 5: 8BVI0014HxS0.000-1, 8BVI0028HxS0.000-1, 8BVI0055HxS0.xxx-1, 8BVI0110HxS0.000-1 - Pinout overview

7.1.1 Connector X1 - Pinout

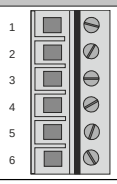
X1	Pin	Description	Function
	1	Enable 1 1)	Axis 1: Enable 1
	2	COM (1)	Axis 1: Enable 1 0 V
	3	Enable 2 1)	Axis 1: Enable 2
	4	COM (3)	Axis 1: Enable 2 0 V
	5	S1/B+ 2)	Axis 1: Brake + / Activation of the external holding brake
	6	S2/B- 2)	Axis 1: Brake - / Activation of the external holding brake

Table 9: Connector X1 - Pinout

1) Wiring is not permitted to exceed a total length of 30 m.
2) If the connection is used to activate the external holding brake (S1/S2), then the wiring is not permitted to exceed a total length of 3 m.
If the holding brake is connected via an additional external relay contact (ground-in e.g. via connections S1/S2) instead of only via the internal transistor, then the internal quenching circuit has no effect! In this case, the customer must make sure that neither the relay contact nor the braking coil are damaged when switching off the brake. This can be done by interconnecting the coil or - better still - interconnecting the contact with a quenching circuit.

Danger!

The connections for the motor temperature sensors and the motor holding brake are safely isolated circuits. These connections are therefore only permitted to be connected to devices or components that have sufficient isolation per IEC 60364-4-41 or EN 61800-5-1.

Caution!

If B+ and B- are swapped when connecting the permanent magnet holding brakes, then the brakes cannot be opened! ACOPOSmulti inverter modules cannot determine if a holding brake is connected with reverse polarity!

7.1.1.1 Wiring the connections for the motor holding brake

Activation of the motor holding brake internally by the ACOPOSmulti inverter module

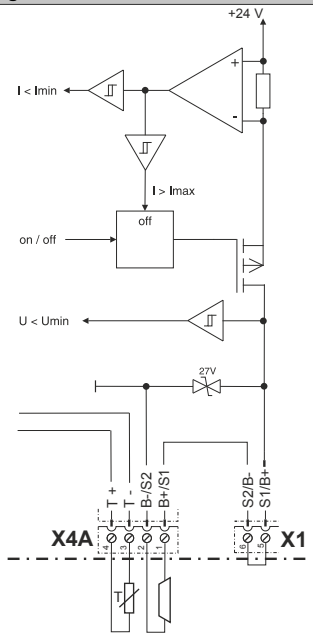
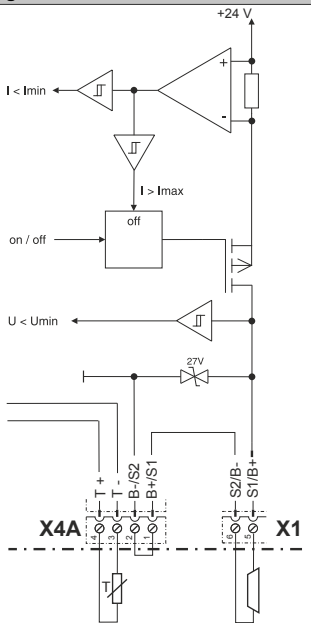
Holding brake connected to connector X4A	Holding brake connected to connector X1	Description
		• **Power supply:** Internally by ACOPOSmulti inverter module • **Activation:** Internally by ACOPOSmulti inverter module • **Monitoring:** Internally by ACOPOSmulti inverter module
Information: **A jumper must be placed between connections S1/B+ and S2/B- on connector X1.**	**Information:** **A jumper must be placed between B+/S1 and B-/S2 on the X4A connector.**	

Table 10: Activation of the motor holding brake internally

Activation of the motor holding brake internally by the ACOPOSmulti inverter module and/or externally by dry contacts

