

Automation Panel 900

User's Manual

Version: **2.00 (June 2010)**

Model number: **MAAP900-ENG**

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Chapter 1 • General information

Information:

B&R does its best to keep the printed versions of its user's manuals as current as possible. However, any newer versions of the User's Manual can always be downloaded in electronic form (pdf) from the B&R homepage www.br-automation.com.

1. Manual history

Version	Date	Changes
1.0 Preliminary	2004-12-14	- First version
1.1 Preliminary	2005-04-22	- Model numbers added - Keypad devices - Legend strip templates
1.2 Preliminary	2006-01-31	- USB port cap (attached) 5AC900.1200-00 added. - Information regarding the touch screen driver added. - Technical data for the SDL cable (flex radius, AWG, etc.) modified and corrected. - SDL cables (20, 25 and 30 m) added (5CASDL.0200-00, 5CASDL.0250-00 and 5CASDL.0300-00). - Conductor cross section and AWG change for the supply plug. - New front view photos of all Automation Panel devices. - Information about general tolerances according to DIN ISO 2768 medium added to dimension diagrams. - Safety guidelines revised - Lifespan of backlight on the 5AP920.1706-01 changed to 50000 hours (depending on revision). - Display protection specified in more detail (IP20 and IP65). - Installation diagrams and tolerance information revised for the dimensions sections

Table 1 : Manual history

Version	Date	Changes
1.30	2006-10-30	- Safety guidelines updated to include ESD. - SDL cable with 45" plug on one end 5CASDL.0018-01, 5CASDL.0050-01, 5CASDL.0100-01, 5CASDL.0150-01 added. - SDL cable with extender 5CASDL.0300-10 and 5CASDL.0400-10 added. - Elo touch screen specification updated (see Appendix A). - Extensive changes to the technical data for the Automation Panel display units - "Standards and certifications" chapter added. - HMI Drivers & Utilities DVD 5SWHMI.0000-00 added. - B&R Key Editor information added. - "Key and LED configurations", on page 218 added. - "Connection examples with an Automation PC 620", on page 189 added. - "Glossary", on page 291 added. - "USB flash drive", on page 261 added. - "SDL flex cable 5CASDL.0xxx-03", on page 166 and "SDL flex cable with extender 5CASDL.0xxx-13", on page 175 added. - Chapter "Maintenance / Servicing", on page 265 added. - New terminal blocks added and mounting instructions edited. - Technical data for the 12.1" Automation Panel 5AP920.1214-01 added. - 12.1" Automation Panel 5AP920.1214-01 added.
1.40	2006-12-11	- 2 GB USB flash drive 5MMUSB.2048-00 from SanDisk added. - Cable overview of connection examples changed. - Temperatures for devices in Rittal housing added. - Installation dimensions for 5AP920.1214-01 device changed. - Perspective description modified. - "Viewing angles", on page 277 added. - "Mounting compatibilities", on page 280 added. - Glossary revised. - Firmware ID modified. - Ambient temperatures for the 12.1" Automation Panel 5AP920.1214-01 added. - "Temperature humidity diagram - 5AP920.1214-01", on page 85 added. - Figure 2 "Automation Panel and Automation Panel Link insert card", on page 28 changed.
1.50	2007-02-15	Changes / new features - Temperature and humidity data revised. - Technical data for individual components revised. - Figure "Temperature humidity diagram - 5AP920.1706-01", on page 125 changed. - Photos of SDL cable with extender 5CASDL.0x00-13 updated. - Figure "Pin assignments - SDL flex cable 5CASDL.0xxx-03", on page 170 changed, structure of SDL cable 5CASDL.0xxx-03 removed.
1.60	2007-10-31	- Cross-references deleted in chapter 3 "Commissioning" (replaced by "see User's Manual APC620). - Technical data (flex radius information) for SDL cables Rev. - "SDL flex cable - test description", on page 246 added. - USB flash drive 5MMUSB.0256-00 and USB flash drive 5MMUSB.1024-00 canceled. - Section "USB flash drive", on page 261 updated. - Figure 148 "Example of the signal direction for the SDL flex cable with extender - APC620", on page 178 updated. - Devices 5AP951.1043-01, 5AP951.1505-01, 5AP952.1043-01 and 5AP920.2138-01 cancelled. - Connection examples for the X855 CPU boards and the 3PCI slot full size system unit updated. - Information on burn-in effect added. - Information on touch calibration added.
1.70	2008-03-26	- Vibration / shock data revised - Cable descriptions revised. - Ambient temperature derating information depending on altitude added.

Table 1 : Manual history (cont.)

Version	Date	Changes
1.80	2009-04-01	- Spelling and grammar errors corrected. - Text replacement and format change: Pressing more than one key at a time may result in so-called phantom keys, and may trigger unintended actions. - SDL flex cable with extender 5CASDL.0430-13 added. - Model numbers for the replacement backlights (fluorescent tubes) added. - Error with replacement fluorescent tubes corrected. The fluorescent tubes for the 10.4" and 21.3" devices can only be replaced at the B&R plant. - Section 2.7 "Environmentally-friendly disposal" in chapter 1 "General information" added. - Formatting in table 172 "Chemical resistance of the décor foil", on page 275 changed. - Figures "Mounting orientations - 45° and +45°.", on page 188 updated. - Formatting in table 47 "Technical data - 5DLSL.1000-00", on page 150 changed. - CompactFlash entry in glossary updated. - "Compact Flash" spelling changed to "CompactFlash". - Formatting of phantom key notice in the technical data changed. - Section 5 "B&R Key Editor", on page 278 updated. - Hyperlinks revised. - Contents of delivery for USB flash drives removed. - Section "Creating a bootable USB flash drive", on page 264 added - Wording in technical data revised throughout document. - Specifications of USB ports updated in technical data (amount). - Color added to the display type technical data. - Figures in the section "Exchanging the fluorescent tubes", on page 267 updated. - "BIOS settings" sections in the connection examples revised. - Cable dimensions updated (DVI, SDL, SDL with extender). - Contents of delivery for cables updated (SDL flex, SDL flex with extender). - Names in the Cables section adjusted (graphic names, table names).
1.90	2009-11-23	- Chapter name added to border in Chapter 4, Chapter 5 and Chapter 6. - "Temperature resistance" changed to "Ambient temperatures" (in the technical data for the individual components). - Wording for temperature specifications changed (page 165 and page 174). - Info text ("Information") on the décor foil and filter glass in Appendix A changed. - Wording in technical data throughout document reviewed and changed. - The "Touch screen type" table entry was added to the technical data for the Automation Panel. - Temperature humidity diagrams revised (Automation Panel, USB Memory Stick, Touch Screen). - Dimensions diagrams for the SDL cables 5CASDL.xxxx-03 and 5CASDL.0xx0-13 corrected. - Total length tolerances and weight specifications for the DVI and SDL cables corrected (see the section "Cables", on page 154) - General model name 5CASDL.0x00-13 changed to 5CASDL.0xx0-13 (in heading and information text). - Section "User tips for increasing the display lifespan", on page 225 added - Information/footnote regarding Half-brightness time updated (Technical data tables for 5AP9xx.xxxx-xx). - Information about mounting orientation updated in the table "Ambient temperature according to mounting orientation", on page 29. - Section "B&R Key Editor", on page 278 revised (Version 2.80 changed to Version 3.00).
2.00	2010-04-23	- Ambient temperature derating information depending on altitude according to temperature humidity diagrams removed. - Information about halogen-free and fire resistance added to technical data for SDL cables and SDL flex cables. - Key Editor screenshots in Appendix A updated. - Figure 170 "Hardware numbers - 5AP951.1505-01 / 5AP981.1505-01", on page 222 updated. - Section "Block diagram", on page 32 added - USB interface covers 5AC900.1200-01, 5AC900.1200-02 and 5AC900.1200-03 added (section 6 "USB port cap (attached)", on page 257 added). - USB port cap 5AC900.1200-00 discontinued.

Table 1 : Manual history (cont.)

2. Safety notices

2.1 Intended use

Programmable logic controllers (PLCs), operating and monitoring devices (industrial PCs, Power Panels, Mobile Panels, etc.), and B&R uninterruptible power supplies have been designed, developed, and manufactured for conventional use in industry. They were not designed, developed, and manufactured for any use involving serious risks or hazards that could lead to death, injury, serious physical damage, or loss of any kind without the implementation of exceptionally stringent safety precautions. In particular, such risks and hazards include the use of these devices to monitor nuclear reactions in nuclear power plants, as well as flight control systems, flight safety, the control of mass transit systems, medical life support systems and the control of weapons systems.

2.2 Protection against electrostatic discharges

Electrical components that are vulnerable to electrostatic discharge (ESD) must be handled accordingly.

2.2.1 Packaging

- Electrical components with housing
... do not require special ESD packaging, but must be handled properly (see "Electrical components with housing").
- Electrical components without housing
... must be protected by ESD-suitable packaging.

2.2.2 Guidelines for proper ESD handling

Electrical components with housing

- Do not touch the connector contacts on connected cables.
- Do not touch the contact tips on the circuit boards.

Electrical components without housing

In addition to "Electrical components with housing", the following also applies:

- Any persons handling electrical components or devices that will be installed in the electrical components must be grounded.
- Components can only be touched on the small sides or on the front plate.
- Components should always be stored in a suitable medium (ESD packaging, conductive foam, etc.).
Metallic surfaces are not suitable storage surfaces!

- Electrostatic discharges should be avoided on the components (e.g. through charged plastics).
- A minimum distance of 10 cm must be kept from monitors and TV sets.
- Measurement devices and equipment must be grounded.
- Measurement probes on potential-free measurement devices must be discharged on sufficiently grounded surfaces before taking measurements.

Individual components

- ESD protective measures for individual components are thoroughly integrated at B&R (conductive floors, footwear, arm bands, etc.).

The increased ESD protective measures for individual components are not necessary for our customers for handling B&R products.

2.3 Policy and procedures

Electronic devices are generally not failsafe. In the event of a failure on the programmable control system operating or monitoring device, or uninterruptible power supply, the user is responsible for ensuring that other devices that may be connected, e.g. motors, are in a secure state.

Both when using programmable logic controllers and when using operating and monitoring devices as control systems in conjunction with a soft PLC (e.g. B&R Automation Runtime or comparable products) or a slot PLC (e.g. B&R LS251 or comparable products), the safety precautions applying to industrial control systems (e.g. the provision of safety devices such as emergency stop circuits, etc.) must be observed in accordance with applicable national and international regulations. The same applies for all other devices connected to the system, such as drives.

All tasks such as installation, commissioning, and maintenance are only permitted to be carried out by qualified personnel. Qualified personnel are persons familiar with transport, mounting, installation, commissioning, and operation of the product who also have the respective qualifications (e.g. IEC 60364). National accident prevention guidelines must be followed.

The safety guidelines, connection descriptions (type plate and documentation), and limit values listed in the technical data are to be read carefully before installation and commissioning and must be observed.

2.4 Transport and storage

During transport and storage, devices must be protected from excessive stress (mechanical load, temperature, humidity, aggressive atmospheres, etc.).

2.5 Installation

- Installation must take place according to the documentation, using suitable equipment and tools.
- Devices must be installed without voltage applied and by qualified personnel.
- General safety regulations and nationally applicable accident prevention guidelines must be observed.
- Electrical installation must be carried out according to the relevant guidelines (e.g. line cross section, fuse, protective ground connection).

2.6 Operation

2.6.1 Protection against touching electrical parts

To operate programmable logic controllers, operating and monitoring devices or uninterruptible power supplies, certain components must carry dangerous voltage levels of over 42 VDC. A life-threatening electrical shock could occur if you come into contact with these parts. This could result in death, severe injury or material damage.

Before turning on the programmable logic controller, the operating and monitoring devices and the uninterruptible power supply, ensure that the housing is properly grounded (PE rail). The ground connection must be established when testing the operating and monitoring devices or the uninterruptible power supply, even when operating them for only a short time.

Before turning the device on, make sure that all parts with voltage applied are securely covered. During operation, all covers must remain closed.

2.6.2 Environmental conditions - dust, humidity, aggressive gases

Use of operating and monitoring devices (e.g. industrial PCs, power panels, mobile panels, etc.) and uninterruptible power supplies in very dusty environments should be avoided. Dust collection on the devices influences their function and, especially in systems with active cooling (fans), sufficient cooling cannot be guaranteed.

The presence of aggressive gases in the environment can also lead to malfunctions. When combined with high temperature and humidity, aggressive gases - e.g. with sulfur, nitrogen and chlorine components - start chemical processes that can damage electronic components very quickly. Signs of the presence of aggressive gases are blackened copper surfaces and cable ends on existing installations.

For operation in dusty or humid conditions, correctly installed (cutout installation) operating and monitoring devices like Automation Panel or Power Panel are protected on the front side. The rear side of all devices must be protected from dust and humidity and must be cleaned at suitable intervals.

2.6.3 Programs, viruses, and dangerous programs

The system is subject to potential danger each time data is exchanged or software is installed from a data medium (e.g. diskette, CD-ROM, USB flash drive, etc.), a network connection, or the Internet. The user is responsible for assessing these dangers, implementing preventative measures such as virus protection programs, firewalls, etc. and obtaining software from reliable sources.

2.7 Environmentally-friendly disposal

All B&R programmable controllers, operating and monitoring devices, and uninterruptible power supplies are designed to inflict as little harm on the environment as possible.

2.7.1 Separation of materials

It is necessary to separate different materials so the device can undergo an environmentally-friendly recycling process.

Component	Disposal
Programmable logic controllers Operating and monitoring devices Uninterruptible power supply Cables	Electronics recycling
Cardboard box / paper packaging	Paper / cardboard recycling
Plastic packaging	Plastic recycling

Table 2: Environmentally-friendly separation of materials

Disposal must comply with the respective legal regulations.

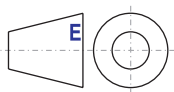
3. Organization of safety notices

The safety notices in this manual are organized as follows:

Safety notice	Description
Danger!	Disregarding the safety regulations and guidelines can be life-threatening.
Caution!	Disregarding the safety regulations and guidelines can result in severe injury or major damage to material.
Warning!	Disregarding the safety regulations and guidelines can result in injury or damage to material.
Information:	Important information for preventing errors.

Table 3: Organization of safety notices

4. Directives



All dimension diagrams (e.g. dimension diagrams, etc.) are drawn according to European dimension standards.

5. Model numbers

5.1 Automation Panel 10.4" VGA

Model number	Description	Note
5AP920.1043-01	AP920 TFT C VGA 10.4in T Automation Panel AP920; 10.4" VGA color TFT display with touch screen (resistive); 2 USB 2.0 interfaces; insert for Automation Panel link; IP65 protection (front). 24 VDC supply via Automation Panel Link insert card.	See page 34
5AP951.1043-01	AP951 TFT C VGA 10.4in F Automation Panel AP951; 10.4" VGA color TFT display; 10 softkeys, 28 function keys and 20 system keys; 2 USB 2.0 interfaces; insert for Automation Panel Link; IP65 protection (front side). 24 VDC supply via Automation Panel Link insert card.	See page 42 <i>Cancelled since 05/2007</i>
5AP952.1043-01	AP952 TFT C VGA 10.4in F Automation Panel AP952; 10.4" VGA color TFT display; 44 function keys and 20 system keys; 2 USB 2.0 interfaces; insert for Automation Panel Link; IP65 protection (front side). 24 VDC supply via Automation Panel Link insert card.	See page 50 <i>Cancelled since 05/2007</i>
5AP980.1043-01	AP980 TFT C VGA 10.4in F T Automation Panel AP980, 10.4" VGA color TFT display with touch screen (resistive); 10 softkeys and 28 function keys; 2 USB 2.0 interfaces; insert for Automation Panel Link; IP65 protection (front side). 24 VDC supply via Automation Panel Link insert card.	See page 58
5AP981.1043-01	AP981 TFT C VGA 10.4in F T Automation Panel AP981, 10.4" VGA color TFT display with touch screen (resistive); 10 softkeys; 28 function keys and 20 system keys; 2 USB 2.0 interfaces; insert for Automation Panel Link; IP65 protection (front side). 24 VDC supply via Automation Panel Link insert card.	See page 66
5AP982.1043-01	AP982 TFT C VGA 10.4in F T Automation Panel AP982, 10.4" VGA color TFT display with touch screen (resistive); 44 function keys and 20 system keys; 2 USB 2.0 interfaces; insert for Automation Panel Link; IP65 protection (front side). 24 VDC supply via Automation Panel Link insert card.	See page 74

Table 4: Model numbers - Automation Panel 10.4" VGA

5.2 Automation Panel 12.1" SVGA

Model number	Description	Note
5AP920.1214-01	AP920 TFT C SVGA 12.1in T Automation Panel AP920; 12.1" SVGA color TFT display with touch screen (resistive); 3 USB 2.0 interfaces; insert for Automation Panel link; IP65 protection (front). 24 VDC supply via Automation Panel Link insert card.	See page 82

Table 5: Model numbers - Automation Panel 12,1" SXGA

5.3 Automation Panel 15" XGA

Model number	Description	Note
5AP920.1505-01	AP920 TFT C XGA 15in T Automation Panel AP920; 15" XGA color TFT display with touch screen (resistive); 3 USB 2.0 interfaces; insert for Automation Panel link; IP65 protection (front). 24 VDC supply via Automation Panel Link insert card.	See page 90
5AP951.1505-01	AP951 TFT C XGA 15in F Automation Panel AP951, 15" XGA color TFT display; 12 function keys; 20 function keys and 92 system keys; 3 USB 2.0 interfaces; insert for Automation Panel Link; IP65 protection (front side). 24 VDC supply via Automation Panel Link insert card.	See page 98 <i>Cancelled since 05/2007</i>
5AP980.1505-01	AP951 TFT C XGA 15in F T Automation Panel AP981, 15" XGA color TFT display with touch screen (resistive); 12 softkeys and 20 function keys; 3 USB 2.0 interfaces; insert for Automation Panel Link; IP65 protection (front side). 24 VDC supply via Automation Panel Link insert card.	See page 106
5AP981.1505-01	AP951 TFT C XGA 15in F T Automation Panel AP981, 15" XGA color TFT display with touch screen (resistive); 12 softkeys; 20 function keys and 92 system keys; 3 USB 2.0 interfaces; insert for Automation Panel Link; IP65 protection (front side). 24 VDC supply via Automation Panel Link insert card.	See page 114

Table 6: Model numbers for Automation Panel 15" XGA

5.4 Automation Panel 17" SXGA

Model number	Description	Note
5AP920.1706-01	AP920 TFT C SXGA 17" T Automation Panel AP920; 17" SXGA color TFT display with touch screen (resistive); 3 USB 2.0 interfaces; insert for Automation Panel link; IP65 protection (front). 24 VDC supply via Automation Panel Link insert card.	See page 122 <i>Cancelled since 08/2009</i>

Table 7: Model numbers - Automation Panel 17" SXGA

5.5 Automation Panel 19" SXGA

Model number	Description	Note
5AP920.1906-01	AP920 TFT C SXGA 19" T Automation Panel AP920; 19" SXGA color TFT display with touch screen (resistive); 3 USB 2.0 interfaces; insert for Automation Panel link; IP65 protection (front). 24 VDC supply via Automation Panel Link insert card.	See page 130

Table 8: Model numbers - Automation Panel 19" SXGA

5.6 Automation Panel 21.3" UXGA

Model number	Description	Note
5AP920.2138-01	AP920 TFT C UXGA 21.3" T Automation Panel AP920; 21.3" UXGA color TFT display with touch screen (resistive); 3 USB 2.0 interfaces; insert for Automation Panel link; IP65 protection (front). 24 VDC supply via Automation Panel Link insert card.	See page 138 <i>Cancelled since 05/2007</i>

Table 9: Model numbers - Automation Panel 21.3" UXGA

5.7 Automation Panel Link insert cards

Model number	Description	Note
5DLSDVI.1000-01	AP Link DVI receiver Automation Panel Link DVI receiver; connections for DVI-D, RS232 and USB 2.0 (Type B); 24 VDC. Plug for power supply must be ordered separately (screw clamps: 0TB103.9; cage clamps: 0TB103.91).	See page 147
5DLSL.1000-00	AP Link SDL receiver Automation Panel Link, SDL receiver, connection for SDL in; 24 VDC. Plug for power supply must be ordered separately (screw clamps: 0TB103.9; cage clamps: 0TB103.91).	See page 150
5DLSL.1000-01	AP Link SDL transceiver Automation Panel Link, SDL transceiver, connections for SDL in and SDL out; 24 VDC. Plug for power supply must be ordered separately (screw clamps: 0TB103.9; cage clamps: 0TB103.91).	See page 152

