

# X67BCG321.L12

## 1 General information

EtherCAT is an Ethernet-based fieldbus developed by Beckhoff. This protocol is suitable for both hard and soft real-time requirements in automation technology. In addition to a ring structure, which becomes logically necessary because of the summation frame telegram used, the EtherCAT technology also physically supports topologies such as line, tree, star (limited) and combinations of these topologies. B&R's X20BC80G3 (expandable bus controller module) and X20HB88G0 (standalone junction base module) are available for implementing these topologies.

EtherCAT slave devices take the data designated for them from a telegram as it is passing through the device. Input data is also added to the telegram as it is passing through. The bus controller allows X2X Link I/O modules to be coupled to EtherCAT and operated on any EtherCAT master system. A transition between IP20 and IP67 protection outside of the control cabinet is possible by arranging X20, X67 or XV modules one after the other as needed at distances up to 100 m.

Master systems without FoE (File access over EtherCAT) support require an appropriate configuration tool to transfer the configuration (optional).

- Fieldbus: EtherCAT
- 16 digital channels, configurable as inputs or outputs
- Auto-configuration of I/O modules
- I/O configuration and firmware update via the fieldbus (FoE)
- Integrated connection to local expansion via X2X Link for 250 additional modules
- Full support of the modular slice concept via CoE (CANopen over EtherCAT)
- Configurable I/O cycle (0.2 to 4 ms)
- Synchronization between the fieldbus and X2X Link


### Information:

**Only the standard function model (see the respective module description) is supported when the bus controller is used together with multi-function modules it has automatically configured itself.**

**All other function models are supported when configured accordingly in Automation Studio V4.3 or later.**

**Automation Studio can be downloaded at no cost from the B&R website ([www.br-automation.com](http://www.br-automation.com)). The evaluation license is permitted to be used to create complete configurations for fieldbus bus controllers at no cost.**

## 2 Order data

| Order number  | Short description   | Figure  |
|---------------|---|---|
|               | <b>Bus controller modules</b>   |   |
| X67BCG321.L12 | X67 bus controller, 1 EtherCAT interface, X2X Link power supply 15 W, 16 digital channels configurable as inputs or outputs, 24 VDC, 0.5 A, configurable input filter, 2 event counters 50 kHz, M12 connectors, high-density module |  |

### Required accessories

See "Required cables and connectors" on page 6.

For a general overview, see section "Accessories - General overview" of the X67 system user's manual.

### 3 Technical data

|  |  |
|--|--|
| <b>Order number</b>  | <b>X67BCG321.L12</b>   |
| <b>Short description</b>   |  |
| Bus controller   | EtherCAT   |
| <b>General information</b>                                       |  |
| Inputs/Outputs   | 16 digital channels, configurable as inputs or outputs using Automation Studio or data point, inputs with additional functions |
| Isolation voltage between channel and bus                        | 500 V <sub>eff</sub>   |
| Nominal voltage  | 24 VDC   |
| B&R ID code  |  |
| Bus controller   | 0xACF8   |
| Internal I/O module  | 0xB402   |
| Sensor/Actuator power supply                                     | 0.5 A summation current  |
| Status indicators  | I/O function per channel, supply voltage, bus function   |
| Diagnostics  |  |
| Outputs  | Yes, using LED status indicator and software   |
| I/O power supply   | Yes, using LED status indicator and software   |
| Connection type  |  |
| Fieldbus   | M12, D-coded   |
| X2X Link   | M12, B-coded   |
| Inputs/Outputs   | 8x M12, A-coded  |
| I/O power supply   | M8, 4-pin  |
| Power output   | 15 W X2X Link power supply for I/O modules   |
| Power consumption  |  |
| Fieldbus   | 2.5 W  |
| Internal I/O   | 0.5 W  |
| X2X Link power supply  | 15% of the power output for X2X Link   |
| Additional power dissipation caused by actuators (resistive) [W] | 0.6  |
| Certifications   |  |
| CE   | Yes  |
| KC   | Yes  |
| EAC  | Yes  |
| UL   | cULus E115267<br>Industrial control equipment  |
| HazLoc   | cCSAus 244665<br>Process control equipment<br>for hazardous locations<br>Class I, Division 2, Groups ABCD, T5                  |
| ATEX   | Zone 2, II 3G Ex nA IIA T5 Gc<br>IP67, Ta = 0 - Max. 60°C<br>TÜV 05 ATEX 7201X   |
| <b>Interfaces</b>  |  |
| Fieldbus   | EtherCAT slave   |
| Variant  | M12 interface (female) 2x on the module  |
| Line length  | Max. 100 m between 2 stations (segment length)   |
| Transfer rate  | 100 Mbit/s   |
| Transfer   |  |
| Physical layer   | 100BASE-TX   |
| Half-duplex  | Yes  |
| Full-duplex  | Yes  |
| Autonegotiation  | Yes  |
| Auto-MDI / MDIX  | Yes  |
| Hub propagation delay  | 750 ns   |
| Min. cycle time <sup>1)</sup>                                    |  |
| Fieldbus   | 200 µs   |
| X2X Link   | 200 µs   |
| Synchronization between bus systems possible                     | Yes  |
| <b>I/O power supply</b>  |  |
| Nominal voltage  | 24 VDC   |
| Voltage range  | 18 to 30 VDC   |
| Integrated protection  | Reverse polarity protection  |
| Power consumption  |  |
| Sensor/Actuator power supply                                     | Max. 12 W <sup>2)</sup>  |
| <b>Sensor/Actuator power supply</b>                              |  |
| Voltage  | I/O power supply minus voltage drop for short-circuit protection   |
| Voltage drop for short-circuit protection at 0.5 A               | Max. 2 VDC   |
| Summation current  | Max. 0.5 A   |
| Short-circuit proof  | Yes  |
| <b>Digital inputs</b>  |  |
| Input voltage  | 18 to 30 VDC   |
| Input current at 24 VDC  | Typ. 4 mA  |
| Input characteristics per EN 61131-2                             | Type 1   |

Table 2: X67BCG321.L12 - Technical data

| Order number                                       | X67BCG321.L12  |
|--|--|
| Input filter                                       |  |
| Hardware   | $\leq 10 \mu\text{s}$ (channels 1 to 4) / $\leq 70 \mu\text{s}$ (channels 5 to 16)   |
| Software   | Default 0 ms, configurable between 0 and 25 ms in 0.2 ms intervals   |
| Input circuit                                      | Sink   |
| Additional functions                               | 50 kHz event counting, gate measurement  |
| Input resistance                                   | Typ. 6 k $\Omega$  |
| Switching threshold                                |  |
| Low  | <5 VDC   |
| High   | >15 VDC  |
| <b>Event counter</b>                               |  |
| Quantity   | 2  |
| Signal form  | Square wave pulse  |
| Evaluation   | Each negative edge, cyclic counter   |
| Input frequency                                    | Max. 50 kHz  |
| Counter 1  | Input 1  |
| Counter 2  | Input 3  |
| Counter frequency                                  | Max. 50 kHz  |
| Counter size                                       | 16-bit   |
| <b>Gate measurement</b>                            |  |
| Quantity   | 1  |
| Signal form  | Square wave pulse  |
| Evaluation   | Positive edge - Negative edge  |
| Counter frequency                                  |  |
| Internal   | 48 MHz, 3 MHz, 187.5 kHz   |
| Counter size                                       | 16-bit   |
| Length of pause between pulses                     | $\geq 100 \mu\text{s}$   |
| Pulse length                                       | $\geq 20 \mu\text{s}$  |
| Supported inputs                                   | Input 2 or input 4   |
| <b>Digital outputs</b>                             |  |
| Variant  | Current-sourcing FET   |
| Switching voltage                                  | I/O power supply minus residual voltage  |
| Nominal output current                             | 0.5 A  |
| Total nominal current                              | 8 A  |
| Output circuit                                     | Source   |
| Output protection                                  | Thermal shutdown in the event of overcurrent or short circuit, integrated protection for switching inductive loads, reverse polarity protection of the output power supply |
| Diagnostic status                                  | Output monitoring with 10 ms delay   |
| Leakage current when switched off                  | 5 $\mu\text{A}$  |
| Switching on after overload shutdown               | Approx. 10 ms (depends on the module temperature)  |
| $R_{DS(on)}$                                       | 150 m $\Omega$   |
| Residual voltage                                   | <0.15 V at 0.5 A nominal current   |
| Peak short-circuit current                         | <12 A  |
| Switching delay                                    |  |
| 0 $\rightarrow$ 1                                  | <400 $\mu\text{s}$   |
| 1 $\rightarrow$ 0                                  | <400 $\mu\text{s}$   |
| Switching frequency                                |  |
| Resistive load                                     | Max. 100 Hz  |
| Inductive load                                     | See section "Switching inductive loads".   |
| Braking voltage when switching off inductive loads | 50 VDC   |
| <b>Electrical properties</b>                       |  |
| Electrical isolation                               | Bus isolated from EtherCAT and channel<br>Channel not isolated from channel  |
| <b>Operating conditions</b>                        |  |
| Mounting orientation                               |  |
| Any  | Yes  |
| Installation elevation above sea level             |  |
| 0 to 2000 m  | No limitation  |
| >2000 m  | Reduction of ambient temperature by 0.5°C per 100 m  |
| Degree of protection per EN 60529                  | IP67   |
| <b>Ambient conditions</b>                          |  |
| Temperature  |  |
| Operation  | -25 to 60°C  |
| Derating   | -  |
| Storage  | -40 to 85°C  |
| Transport  | -40 to 85°C  |
| <b>Mechanical properties</b>                       |  |
| Dimensions   |  |
| Width  | 53 mm  |
| Height   | 155 mm   |
| Depth  | 42 mm  |