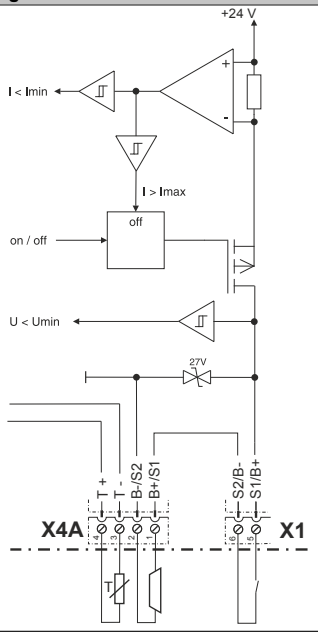
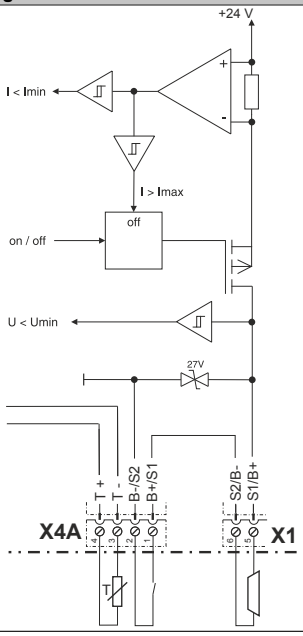
Holding brake connected to connector X4A	Holding brake connected to connector X1	Description
		• **Power supply:** Internally by ACOPOSmulti inverter module • **Activation:** Internally by the ACOPOSmulti inverter module and/or externally by dry contacts[1)] • **Monitoring:** Internally by ACOPOSmulti inverter module **Information:** **Internal monitoring by the ACOPOSmulti inverter module must be configured according to the requirements of the application.[2)]**

Table 11: Activation of the motor holding brake internally and/or externally

1) Activation of the holding brake via external safety circuits is thus possible independently of the control integrated in the ACOPOSmulti inverter.
2) Configuration takes place using ParID 90 (1 ... Internal monitoring active, 5 ... Internal monitoring not active).

7.1.2 Connector X2 - Pinout

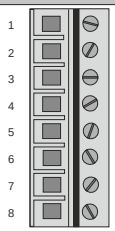
X2	Pin	Description	Function
	1	Trigger1	Trigger 1
	2	COM (1)	Trigger 1 0 V
	3	COM (4)	+24 V output 1 0 V
	4	+24 V Out 1	+24 V output 1
	5	Trigger2	Trigger 2
	6	COM (5)	Trigger 2 0 V
	7	COM (8)	+24 V output 2 0 V
	8	+24 V Out 2	+24 V output 2

Table 12: Connector X2 - Pinout

7.1.3 Connectors X3A, X3B - Pinout

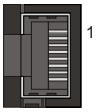
X3A, X3B	Pin	Description	Function
	1	RXD	Receive signal
	2	RXD\	Receive signal inverted
	3	TXD	Transmit signal
	4	Shield	Shield
	5	Shield	Shield
	6	TXD\	Transmit signal inverted
	7	Shield	Shield
	8	Shield	Shield

Table 13: X3A, X3B connectors - Pinout

7.1.4 Connector X4A - Pinout

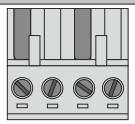
X4A	Description	Function
	T-	Axis 1: Temperature sensor -
	T+	Axis 1: Temperature sensor +
	B-/S2 1)	Axis 1: Brake - / Activation of the external holding brake
	B+/S1 1)	Axis 1: Brake + / Activation of the external holding brake

Table 14: Connector X4A - Pinout

1) If the connection is used to activate the external holding brake (S1/S2), then the wiring is not permitted to exceed a total length of 3 m.
If the holding brake is connected via an additional external relay contact (ground-in e.g. via connections S1/S2) instead of only via the internal transistor, then the internal quenching circuit has no effect! In this case, the customer must make sure that neither the relay contact nor the braking coil are damaged when switching off the brake. This can be done by interconnecting the coil or - better still - interconnecting the contact with a quenching circuit.

Danger!

