# 8GP50-070 standard

#### **Technical data**

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A			
	1		
200	1981	111	m/ (G)

	8GP50-070hh003klmm	8GP50-070hh004klmm	8GP50-070hh005klmm	8GP50-070hh008klmm	8GP50-070hh010klmm	8GP50-070hh009klmm	8GP50-070hh012klmm	8GP50-070hh015klmm	8GP50-070hh016klmm	8GP50-070hh020klmm	8GP50-070hh025klmm	8GP50-070hh032klmm	8GP50-070hh040klmm	8GP50-070hh064klmm	8GP50-070hh100klmm
Gearbox															
Number of gear stages	1	1	1	1	1	2	2	2	2	2	2	2	2	2	2
Gear ratio i	3	4	5	8	10	9	12	15	16	20	25	32	40	64	100
Nominal output torque T <sub>2N</sub> [Nm]	28	33	30	18	15	33	33	33	33	33	30	33	30	18	15
Max. output torque T <sub>2max</sub> [Nm]	45	53	48	29	24	53	53	53	53	53	48	53	48	29	24
E-stop torque T <sub>2stop</sub> [Nm]	66	88	80	80	80	88	88	88	88	88	80	88	80	80	80
Idle torque [Nm] at 20°C and 3000 rpm	0.4	0.25	0.2	0.15	0.15	0.15	0.15	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1
Max. average drive speed $n_{1N50\%}$ [rpm] at 50% $T_{2N}$ and S1								4500							
Max. average drive speed $n_{1N100\%}$ [rpm] at $100\%\ T_{2N}$ and S1	3650	4100	4500	4500	4500	4500	4500	4500	4500	4500	4500	4500	4500	4500	4500
Max. drive speed n <sub>1max</sub> [rpm]								13000							
Max. backlash J <sub>t</sub> [arcmin]	10	10	10	10	10	12	12	12	12	12	12	12	12	12	12
Reduced backlash J <sub>t</sub> [arcmin] less than								0							
Torsional rigidity C <sub>t21</sub> [Nm/arcmin]	2.3	2.3	2.3	2.3	2.3	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5
Tilting rigidity C <sub>2K</sub> [Nm/arcmin]								0							
Max. breakdown torque M <sub>2Kmax</sub> [Nm]								0							
Max. radial force Fr <sub>max</sub> [N] for 30,000 h								900							
Max. radial force Fr <sub>max</sub> [N] for 20,000 h								1050							
Max. axial force Fa <sub>max</sub> [N] for 30,000 h								1000							
Max. axial force Fa <sub>max</sub> [N] for 20,000 h								1350							
Operating noise L <sub>PA</sub> [dB(A)]								58							
Efficiency at full load ŋ [%]	96	96	96	96	96	94	94	94	94	94	94	94	94	94	94
Min. operating temperature B <sub>Tempmin</sub> [°C]								-25							
Max. operating temperature B <sub>Tempmax</sub> [°C]								90							
Mounting orientation								Any							
Protection								IP54							
Weight m [kg]	1.5	1.5	1.5	1.5	1.5	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8
Moment of inertia J <sub>1</sub> [kgcm <sup>2</sup> ]	0.157	0.106	0.086	0.068	0.066	0.133	0.128	0.078	0.089	0.076	0.075	0.064	0.064	0.064	0.064

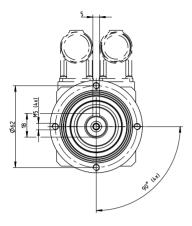
NOTE – Output torque / Max. output torque: This refers to an output shaft speed of  $n_2 = 100$  rpm and application factor  $K_A = 1$  as well as S1 operating mode for electrical machines and  $T = 30^{\circ}$ C, depending on the diameter of the motor shaft. The maximum output torque is only permissible for 30,000 revolutions!

NOTE – E-stop torque: Approved for 1000x

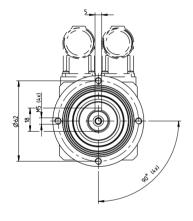
NOTE – Axial / radial force: With reference to the middle of the output shaft; the entries refer to an output shaft speed of n<sub>2</sub> = 100 rpm and application factor K<sub>A</sub> = 1 as well as S1 operating mode for electrical machines and T =

**NOTE – Running noise:** Noise level at a distance of 1 m; at an output speed of  $n_1 = 3000$  rpm without a load; i = 5 **NOTE – Operating temperature:** With reference to the middle of the housing surface **NOTE – Weight:** Planetary gearbox including universal flange (specific weight upon request)

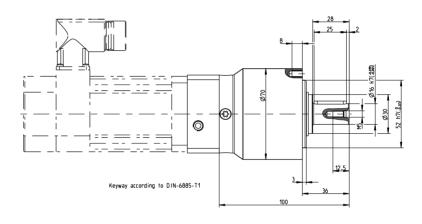
### 1-stage gear



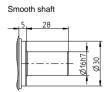
### 2-stage gear



# Keyway according to DIN-6885-T1



# **Alternative drive shaft options**



# **Adapter flange - Overview of dimensions**

The flange length L completes the diagram for determining the gearbox length.

8GP50-070	8LSA2	8LSA3	8LVA2	8LVA3	8JSA2	8JSA3	8JSA4	80MPD	80MPF	80MPH
Flange length L [mm]	25.5	31.2	31.2	41.3	24.2	31.2	41.3	24	24	33.2
Flange diameter Q [mm]	60	90	60	80	60	70	90	60	60	90