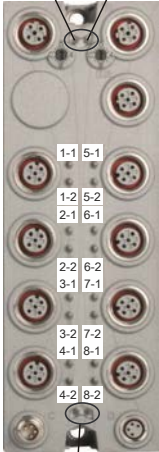
Table 2: X67BCG321.L12 - Technical data

| Order number           | X67BCG321.L12 |
|------------------------|---------------|
| Weight                 | 370 g         |
| Torque for connections |               |
| M8                     | Max. 0.4 Nm   |
| M12                    | Max. 0.6 Nm   |

Table 2: X67BCG321.L12 - Technical data

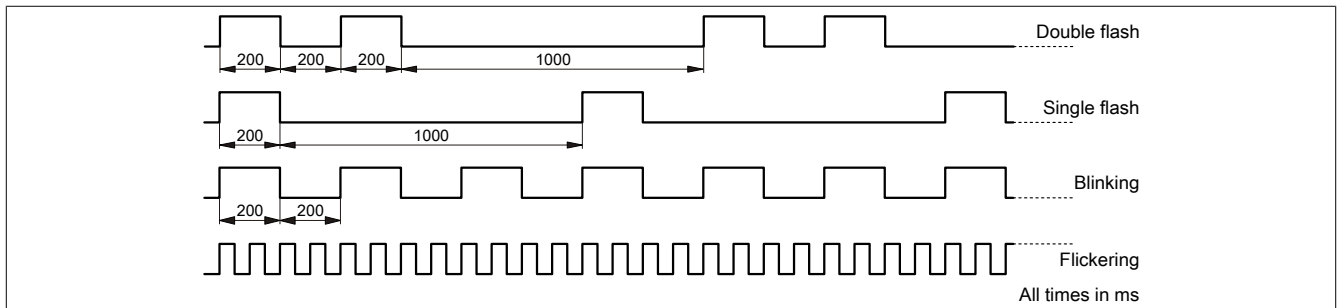
- 1) The minimum cycle time specifies the time up to which the bus cycle can be reduced without communication errors occurring.  
 2) The power consumption of the sensors and actuators connected to the module is not permitted to exceed 12 W.

## 4 LED status indicators

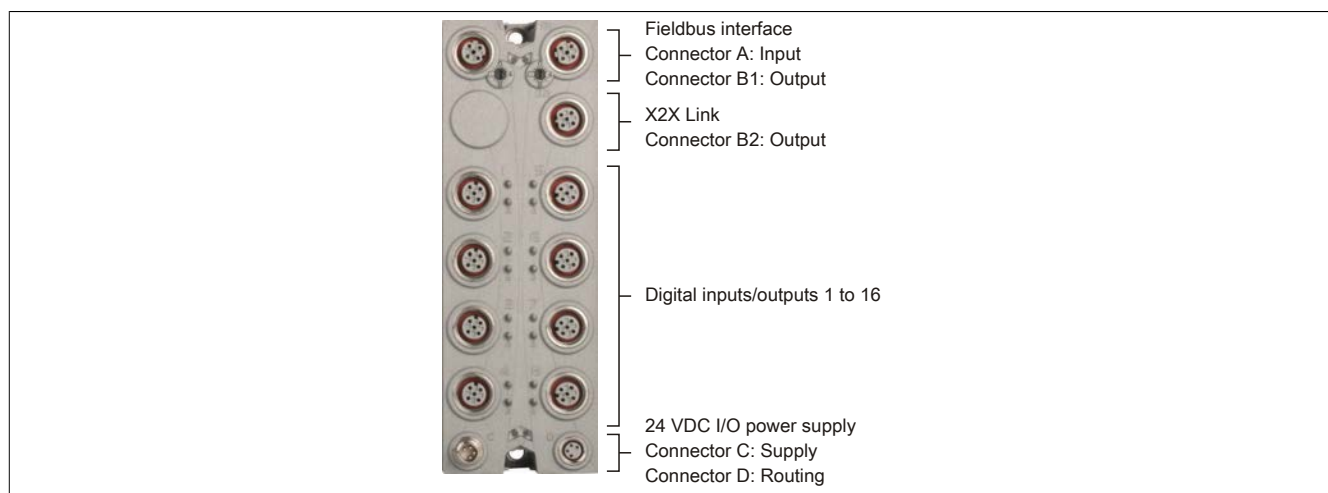
| Figure  | LED  | Color   | Status  | Description  |  |
|---|--|---|---|--|--|
| <div><p>Status indicator 1:<br/>Left: L/A IF1, Right: S/E</p><p>Status indicator 2:<br/>Left: Green, Right: Red</p></div> | <b>Status indicator 1:</b> Status indicator for Ethernet activity    |   |   |  |  |
|   | L/A IF <sup>1)</sup><br>(Link/Active)                                | Status indicator for Ethernet activity.           |   |  |  |
|   | Green  | Blinking  | There is Ethernet activity (PORT OPEN) taking place on at least one of the EtherCAT connections.  |  |  |
|   |  | On  | A connection has been established on at least one of the EtherCAT connections. However, there is no communication taking place (PORT OPEN). |  |  |
|   |  | Off   | An Ethernet connection has not been established on any of the EtherCAT connections (PORT CLOSED)  |  |  |
|   | STATUS <sup>2)</sup>   | Status indicator for the EtherCAT bus controller. |   |  |  |
|   |  | Green<br>(RUN)                                    | On  | State OPERATIONAL  |  |
|   |  |   | Blinking  | State PRE-OPERATIONAL  |  |
|   |  |   | Single flash  | State SAFE-OPERATIONAL   |  |
|   |  |   | Flickering  | The bus controller has started and is not yet in state INIT or it is in state BOOTSTRAP (e.g. during firmware download). |  |
|   |  |   | Off   | State INIT   |  |
|   |  | Red<br>(ERROR)                                    | On  | A critical communication or application error has occurred.  |  |
|   |  |   | Blinking  | Invalid configuration data   |  |
|   |  |   | Single flash  | The bus controller has an internal error and has changed the EtherCAT state on its own.                                  |  |
|   |  |   | Double flash  | Watchdog timeout (process data watchdog or EtherCAT watchdog)  |  |
|   |  |   | Flickering  | Error in the start procedure (state INIT achieved but the error indicator bit in the AL status register is set)          |  |
|   |  |   | Off   | No error   |  |
|   |  |   | <b>I/O LEDs</b>   |  |  |
|   |  | 1-1/2 to 8-1/2                                    | Orange  | -  | Input/Output state of the corresponding channel. |
|   | <b>Status indicator 2:</b> Status indicator for module functionality |   |   |  |  |
|   | Left   | Green   | Off   | No power supplied to the module  |  |
|   |  |   | Single flash  | Mode RESET   |  |
|   |  |   | Blinking  | Mode PREOPERATIONAL  |  |
|   |  |   | On  | Mode RUN   |  |
|   | Right  | Red   | Off   | No power to module or everything OK  |  |
|   |  |   | On  | Error or reset state   |  |
|   |  |   | Single flash  | Warning/Error on an I/O channel. Level monitoring for digital outputs has been triggered.                                |  |
| Double flash  |  |   | Supply voltage not in the valid range   |  |  |