The connections for the motor temperature sensors and the motor holding brake are safely isolated circuits. These connections are therefore only permitted to be connected to devices or components that have sufficient isolation per IEC 60364-4-41 or EN 61800-5-1.

Caution!

If B+ and B- are swapped when connecting the permanent magnet holding brakes, then the brakes cannot be opened! ACOPOSmulti inverter modules cannot determine if a holding brake is connected with reverse polarity!

Warning!

Temperature sensors are only permitted to be connected to the X4A/T+ and X4A/T- connectors on an ACOPOSmulti module under the following conditions:

- **SLOT1 of the ACOPOSmulti module does not contain an ACOPOSmulti plug-in module to which a temperature sensor is connected on the T+ and T- connections.**

Otherwise, the temperature monitoring functions on the ACOPOSmulti module may become ineffective, which in extreme cases can cause the hardware (e.g. motors) connected to the ACOPOSmulti module to be destroyed!

7.1.4.1 Wiring the connections for the motor holding brake

Activation of the motor holding brake internally by the ACOPOSmulti inverter module

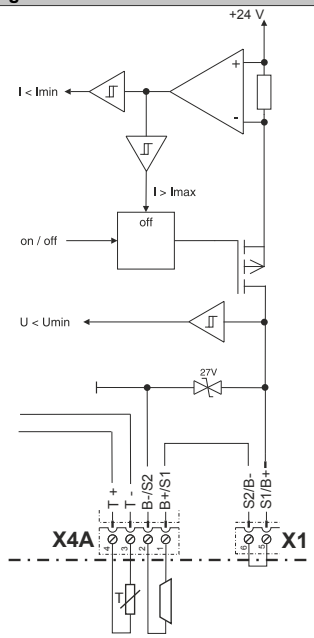
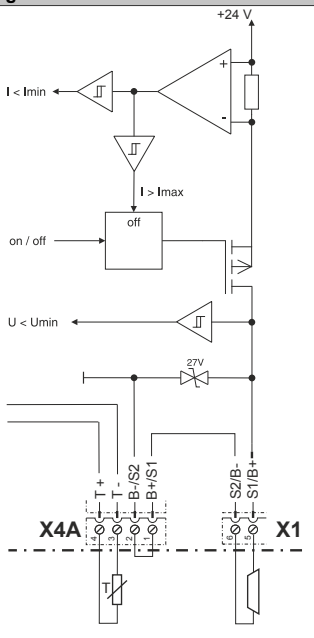
Holding brake connected to connector X4A	Holding brake connected to connector X1	Description
 **Information:** **A jumper must be placed between connections S1/B+ and S2/B- on connector X1.**	 **Information:** **A jumper must be placed between B+/S1 and B-/S2 on the X4A connector.**	• **Power supply:** Internally by ACOPOSmulti inverter module • **Activation:** Internally by ACOPOSmulti inverter module • **Monitoring:** Internally by ACOPOSmulti inverter module

Table 15: Activation of the motor holding brake internally

Activation of the motor holding brake internally by the ACOPOSmulti inverter module and/or externally by dry contacts

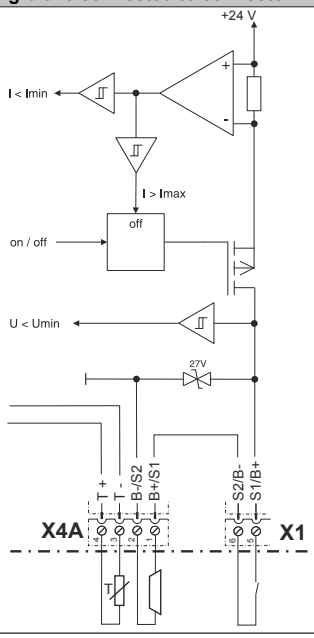
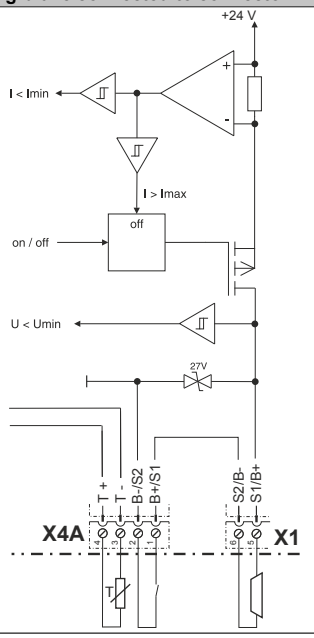
Holding brake connected to connector X4A	Holding brake connected to connector X1	Description
		• **Power supply:** Internally by ACOPOSmulti inverter module • **Activation:** Internally by the ACOPOSmulti inverter module and/or externally by dry contacts[1)] • **Monitoring:** Internally by ACOPOSmulti inverter module **Information:** **Internal monitoring by the ACOPOSmulti inverter module must be configured according to the requirements of the application.[2)]**