Table 10: Model numbers - Automation Panel insert cards

5.8 Cables

Model number	Description	Note
5CADVI.0018-00	DVI-D cable 1.8 m / single Single cable, DVI-D/m:DVI-D/m; length: 1.8 m	See page 154
5CADVI.0050-00	DVI-D cable 5 m / single Single cable, DVI-D/m:DVI-D/m; length: 5 m	See page 154
5CADVI.0100-00	DVI-D cable 10 m / single Single cable, DVI-D/m:DVI-D/m; length: 10 m	See page 154
5CASDL.0018-00	SDL cable 1.8 m SDL cable for a fixed type of layout; length: 1.8 m	See page 158
5CASDL.0018-01	SDL cable 1.8 m 45° SDL cable for fixed type of layout with one-sided 45° plug; length: 1.8 m	See page 162
5CASDL.0018-03	1.8 m flex SDL cable SDL cable for fixed and flexible type of layout; length: 1.8 m	See page 166
5CASDL.0050-00	SDL cable 5 m SDL cable for a fixed type of layout; length: 5 m	See page 158
5CASDL.0050-01	SDL cable 5 m 45° SDL cable for fixed type of layout with one-sided 45° plug; length: 5 m	See page 162
5CASDL.0050-03	5 m flex SDL cable SDL cable for fixed and flexible type of layout; length: 5 m	See page 166
5CASDL.0100-00	SDL cable 10 m SDL cable for a fixed type of layout; length: 10 m	See page 158
5CASDL.0100-01	SDL cable 10 m 45° SDL cable for fixed type of layout with one-sided 45° plug; length: 10 m	See page 162
5CASDL.0100-03	10 m flex SDL cable SDL cable for fixed and flexible type of layout; length: 10 m	See page 166
5CASDL.0150-00	SDL cable 15 m SDL cable for a fixed type of layout; length: 15 m	See page 158

Table 11: Model numbers - Cables

General information • Model numbers

Model number	Description	Note
5CASDL.0150-01	SDL cable 15 m 45° SDL cable for fixed type of layout with one-sided 45° plug; length: 15 m	See page 162
5CASDL.0150-03	15 m flex SDL cable SDL cable for fixed and flexible type of layout; length: 15 m	See page 166
5CASDL.0200-00	SDL cable 20 m SDL cable for a fixed type of layout; length: 20 m	See page 158
5CASDL.0200-03	20 m flex SDL cable SDL cable for fixed and flexible type of layout; length: 20 m	See page 166
5CASDL.0250-00	SDL cable 25 m SDL cable for a fixed type of layout; length: 25 m	See page 158
5CASDL.0250-03	25 m flex SDL cable SDL cable for fixed and flexible type of layout; length: 25 m	See page 166
5CASDL.0300-00	SDL cable 30 m SDL cable for a fixed type of layout; length: 30 m	See page 158
5CASDL.0300-03	30 m flex SDL cable SDL cable for fixed and flexible type of layout; length: 30 m	See page 166
5CASDL.0300-10	30 m SDL cable with extender SDL cable with extender for a fixed type of layout; length 30 m	Cancelled since 12/2006 Replaced by 5CASDL.0300-13
5CASDL.0300-13	30 m SDL flex cable with extender SDL cable with extender for fixed and flexible type of layout; length: 30 m	See page 175
5CASDL.0400-10	40 m SDL cable with extender SDL cable with extender for a fixed type of layout; length 40 m	Cancelled since 12/2006 Replaced by 5CASDL.0400-13
5CASDL.0400-13	40 m SDL flex cable with extender SDL cable with extender for fixed and flexible type of layout; length: 40 m	See page 175
5CASDL.0430-13	43 m SDL flex cable with extender SDL cable with extender for fixed and flexible type of layout; length: 43 m	See page 175
9A0014.02	RS232 cable DB9/f:DB9/m 1.8 m RS232 extension cable for remote operation of a display unit with touch screen, length 1.8 m.	See page 180
9A0014.05	RS232 cable DB9/f:DB9/m 5 m RS232 extension cable for remote operation of a display unit with touch screen, length 5 m.	See page 180
9A0014.10	RS232 cable DB9/f:DB9/m 10 m RS232 extension cable for remote operation of a display unit with touch screen, length 10 m.	See page 180
5CAUSB.0018-00	USB 2.0 cable, A/m:B/m 1.8 m USB 2.0 connection cable, Type A - Type B, length: 1.8 m	See page 182
5CAUSB.0050-00	USB 2.0 cable, A/m:B/m 5 m USB 2.0 connection cable, Type A - Type B, length: 5 m	See page 182

Table 11: Model numbers - Cables (cont.)

5.9 Accessories

Model number	Description	Note
0TB103.8	Plug/N 24V 5.08 3-pin screw clamps Accessory terminal block, 3-pin, screw clamp, 2.5 mm ² , protection against vibration with the screw flange	See page 251
0TB103.9	Plug 24V 5.08 3-pin screw clamps 24 VDC 3-pin connector, female. Screw clamps, 2.5 mm ² , protected against vibration by the screw flange	See page 252
0TB103.91	Plug 24V 5.08 3-pin cage clamps 24 VDC 3-pin connector, female. Cage clamps, 2.5 mm ² , protected against vibration by the screw flange	See page 252
9A0110.18	Fluorescent tubes - Backlight (replacement part) for 5AP920.1214-01 panel.	
9A0110.22	Fluorescent tubes - Backlight (replacement part) for 5AP920.1505-01, 5AP951.1505-01, 5AP980.1505-01, 5AP981.1505-01 panels.	
5AC900.104X-03	Legend strip template 10.4" for Automation Panel 5AP951.1043-01 and 5A981.1043-01, for 1 device.	See page 254
5AC900.104X-04	Legend strip template 10.4" for Automation Panel 5AP952.1043-01 and 5A982.1043-01, for 1 device.	See page 254
5AC900.104X-05	Legend strip template 10.4" for Automation Panel 5AP980.1043-01, for 3 devices.	See page 254
5AC900.150X-01	Legend strip template 15" for Automation Panel 5AP951.1505-01, 5AP980.1505-01 and 5A981.1505-01, for 4 devices.	See page 254
5AC900.1200-00	USB port cap (attached) Front side USB interface cover (attached) for Automation Panel 900 and Panel PC 700 devices.	See page 257 Cancelled since 04/2010
5AC900.1200-01	USB port cap IP65 M20 /2 Front-side USB port cap (attached) knurled, short, not slotted.	See page 257
5AC900.1200-02	USB port cap IP65 M20 /3 Front-side USB port cap (attached) knurled, tall, not slotted.	See page 257
5AC900.1200-03	USB port cap IP65 M20 /4 Front-side USB port cap (attached) knurled, tall, slotted.	See page 257
5SWHMI.0000-00	HMI Drivers & Utilities DVD Contains drivers, utilities, software upgrades and user's manuals for B&R panel system products (see B&R homepage – Industrial PCs, Visualization and Operation).	See page 258
5MMUSB.2048-00	USB flash drive 2 GB SanDisk USB 2.0 flash drive 2 GB	See page 261

Table 12: Model numbers - Accessories

Chapter 2 • Technical data

1. Introduction

The Automation Panel series is a generation of B&R display units ranging from 10.4" to 19" that features a completely new type of modularity for the interfaces to the PC system. This allows picture information to be transferred independently of the display unit. In this way, future innovations in the area of transfer technology to be implemented using a new Automation Panel Link.



Figure 1: Automation Panel devices

2. Entire device

The display units are composed of two components: an Automation Panel and an Automation Panel Link insert card. Put together, these two components make up the complete display unit.

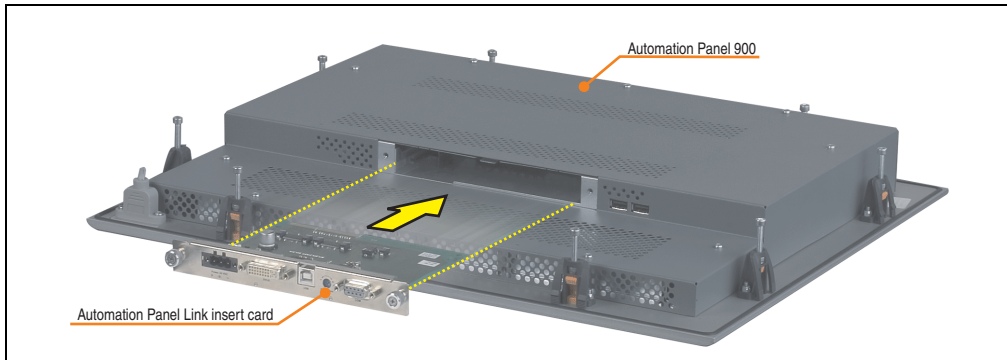


Figure 2: Automation Panel and Automation Panel Link insert card

Each device has at least one USB interface on the front and back so that data can be easily exchanged with the Automation PC (e.g. using a flash drive, etc.).



Figure 3: Automation Panel USB connections (front side - back side)

2.1 Ambient temperatures

The following table shows the specifications for minimum and maximum ambient temperature for all available Automation Panel 900 variants in operation, dependent on mounting orientation (for specifications, see Chapter 3 "Commissioning", Section 2 "Mounting orientation", on page 187).

Information:

Temperature data is for operation at 500 meters. Derating the max. ambient temperature - typically 1 °C per 1000 meters (from 500 meters above sea level).

Automation Panel 900 without Rittal housing	Automation Panel Link insert cards		
	Mounting orientation 0°	Mounting orientation to -45° display above	Mounting orientation to +45° display below
5AP920.1043-01	0 to +50 °C	0 to +50 °C	0 to +50 °C
5AP951.1043-01	0 to +55 °C	0 to +55 °C	0 to +55 °C
5AP952.1043-01	0 to +55 °C	0 to +55 °C	0 to +55 °C
5AP980.1043-01	0 to +50 °C	0 to +50 °C	0 to +50 °C
5AP981.1043-01	0 to +50 °C	0 to +50 °C	0 to +50 °C
5AP982.1043-01	0 to +50 °C	0 to +50 °C	0 to +50 °C
5AP920.1214-01	0 to +50 °C	0 to +50 °C	0 to +50 °C
5AP920.1505-01	0 to +50 °C	0 to +50 °C	0 to +45 °C
5AP951.1505-01	0 to +50 °C	0 to +50 °C	0 to +45 °C
5AP980.1505-01	0 to +50 °C	0 to +50 °C	0 to +45 °C
5AP981.1505-01	0 to +50 °C	0 to +50 °C	0 to +45 °C
5AP920.1706-01	0 to +40 °C	0 to +45 °C	0 to +35 °C
5AP920.1906-01	0 to +40 °C	0 to +40 °C	0 to +40 °C
5AP920.2138-01	0 to +35 °C	0 to +35 °C	0 to +30 °C
Automation Panel 900 with Rittal housing			
	Mounting orientation 0°	Mounting orientation to -45° display above	Mounting orientation to +45° display below
5AP920.1043-01	0 to +50 °C	0 to +45 °C	0 to +45 °C
5AP951.1043-01	0 to +50 °C	0 to +45 °C	0 to +45 °C
5AP952.1043-01	0 to +50 °C	0 to +45 °C	0 to +45 °C
5AP980.1043-01	0 to +50 °C	0 to +45 °C	0 to +45 °C
5AP981.1043-01	0 to +50 °C	0 to +45 °C	0 to +45 °C
5AP982.1043-01	0 to +50 °C	0 to +45 °C	0 to +45 °C
5AP920.1505-01	0 to +40 °C	0 to +40 °C	0 to +40 °C
5AP951.1505-01	0 to +40 °C	0 to +40 °C	0 to +40 °C
5AP980.1505-01	0 to +40 °C	0 to +40 °C	0 to +40 °C
5AP981.1505-01	0 to +40 °C	0 to +40 °C	0 to +40 °C

Table 13: Ambient temperature according to mounting orientation

2.2 Humidity specifications

The following specifications list the minimum and maximum humidity for an ambient temperature of +30°C for operation and transport.

Component	Operation	Storage / Transport
5AP920.1043-01	5 to 90%	5 to 90%
5AP951.1043-01	5 to 95%	5 to 95%
5AP952.1043-01	5 to 95%	5 to 95%
5AP980.1043-01	5 to 90%	5 to 90%
5AP981.1043-01	5 to 90%	5 to 90%
5AP982.1043-01	5 to 90%	5 to 90%
5AP920.1214-01	5 to 90%	5 to 90%
5AP920.1505-01	5 to 90%	5 to 90%
5AP951.1505-01	5 to 95%	5 to 95%
5AP980.1505-01	5 to 90%	5 to 90%
5AP981.1505-01	5 to 90%	5 to 90%
5AP920.1706-01	20 to 90%	5 to 90%
5AP920.1906-01	20 to 90%	5 to 90%
5AP920.2138-01	20 to 90%	5 to 90%
5DLDOI.1000-01	5 to 95%	5 to 95%
5DLSDL.1000-00	5 to 95%	5 to 95%
5DLSDL.1000-01	5 to 95%	5 to 95%

Table 14: Overview of humidity specifications for individual components

More detailed information regarding the specified humidity according to the temperature can be found in the "Technical data" for the individual components.

2.3 Power consumption

The total consumption is composed of the consumption of the Automation Panel 900 device and the consumption of the Automation Panel Link insert card.

The following table shows the typical consumption for each component. The sum of the two is the total consumption. Both values can be found in the "Technical data" for the components.

Component	Typical	Maximum	Maximum with USB
5AP920.1043-01	10 W	13 W	19 W
5AP951.1043-01	10 W	14 W	20 W
5AP952.1043-01	10 W	14 W	21 W
5AP980.1043-01	10 W	13 W	20 W
5AP981.1043-01	10 W	14 W	21 W
5AP982.1043-01	10 W	14 W	21 W
5AP920.1214-01	12 W	15 W	21 W
5AP920.1505-01	24 W	31 W	41 W
5AP951.1505-01	24 W	32 W	42 W
5AP980.1505-01	24 W	32 W	42 W
5AP981.1505-01	24 W	32 W	42 W
5AP920.1706-01	27 W	36 W	46 W
5AP920.1906-01	27 W	38 W	48 W
5AP920.2138-01	50 W	63 W	73 W
5DLDVI.1000-01	3 W	3 W	3 W
5DLSDL.1000-00	3 W	3 W	3 W
5DLSDL.1000-01	3 W	3 W	3 W
Sum			

Table 15: Power management according to mounting orientation

Specifications for the starting current can be found in the "Technical data" for each Automation Panel 900 variant.

2.4 Block diagram

2.4.1 AP900 block diagram

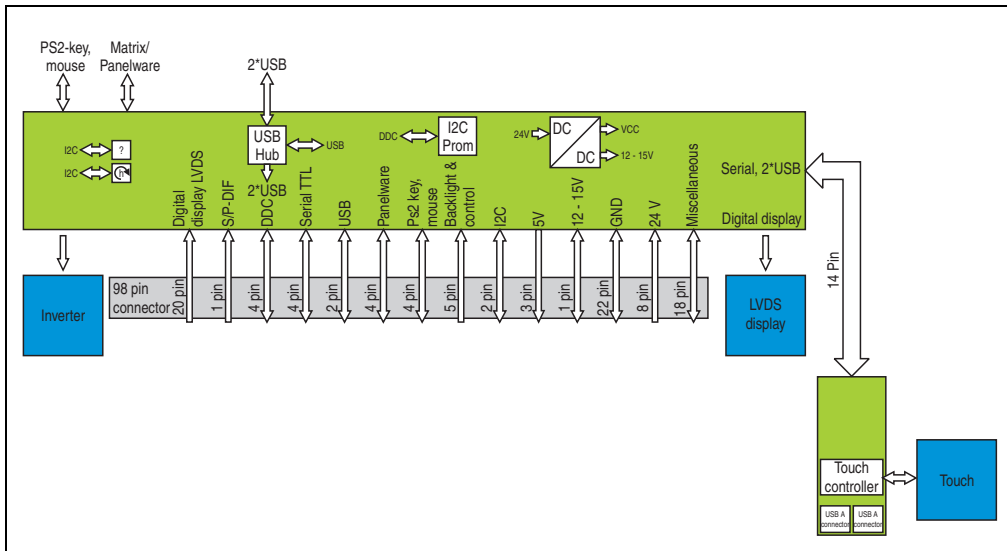


Figure 4: AP900 block diagram

2.4.2 AP900 block diagram with DVI Link

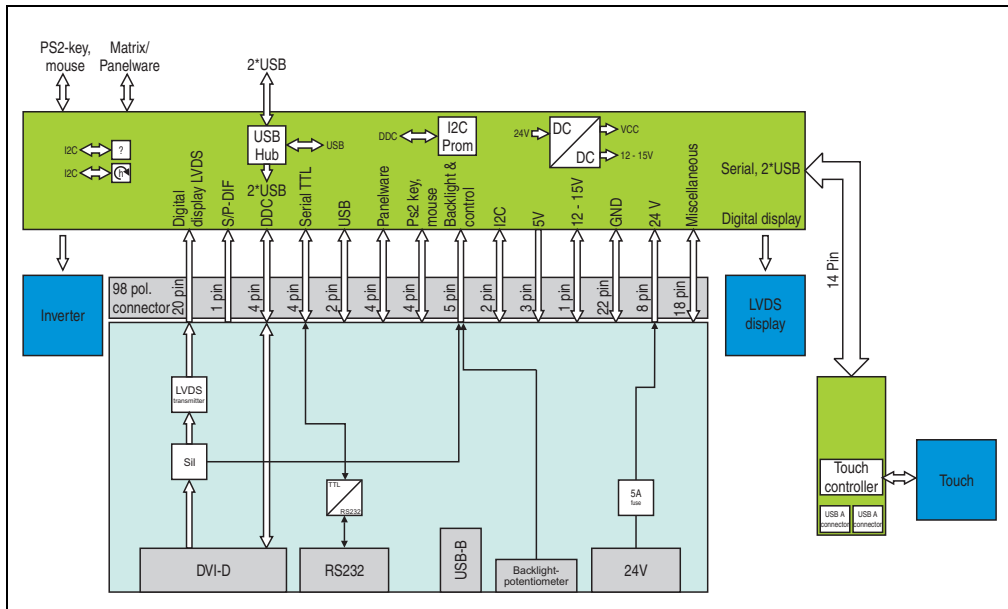


Figure 5: AP900 block diagram with DVI Link

3. Individual components

3.1 Automation Panel 10.4" VGA

3.1.1 Automation Panel 5AP920.1043-01

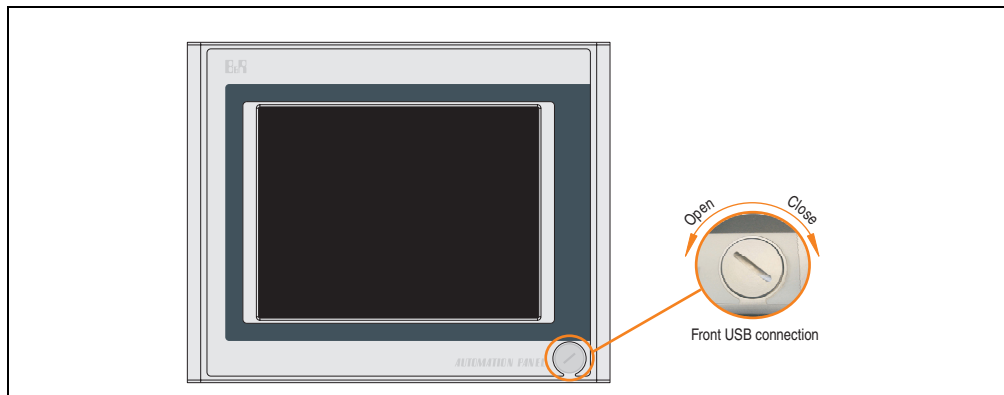


Figure 6: Front view - 5AP920.1043-01

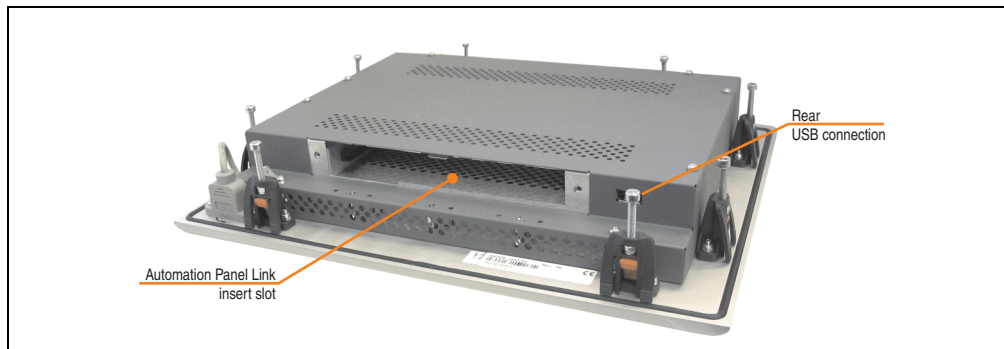


Figure 7: Rear view - 5AP920.1043-01

Technical data

Features	5AP920.1043-01
USB interface ¹⁾ Type Amount Transfer rate ²⁾ Connection Current load	USB 2.0 ²⁾ 2 (1x front side, 1x back side) Low speed (1.5 Mbit/s), full speed (12 Mbit/s), to high speed (480 Mbit/s) Type A Max. 500 mA per connection
Display Type Diagonal Colors Resolution Contrast Viewing angle (see page 277) Horizontal Vertical Background lighting Brightness Half-brightness time ³⁾	Color TFT 10.4 in (264 mm) 262,144 colors VGA, 640 x 480 pixels 300, 1 Direction R / direction L = 70° Direction U = 40° / direction D = 70° 350 cd/m² 50000 hours
Touch screen ⁴⁾ Touch screen type Technology Controller Degree of transmission	Elo Analog, resistive Elo, serial, 12-bit Up to 78%
Filter glass Degree of transmission Coating	-
Keys Function keys Soft keys Cursor keys Number block Other keys Key lifespan LED brightness	-
Electrical characteristics	
Power supply Rated voltage Rated current ⁵⁾ Starting current Power consumption (without insert) Electrical isolation	Via Automation Panel Link insert card 24 VDC ± 25% (printed on back of housing) Maximum 3.2 A (printed on back of housing) typically 6 A, maximum 30 A for < 300 µs Typically 10 W, maximum 13 W or 19 W with USB Yes
Mechanical characteristics	
Front Frame Design Membrane Dark gray border around display Light background Gasket	Naturally anodized aluminum ⁶⁾ Gray ⁶⁾ Polyester Similar to Pantone 432Cv ⁶⁾ Similar to Pantone 427Cv ⁶⁾ Flat gasket around display front

Table 16: Technical data - 5AP920.1043-01

Mechanical characteristics	5AP920.1043-01
Outer dimensions	
Width	323 mm
Height	260 mm
Depth	55 mm
Housing	Metal
Paint	Similar to Pantone432CV ⁶⁾
Weight	Approx. 2.9 kg
Environmental characteristics	
Ambient temperature	
Operation	See "Ambient temperatures", on page 29
Storage	-30 to +70°C
Transport	-30 to +70°C
Relative humidity	See "Temperature humidity diagram - 5AP920.1043-01", on page 37
Vibration	
Operation (continuous)	2 - 9 Hz: 1.75 mm amplitude / 9 - 200 Hz: 0.5 g
Operation (occasional)	2 - 9 Hz: 3.5 mm amplitude / 9 - 200 Hz: 1 g
Storage	2 - 8 Hz: 7.5 mm amplitude / 8 - 200 Hz: 2 g / 200 - 500 Hz: 4 g
Transport	2 - 8 Hz: 7.5 mm amplitude / 8 - 200 Hz: 2 g / 200 - 500 Hz: 4 g
Shock	
Operation	15 g, 11 ms
Storage	30 g, 15 ms
Transport	30 g, 15 ms
Protection type	IP20 back side (only with Automation Panel Link card inserted) IP65 / NEMA 250 type 4X, dust and sprayed water protection (front side)
Altitude	Max. 3,000 m ⁷⁾

Table 16: Technical data - 5AP920.1043-01 (cont.)