- 1) LED "L/A IF" shows the signals of the 2 EtherCAT interfaces combined (IN and OUT).  
 2) LED "STATUS" is a green/red dual LED used to indicate EtherCAT states ERROR (red) and RUN (green).

### LED status indicators - Blink times


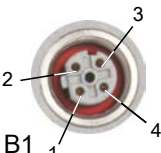


## 5 Operating and connection elements



## 6 Fieldbus interfaces

The module is connected to the network using pre-assembled cables. The connection is made using M12 circular connectors.

| Connection  |     | Pinout |                |
|---|-----|--------|----------------|
| <br><br> | Pin | Name   |                |
|   | 1   | TXD    | Transmit data  |
|   | 2   | RXD    | Receive data   |
|   | 3   | TXD\   | Transmit data\ |
|   | 4   | RXD\   | Receive data\  |
| Shield connection made via threaded insert in the module  |     |        |                |
| A → D-keyed (female), input<br>B1 → D-keyed (female), output  |     |        |                |

### Information:

The color of the wires used in field-assembled cables for connecting to the fieldbus interface may deviate from the standard.

It is extremely important to make sure that the pinout is correct (see X67 section "Accessories - POWERLINK cables" in the X67 user's manual).

### 6.1 Cabling guidelines for bus controllers with Ethernet cables

Some X67 system bus controllers are based on Ethernet technology. POWERLINK cables supplied by B&R can be used for wiring.

| Model number   | Connection type                 |
|----------------|---------------------------------|
| X67CA0E41.xxxx | Attachment cables - RJ45 to M12 |
| X67CA0E61.xxxx | Connection cables - M12 to M12  |

The following cabling guidelines must be observed:

- Use Cat 5 SFTP cables.
- Observe the minimum cable bend radius (see data sheet for the cable).

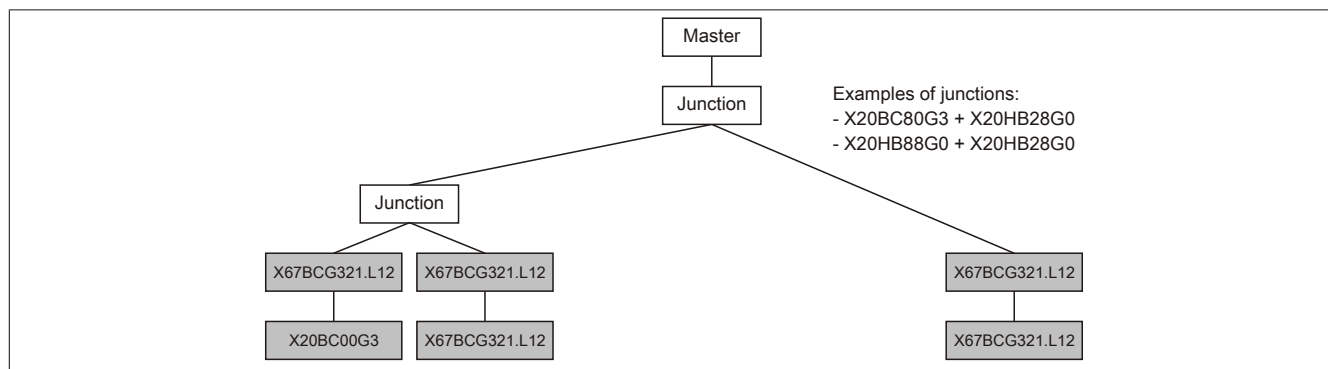
### Information:

Using POWERLINK cables supplied by B&R (X67CA0E61.xxxx and X67CA0E41.xxxx) satisfies product standard EN 61131-2.

The customer must implement additional measures in the event of further requirements.

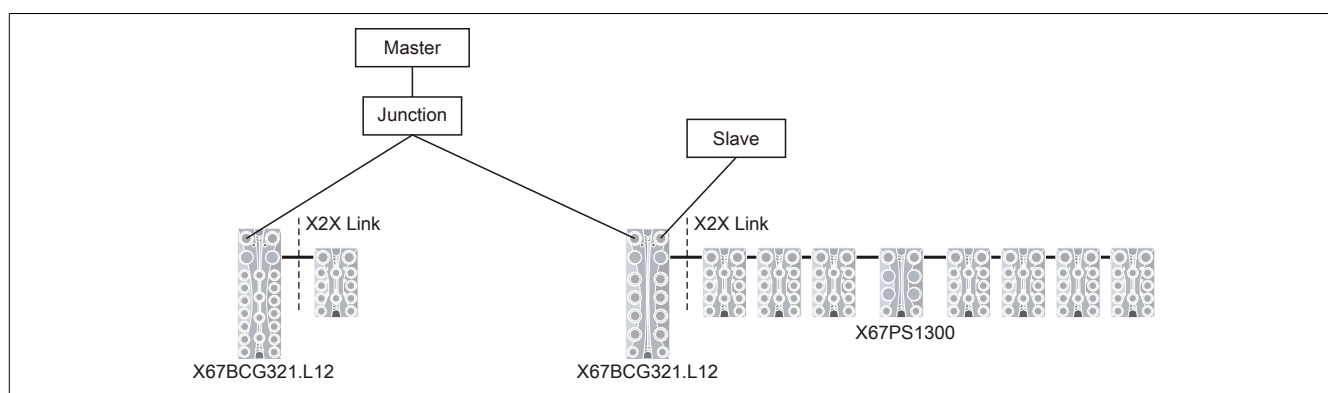
## 6.2 Integration into an EtherCAT network

This bus controller can be used in a tree or line topology as follows:



## 6.3 System configuration

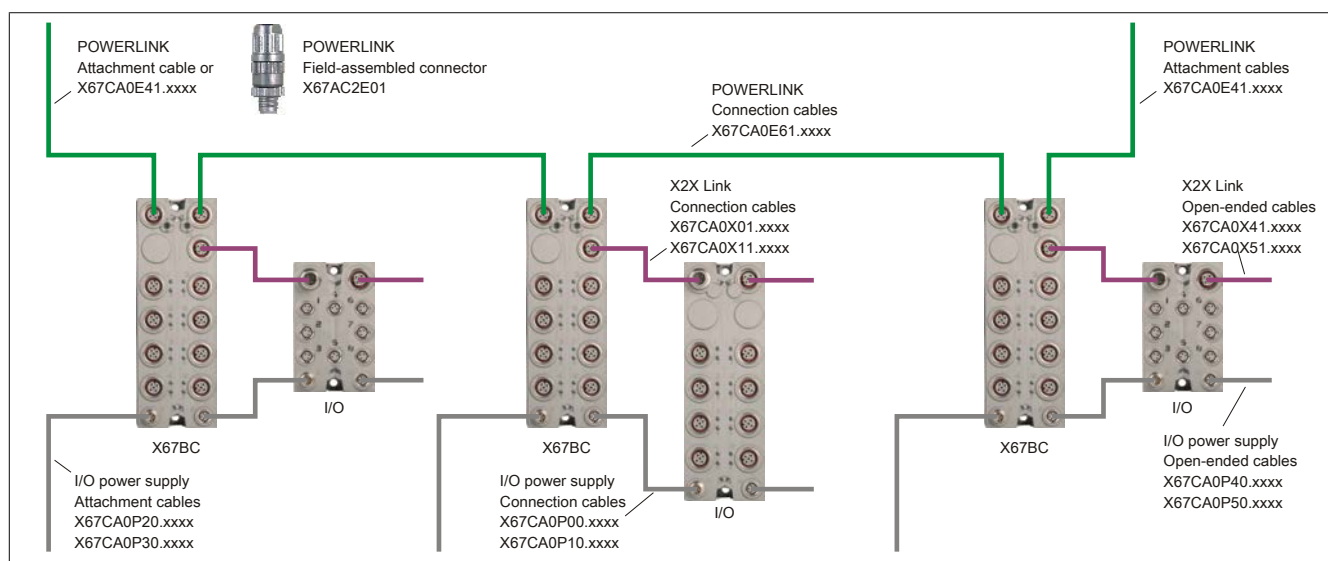
A digital mixed module is already integrated in the bus controller. Up to 250 I/O modules can be connected to the bus controller.



