## 8GF40-110

## **Technical data**



Gearboxes															
Number of stages 1						2									
Ratio i	3	4	5	8	10	9	12	15	16	20	25	32	40	64	100
Nominal output torque T <sub>2N</sub> [Nm] <sup>1)</sup>	115	155	195	120	95	240	260	230	260		230	260	230	120	95
Max. output torque T <sub>2max</sub> [Nm] <sup>1)</sup>	184	248	312	192	152	384 416 368		41	416 368		416	368	192	152	
Emergency stop torque T <sub>2estop</sub> [Nm] <sup>2)</sup>	230	310	390	240	190	480	520	460	0 520		460	520	460	240	190
No load running torque at 20°C and 3,000 [min <sup>-1</sup> ] [Nm]	1	0.8	0.7	0	.6		0	0.5							
Max. average input speed at 50% $T_{2N}$ and S1 $n_{1N50\%}$ [min <sup>-1</sup> ]	2450	2550	2650	35	600	3200	3200 3300 3500								
Max. average input speed at 100% $\rm T_{2N}$ and S1 $\rm n_{1N100\%}~[min^{\text{-}1}]$		1700		3250		20	00	2650	2650 2450 2900 3500						
Max. input speed n <sub>1max</sub> [min <sup>-1</sup> ]								6500							
Max. backlash j <sub>t</sub> [arcmin]	<8					<12									
Reduced backlash j <sub>t</sub> [arcmin]								-							
Torsional rigidity C <sub>121</sub> [Nm/arcmin]	93					68									
Tilting rigidity C <sub>2K</sub> [Nm/arcmin]								-							
Max. tilting moment M <sub>2KMax</sub> [Nm]								-							
Max. radial force for 30,000 h Fr <sub>max</sub> [N] <sup>3)</sup>						2100									
Max. radial force for 20,000 h Fr <sub>max</sub> [N] <sup>3)</sup>							2400								
Max. axial force for 30,000 h Fa <sub>max</sub> [N] <sup>3)</sup>							3300								
Max. axial force for 20,000 h Fa <sub>max</sub> [N] <sup>3)</sup>							3300								
Running noise L <sub>PA</sub> [dB(A)] <sup>4)</sup>							65								
Efficiency at full load η [%]	96					94									
Min. operating temperature $B_{Tempmin}[^{\circ}C]^{5)}$						-25									
Max. operating temperature B <sub>Tempmax</sub> [°C] <sup>5)</sup>								90							
Mounting orientation								Any							
Protection class							IP 54								
Weight m [Kg]	7						9								
Moment of inertia J <sub>1</sub> [Kgcm <sup>2</sup> ]	3.43	2.28	1.84	1.45	1.42	2.87	2.75	2.68	1.96	1.84	1.64	1.42	1.4	1.38	1.35

 $<sup>^{1)}</sup>$  The entries refer to an output shaft speed of  $n_2$ =100min $^{-1}$  and application factor  $K_A$ =1 as well as S1 operating mode for electrical machines and T=30 $^{\circ}$ C; depending on the respective motor shaft diameter

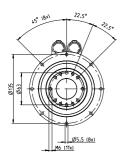
<sup>2)</sup> Approved for 1000x

<sup>&</sup>lt;sup>3)</sup> With reference to the middle of the output shaft; the entries refer to an output shaft speed of n<sub>2</sub>=100min<sup>-1</sup> and application factor K<sub>A</sub>=1 as well as S1 operating mode for electrical machines and T=30°C

 $<sup>^{4)}</sup>$  Noise level at a distance of 1 m; measured at a drive speed of  $n_1$ =3000min $^{-1}$  without a load; i=5

<sup>5)</sup> With reference to the middle of the housing surface

## 1 stage gearboxes



## 2 stage gearboxes