- 1) USB devices can only be connected directly to the Automation Panel (without a hub).
- 2) Depends on the transfer technology, the transfer distance and the Automation Panel Link insert card used, see section "USB transfer speed", on page 40.
- 3) At +25 °C ambient temperature. Reducing the brightness by 50% can result in an approximate 50% increase of the half-brightness time.
- 4) Touch screen drivers can be downloaded from the download area on the B&R homepage (www.br-automation.com).
- 5) The listed value applies to the Automation Panel device with an inserted Automation Panel Link card.
- 6) Depending on the process or batch, there may be visible deviations in the color and surface structure.
- 7) Derating the maximum ambient temperature - typically 1°C per 1000 meters (from 500 meters above sea level).

[Temperature humidity diagram - Operation and storage](#)

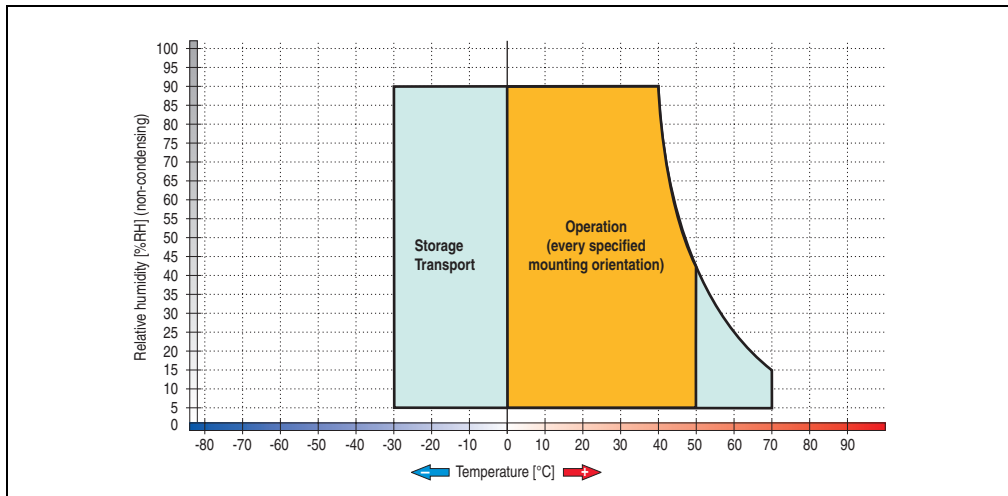


Figure 8: Temperature humidity diagram - 5AP920.1043-01

Dimensions

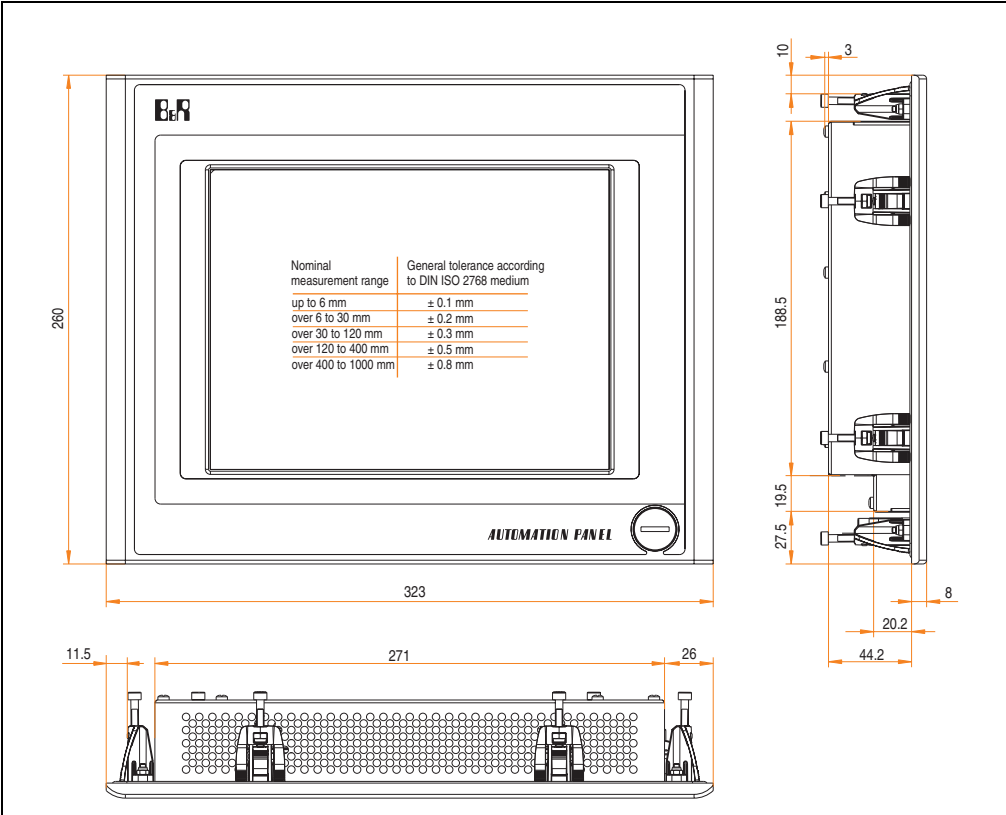


Figure 9: Dimensions - 5AP920.1043-01

Contents of delivery

The following components are included in the delivery of the Automation Panel:

Amount	Component
1	Automation Panel 920 TFT VGA 10.4in with touch screen

Table 17: Contents of delivery - 5AP920.1043-01

Cutout installation

The Automation Panel can be installed in a housing cutout using the preassembled mounting clamps. A cutout that corresponds to the following drawing must be made.

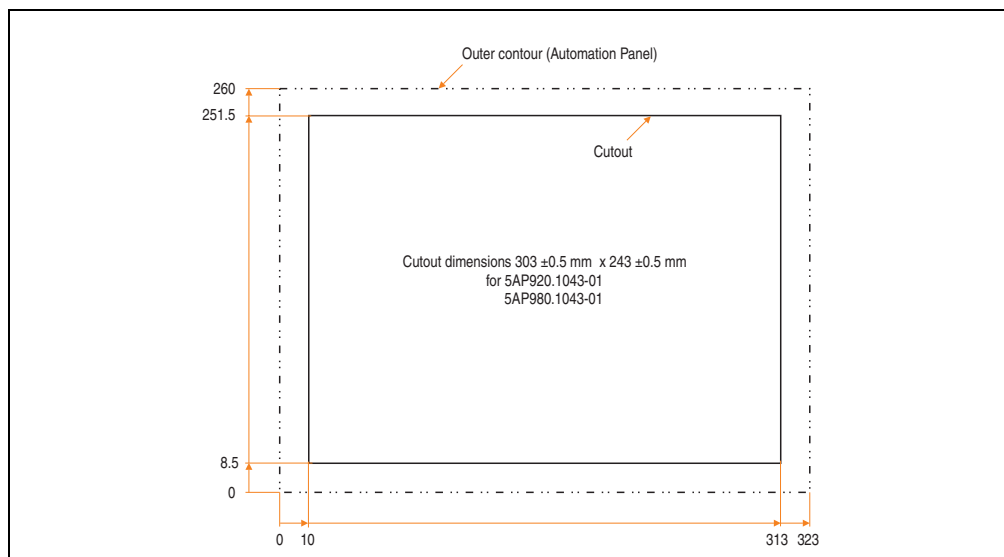


Figure 10: Cutout installation - 5AP920.1043-01

For further information regarding installation and mounting orientation, see Chapter 3 "Commissioning" starting on page 185.

USB connections

The Automation Panel 5AP920.1043-01 has two USB connections (Type A).

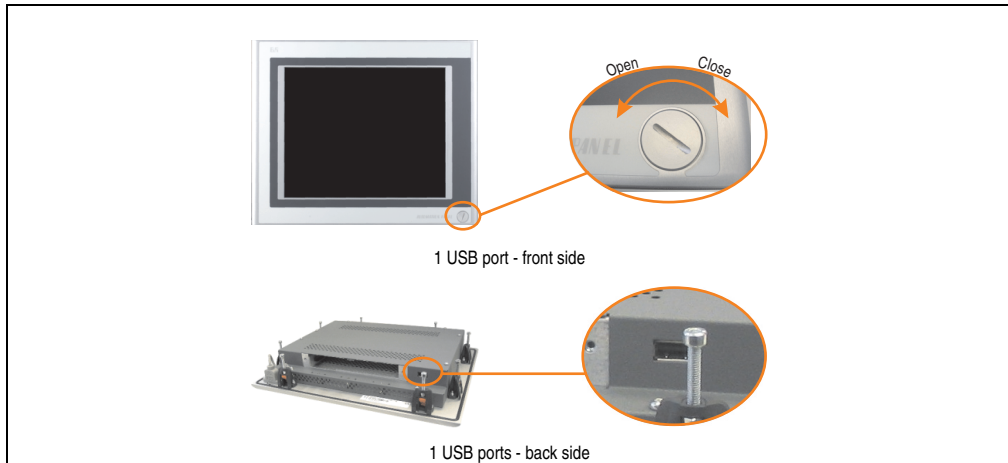


Figure 11: USB connections

USB devices can only be connected directly to the Automation Panel (without a hub).

USB transfer speed

The USB transfer speed depends on the type of Automation Panel Link card and transfer technology used.

Information:

With a DVI Automation Panel Link insert card, USB 2.0 is supported up to a cable length of 5 meters.

With an SDL (Smart Display Link) Automation Panel Link insert card, only USB 1.1 is supported, regardless of the cable length. USB 2.0 is not supported.

Fastening the cable

Cable clamps are provided with the Automation Panel that can be used to fasten the connected cable to the bottom of the back side of the Automation Panel housing.



Figure 12: Mounting the cable clamps

Functional grounding clip

On the back side on the left next to the Automation Panel Link slot, there is a functional grounding clip. The grounding clip (functional ground) must be connected with a central grounding point on the switching cabinet using a 6.3 mm blade connector via the shortest distance and with as little resistance as possible (e.g. copper strip, but must be at least 2.5 mm²).



Figure 13: Functional grounding clip

3.1.2 Automation Panel 5AP951.1043-01

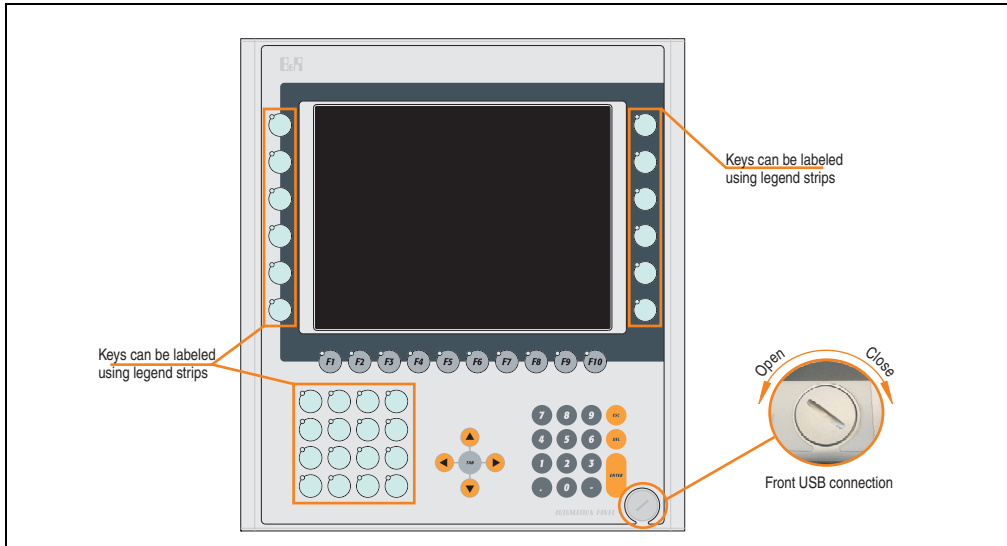


Figure 14: Front view - 5AP951.1043-01

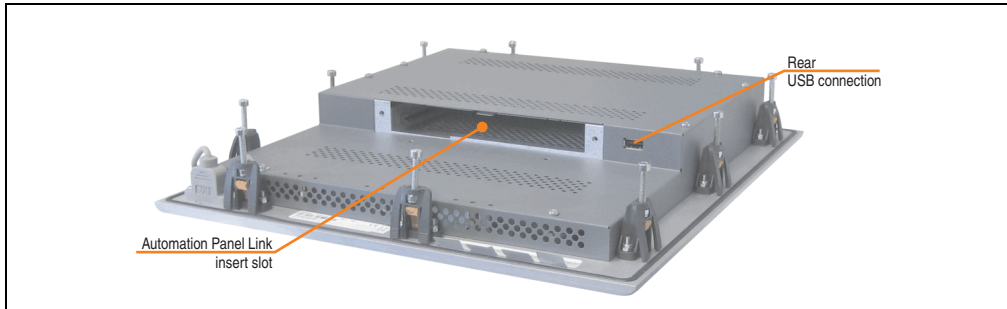


Figure 15: Rear view - 5AP951.1043-01

Technical data

Features	5AP951.1043-01
USB interface ¹⁾ Type Amount Transfer rate ²⁾ Connection Current load	USB 2.0 ²⁾ 2 (1x front side, 1x back side) Low speed (1.5 MBit/s), full speed (12 MBit/s), to high speed (480 Mbit/s) Type A Max. 500 mA per connection
Display Type Diagonal Colors Resolution Contrast Viewing angle (see page 277) Horizontal Vertical Background lighting Brightness Half-brightness time ³⁾	Color TFT 10.4 in (264 mm) 262,144 colors VGA, 640 x 480 pixels 300, 1 Direction R / direction L = 70° Direction U = 40° / direction D = 70° 350 cd/m² 50000 hours
Touch screen Touch screen type Technology Controller Degree of transmission	-
Filter glass Degree of transmission Coating	95% On both sides
Keys/LED ⁴⁾ Function keys Soft keys Cursor keys Number block Other keys Key lifespan LED brightness	28 with LED (yellow) 10 with LED (yellow) - 15 without LED 5 without LED > 10 ⁶ actuations with 1 ±0.3 to 3 ±0.3 N operating force Typically 12 mcd (yellow) Pressing more than one key at a time may result in so-called phantom keys, and may trigger unintended actions.
Electrical characteristics	
Power supply Rated voltage Rated current ⁵⁾ Starting current Power consumption (without insert) Electrical isolation	Via Automation Panel Link insert card 24 VDC ± 25% (printed on back of housing) Maximum 3.2 A (printed on back of housing) Typically 6 A, maximum 30 A for < 300 µs Typically 10 W (without LED), maximum 14 W or 20 W with USB Yes
Mechanical characteristics	
Outer dimensions Width Height Depth	323 mm 358 mm 55 mm

Table 18: Technical data - 5AP951.1043-01

Mechanical characteristics	5AP951.1043-01
Front	
Frame	Naturally anodized aluminum ⁶⁾
Design	Gray ⁶⁾
Membrane	Polyester
Dark gray border around display	Similar to Pantone 432CV ⁶⁾
Light background	Similar to Pantone 427CV ⁶⁾
Orange keys	Similar to Pantone 151CV ⁶⁾
Dark gray keys	Similar to Pantone 431CV ⁶⁾
Legend strips (gray)	Similar to Pantone 429CV ⁶⁾
Gasket	Flat gasket around display front
Housing	Metal
Paint	Similar to Pantone 432CV ⁶⁾
Weight	Approx. 3.6 kg
Environmental characteristics	
Ambient temperature	
Operation	See "Ambient temperatures", on page 29
Storage	-30 to +70°C
Transport	-30 to +70°C
Relative humidity	See "Temperature humidity diagram - 5AP951.1043-01", on page 45
Vibration	
Operation (continuous)	2 - 9 Hz: 1.75 mm amplitude / 9 - 200 Hz: 0.5 g
Operation (occasional)	2 - 9 Hz: 3.5 mm amplitude / 9 - 200 Hz: 1 g
Storage	2 - 8 Hz: 7.5 mm amplitude / 8 - 200 Hz: 2 g / 200 - 500 Hz: 4 g
Transport	2 - 8 Hz: 7.5 mm amplitude / 8 - 200 Hz: 2 g / 200 - 500 Hz: 4 g
Shock	
Operation	15 g, 11 ms
Storage	30 g, 15 ms
Transport	30 g, 15 ms
Protection type	IP20 back side (only with Automation Panel Link card inserted) IP65 / NEMA 250 type 4X, dust and sprayed water protection (front side)
Altitude	Max. 3,000 m ⁷⁾

Table 18: Technical data - 5AP951.1043-01 (cont.)

- 1) USB devices can only be connected directly to the Automation Panel (without a hub).
- 2) Depends on the transfer technology, the transfer distance and the Automation Panel Link insert card used, see section "USB transfer speed", on page 48.
- 3) At +25 °C ambient temperature. Reducing the brightness by 50% can result in an approximate 50% increase of the half-brightness time.
- 4) The key and LED functions can be freely configured with the B&R Key Editor, which can be found in the download area of the B&R homepage (www.br-automation.com) or on the B&R HMI Driver & Utilities DVD (model number 5SWHMI.0000-00).
- 5) The value applies to the Automation Panel device with an inserted Automation Panel Link card.
- 6) Depending on the process or batch, there may be visible deviations in the color and surface structure.
- 7) Derating the maximum ambient temperature - typically 1°C per 1000 meters (from 500 meters above sea level).