### Information:

**15 W are provided by the bus controller for additional X67 modules or other X2X Link-based modules. System supply module X67PS1300 is needed for additional power. This system supply module provides 15 W for additional modules. Each one should be mounted in the middle of the modules that are to be supplied with power.**

## 6.4 Required cables and connectors



## 7 EtherCAT network address switches




### Information:

The network address switches on this bus controller have no function.

## 8 X2X Link

Additional modules can be connected to the bus controller via X2X Link using pre-assembled cables. The connection is made using an M12 circular connector.

| Connection   | Pinout   |      |
|--|--|------|
| <div><b>B2</b></div>  | Pin  | Name |
|  | 1  | X2X+ |
|  | 2  | X2X  |
|  | 3  | X2X⊥ |
|  | 4  | X2X\ |
|  | Shield connection made via threaded insert in the module |      |
| B2 → B-keyed (female), output  |  |      |

## 9 24 VDC I/O power supply

The I/O power supply is connected via M8 connectors C and D. The power supply is connected via connection C (male). Connector D (female) is used to route the power supply to other modules.

The fieldbus / X2X Link power supply and I/O power supply are supplied separately via pins 1 and 2.

### Information:

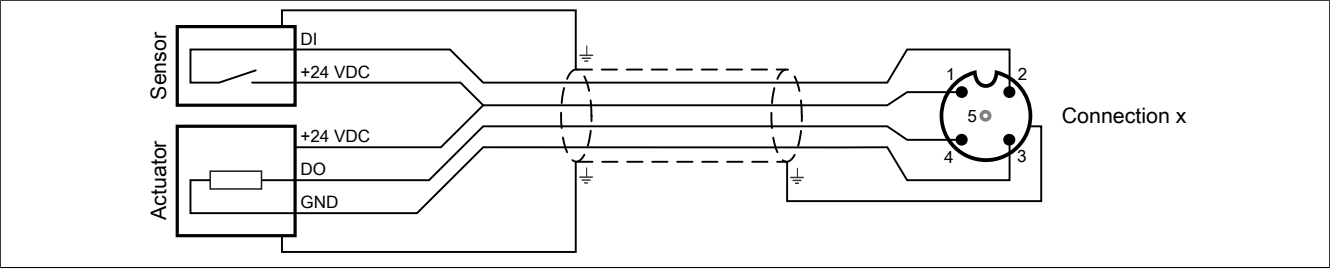
The maximum permissible current for the I/O power supply is 8 A (4 A per pin).

| Connection | Pinout   |                            |                      |
|------------|--|----------------------------|----------------------|
|            | Pin  | Connector C (male)         | Connector D (female) |
|            | 1  | 24 VDC fieldbus / X2X Link | 24 VDC I/O           |
|            | 2  | 24 VDC I/O                 | 24 VDC I/O           |
|            | 3  | GND                        | GND                  |
|            | 4  | GND                        | GND                  |
|            | C → Connector (male) in module, feed for I/O power supply<br>D → Connector (female) in module, routing of I/O power supply |                            |                      |

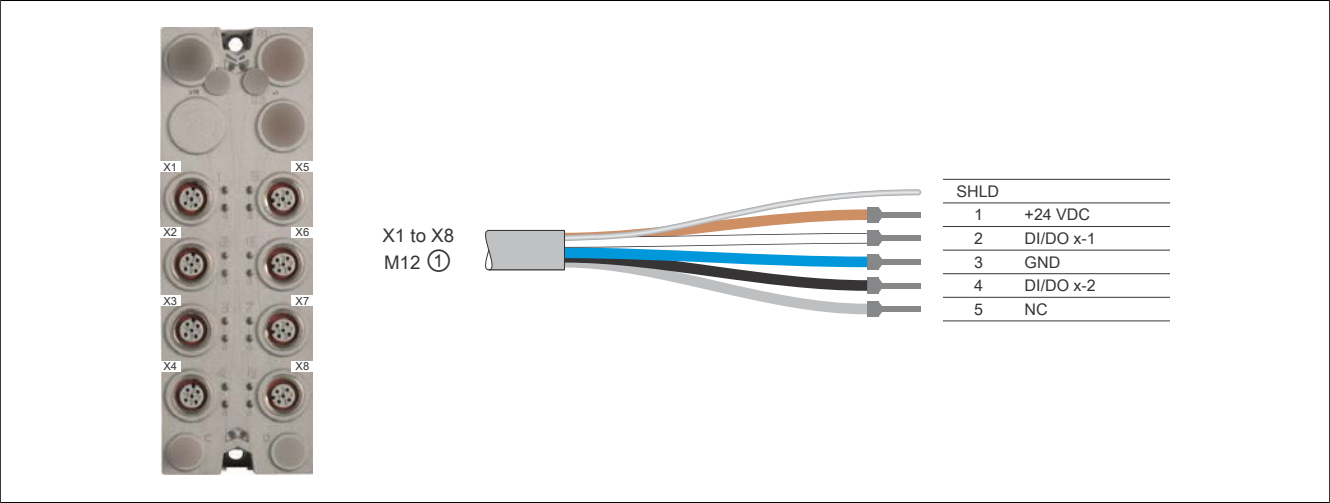
10 Integrated digital mixed module

1 additional mixed module can be saved by the digital mixed module integrated in the bus controller.