Table 16: Activation of the motor holding brake internally and/or externally

1) Activation of the holding brake via external safety circuits is thus possible independently of the control integrated in the ACOPOSmulti inverter.
2) Configuration takes place using ParID 90 (1 ... Internal monitoring active, 5 ... Internal monitoring not active).

7.1.5 Connector X5A - Pinout

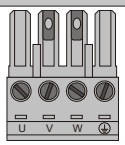
X5A	Description	Function
	⏚	Axis 1: Protective ground conductor
	W	Axis 1: Motor connection W
	V	Axis 1: Motor connection V
	U	Axis 1: Motor connection U

Table 17: Connector X5A - Pinout

Information:

An additional PE wire does not have to be connected to the threaded bolt beside the X5A connector. The PE connection on the male X5A connector is required and sufficient.

7.1.6 Input/Output circuit diagram

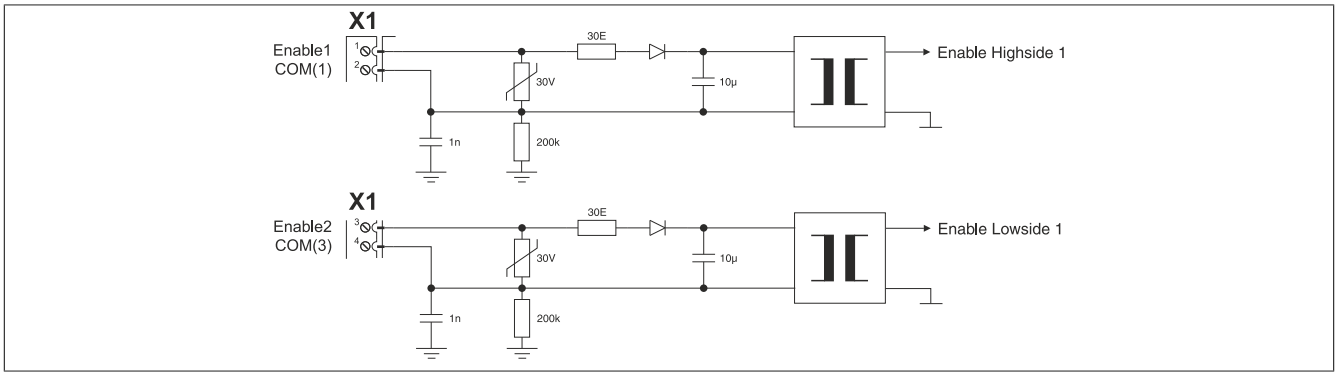


Figure 6: Enable

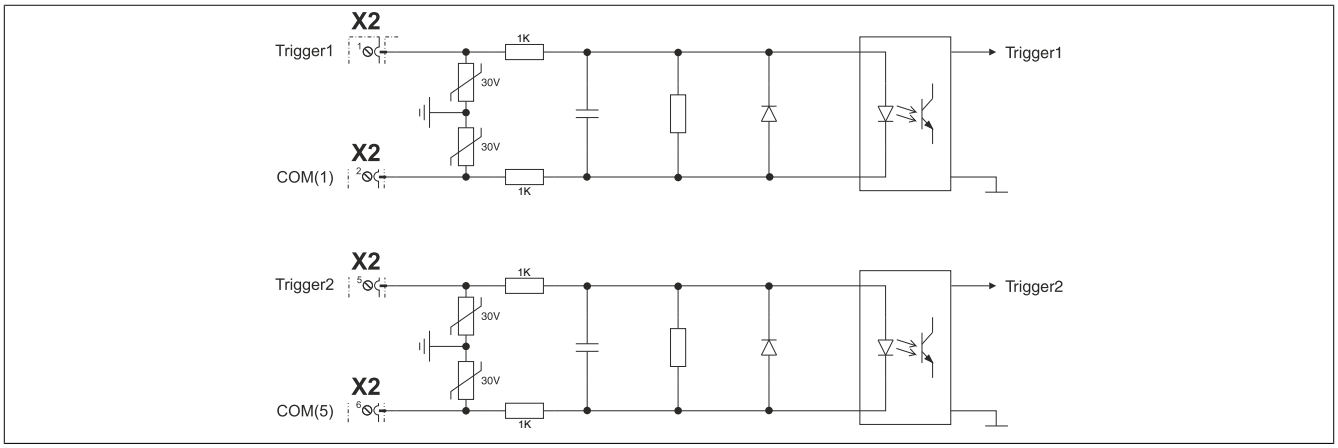


Figure 7: Trigger inputs

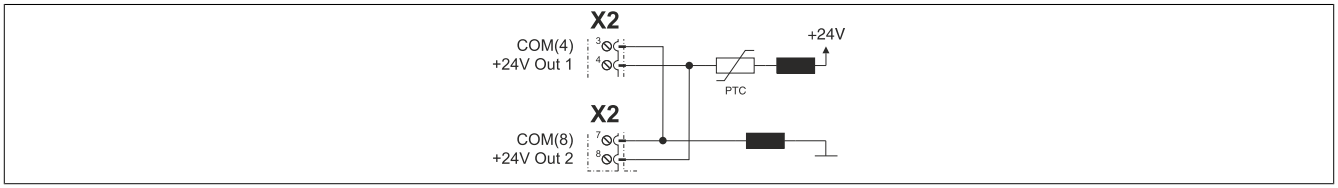


Figure 8: 24 VDC out

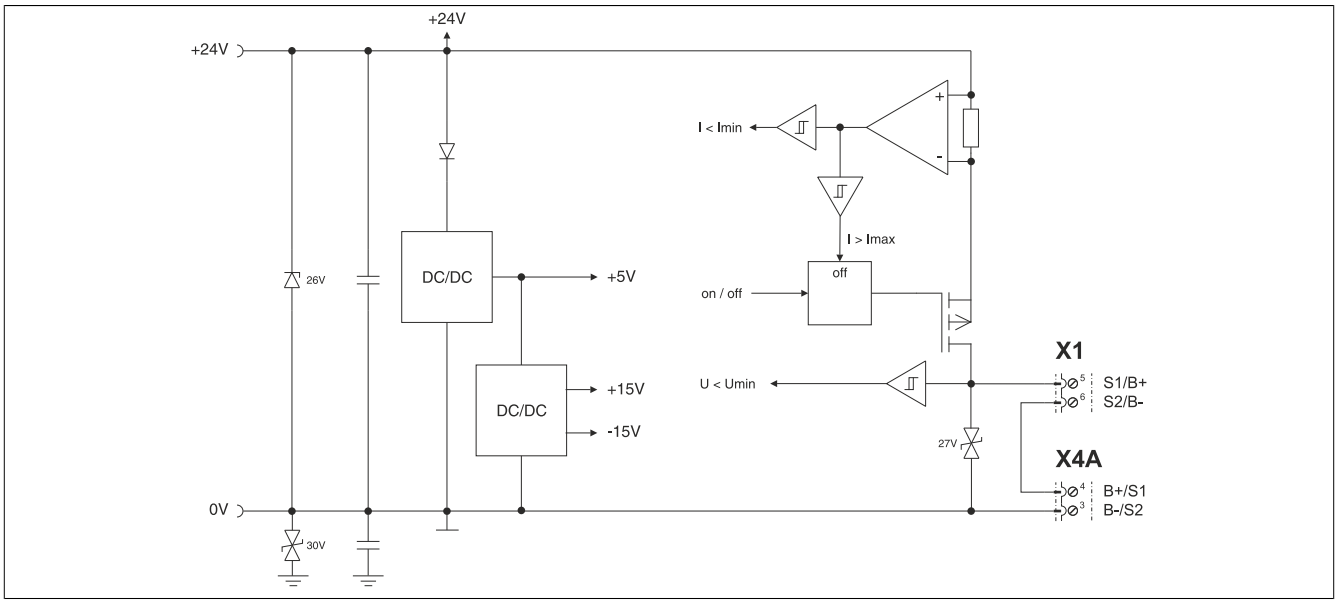


Figure 9: Holding brake

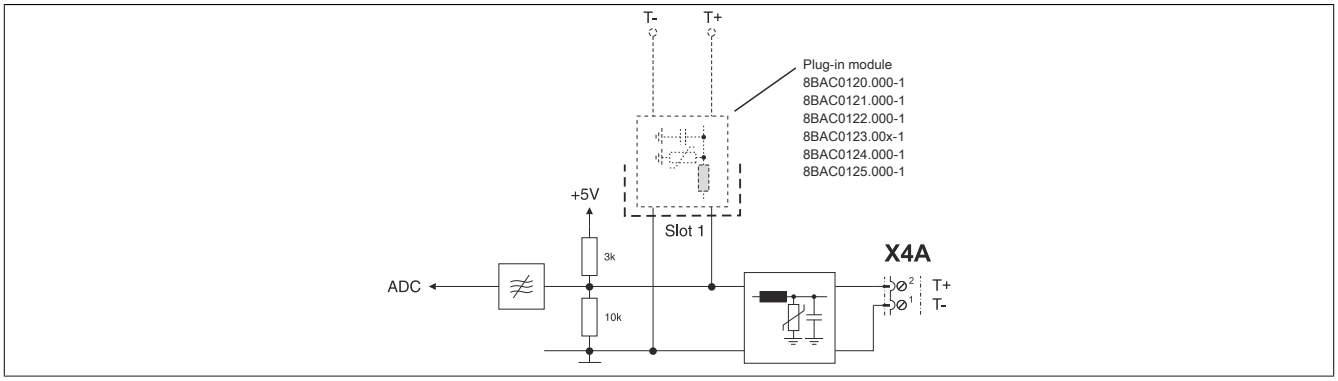


Figure 10: Temperature sensor

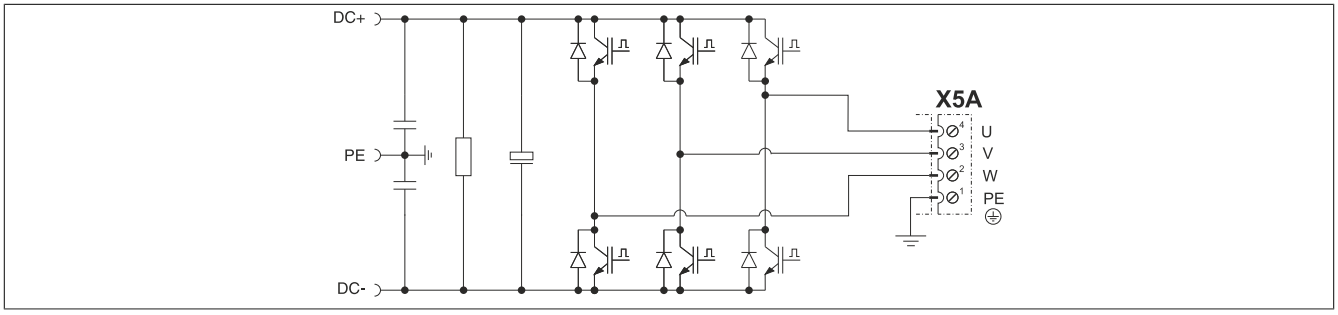


Figure 11: Motor