Temperature humidity diagram - Operation and storage

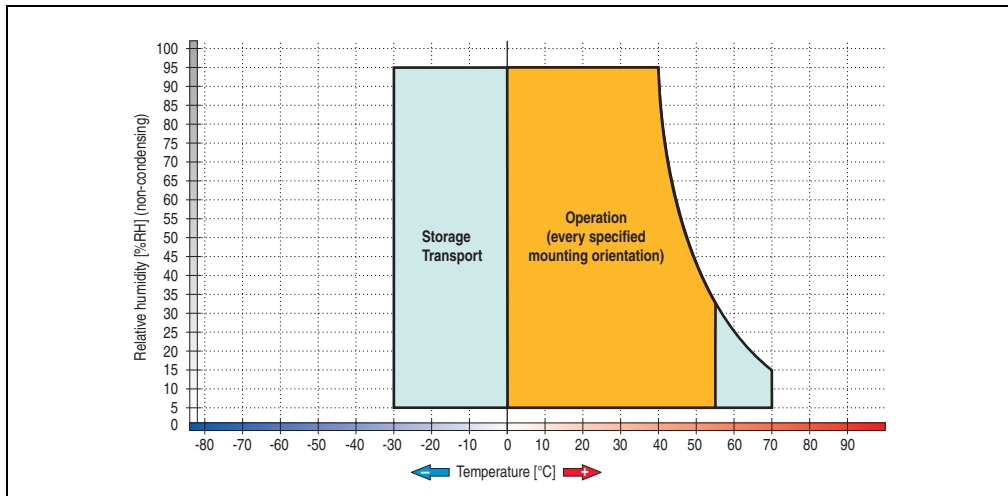


Figure 16: Temperature humidity diagram - 5AP951.1043-01

Dimensions

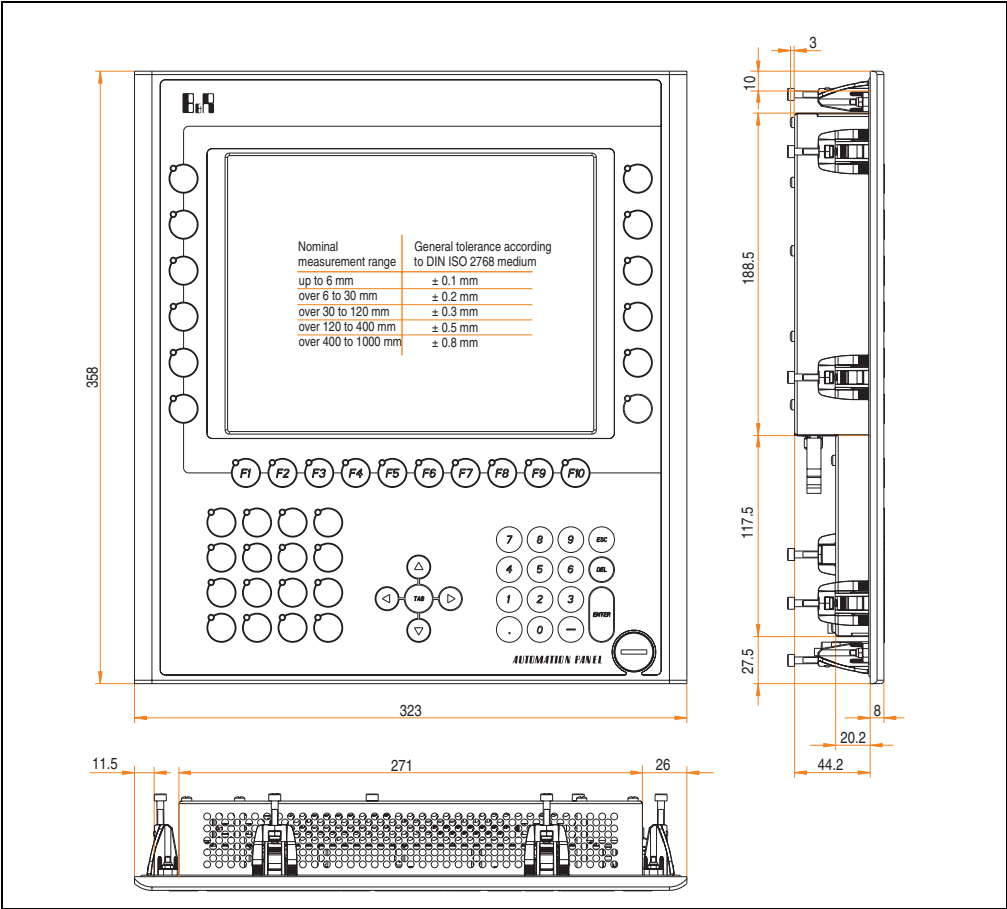


Figure 17: Dimensions - 5AP951.1043-01

Contents of delivery

The following components are included in the delivery of the Automation Panel:

Amount	Component
1	Automation Panel 951 TFT VGA 10.4in with keys
6	Insert strips without labels (inserted in the front)

Table 19: Contents of delivery - 5AP951.1043-01

Cutout installation

The Automation Panel can be installed in a housing cutout using the preassembled mounting clamps. A cutout that corresponds to the following drawing must be made.

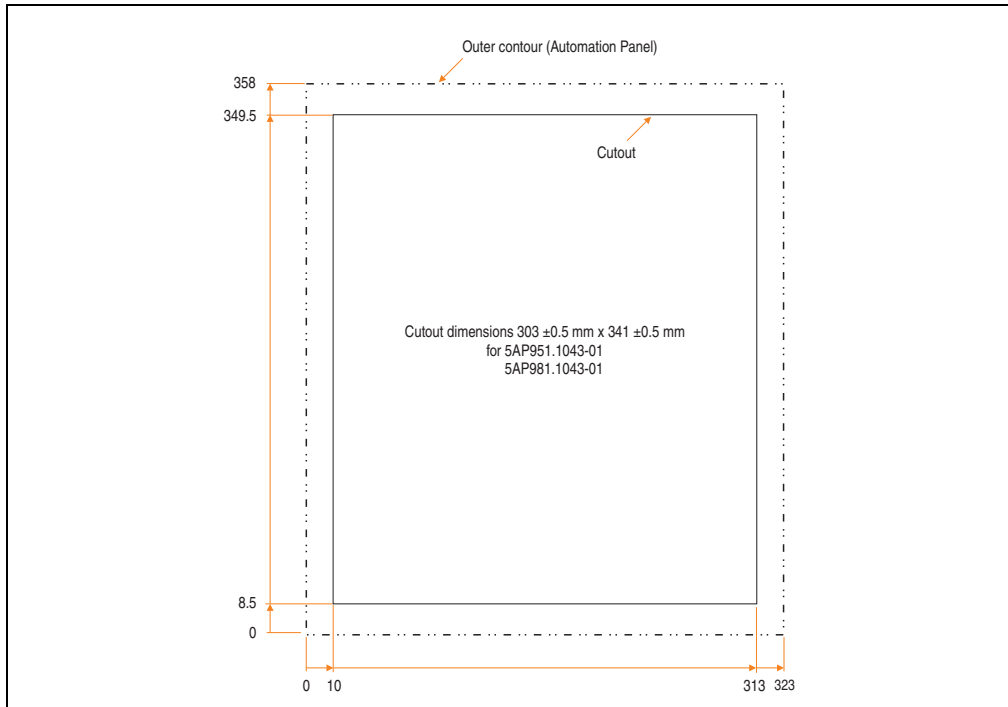


Figure 18: Cutout installation - 5AP951.1043-01

For further information regarding installation and mounting orientation, see Chapter 3 "Commissioning" starting on page 185.

USB connections

The Automation Panel 5AP951.1043-01 has two USB connectors (Type A).

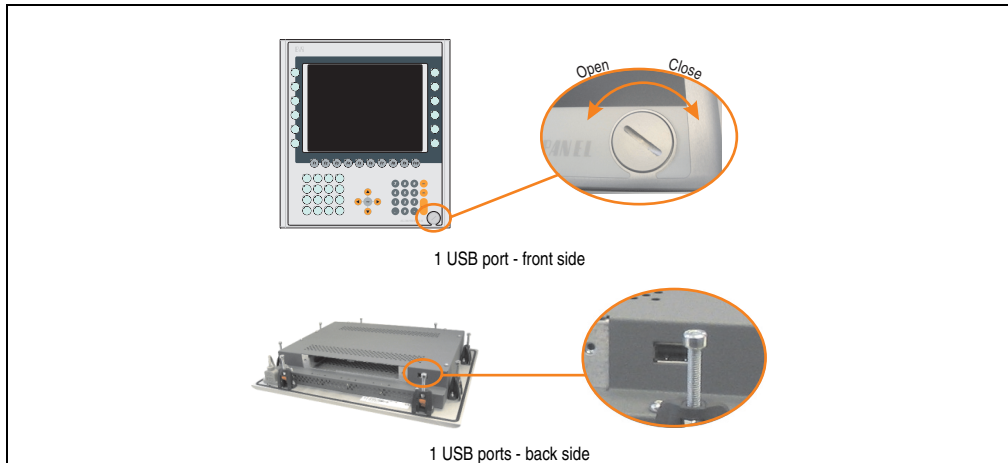


Figure 19: USB connections

USB devices can only be connected directly to the Automation Panel (without a hub).

USB transfer speed

The USB transfer speed depends on the type of Automation Panel Link card and transfer technology used.

Information:

With a DVI Automation Panel Link insert card, USB 2.0 is supported up to a cable length of 5 meters.

With an SDL (Smart Display Link) Automation Panel Link insert card, only USB 1.1 is supported, regardless of the cable length. USB 2.0 is not supported.

Fastening the cable

Cable clamps are provided with the Automation Panel that can be used to fasten the connected cable to the bottom of the back side of the Automation Panel housing.



Figure 20: Mounting the cable clamps

Functional grounding clip

On the back side on the left next to the Automation Panel Link slot, there is a functional grounding clip. The grounding clip (functional ground) must be connected with a central grounding point on the switching cabinet using a 6.3 mm blade connector via the shortest distance and with as little resistance as possible (e.g. copper strip, but must be at least 2.5 mm²).



Figure 21: Functional grounding clip

3.1.3 Automation Panel 5AP952.1043-01

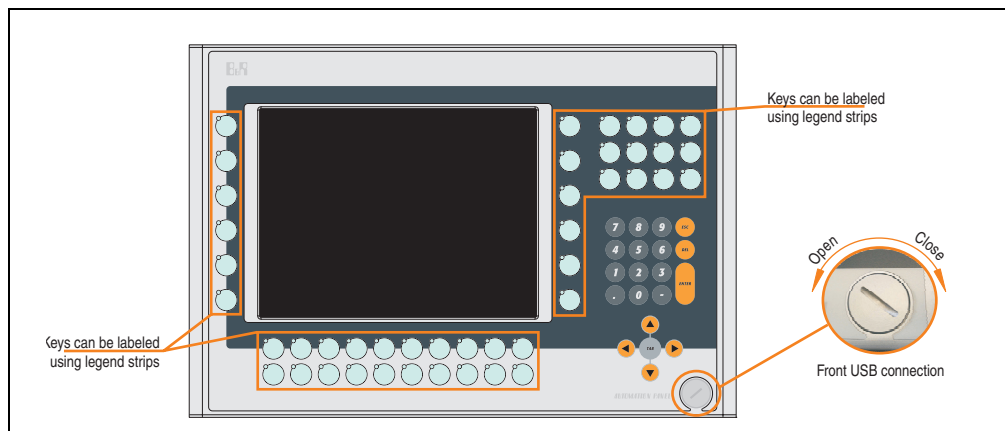


Figure 22: Front view - 5AP952.1043-01

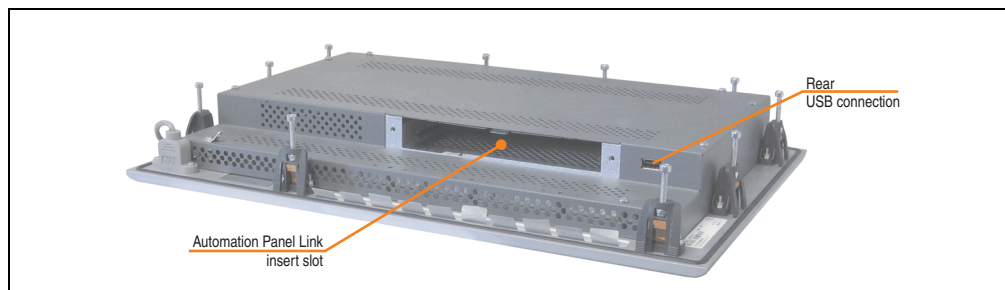


Figure 23: Rear view - 5AP952.1043-01

Technical data

Features	5AP952.1043-01
USB interface ¹⁾ Type Amount Transfer rate ²⁾ Connection Current load	USB 2.0 ²⁾ 2 (1x front side, 1x back side) Low speed (1.5 Mbit/s), full speed (12 Mbit/s), to high speed (480 Mbit/s) Type A Max. 500 mA per connection
Display Type Diagonal Colors Resolution Contrast Viewing angle (see page 277) Horizontal Vertical Background lighting Brightness Half-brightness time ³⁾	Color TFT 10.4 in (264 mm) 262144 colors VGA, 640 x 480 pixels 300, 1 Direction R / direction L = 70° Direction U = 40° / direction D = 70° 350 cd/m² 50000 hours
Touch screen Touch screen type Technology Controller Degree of transmission	-
Filter glass Degree of transmission Coating	95% On both sides
Keys/LED ⁴⁾ Function keys Soft keys Cursor keys Number block Other keys Key lifespan LED brightness	44 with LED (yellow) - - 15 without LED 5 without LED > 10 ⁶ actuations with 1 ±0.3 to 3 ±0.3 N operating force Typically 12 mcd (yellow) Pressing more than one key at a time may result in so-called phantom keys, and may trigger unintended actions.
Electrical characteristics	
Power supply Rated voltage Rated current ⁵⁾ Starting current Power consumption (without insert) Electrical isolation	Via Automation Panel Link insert card 24 VDC ± 25% (printed on back of housing) Maximum 3.2 A (printed on back of housing) typically 6 A, maximum 30 A for < 300 µs Typically 10 W (without LED), maximum 14 W or 21 W with USB Yes
Mechanical characteristics	
Outer dimensions Width Height Depth	423 mm 288 mm 55 mm

Table 20: Technical data - 5AP952.1043-01

Mechanical characteristics	5AP952.1043-01
Front	
Frame	Naturally anodized aluminum ⁶⁾
Design	Gray ⁶⁾
Membrane	Polyester
Dark gray border around display	Similar to Pantone 432CV ⁶⁾
Light background	Similar to Pantone 427CV ⁶⁾
Orange keys	Similar to Pantone 151CV ⁶⁾
Dark gray keys	Similar to Pantone 431CV ⁶⁾
Legend strips (gray)	Similar to Pantone 429CV ⁶⁾
Gasket	Flat gasket around display front
Housing	Metal
Paint	Similar to Pantone 432CV ⁶⁾
Weight	Approx. 3.9 kg
Environmental characteristics	
Ambient temperature	
Operation	See "Ambient temperatures", on page 29
Storage	-30 to +70°C
Transport	-30 to +70°C
Relative humidity	See "Temperature humidity diagram - 5AP952.1043-01", on page 53
Vibration	
Operation (continuous)	2 - 9 Hz: 1.75 mm amplitude / 9 - 200 Hz: 0.5 g
Operation (occasional)	2 - 9 Hz: 3.5 mm amplitude / 9 - 200 Hz: 1 g
Storage	2 - 8 Hz: 7.5 mm amplitude / 8 - 200 Hz: 2 g / 200 - 500 Hz: 4 g
Transport	2 - 8 Hz: 7.5 mm amplitude / 8 - 200 Hz: 2 g / 200 - 500 Hz: 4 g
Shock	
Operation	15 g, 11 ms
Storage	30 g, 15 ms
Transport	30 g, 15 ms
Protection type	IP20 back side (only with Automation Panel Link card inserted) IP65 / NEMA 250 type 4X, dust and sprayed water protection (front side)
Altitude	Max. 3,000 m ⁷⁾

Table 20: Technical data - 5AP952.1043-01 (cont.)

- 1) USB devices can only be connected directly to the Automation Panel (without a hub).
- 2) Depends on the transfer technology, the transfer distance and the Automation Panel Link insert card used, see section "USB transfer speed", on page 56.
- 3) At +25 °C ambient temperature. Reducing the brightness by 50% can result in an approximate 50% increase of the half-brightness time.
- 4) The key and LED functions can be freely configured with the B&R Key Editor, which can be found in the download area of the B&R homepage (www.br-automation.com) or on the B&R HMI Driver & Utilities DVD (model number 5SWHMI.0000-00).
- 5) The value applies to the Automation Panel device with an inserted Automation Panel Link card.
- 6) Depending on the process or batch, there may be visible deviations in the color and surface structure.
- 7) Derating the maximum ambient temperature - typically 1°C per 1000 meters (from 500 meters above sea level).

[Temperature humidity diagram - Operation and storage](#)

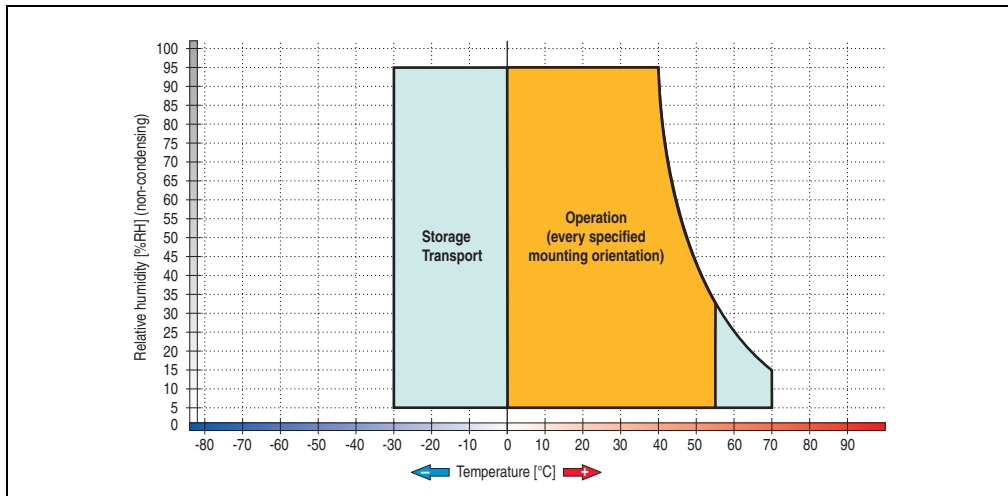


Figure 24: Temperature humidity diagram - 5AP952.1043-01

Dimensions

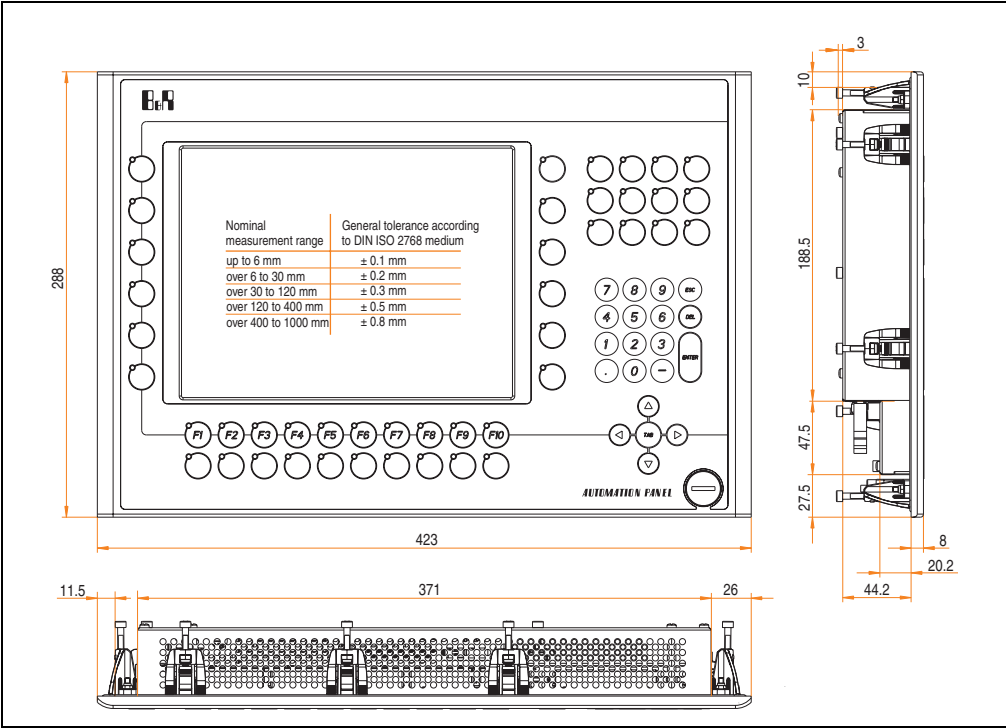


Figure 25: Dimensions - 5AP952.1043-01

Contents of delivery

The following components are included in the delivery of the Automation Panel:

Amount	Component
1	Automation Panel 952 TFT VGA 10.4in with keys
16	6 insert strips without labels - 10 partially labeled "F1-F10" (inserted in the front)

Table 21: Contents of delivery - 5AP952.1043-01

Cutout installation

The Automation Panel can be installed in a housing cutout using the preassembled mounting clamps. A cutout that corresponds to the following drawing must be made.

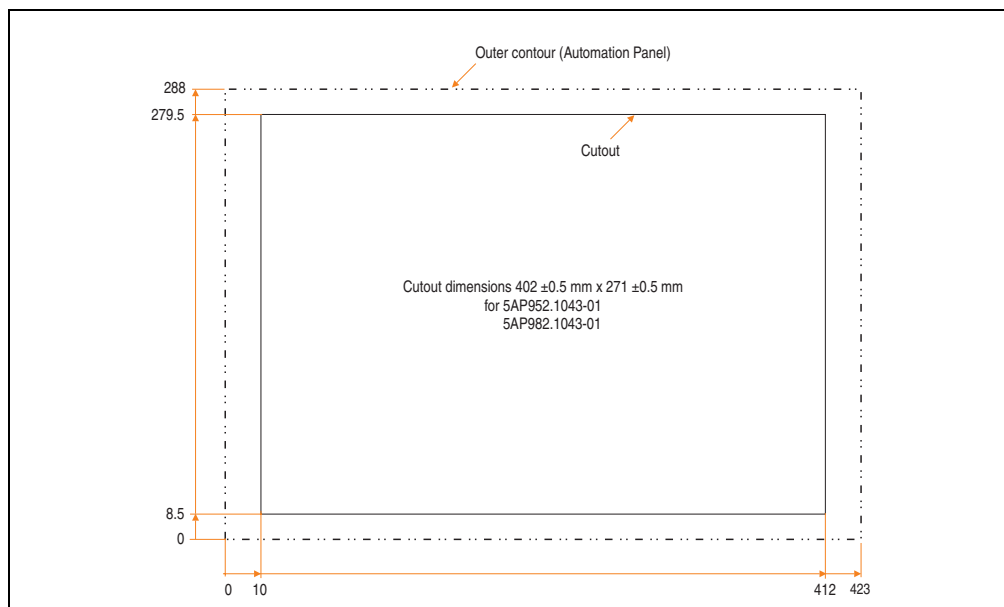


Figure 26: Cutout installation - 5AP952.1043-01

For further information regarding installation and mounting orientation, see Chapter 3 "Commissioning" starting on page 185.