10.1 Connection example



10.2 Pinout



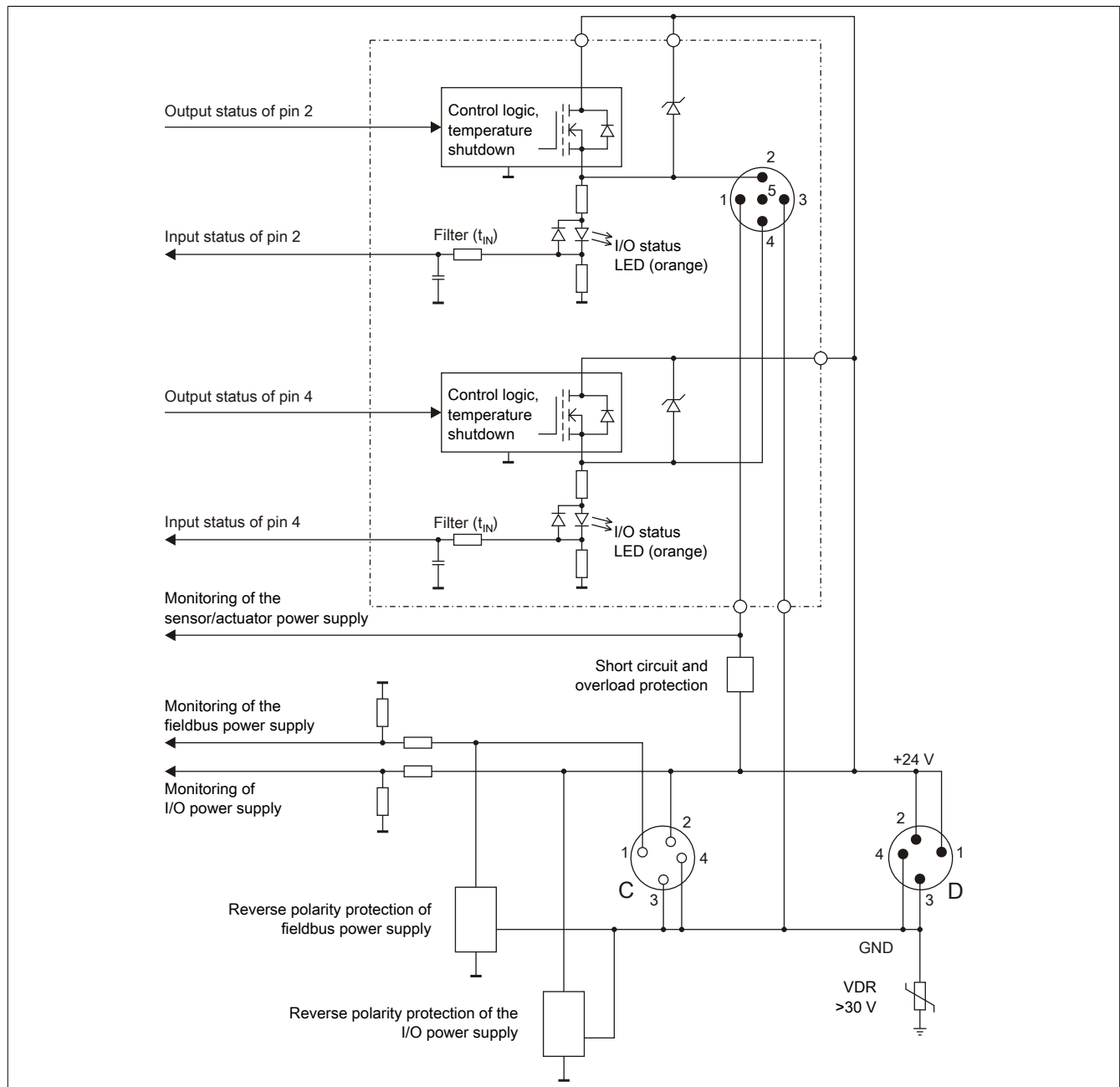
- ① X67CA0A41.xxxx: M12 sensor cable, straight  
X67CA0A51.xxxx: M12 sensor cable, angled

10.3 Connection X1 to X8

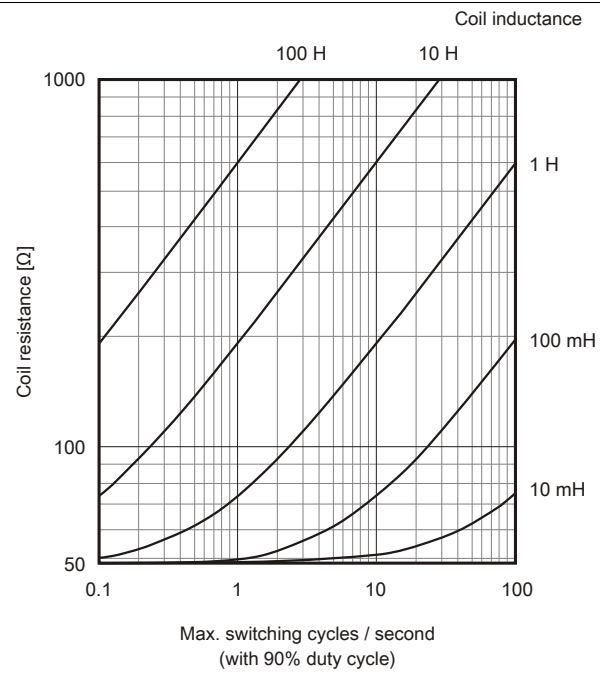
| M12, 5-pin        | Pinout   |     |      |   |   |   |                  |   |     |   |                  |   |    |
|-------------------|--|-----|------|---|---|---|------------------|---|-----|---|------------------|---|----|
| Connection 1 to 4 | <table><tr><th>Pin</th><th>Name</th></tr><tr><td>1</td><td>24 VDC sensor/actuator power supply<sup>1)</sup></td></tr><tr><td>2</td><td>Input/Output x-1</td></tr><tr><td>3</td><td>GND</td></tr><tr><td>4</td><td>Input/Output x-2</td></tr><tr><td>5</td><td>NC</td></tr></table> | Pin | Name | 1 | 24 VDC sensor/actuator power supply <sup>1)</sup> | 2 | Input/Output x-1 | 3 | GND | 4 | Input/Output x-2 | 5 | NC |
| Pin               | Name   |     |      |   |   |   |                  |   |     |   |                  |   |    |
| 1                 | 24 VDC sensor/actuator power supply <sup>1)</sup>  |     |      |   |   |   |                  |   |     |   |                  |   |    |
| 2                 | Input/Output x-1   |     |      |   |   |   |                  |   |     |   |                  |   |    |
| 3                 | GND  |     |      |   |   |   |                  |   |     |   |                  |   |    |
| 4                 | Input/Output x-2   |     |      |   |   |   |                  |   |     |   |                  |   |    |
| 5                 | NC   |     |      |   |   |   |                  |   |     |   |                  |   |    |
|                   | Shield connection made via threaded insert in the module.<br>1) An external sensor/actuator power supply is not permitted.   |     |      |   |   |   |                  |   |     |   |                  |   |    |
| Connection 5 to 8 | X1 to X8 → A-keyed (female), input/output  |     |      |   |   |   |                  |   |     |   |                  |   |    |



## 10.4 Input/Output circuit diagram



## 10.5 Switching inductive loads



## 11 Register description

### 11.1 General data points

In addition to the registers described in the register description, the module has additional general data points. These are not module-specific but contain general information such as serial number and hardware variant.

General data points are described in section "Additional information - General data points" in the X67 system user's manual.

### 11.2 Function model 2 - Standard

| Register      | Name                                       | Data type | Read   |         | Write  |         |
|---------------|--|-----------|--------|---------|--------|---------|
|               |  |           | Cyclic | Acyclic | Cyclic | Acyclic |
| Configuration |  |           |        |         |        |         |
| 16            | ConfigIOMask01                             | USINT     |        |         |        | •       |
| 17            | ConfigIOMask02                             | USINT     |        |         |        | •       |
| 18            | ConfigOutput03 (input filter)              | USINT     |        |         |        | •       |
| Communication |  |           |        |         |        |         |
| 0             | Input state of digital inputs 1 to 16      | UINT      | •      |         |        |         |
|               | DigitalInput01                             | Bit 0     |        |         |        |         |
|               | ...  | ...       |        |         |        |         |
|               | DigitalInput16                             | Bit 15    |        |         |        |         |
| 2             | Switching state of digital outputs 1 to 16 | UINT      |        |         | •      |         |
|               | DigitalOutput01                            | Bit 0     |        |         |        |         |
|               | ...  | ...       |        |         |        |         |
|               | DigitalOutput16                            | Bit 15    |        |         |        |         |
| 30            | Status of digital outputs 1 to 16          | UINT      | •      |         |        |         |
|               | StatusDigitalOutput01                      | Bit 0     |        |         |        |         |
|               | ...  | ...       |        |         |        |         |
|               | StatusDigitalOutput16                      | Bit 15    |        |         |        |         |
| 26            | Input latch - Rising edges 1 to 8          | USINT     | •      |         |        |         |
|               | InputLatch01                               | Bit 0     |        |         |        |         |
|               | ...  | ...       |        |         |        |         |
|               | InputLatch08                               | Bit 7     |        |         |        |         |
| 27            | Input latch - Rising edges 9 to 16         | USINT     | •      |         |        |         |
|               | InputLatch09                               | Bit 0     |        |         |        |         |
|               | ...  | ...       |        |         |        |         |
|               | InputLatch16                               | Bit 7     |        |         |        |         |
| 28            | Acknowledgment - Input latch 1 to 8        | USINT     |        |         | •      |         |
|               | QuitInputLatch01                           | Bit 0     |        |         |        |         |
|               | ...  | ...       |        |         |        |         |
|               | QuitInputLatch08                           | Bit 7     |        |         |        |         |
| 29            | Acknowledgment - Input latch 9 to 16       | USINT     |        |         | •      |         |
|               | QuitInputLatch09                           | Bit 0     |        |         |        |         |
|               | ...  | ...       |        |         |        |         |
|               | QuitInputLatch16                           | Bit 7     |        |         |        |         |
| 8192          | asy_ModulID                                | UINT      |        | •       |        |         |
| 8196          | asy_SupplyStatus                           | USINT     |        | •       |        |         |
| 8208          | asy_SupplyInput                            | USINT     |        | •       |        |         |
| 8210          | asy_SupplyOutput                           | USINT     |        | •       |        |         |