USB connections

The Automation Panel 5AP952.1043-01 has two USB connectors (Type A).

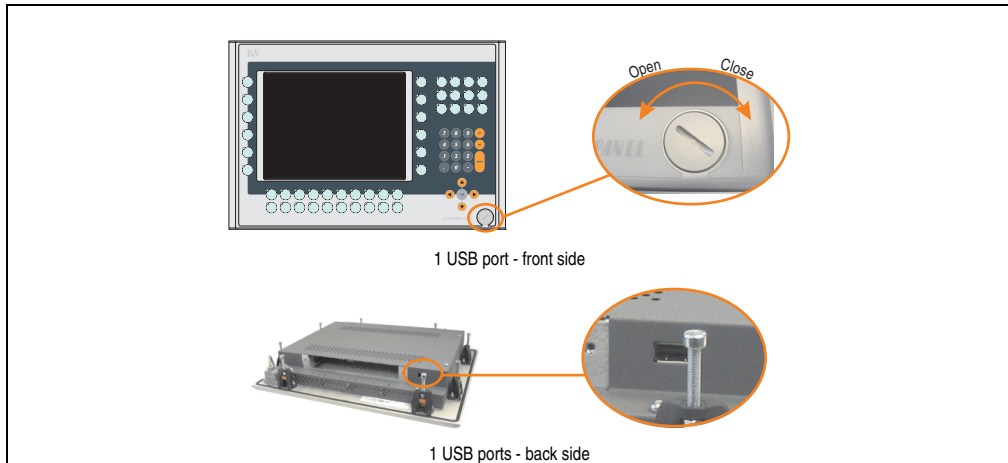


Figure 27: USB connections

USB devices can only be connected directly to the Automation Panel (without a hub).

USB transfer speed

The USB transfer speed depends on the type of Automation Panel Link card and transfer technology used.

Information:

With a DVI Automation Panel Link insert card, USB 2.0 is supported up to a cable length of 5 meters.

With an SDL (Smart Display Link) Automation Panel Link insert card, only USB 1.1 is supported, regardless of the cable length. USB 2.0 is not supported.

Fastening the cable

Cable clamps are provided with the Automation Panel that can be used to fasten the connected cable to the bottom of the back side of the Automation Panel housing.



Figure 28: Mounting the cable clamps

Functional grounding clip

On the back side on the left next to the Automation Panel Link slot, there is a functional grounding clip. The grounding clip (functional ground) must be connected with a central grounding point on the switching cabinet using a 6.3 mm blade connector via the shortest distance and with as little resistance as possible (e.g. copper strip, but must be at least 2.5 mm²).



Figure 29: Functional grounding clip

3.1.4 Automation Panel 5AP980.1043-01

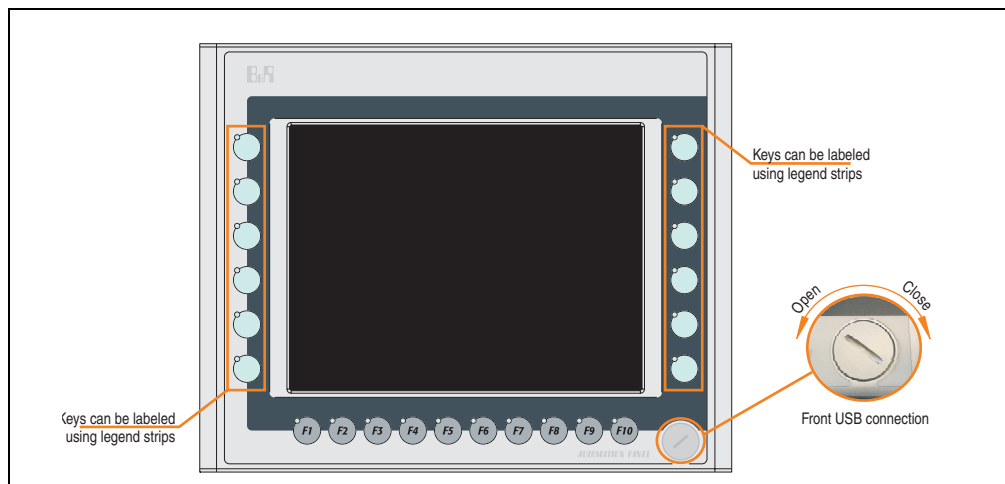


Figure 30: Front view - 5AP980.1043-01

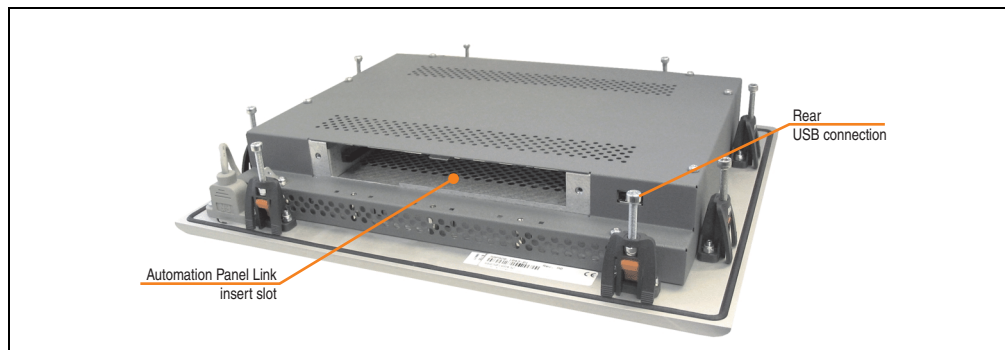


Figure 31: Rear view - 5AP980.1043-01

Technical data

Features	5AP980.1043-01
USB interface ¹⁾ Type Amount Transfer rate ²⁾ Connection Current load	USB 2.0 ²⁾ 2 (1x front side, 1x back side) Low speed (1.5 Mbit/s), full speed (12 Mbit/s), to high speed (480 Mbit/s) Type A Max. 500 mA per connection
Display Type Diagonal Colors Resolution Contrast Viewing angle (see page 277) Horizontal Vertical Background lighting Brightness Half-brightness time ³⁾	Color TFT 10.4 in (264 mm) 262,144 colors VGA, 640 x 480 pixels 300, 1 Direction R / direction L = 70° Direction U = 40° / direction D = 70° 350 cd/m² 50000 hours
Touch screen ⁴⁾ Touch screen type Technology Controller Degree of transmission	Elo Analog, resistive Elo, serial, 12-bit Up to 78%
Filter glass Degree of transmission Coating	-
Keys/LED ⁵⁾ Function keys Soft keys Cursor keys Number block Other keys Key lifespan LED brightness	12 with LED (yellow) 10 with LED (yellow) - - - > 10 ⁶ actuations with 1 ±0.3 to 3 ±0.3 N operating force Typically 12 mcd (yellow) Pressing more than one key at a time may result in so-called phantom keys, and may trigger unintended actions.
Electrical characteristics	
Power supply Rated voltage Rated current ⁶⁾ Starting current Power consumption (without insert) Electrical isolation	Via Automation Panel Link insert card 24 VDC ± 25% (printed on back of housing) Maximum 3.2 A (printed on back of housing) Typically 6 A, maximum 30 A for < 300 µs Typically 10 W (without LED), maximum 13 W or 20 W with USB Yes

Table 22: Technical data - 5AP980.1043-01

Mechanical characteristics	5AP980.1043-01
Front	
Frame	Naturally anodized aluminum ⁷⁾
Design	Gray ⁷⁾
Membrane	Polyester
Dark gray border around display	Similar to Pantone 432CV ⁷⁾
Light background	Similar to Pantone 427CV ⁷⁾
Legend strips (gray)	Similar to Pantone 429CV ⁷⁾
Gasket	Flat gasket around display front
Outer dimensions	
Width	323 mm
Height	260 mm
Depth	55 mm
Housing	Metal
Paint	Similar to Pantone 432CV ⁷⁾
Weight	Approx. 2.9 kg
Environmental characteristics	
Ambient temperature	
Operation	See "Ambient temperatures", on page 29
Storage	-30 to +70°C
Transport	-30 to +70°C
Relative humidity	See "Temperature humidity diagram - 5AP980.1043-01", on page 61
Vibration	
Operation (continuous)	2 - 9 Hz: 1.75 mm amplitude / 9 - 200 Hz: 0.5 g
Operation (occasional)	2 - 9 Hz: 3.5 mm amplitude / 9 - 200 Hz: 1 g
Storage	2 - 8 Hz: 7.5 mm amplitude / 8 - 200 Hz: 2 g / 200 - 500 Hz: 4 g
Transport	2 - 8 Hz: 7.5 mm amplitude / 8 - 200 Hz: 2 g / 200 - 500 Hz: 4 g
Shock	
Operation	15 g, 11 ms
Storage	30 g, 15 ms
Transport	30 g, 15 ms
Protection type	IP20 back side (only with Automation Panel Link card inserted) IP65 / NEMA 250 type 4X, dust and sprayed water protection (front side)
Altitude	Max. 3,000 m ⁸⁾

Table 22: Technical data - 5AP980.1043-01 (cont.)

- 1) USB devices can only be connected directly to the Automation Panel (without a hub).
- 2) Depends on the transfer technology, the transfer distance and the Automation Panel Link insert card used, see section "USB transfer speed", on page 64.
- 3) At +25 °C ambient temperature. Reducing the brightness by 50% can result in an approximate 50% increase of the half-brightness time.
- 4) Touch screen drivers can be downloaded from the download area on the B&R homepage (www.br-automation.com).
- 5) The key and LED functions can be freely configured with the B&R Key Editor, which can be found in the download area of the B&R homepage (www.br-automation.com) or on the B&R HMI Driver & Utilities DVD (model number 5SWHMI.0000-00).
- 6) The value applies to the Automation Panel device with an inserted Automation Panel Link card.
- 7) Depending on the process or batch, there may be visible deviations in the color and surface structure.
- 8) Derating the maximum ambient temperature - typically 1°C per 1000 meters (from 500 meters above sea level).

Temperature humidity diagram - Operation and storage

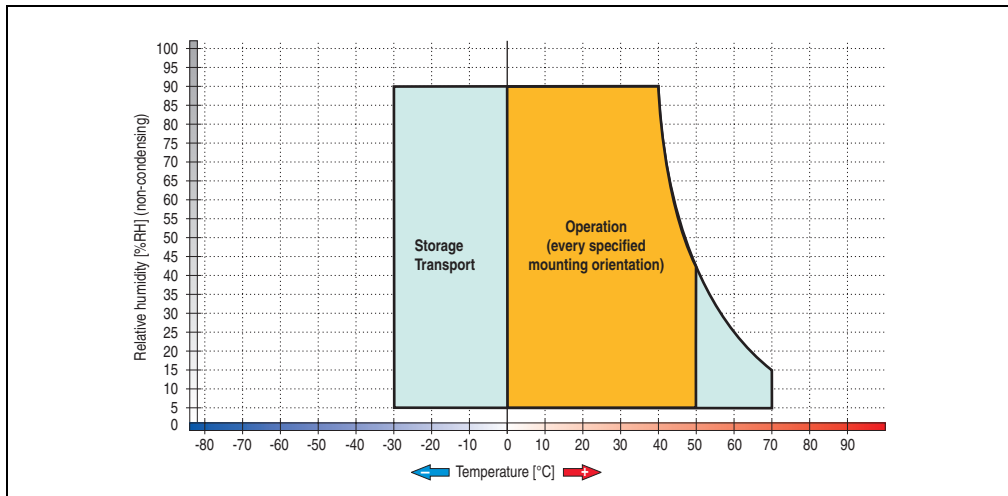


Figure 32: Temperature humidity diagram - 5AP980.1043-01

Dimensions

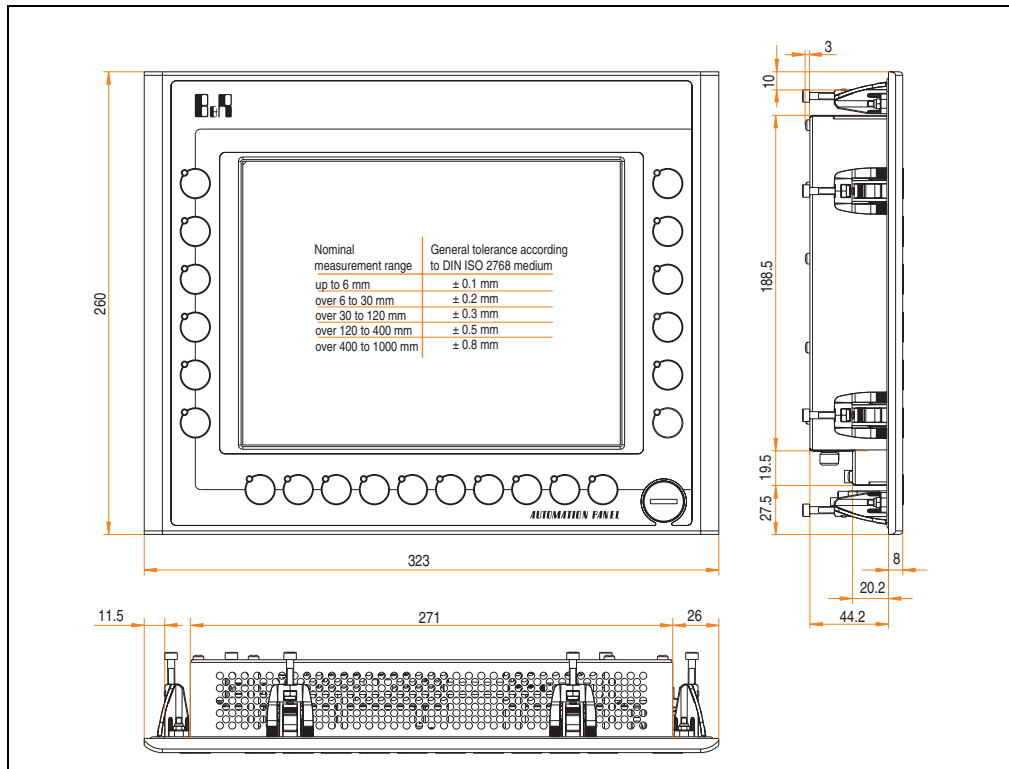


Figure 33: Dimensions - 5AP980.1043-01

Contents of delivery

The following components are included in the delivery of the Automation Panel:

Amount	Component
1	Automation Panel 980 TFT VGA 10.4in with touch screen and keys
2	Insert strips without labels (inserted in the front)

Table 23: Contents of delivery - 5AP980.1043-01

Cutout installation

The Automation Panel can be installed in a housing cutout using the preassembled mounting clamps. A cutout that corresponds to the following drawing must be made.

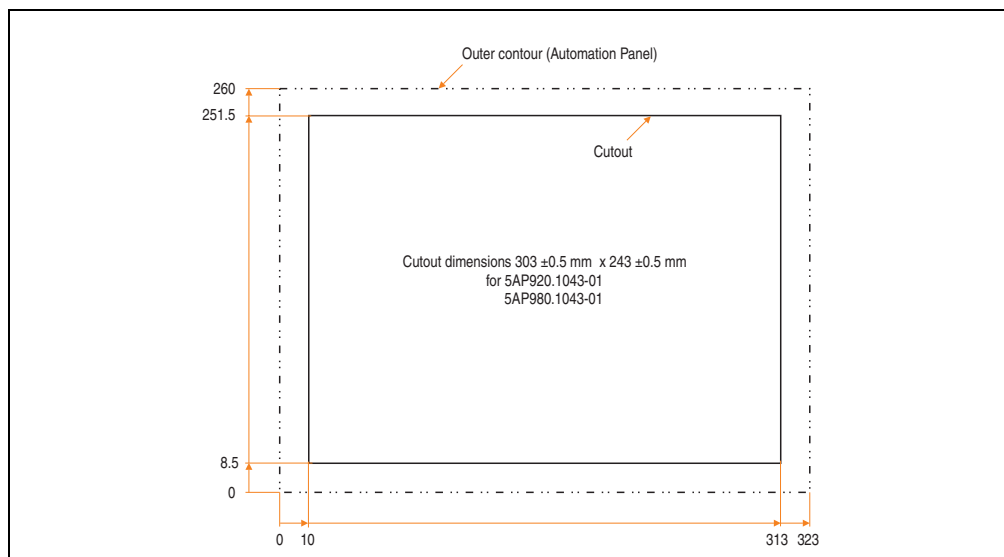


Figure 34: Cutout installation - 5AP980.1043-01

For further information regarding installation and mounting orientation, see Chapter 3 "Commissioning" starting on page 185.

USB connections

The Automation Panel 5AP980.1043-01 has two USB connectors (Type A).

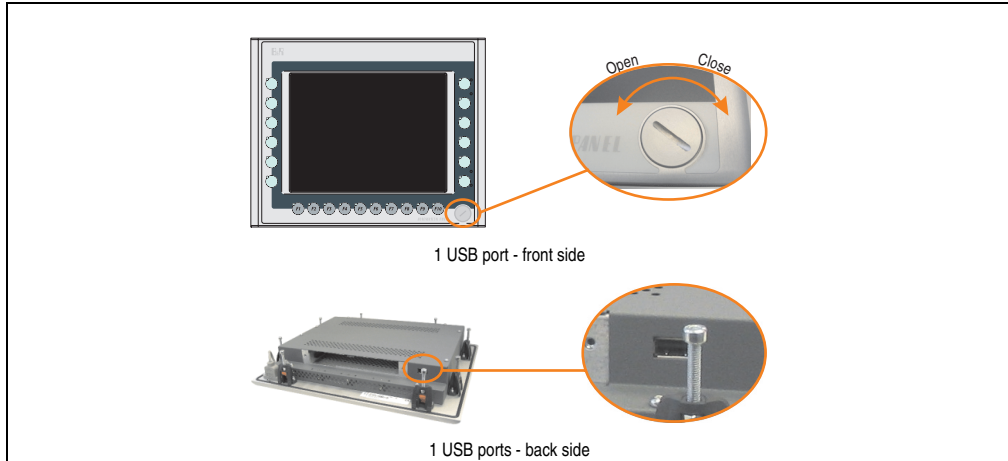


Figure 35: USB connections

USB devices can only be connected directly to the Automation Panel (without a hub).

USB transfer speed

The USB transfer speed depends on the type of Automation Panel Link card and transfer technology used.

Information:

With a DVI Automation Panel Link insert card, USB 2.0 is supported up to a cable length of 5 meters.

With an SDL (Smart Display Link) Automation Panel Link insert card, only USB 1.1 is supported, regardless of the cable length. USB 2.0 is not supported.

Fastening the cable

Cable clamps are provided with the Automation Panel that can be used to fasten the connected cable to the bottom of the back side of the Automation Panel housing.



Figure 36: Mounting the cable clamps

Functional grounding clip

On the back side on the left next to the Automation Panel Link slot, there is a functional grounding clip. The grounding clip (functional ground) must be connected with a central grounding point on the switching cabinet using a 6.3 mm blade connector via the shortest distance and with as little resistance as possible (e.g. copper strip, but must be at least 2.5 mm²).



Figure 37: Functional grounding clip

3.1.5 Automation Panel 5AP981.1043-01

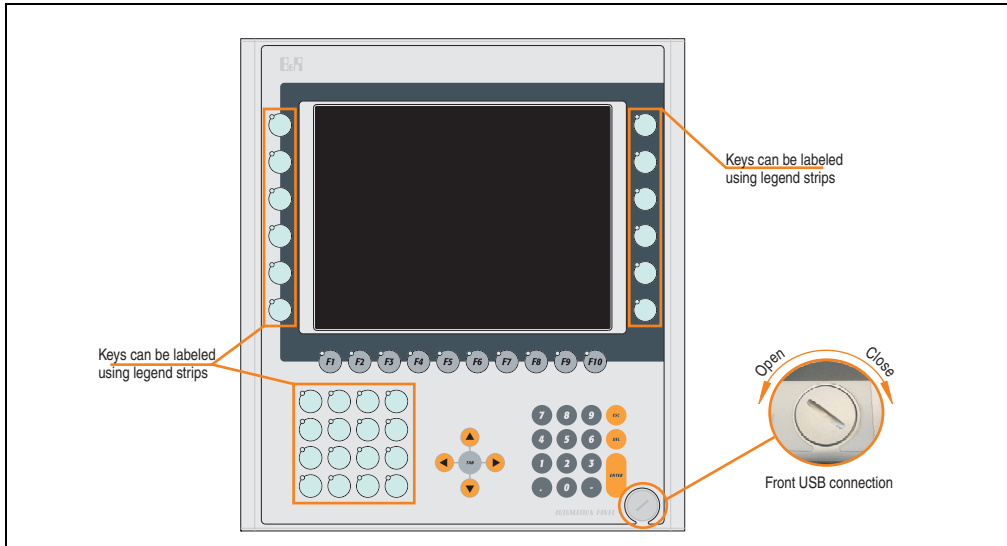


Figure 38: Front view - 5AP981.1043-01

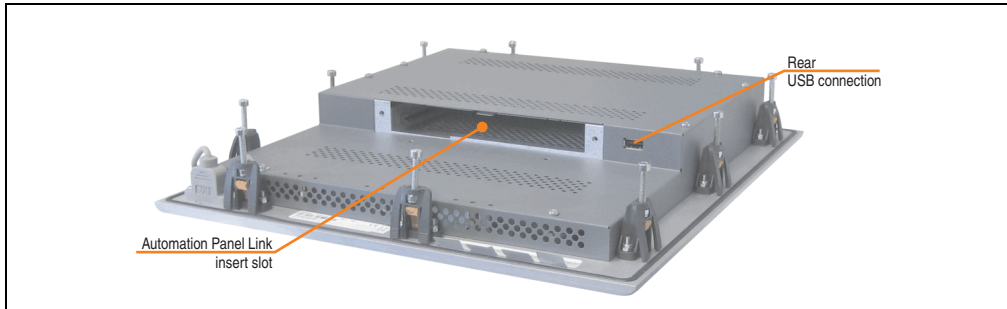


Figure 39: Rear view - 5AP981.1043-01

Technical data

Features	5AP981.1043-01
USB interface ¹⁾ Type Amount Transfer rate ²⁾ Connection Current load	USB 2.0 ²⁾ 2 (1x front side, 1x back side) Low speed (1.5 Mbit/s), full speed (12 Mbit/s), to high speed (480 Mbit/s) Type A Max. 500 mA per connection
Display Type Diagonal Colors Resolution Contrast Viewing angle (see page 277) Horizontal Vertical Background lighting Brightness Half-brightness time ³⁾	Color TFT 10.4 in (264 mm) 262,144 colors VGA, 640 x 480 pixels 300, 1 Direction R / direction L = 70° Direction U = 40° / direction D = 70° 350 cd/m² 50000 hours
Touch screen ⁴⁾ Touch screen type Technology Controller Degree of transmission	Elo Analog, resistive Elo, serial, 12-bit Up to 78%
Filter glass Degree of transmission Coating	-
Keys/LED ⁵⁾ Function keys Soft keys Cursor keys Number block Other keys Key lifespan LED brightness	28 with LED (yellow) 10 with LED (yellow) - 15 without LED 5 without LED > 10 ⁶ actuations with 1 ±0.3 to 3 ±0.3 N operating force Typically 12 mcd (yellow) Pressing more than one key at a time may result in so-called phantom keys, and may trigger unintended actions.
Electrical characteristics	
Power supply Rated voltage Rated current ⁶⁾ Starting current Power consumption (without insert) Electrical isolation	Via Automation Panel Link insert card 24 VDC ± 25% (printed on back of housing) Maximum 3.2 A (printed on back of housing) Typically 6 A, maximum 30 A for < 300 µs Typically 10 W (without LED), maximum 14 W or 21 W with USB Yes
Mechanical characteristics	
Outer dimensions Width Height Depth	 323 mm 358 mm 55 mm

Table 24: Technical data - 5AP981.1043-01

Mechanical characteristics	5AP981.1043-01
Front	
Frame	Naturally anodized aluminum ⁷⁾
Design	Gray ⁷⁾
Membrane	Polyester
Dark gray border around display	Similar to Pantone 432CV ⁷⁾
Light background	Similar to Pantone 427CV ⁷⁾
Orange keys	Similar to Pantone 151CV ⁷⁾
Dark gray keys	Similar to Pantone 431CV ⁷⁾
Legend strips (gray)	Similar to Pantone 429CV ⁷⁾
Gasket	Flat gasket around display front
Housing	Metal
Paint	Similar to Pantone 432CV ⁶⁾
Weight	Approx. 3.6 kg
Environmental characteristics	
Ambient temperature	
Operation	See "Ambient temperatures", on page 29
Storage	-30 to +70°C
Transport	-30 to +70°C
Relative humidity	See "Temperature humidity diagram - 5AP981.1043-01", on page 69
Vibration	
Operation (continuous)	2 - 9 Hz: 1.75 mm amplitude / 9 - 200 Hz: 0.5 g
Operation (occasional)	2 - 9 Hz: 3.5 mm amplitude / 9 - 200 Hz: 1 g
Storage	2 - 8 Hz: 7.5 mm amplitude / 8 - 200 Hz: 2 g / 200 - 500 Hz: 4 g
Transport	2 - 8 Hz: 7.5 mm amplitude / 8 - 200 Hz: 2 g / 200 - 500 Hz: 4 g
Shock	
Operation	15 g, 11 ms
Storage	30 g, 15 ms
Transport	30 g, 15 ms
Protection type	IP20 back side (only with Automation Panel Link card inserted) IP65 / NEMA 250 type 4X, dust and sprayed water protection (front side)
Altitude	Max. 3,000 m ⁸⁾

Table 24: Technical data - 5AP981.1043-01 (cont.)

- 1) USB devices can only be connected directly to the Automation Panel (without a hub).
- 2) Depends on the transfer technology, the transfer distance and the Automation Panel Link insert card used, see section "USB transfer speed", on page 72.
- 3) At +25 °C ambient temperature. Reducing the brightness by 50% can result in an approximate 50% increase of the half-brightness time.
- 4) Touch screen drivers can be downloaded from the download area on the B&R homepage (www.br-automation.com).
- 5) The key and LED functions can be freely configured with the B&R Key Editor, which can be found in the download area of the B&R homepage (www.br-automation.com) or on the B&R HMI Driver & Utilities DVD (model number 5SWHMI.0000-00).
- 6) The value applies to the Automation Panel device with an inserted Automation Panel Link card.
- 7) Depending on the process or batch, there may be visible deviations in the color and surface structure.
- 8) Derating the maximum ambient temperature - typically 1°C per 1000 meters (from 500 meters above sea level).

Temperature humidity diagram - Operation and storage

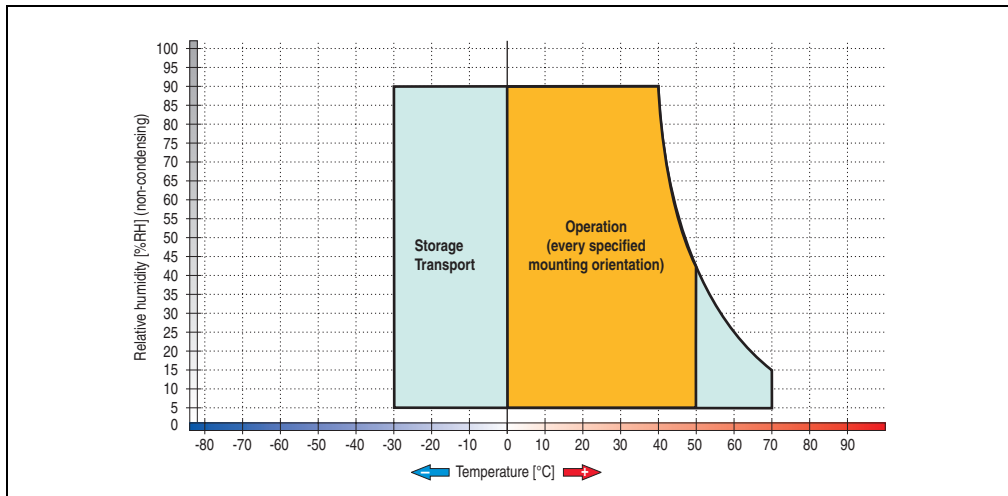


Figure 40: Temperature humidity diagram - 5AP981.1043-01

Dimensions

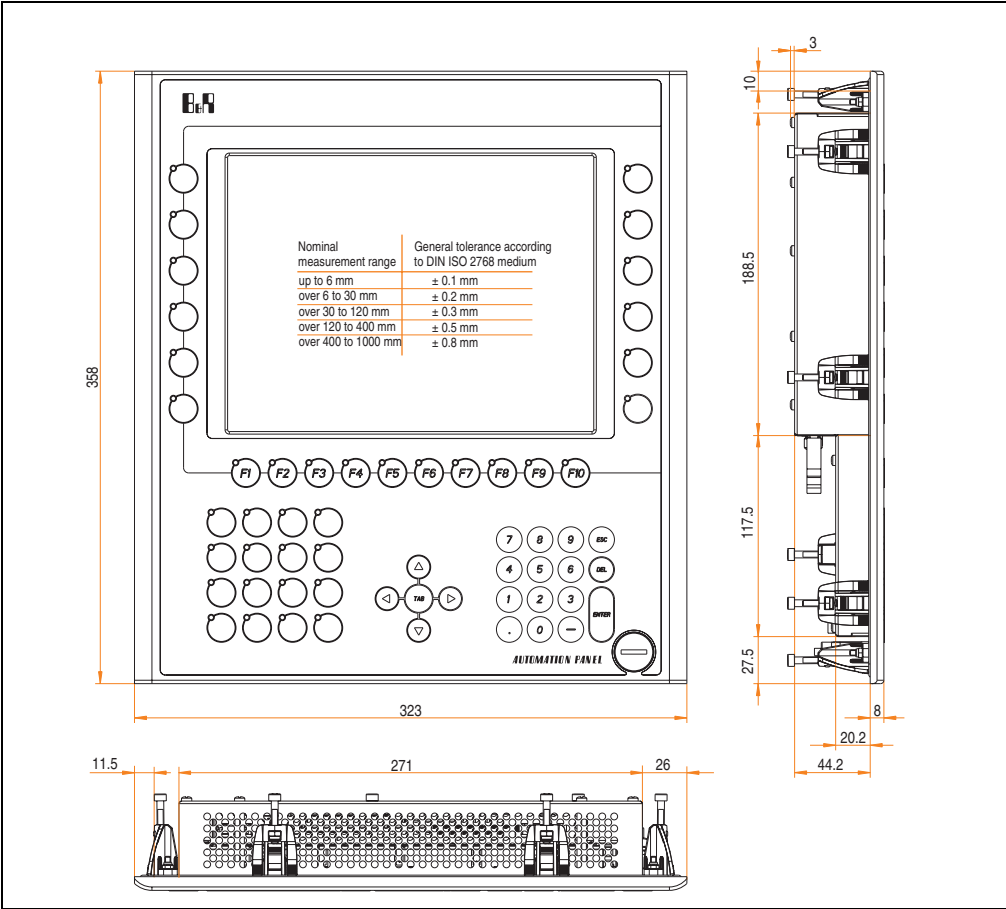


Figure 41: Dimensions - 5AP981.1043-01

Contents of delivery

The following components are included in the delivery of the Automation Panel:

Amount	Component
1	Automation Panel 981 TFT VGA 10.4in with keys and touch screen
6	Insert strips without labels (inserted in the front)

Table 25: Contents of delivery - 5AP981.1043-01

Cutout installation

The Automation Panel can be installed in a housing cutout using the preassembled mounting clamps. A cutout that corresponds to the following drawing must be made.

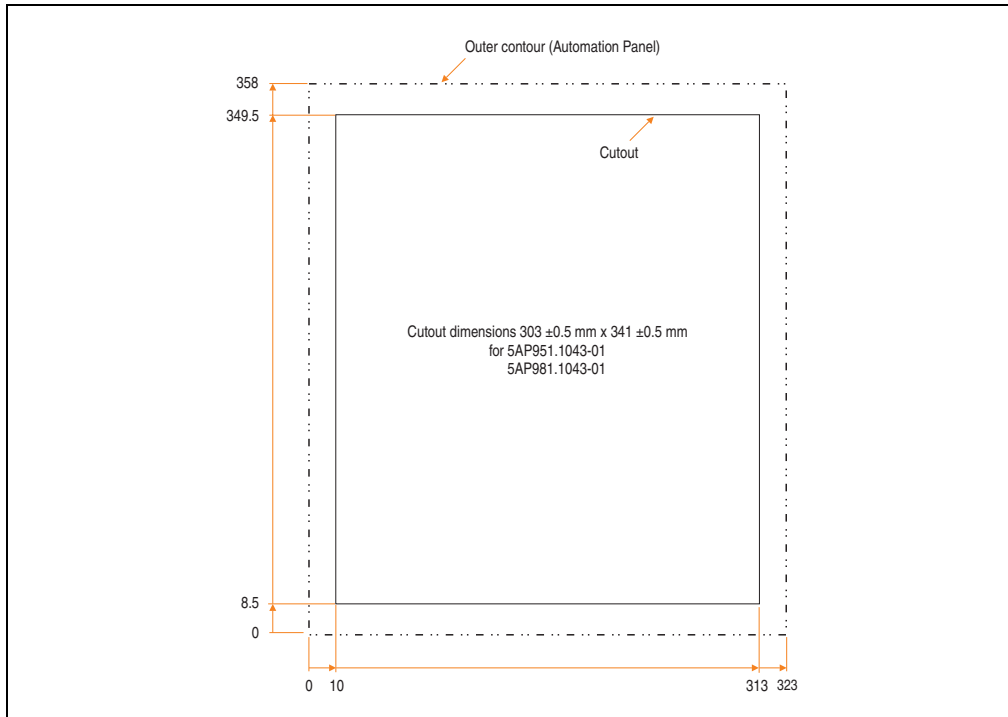


Figure 42: Cutout installation - 5AP981.1043-01

For further information regarding installation and mounting orientation, see Chapter 3 "Commissioning" starting on page 185.

USB connections

The Automation Panel 5AP981.1043-01 has two USB connectors (Type A).

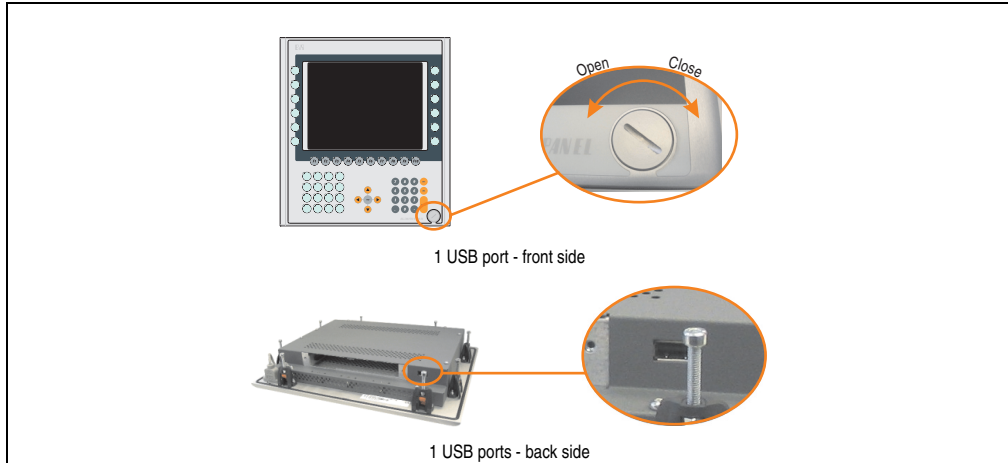


Figure 43: USB connections

USB devices can only be connected directly to the Automation Panel (without a hub).

USB transfer speed

The USB transfer speed depends on the type of Automation Panel Link card and transfer technology used.

Information:

With a DVI Automation Panel Link insert card, USB 2.0 is supported up to a cable length of 5 meters.

With an SDL (Smart Display Link) Automation Panel Link insert card, only USB 1.1 is supported, regardless of the cable length. USB 2.0 is not supported.

Fastening the cable

Cable clamps are provided with the Automation Panel that can be used to fasten the connected cable to the bottom of the back side of the Automation Panel housing.



Figure 44: Mounting the cable clamps

Functional grounding clip

On the back side on the left next to the Automation Panel Link slot, there is a functional grounding clip. The grounding clip (functional ground) must be connected with a central grounding point on the switching cabinet using a 6.3 mm blade connector via the shortest distance and with as little resistance as possible (e.g. copper strip, but must be at least 2.5 mm²).



Figure 45: Functional grounding clip

3.1.6 Automation Panel 5AP982.1043-01

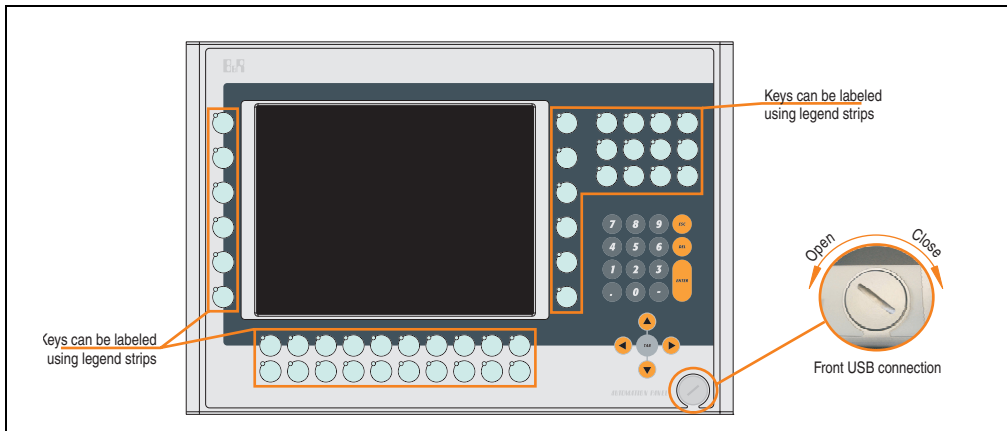


Figure 46: Front view - 5AP982.1043-01

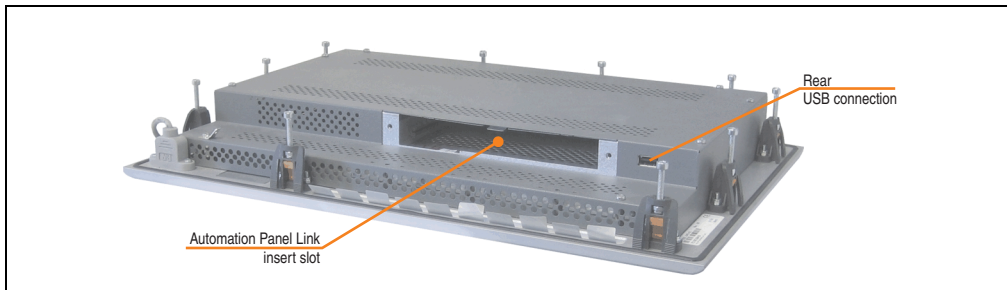


Figure 47: Rear view - 5AP982.1043-01

Technical data

Features	5AP982.1043-01
USB interface ¹⁾ Type Amount Transfer rate ²⁾ Connection Current load	USB 2.0 ²⁾ 2 (1x front side, 1x back side) Low speed (1.5 Mbit/s), full speed (12 Mbit/s), to high speed (480 Mbit/s) Type A Max. 500 mA per connection
Display Type Diagonal Colors Resolution Contrast Viewing angle (see page 277) Horizontal Vertical Background lighting Brightness Half-brightness time ³⁾	Color TFT 10.4 in (264 mm) 262,144 colors VGA, 640 x 480 pixels 300, 1 Direction R / direction L = 70° Direction U = 40° / direction D = 70° 350 cd/m² 50000 hours
Touch screen ⁴⁾ Touch screen type Technology Controller Degree of transmission	Elo Analog, resistive Elo, serial, 12-bit Up to 78%
Filter glass Degree of transmission Coating	-
Keys/LED ⁵⁾ Function keys Soft keys Cursor keys Number block Other keys Key lifespan LED brightness	44 with LED (yellow) - - 15 without LED 5 without LED > 10 ⁶ actuations with 1 ±0.3 to 3 ±0.3 N operating force Typically 12 mcd (yellow) Pressing more than one key at a time may result in so-called phantom keys, and may trigger unintended actions.
Electrical characteristics	
Power supply Rated voltage Rated current ⁶⁾ Starting current Power consumption (without insert) Electrical isolation	Via Automation Panel Link insert card 24 VDC ± 25% (printed on back of housing) Maximum 3.2 A (printed on back of housing) Typically 6 A, maximum 30 A for < 300 µs Typically 10 W (without LED), maximum 14 W or 21 W with USB Yes
Mechanical characteristics	
Outer dimensions Width Height Depth	 423 mm 288 mm 55 mm

Table 26: Technical data - 5AP982.1043-01

Mechanical characteristics	5AP982.1043-01
Front	
Frame	Naturally anodized aluminum ⁷⁾
Design	Gray ⁷⁾
Membrane	Polyester
Dark gray border around display	Similar to Pantone 432CV ⁷⁾
Light background	Similar to Pantone 427CV ⁷⁾
Orange keys	Similar to Pantone 151CV ⁷⁾
Dark gray keys	Similar to Pantone 431CV ⁷⁾
Legend strips (gray)	Similar to Pantone 429CV ⁷⁾
Gasket	Flat gasket around display front
Housing	Metal
Paint	Similar to Pantone 432CV ⁷⁾
Weight	Approx. 3.9 kg
Environmental characteristics	
Ambient temperature	
Operation	See "Ambient temperatures", on page 29
Storage	-30 to +70°C
Transport	-30 to +70°C
Relative humidity	See "Temperature humidity diagram - 5AP982.1043-01", on page 77
Vibration	
Operation (continuous)	2 - 9 Hz: 1.75 mm amplitude / 9 - 200 Hz: 0.5 g
Operation (occasional)	2 - 9 Hz: 3.5 mm amplitude / 9 - 200 Hz: 1 g
Storage	2 - 8 Hz: 7.5 mm amplitude / 8 - 200 Hz: 2 g / 200 - 500 Hz: 4 g
Transport	2 - 8 Hz: 7.5 mm amplitude / 8 - 200 Hz: 2 g / 200 - 500 Hz: 4 g
Shock	
Operation	15 g, 11 ms
Storage	30 g, 15 ms
Transport	30 g, 15 ms
Protection type	IP20 back side (only with Automation Panel Link card inserted) IP65 / NEMA 250 type 4X, dust and sprayed water protection (front side)
Altitude	Max. 3,000 m ⁸⁾

Table 26: Technical data - 5AP982.1043-01 (cont.)