### 11.3 Function model 1 - Counter

| Register      | Name                                       | Data type | Read   |         | Write  |         |
|---------------|--|-----------|--------|---------|--------|---------|
|               |  |           | Cyclic | Acyclic | Cyclic | Acyclic |
| Configuration |  |           |        |         |        |         |
| 16            | ConfigIOMask01                             | USINT     |        |         |        | •       |
| 17            | ConfigIOMask02                             | USINT     |        |         |        | •       |
| 20            | ConfigOutput01 (counter channel 1)         | USINT     |        |         |        | •       |
| 22            | ConfigOutput02 (counter channel 2)         | USINT     |        |         |        | •       |
| 18            | ConfigOutput03 (input filter)              | USINT     |        |         |        | •       |
| Communication |  |           |        |         |        |         |
| 0             | Input state of digital inputs 1 to 16      | UINT      | •      |         |        |         |
|               | DigitalInput01                             | Bit 0     |        |         |        |         |
|               | ...  | ...       |        |         |        |         |
|               | DigitalInput16                             | Bit 15    |        |         |        |         |
| 2             | Switching state of digital outputs 1 to 16 | UINT      |        |         | •      |         |
|               | DigitalOutput01                            | Bit 0     |        |         |        |         |
|               | ...  | ...       |        |         |        |         |
|               | DigitalOutput16                            | Bit 15    |        |         |        |         |
| 30            | Status of digital outputs 1 to 16          | UINT      | •      |         |        |         |
|               | StatusDigitalOutput01                      | Bit 0     |        |         |        |         |
|               | ...  | ...       |        |         |        |         |
|               | StatusDigitalOutput16                      | Bit 15    |        |         |        |         |
| 26            | Input latch - Rising edges 1 to 8          | USINT     | •      |         |        |         |
|               | InputLatch01                               | Bit 0     |        |         |        |         |
|               | ...  | ...       |        |         |        |         |
|               | InputLatch08                               | Bit 7     |        |         |        |         |
| 27            | Input latch - Rising edges 9 to 16         | USINT     | •      |         |        |         |
|               | InputLatch09                               | Bit 0     |        |         |        |         |
|               | ...  | ...       |        |         |        |         |
|               | InputLatch16                               | Bit 7     |        |         |        |         |
| 28            | Acknowledgment - Input latch 1 to 8        | USINT     |        |         | •      |         |
|               | QuitInputLatch01                           | Bit 0     |        |         |        |         |
|               | ...  | ...       |        |         |        |         |
|               | QuitInputLatch08                           | Bit 7     |        |         |        |         |
| 29            | Acknowledgment - Input latch 9 to 16       | USINT     |        |         | •      |         |
|               | QuitInputLatch09                           | Bit 0     |        |         |        |         |
|               | ...  | ...       |        |         |        |         |
|               | QuitInputLatch16                           | Bit 7     |        |         |        |         |
| 4             | Counter01                                  | UINT      | •      |         |        |         |
| 6             | Counter02                                  | UINT      | •      |         |        |         |
| 20            | Reset counter 1                            | USINT     |        |         | •      |         |
|               | ResetCounter01                             | Bit 5     |        |         |        |         |
| 22            | Reset counter 2                            | USINT     |        |         | •      |         |
|               | ResetCounter02                             | Bit 5     |        |         |        |         |
| 8192          | asy_ModulID                                | UINT      |        | •       |        |         |
| 8196          | asy_SupplyStatus                           | USINT     |        | •       |        |         |
| 8208          | asy_SupplyInput                            | USINT     |        | •       |        |         |
| 8210          | asy_SupplyOutput                           | USINT     |        | •       |        |         |

## 11.4 Function model 254 - Bus controller

| Register      | Offset <sup>1)</sup> | Name                                       | Data type | Read   |         | Write  |         |
|---------------|----------------------|--|-----------|--------|---------|--------|---------|
|               |                      |  |           | Cyclic | Acyclic | Cyclic | Acyclic |
| Configuration |                      |  |           |        |         |        |         |
| 16            | -                    | ConfigIOMask01                             | USINT     |        |         |        | •       |
| 17            | -                    | ConfigIOMask02                             | USINT     |        |         |        | •       |
| 20            | -                    | ConfigOutput01 (counter channel 1)         | USINT     |        |         |        | •       |
| 22            | -                    | ConfigOutput02 (counter channel 2)         | USINT     |        |         |        | •       |
| 18            | -                    | ConfigOutput03 (input filter)              | USINT     |        |         |        | •       |
| Communication |                      |  |           |        |         |        |         |
| 0             | 0                    | Input state of digital inputs 1 to 16      | UINT      | •      |         |        |         |
|               |                      | DigitalInput01                             | Bit 0     |        |         |        |         |
|               |                      | ...  | ...       |        |         |        |         |
|               |                      | DigitalInput16                             | Bit 15    |        |         |        |         |
| 2             | 2                    | Switching state of digital outputs 1 to 16 | UINT      |        |         | •      |         |
|               |                      | DigitalOutput01                            | Bit 0     |        |         |        |         |
|               |                      | ...  | ...       |        |         |        |         |
|               |                      | DigitalOutput16                            | Bit 15    |        |         |        |         |
| 30            | -                    | Status of digital outputs 1 to 16          | UINT      | •      |         |        |         |
|               |                      | StatusDigitalOutput01                      | Bit 0     |        |         |        |         |
|               |                      | ...  | ...       |        |         |        |         |
|               |                      | StatusDigitalOutput16                      | Bit 15    |        |         |        |         |
| 26            | -                    | Input latch - Rising edges 1 to 8          | USINT     | •      |         |        |         |
|               |                      | InputLatch01                               | Bit 0     |        |         |        |         |
|               |                      | ...  | ...       |        |         |        |         |
|               |                      | InputLatch08                               | Bit 7     |        |         |        |         |
| 27            | -                    | Input latch - Rising edges 9 to 16         | USINT     | •      |         |        |         |
|               |                      | InputLatch09                               | Bit 0     |        |         |        |         |
|               |                      | ...  | ...       |        |         |        |         |
|               |                      | InputLatch16                               | Bit 7     |        |         |        |         |
| 28            | -                    | Acknowledgment - Input latch 1 to 8        | USINT     |        |         | •      |         |
|               |                      | QuitInputLatch01                           | Bit 0     |        |         |        |         |
|               |                      | ...  | ...       |        |         |        |         |
|               |                      | QuitInputLatch08                           | Bit 7     |        |         |        |         |
| 29            | -                    | Acknowledgment - Input latch 9 to 16       | USINT     |        |         | •      |         |
|               |                      | QuitInputLatch09                           | Bit 0     |        |         |        |         |
|               |                      | ...  | ...       |        |         |        |         |
|               |                      | QuitInputLatch16                           | Bit 7     |        |         |        |         |
| 4             | -                    | Counter01                                  | UINT      |        | •       |        |         |
| 6             | -                    | Counter02                                  | UINT      |        | •       |        |         |
| 20            | -                    | Reset counter 1                            | USINT     |        |         | •      |         |
|               |                      | ResetCounter01                             | Bit 5     |        |         |        |         |
| 22            | -                    | Reset counter 2                            | USINT     |        |         | •      |         |
|               |                      | ResetCounter02                             | Bit 5     |        |         |        |         |
| 8192          | -                    | asy_ModulID                                | UINT      |        | •       |        |         |
| 8196          | -                    | asy_SupplyStatus                           | USINT     |        | •       |        |         |
| 8208          | -                    | asy_SupplyInput                            | USINT     |        | •       |        |         |
| 8210          | -                    | asy_SupplyOutput                           | USINT     |        | •       |        |         |

1) The offset specifies the position of the register within the CAN object.