- 1) USB devices can only be connected directly to the Automation Panel (without a hub).
- 2) Depends on the transfer technology, the transfer distance and the Automation Panel Link insert card used, see section "USB transfer speed", on page 80.
- 3) At +25 °C ambient temperature. Reducing the brightness by 50% can result in an approximate 50% increase of the half-brightness time.
- 4) Touch screen drivers can be downloaded from the download area on the B&R homepage (www.br-automation.com).
- 5) The key and LED functions can be freely configured with the B&R Key Editor, which can be found in the download area of the B&R homepage (www.br-automation.com) or on the B&R HMI Driver & Utilities DVD (model number 5SWHMI.0000-00).
- 6) The listed value applies to the Automation Panel device with an inserted Automation Panel Link card.
- 7) Depending on the process or batch, there may be visible deviations in the color and surface structure.
- 8) Derating the maximum ambient temperature - typically 1°C per 1000 meters (from 500 meters above sea level).

[Temperature humidity diagram - Operation and storage](#)

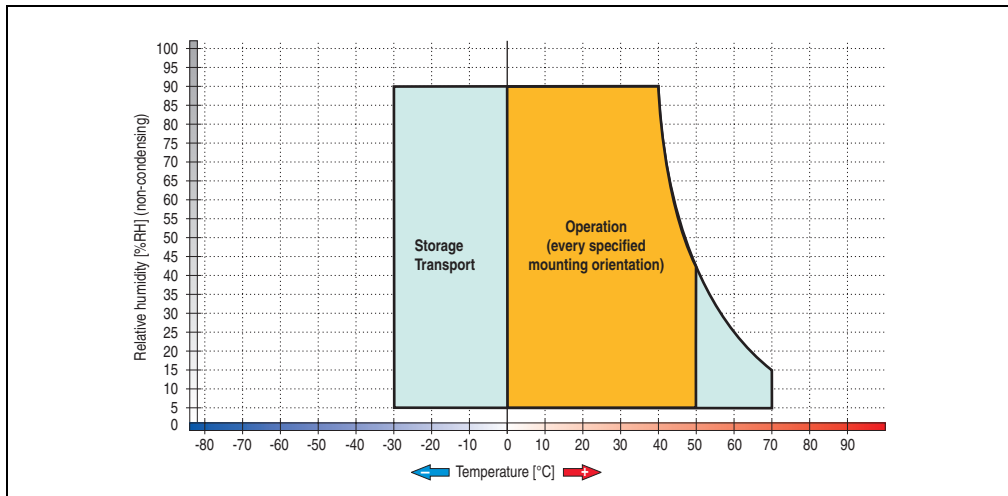
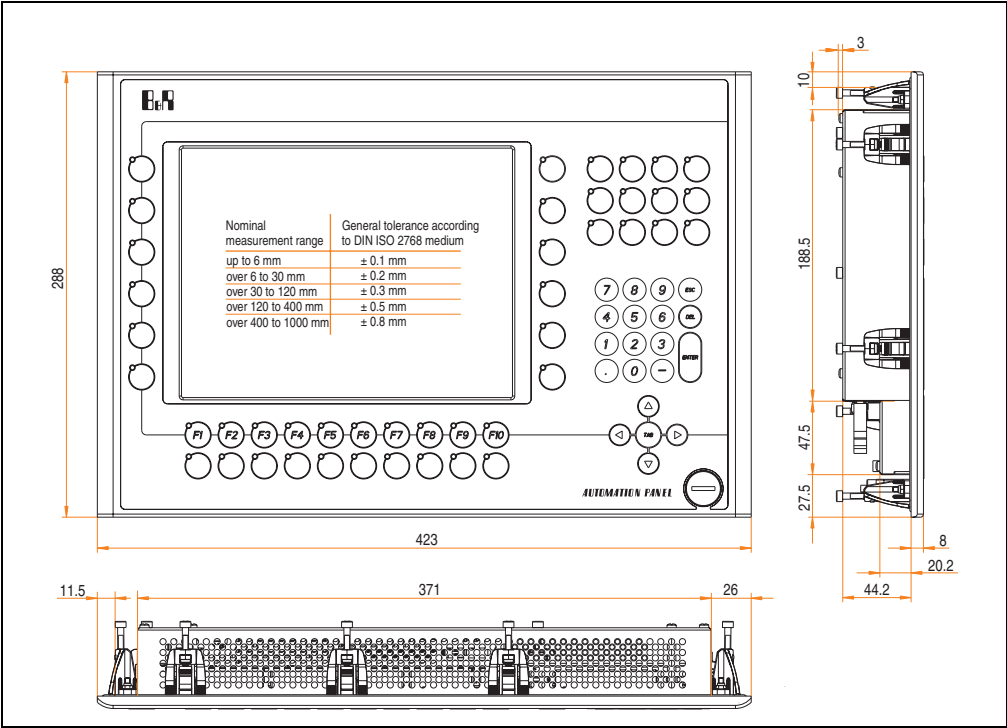


Figure 48: Temperature humidity diagram - 5AP982.1043-01

Dimensions



Contents of delivery

The following components are included in the delivery of the Automation Panel:

Amount	Component
1	Automation Panel 982 TFT VGA 10.4in with touch screen and keys
16	6 insert strips without labels - 10 partially labeled "F1-F10" (inserted in the front)

Table 27: Contents of delivery - 5AP982.1043-01

Cutout installation

The Automation Panel can be installed in a housing cutout using the preassembled mounting clamps. A cutout that corresponds to the following drawing must be made.

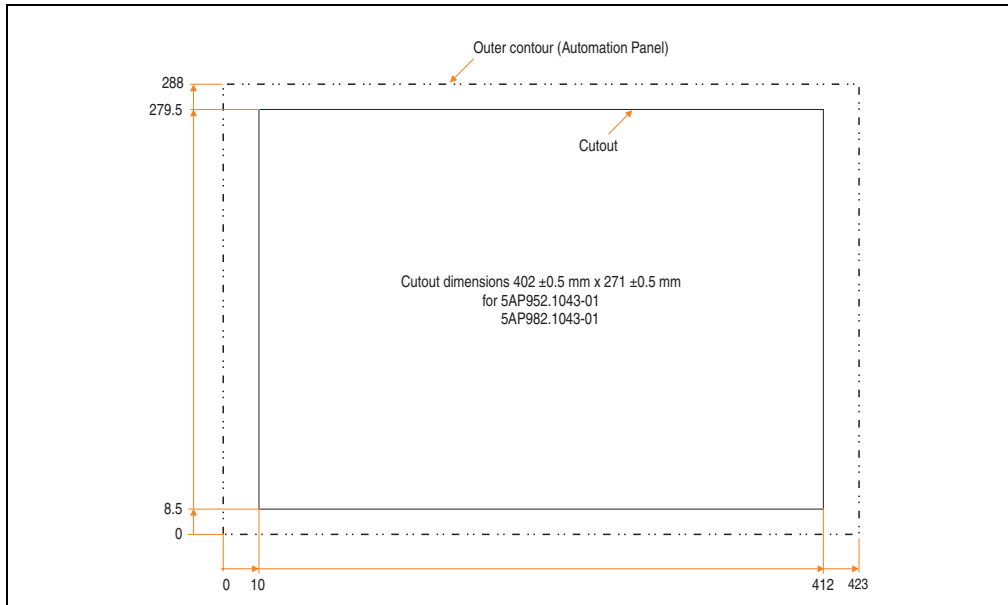


Figure 50: Cutout installation - 5AP982.1043-01

For further information regarding installation and mounting orientation, see Chapter 3 "Commissioning" starting on page 185.

USB connections

The Automation Panel 5AP982.1043-01 has two USB connectors (Type A).

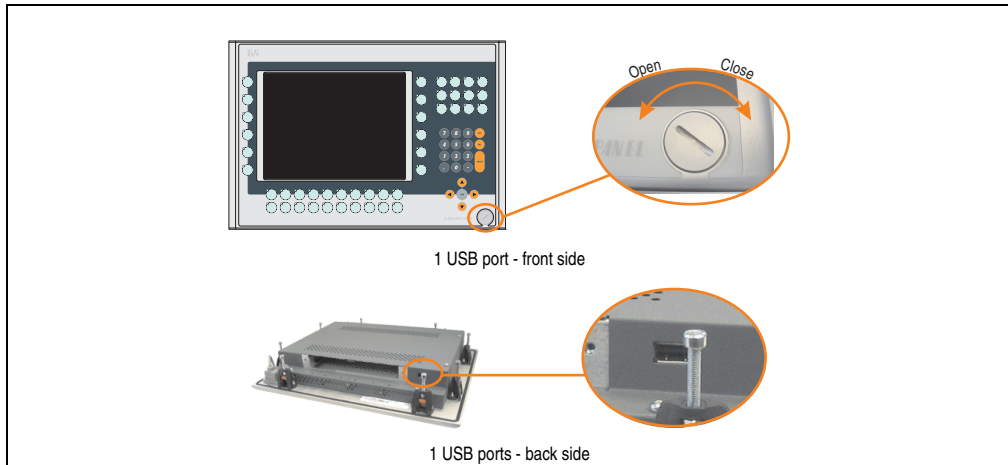


Figure 51: USB connections

USB devices can only be connected directly to the Automation Panel (without a hub).

USB transfer speed

The USB transfer speed depends on the type of Automation Panel Link card and transfer technology used.

Information:

With a DVI Automation Panel Link insert card, USB 2.0 is supported up to a cable length of 5 meters.

With an SDL (Smart Display Link) Automation Panel Link insert card, only USB 1.1 is supported, regardless of the cable length. USB 2.0 is not supported.

Fastening the cable

Cable clamps are provided with the Automation Panel that can be used to fasten the connected cable to the bottom of the back side of the Automation Panel housing.



Figure 52: Mounting the cable clamps

Functional grounding clip

On the back side on the left next to the Automation Panel Link slot, there is a functional grounding clip. The grounding clip (functional ground) must be connected with a central grounding point on the switching cabinet using a 6.3 mm blade connector via the shortest distance and with as little resistance as possible (e.g. copper strip, but must be at least 2.5 mm²).



Figure 53: Functional grounding clip

3.2 Automation Panel 12.1" SVGA

3.2.1 Automation Panel 5AP920.1214-01

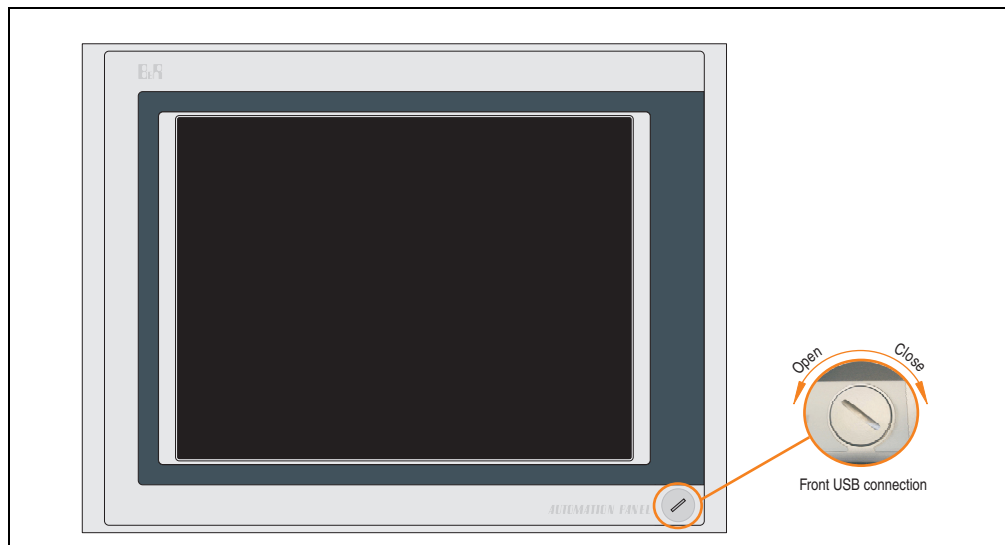


Figure 54: Front view - 5AP920.1214-01

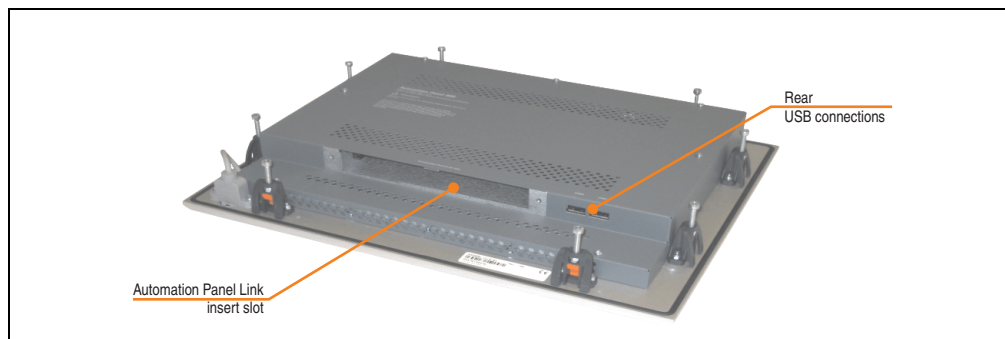


Figure 55: Rear view - 5AP920.1214-01

Technical data

Features	5AP920.1214-01
USB interface ¹⁾ Type Amount Transfer rate ²⁾ Connection Current load	USB 2.0 ²⁾ 3 (1x front side, 2x back side) Low speed (1.5 Mbit/s), full speed (12 Mbit/s), to high speed (480 Mbit/s) Type A Max. 500 mA per connection
Display Type Diagonal Colors Resolution Contrast Viewing angle (see page 277) Horizontal Vertical Background lighting Brightness Half-brightness time ³⁾	Color TFT 12.1 in (307 mm) 262,144 colors SVGA, 800 x 600 pixels 300, 1 Direction R / direction L = 70° Direction U = 50° / direction D = 60° 350 cd/m² 50000 hours
Touch screen ⁴⁾ Touch screen type Technology Controller Degree of transmission	Elo Analog, resistive Elo, serial, 12-bit Up to 78%
Filter glass Degree of transmission Coating	-
Keys/LED Function keys Soft keys Cursor keys Number block Other keys Key lifespan LED brightness	-
Electrical characteristics	
Power supply Rated voltage Rated current ⁵⁾ Starting current Power consumption (without insert) Electrical isolation	Via Automation Panel Link insert card 24 VDC ± 25% (printed on back of housing) Maximum 3.2 A (printed on back of housing) Typically 6 A, maximum 30 A for < 300 µs Typically 12 W, maximum 15 W or 21 W with USB Yes
Mechanical characteristics	
Front Frame Design Membrane Dark gray border around display Light background Gasket	Naturally anodized aluminum ⁶⁾ Gray ⁶⁾ Polyester Similar to Pantone 432Cv ⁶⁾ Similar to Pantone 427Cv ⁶⁾ Flat gasket around display front

Table 28: Technical data - 5AP920.1214-01

Mechanical characteristics	5AP920.1214-01
Outer dimensions Width Height Depth	362 mm 284 mm 54 mm
Housing Paint	Metal Similar to Pantone 432CV ⁶⁾
Weight	Approx. 3.4 kg
Environmental characteristics	
Ambient temperature Operation Storage Transport	See "Ambient temperatures", on page 29 -30 to +70°C -30 to +70°C
Relative humidity	See "Temperature humidity diagram - 5AP920.1214-01", on page 85
Vibration Operation (continuous) Operation (occasional) Storage Transport	2 - 9 Hz: 1.75 mm amplitude / 9 - 200 Hz: 0.5 g 2 - 9 Hz: 3.5 mm amplitude / 9 - 200 Hz: 1 g 2 - 8 Hz: 7.5 mm amplitude / 8 - 200 Hz: 2 g / 200 - 500 Hz: 4 g 2 - 8 Hz: 7.5 mm amplitude / 8 - 200 Hz: 2 g / 200 - 500 Hz: 4 g
Shock Operation Storage Transport	15 g, 11 ms 30 g, 15 ms 30 g, 15 ms
Protection type	IP20 back side (only with Automation Panel Link card inserted) IP65 / NEMA 250 type 4X, dust and sprayed water protection (front side)
Altitude	Max. 3,000 m ⁷⁾

Table 28: Technical data - 5AP920.1214-01 (cont.)

- 1) USB devices can only be connected directly to the Automation Panel (without a hub).
- 2) Depends on the transfer technology, the transfer distance and the Automation Panel Link insert card used, see section "USB transfer speed", on page 96.
- 3) At +25 °C ambient temperature. Reducing the brightness by 50% can result in an approximate 50% increase of the half-brightness time.
- 4) Touch screen drivers can be downloaded from the download area on the B&R homepage (www.br-automation.com).
- 5) The listed value applies to the Automation Panel device with an inserted Automation Panel Link card.
- 6) Depending on the process or batch, there may be visible deviations in the color and surface structure.
- 7) Derating the maximum ambient temperature - typically 1°C per 1000 meters (from 500 meters above sea level).

[Temperature humidity diagram - Operation and storage](#)

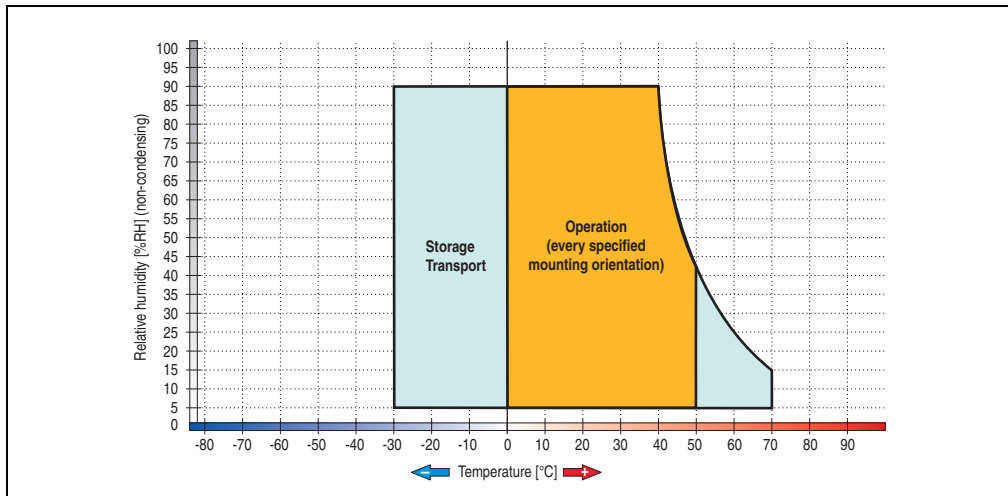


Figure 56: Temperature humidity diagram - 5AP920.1214-01

Dimensions

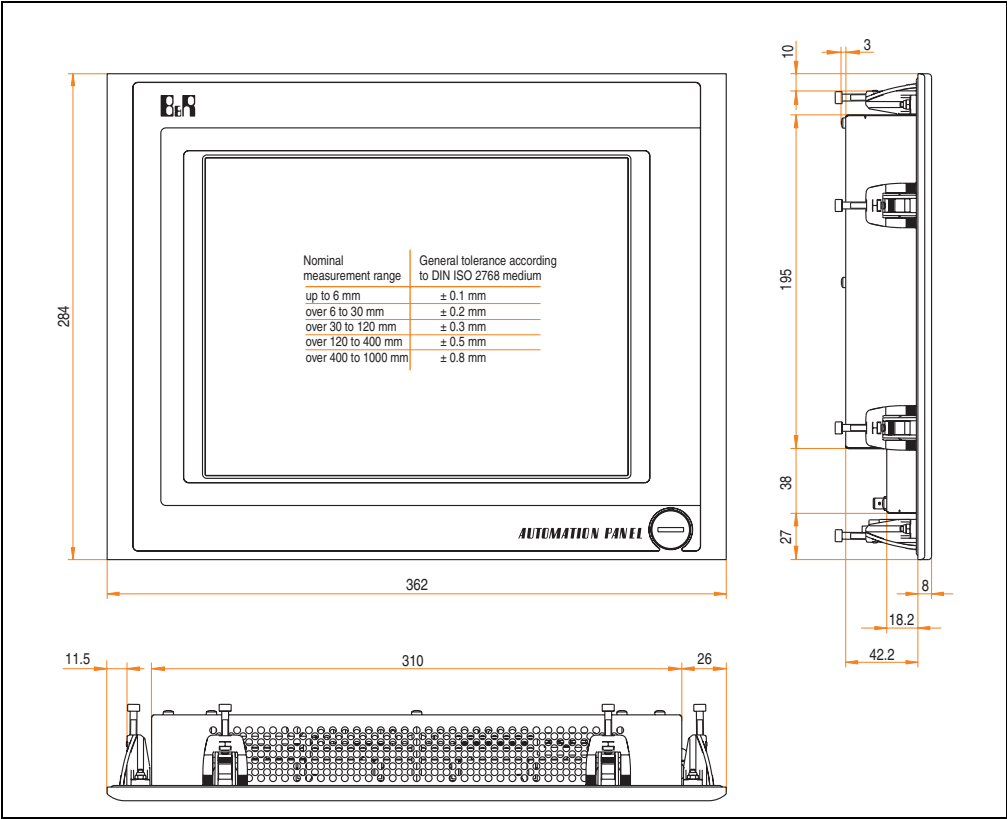


Figure 57: Dimensions - 5AP920.1214-01

Contents of delivery

The following components are included in the delivery of the Automation Panel:

Amount	Component
1	Automation Panel 920 TFT XGA 15in with touch screen

Table 29: Contents of delivery - 5AP920.1214-01

Cutout installation

The Automation Panel can be installed in a housing cutout using the preassembled mounting clamps. A cutout that corresponds to the following drawing must be made.