### 11.4.1 Using the module on the bus controller

Function model 254 "Bus controller" is used by default only by non-configurable bus controllers. All other bus controllers can use other registers and functions depending on the fieldbus used.

For detailed information, see section "Additional information - Using I/O modules on the bus controller" in the X67 user's manual (version 3.30 or later).

### 11.4.2 CAN I/O bus controller

The module occupies 2 digital logical slots on CAN I/O.

## 11.5 Configuration

### 11.5.1 I/O mask 1 to 8

Name:

ConfigIOMask01

Channels are configured as inputs/outputs in this register. It also determines whether output monitoring or filtering is applied to the channels. Outputs are monitored but not filtered.

#### Information:

In counter operation, channels 1 to 4 can only be configured as inputs.

| Data type | Values                 | Bus controller default setting |
|-----------|------------------------|--------------------------------|
| USINT     | See the bit structure. | 0                              |

Bit structure:

| Bit | Description                          | Value | Information  |
|-----|--------------------------------------|-------|--|
| 0   | Channel 1 configured as input/output | 0     | Configured as input (bus controller default setting) |
|     |                                      | 1     | Configured as output                                 |
| ... |                                      | ...   |  |
| 7   | Channel 8 configured as input/output | 0     | Configured as input (bus controller default setting) |
|     |                                      | 1     | Configured as output                                 |

### 11.5.2 I/O mask 9 to 16

Name:

ConfigIOMask02

Channels are configured as inputs/outputs in this register. It also determines whether output monitoring or filtering is applied to the channels. Outputs are monitored but not filtered.

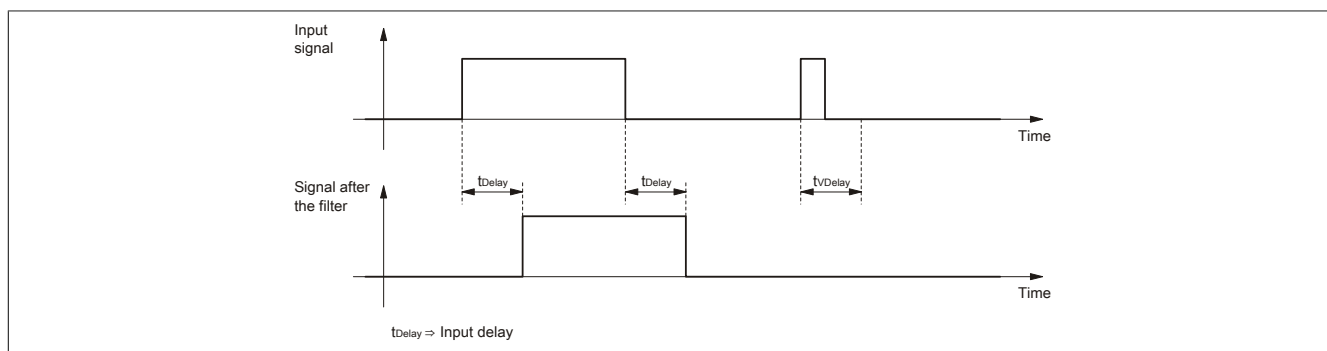
| Data type | Values                 | Bus controller default setting |
|-----------|------------------------|--------------------------------|
| USINT     | See the bit structure. | 0                              |

Bit structure:

| Bit | Description                           | Value | Information  |
|-----|---------------------------------------|-------|--|
| 0   | Channel 9 configured as input/output  | 0     | Configured as input (bus controller default setting) |
|     |                                       | 1     | Configured as output                                 |
| ... |                                       | ...   |  |
| 7   | Channel 16 configured as input/output | 0     | Configured as input (bus controller default setting) |
|     |                                       | 1     | Configured as output                                 |

### 11.5.3 Input filter

An input filter is available for each input. The input delay can be set using register ["ConfigOutput03" on page 15](#). Disturbance pulses which are shorter than the input delay are suppressed by the input filter.



### 11.5.3.1 Digital input filter

Name:

ConfigOutput03

This register can be used to specify the filter value for all digital inputs.

The filter value can be configured in steps of 100  $\mu$ s. It makes sense to enter values in steps of 2, however, since the input signals are sampled every 200  $\mu$ s.

| Data type | Value | Filter  |
|-----------|-------|---|
| USINT     | 0     | No software filter (bus controller default setting) |
|           | 2     | 0.2 ms  |
|           | ...   | ...   |
|           | 250   | 25 ms - Higher values are limited to this value     |

### 11.5.4 Configuration of Counter Channels 1 and 2

Name:

ConfigOutput01 to ConfigOutput02

ResetCounter01 to ResetCounter02

Counter channels 1 and 2 are configured in this register.

| Data type | Values                 | Bus controller default setting |
|-----------|------------------------|--------------------------------|
| USINT     | See the bit structure. | 0                              |

Bit structure:

| Bit   | Description   | Value      | Information  |
|-------|---|------------|--|
| 0 - 2 | Configuration of the counter frequency (only with gate measurement) | 000        | Counter frequency = 48 MHz (bus controller default setting)              |
|       |   | 001        | Counter frequency = 3 MHz  |
|       |   | 010        | Counter frequency = 187.5 kHz  |
|       |   | 011 to 111 | Reserved   |
| 3 - 4 | Reserved  | 0          |  |
| 5     | ResetCounter0x  | 0          | No affect on counter (bus controller default setting)                    |
|       |   | 1          | Delete counter   |
| 6 - 7 | Configuration of the operating mode                                 | 0          | <a href="#">Event counter operation</a> (Bus controller default setting) |
|       |   | 1          | <a href="#">Gate measurement</a>   |

### Event counter operation

The falling edges are registered on the counter input.

The counter status is collected with a fixed offset to the network cycle and transferred in the same cycle.

### Gate measurement

#### Information:

**Only one of the counter channels at a time can be used for gate measurement.**

The time of rising to falling edges for the gate input is registered using an internal frequency. The result is checked for overflow (0xFFFF).

The recovery time between measurements must be >100  $\mu$ s.

The measurement result is transferred with the falling edge to the result memory.

## 11.6 Communication

### 11.6.1 Digital inputs

#### Unfiltered

The input state is collected with a fixed offset to the network cycle and transferred in the same cycle.

#### Filtered

The filtered status is collected with a fixed offset to the network cycle and transferred in the same cycle. Filtering takes place asynchronously to the network in multiples of 200 µs with a network-related jitter of up to 50 µs.

#### 11.6.1.1 Input state of digital inputs 1 to 16

Name:

DigitalInput01 to DigitalInput16

This register indicates the input state of digital inputs 1 to 16.

| Data type | Values                 |
|-----------|------------------------|
| UINT      | See the bit structure. |

Bit structure:

| Bit | Name           | Value  | Information                    |
|-----|----------------|--------|--------------------------------|
| 0   | DigitalInput01 | 0 or 1 | Input state - Digital input 1  |
| ... |                | ...    |                                |
| 15  | DigitalInput16 | 0 or 1 | Input state - Digital input 16 |

### 11.6.2 Digital outputs

The output status is transferred to the output channels with a fixed offset in relation to the network cycle (SyncOut).

#### 11.6.2.1 Switching state of digital outputs 1 to 16

Name:

DigitalOutput01 to DigitalOutput16

This register is used to store the switching state of digital outputs 1 to 16.

| Data type | Values                 |
|-----------|------------------------|
| UINT      | See the bit structure. |

Bit structure:

| Bit | Name            | Value | Information             |
|-----|-----------------|-------|-------------------------|
| 0   | DigitalOutput01 | 0     | Digital output 01 reset |
|     |                 | 1     | Digital output 01 set   |
| ... |                 | ...   |                         |
| 15  | DigitalOutput16 | 0     | Digital output 16 reset |
|     |                 | 1     | Digital output 16 set   |



### 11.6.3 Monitoring status of the digital outputs

On the module, the output states of the outputs are compared to the target states. The control of the output driver is used for the target state.

A change in the output state resets monitoring for that output. The status of each individual channel can be read. A change in the monitoring status is actively transmitted as an error message.

#### 11.6.3.1 Status of digital outputs 1 to 16

Name:

StatusDigitalOutput01 to StatusDigitalOutput16

This register is used to indicate the status of digital outputs 1 to 16.

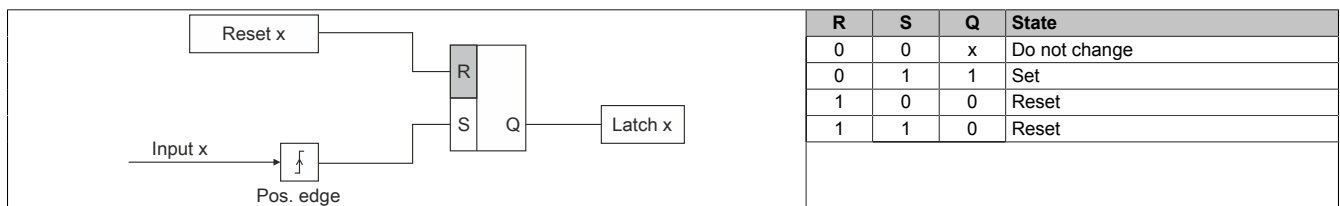
| Data type | Values                 |
|-----------|------------------------|
| UINT      | See the bit structure. |

Bit structure:

| Bit | Name                  | Value | Information                           |
|-----|-----------------------|-------|---------------------------------------|
| 0   | StatusDigitalOutput01 | 0     | Channel 01: No error                  |
|     |                       | 1     | Channel 01: Short circuit or overload |
| ... | ...                   | ...   | ...                                   |
| 15  | StatusDigitalOutput16 | 0     | Channel 16: No error                  |
|     |                       | 1     | Channel 16: Short circuit or overload |

### 11.6.4 Input latch

It works in the same way as a dominant reset RS flip-flop.



#### 11.6.4.1 Input latch - Rising edges 1 to 8

Name:

InputLatch01 to InputLatch08

The rising edges of the input signal can be latched with a resolution of 200 µs in this register. The input latch is either reset or prevented from latching with register ["QuitInputLatch0x" on page 18](#).

| Data type | Values                 |
|-----------|------------------------|
| USINT     | See the bit structure. |

Bit structure:

| Bit | Name         | Value | Information          |
|-----|--------------|-------|----------------------|
| 0   | InputLatch01 | 0     | Do not latch input 1 |
|     |              | 1     | Latch input 1        |
| ... | ...          | ...   | ...                  |
| 7   | InputLatch08 | 0     | Do not latch input 8 |
|     |              | 1     | Latch input 8        |

### 11.6.4.2 Input latch - Rising edges 9 to 16

Name:

InputLatch09 to InputLatch16

The rising edges of the input signal can be latched with a resolution of 200  $\mu$ s in this register. The input latch is either reset or prevented from latching with register "QuitInputLatchxx" on page 18.

| Data type | Values                 |
|-----------|------------------------|
| USINT     | See the bit structure. |

Bit structure:

| Bit | Name         | Value | Information           |
|-----|--------------|-------|-----------------------|
| 0   | InputLatch09 | 0     | Do not latch input 9  |
|     |              | 1     | Latch input 9         |
| ... |              | ...   |                       |
| 7   | InputLatch16 | 0     | Do not latch input 16 |
|     |              | 1     | Latch input 16        |

### 11.6.4.3 Acknowledgment - Input latch 1 to 8

Name:

QuitInputLatch01 to QuitInputLatch08

This register is used to reset the input latch by channel.

| Data type | Values                 |
|-----------|------------------------|
| USINT     | See the bit structure. |

Bit structure:

| Bit | Name             | Value | Information          |
|-----|------------------|-------|----------------------|
| 0   | QuitInputLatch01 | 0     | Do not reset input 1 |
|     |                  | 1     | Reset input 1        |
| ... |                  | ...   |                      |
| 7   | QuitInputLatch08 | 0     | Do not reset input 8 |
|     |                  | 1     | Reset input 8        |

### 11.6.4.4 Acknowledgment - Input latch 9 to 16

Name:

QuitInputLatch09 to QuitInputLatch16

This register is used to reset the input latch by channel.

| Data type | Values                 |
|-----------|------------------------|
| USINT     | See the bit structure. |

Bit structure:

| Bit | Name             | Value | Information           |
|-----|------------------|-------|-----------------------|
| 0   | QuitInputLatch09 | 0     | Do not reset input 9  |
|     |                  | 1     | Reset input 9         |
| ... |                  | ...   |                       |
| 7   | QuitInputLatch16 | 0     | Do not reset input 16 |
|     |                  | 1     | Reset input 16        |

### 11.6.5 Event counter / Gate measurement

Name:

Counter01 and Counter02

Depending on the mode, this register contains the counter value or gate time of channel 1 and channel 2.

| Data type | Values     |
|-----------|------------|
| UINT      | 0 to 65535 |

### 11.6.6 Reading the module ID

Name:

asy\_ModulID

This register offers the possibility to read the module ID.

| Data type | Values    |
|-----------|-----------|
| UINT      | Module ID |

### 11.6.7 Operating limit status registers

Name:

asy\_SupplyStatus

This register can be used to read the status of the operating limits.

| Data type | Value              |
|-----------|--------------------|
| USINT     | See bit structure. |

Bit structure:

| Bit   | Description  | Value | Information                                    |
|-------|--|-------|--|
| 0     | Input supply within / outside of the warning limits  | 0     | Within the warning limits (18 to 30 V)         |
|       |  | 1     | Outside of the warning limits (<18 V or >30 V) |
| 1     | Reserved   | 0     |  |
| 2     | Output supply within / outside of the warning limits | 0     | Within the warning limits (18 to 30 V)         |
|       |  | 1     | Outside of the warning limits (<18 V or >30 V) |
| 3 - 7 | Reserved   | 0     |  |

### 11.6.8 I/O supply voltage

Name:

asy\_SupplyInput

This register contains the I/O supply voltage measured by the module.

| Data type | Values   | Information    |
|-----------|----------|----------------|
| USINT     | 0 to 255 | Resolution 1 V |

### 11.6.9 Output supply voltage

Name:

asy\_SupplyOutput

This register contains the output supply voltage measured by the module.

| Data type | Values   | Information    |
|-----------|----------|----------------|
| USINT     | 0 to 255 | Resolution 1 V |

### 11.7 Minimum I/O update time

The minimum I/O update time specifies how far the bus cycle can be reduced so that an I/O update is performed in each cycle.

| Minimum I/O update time |        |
|-------------------------|--------|
| Without filtering       | 150 µs |
| With filtering          | 200 µs |
| Counter operation       | 250 µs |

### 11.8 Minimum cycle time

The minimum cycle time specifies how far the bus cycle can be reduced without communication errors occurring. It is important to note that very fast cycles reduce the idle time available for handling monitoring, diagnostics and acyclic commands.

| Minimum cycle time |        |
|--------------------|--------|
| Without filtering  | 150 µs |
| With filtering     | 200 µs |
| Counter operation  | 250 µs |