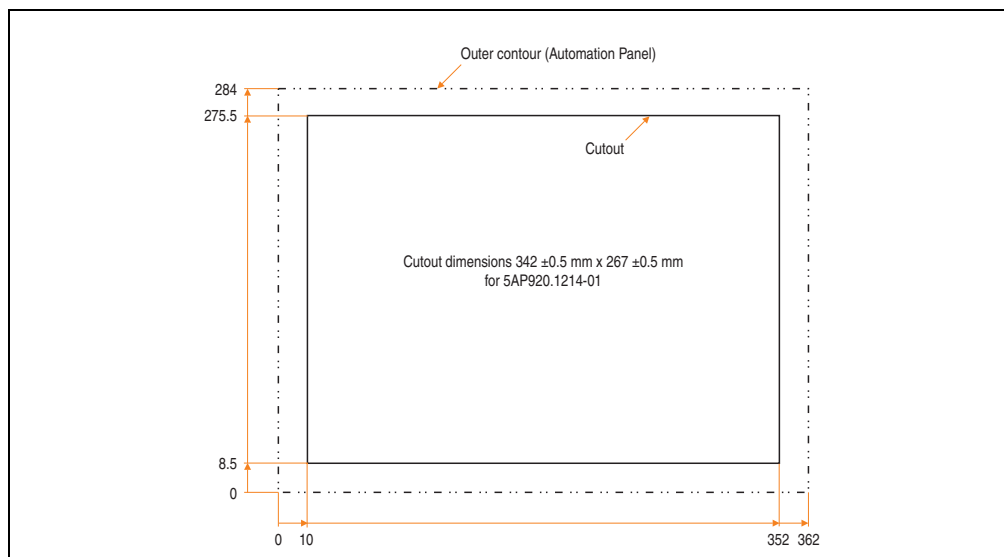


Figure 58: Cutout installation - 5AP920.1214-01

For further information regarding installation and mounting orientation, see Chapter 3 "Commissioning" starting on page 185.

USB connections

The Automation Panel 5AP920.1214-01 has three USB connections (Type A).

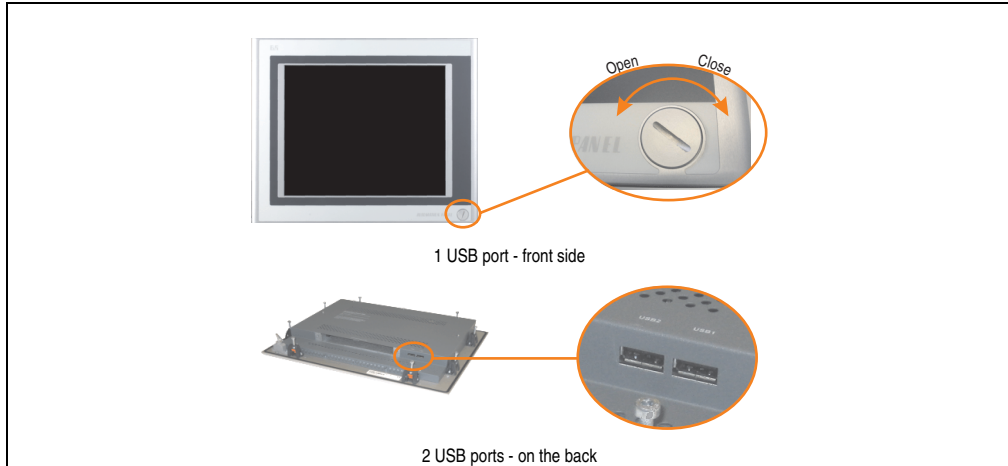


Figure 59: USB connections

USB devices can only be connected directly to the Automation Panel (without a hub).

USB transfer speed

The USB transfer speed depends on the type of Automation Panel Link card and transfer technology used.

Information:

With a DVI Automation Panel Link insert card, USB 2.0 is supported up to a cable length of 5 meters.

With an SDL (Smart Display Link) Automation Panel Link insert card, only USB 1.1 is supported, regardless of the cable length. USB 2.0 is not supported.

Fastening the cable

Cable clamps are provided with the Automation Panel that can be used to fasten the connected cable to the bottom of the back side of the Automation Panel.



Figure 60: Mounting the cable clamps

Functional grounding clip

On the back side on the left next to the Automation Panel Link slot, there is a functional grounding clip. The grounding clip (functional ground) must be connected with a central grounding point on the switching cabinet using a 6.3 mm blade connector via the shortest distance and with as little resistance as possible (e.g. copper strip, but must be at least 2.5 mm²).



Figure 61: Functional grounding clip

3.3 Automation Panel 15" XGA

3.3.1 Automation Panel 5AP920.1505-01

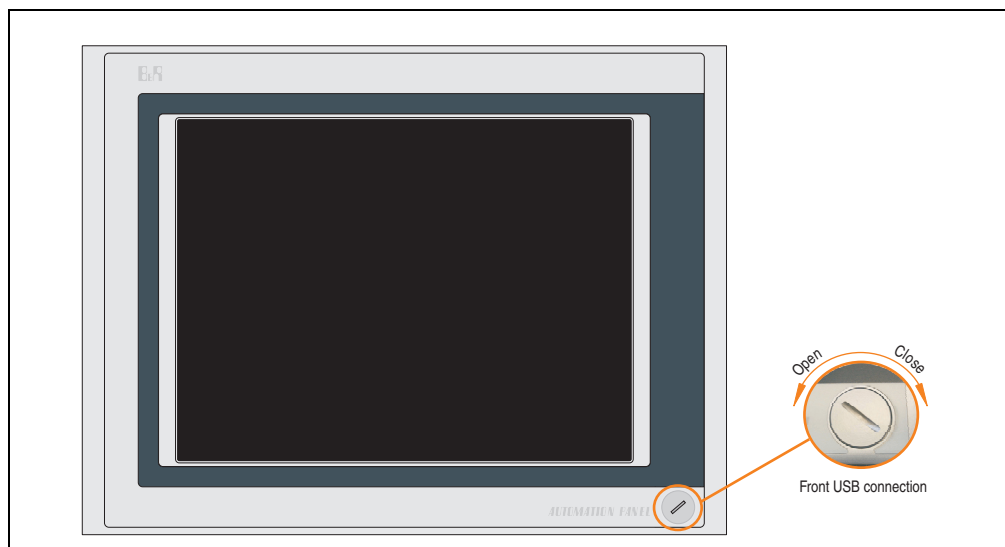


Figure 62: Front view - 5AP920.1505-01

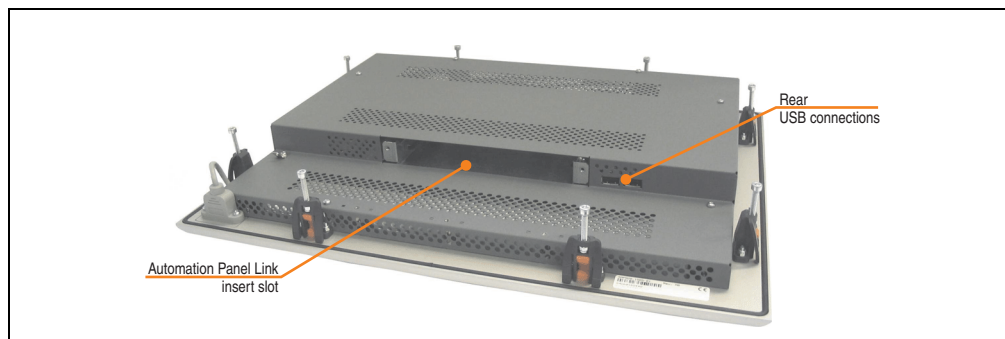


Figure 63: Rear view - 5AP920.1505-01

Technical data

Features	5AP920.1505-01
USB interface ¹⁾ Type Amount Transfer rate ²⁾ Connection Current load	USB 2.0 ²⁾ 3 (1x front side, 2x back side) Low speed (1.5 Mbit/s), full speed (12 Mbit/s), to high speed (480 Mbit/s) Type A Max. 500 mA per connection
Display Type Diagonal Colors Resolution Contrast Viewing angle (see page 277) Horizontal Vertical Background lighting Brightness Half-brightness time ³⁾	Color TFT 15 in (381 mm) 16.7 million colors XGA, 1024 x 768 pixels 400, 1 L direction / R direction = 85° Direction U / direction D = 85° 250 cd/m² 50000 hours
Touch screen ⁴⁾ Touch screen type Technology Controller Degree of transmission	Elo Analog, resistive Elo, serial, 12-bit Up to 78%
Filter glass Degree of transmission Coating	-
Keys/LED Function keys Soft keys Cursor keys Number block Other keys Key lifespan LED brightness	-
Electrical characteristics	
Power supply Rated voltage Rated current ⁵⁾ Starting current Power consumption (without insert) Electrical isolation	Via Automation Panel Link insert card 24 VDC ± 25% (printed on back of housing) Maximum 3.2 A (printed on back of housing) Typically 6 A, maximum 30 A for < 300 µs Typically 24 W, maximum 31 W or 41 W with USB Yes
Mechanical characteristics	
Front Frame Design Membrane Dark gray border around display Light background Gasket	Naturally anodized aluminum ⁶⁾ Gray ⁶⁾ Polyester Similar to Pantone 432Cv ⁶⁾ Similar to Pantone 427Cv ⁶⁾ Flat gasket around display front

Table 30: Technical data - 5AP920.1505-01

Mechanical characteristics	5AP920.1505-01
Outer dimensions Width Height Depth	435 mm 330 mm 54 mm
Housing Paint	Metal Similar to Pantone 432CV ⁶⁾
Weight	Approx. 5.1 kg
Environmental characteristics	
Ambient temperature Operation Storage Transport	See "Ambient temperatures", on page 29 -25 to +60°C -25 to +60°C
Relative humidity	See "Temperature humidity diagram - 5AP920.1505-01", on page 93
Vibration Operation (continuous) Operation (occasional) Storage Transport	2 - 9 Hz: 1.75 mm amplitude / 9 - 200 Hz: 0.5 g 2 - 9 Hz: 3.5 mm amplitude / 9 - 200 Hz: 1 g 2 - 8 Hz: 7.5 mm amplitude / 8 - 200 Hz: 2 g / 200 - 500 Hz: 4 g 2 - 8 Hz: 7.5 mm amplitude / 8 - 200 Hz: 2 g / 200 - 500 Hz: 4 g
Shock Operation Storage Transport	15 g, 11 ms 30 g, 15 ms 30 g, 15 ms
Protection type	IP20 back side (only with Automation Panel Link card inserted) IP65 / NEMA 250 type 4X, dust and sprayed water protection (front side)
Altitude	Max. 3,000 m ⁷⁾

Table 30: Technical data - 5AP920.1505-01 (cont.)

- 1) USB devices can only be connected directly to the Automation Panel (without a hub).
- 2) Depends on the transfer technology, the transfer distance and the Automation Panel Link insert card used, see section "USB transfer speed", on page 96.
- 3) At +25 °C ambient temperature. Reducing the brightness by 50% can result in an approximate 50% increase of the half-brightness time.
- 4) Touch screen drivers can be downloaded from the download area on the B&R homepage (www.br-automation.com).
- 5) The listed value applies to the Automation Panel device with an inserted Automation Panel Link card.
- 6) Depending on the process or batch, there may be visible deviations in the color and surface structure.
- 7) Derating the maximum ambient temperature - typically 1°C per 1000 meters (from 500 meters above sea level).

[Temperature humidity diagram - Operation and storage](#)

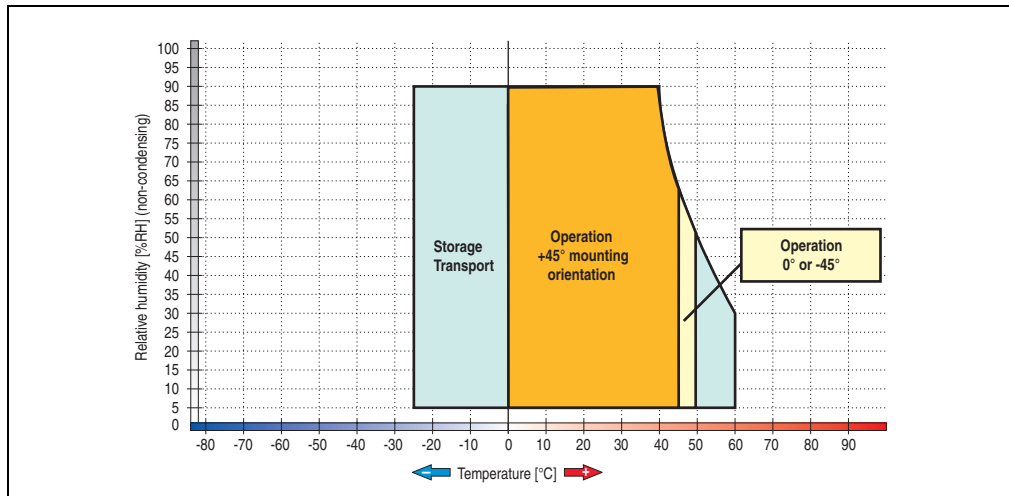


Figure 64: Temperature humidity diagram - 5AP920.1505-01

Dimensions

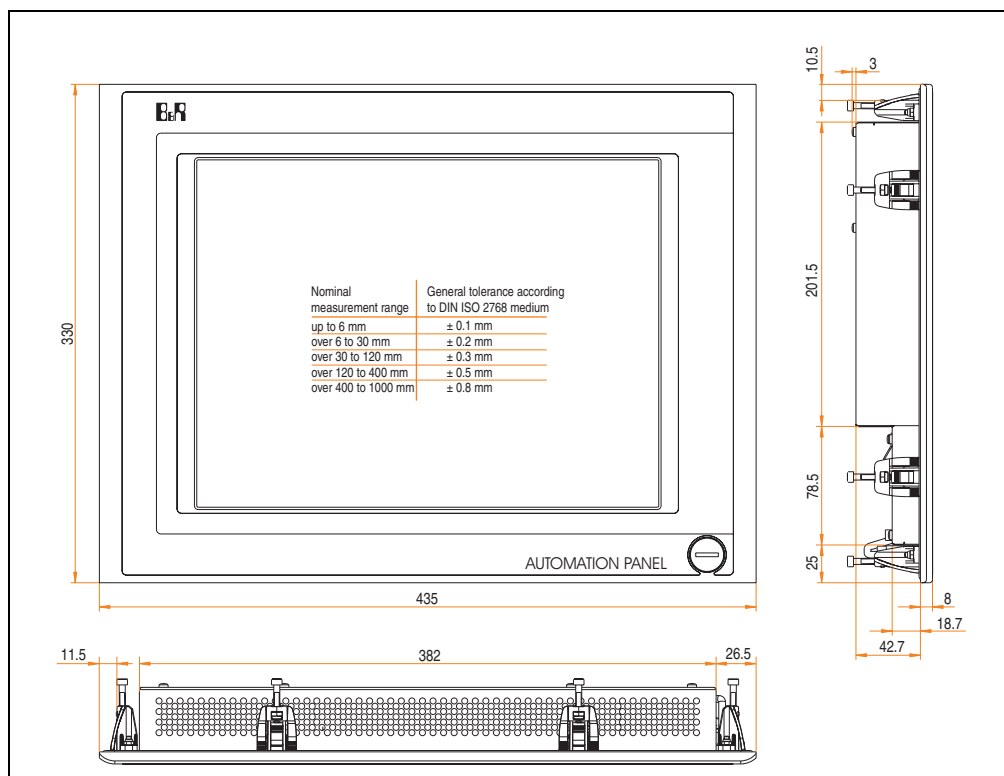


Figure 65: Dimensions - 5AP920.1505-01

Contents of delivery

The following components are included in the delivery of the Automation Panel:

Amount	Component
1	Automation Panel 920 TFT XGA 15in with touch screen

Table 31: Contents of delivery - 5AP920.1505-01

Cutout installation

The Automation Panel can be installed in a housing cutout using the preassembled mounting clamps. A cutout that corresponds to the following drawing must be made.

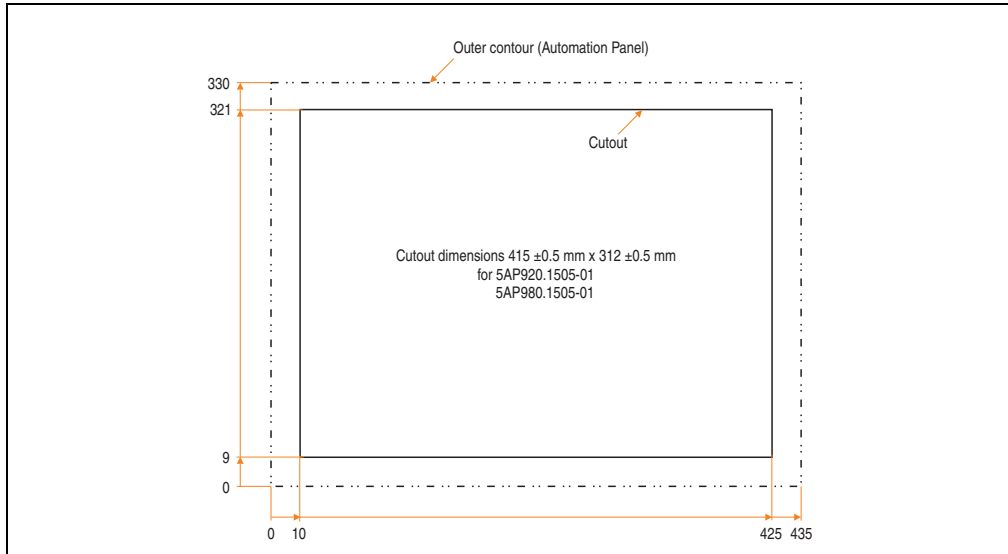


Figure 66: Cutout installation - 5AP920.1505-01

For further information regarding installation and mounting orientation, see Chapter 3 "Commissioning" starting on page 185.

USB connections

The Automation Panel 5AP920.1505-01 has three USB connectors (Type A).

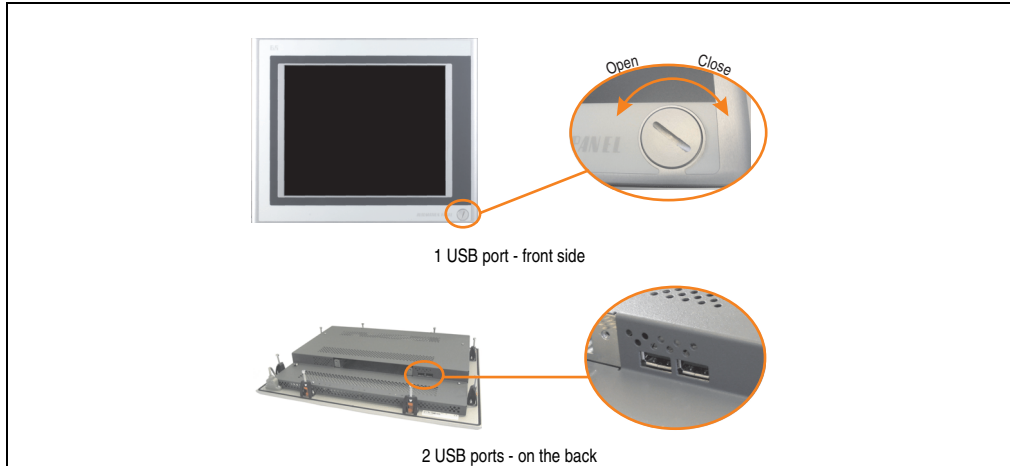


Figure 67: USB connections

USB devices can only be connected directly to the Automation Panel (without a hub).

USB transfer speed

The USB transfer speed depends on the type of Automation Panel Link card and transfer technology used.

Information:

With a DVI Automation Panel Link insert card, USB 2.0 is supported up to a cable length of 5 meters.

With an SDL (Smart Display Link) Automation Panel Link insert card, only USB 1.1 is supported, regardless of the cable length. USB 2.0 is not supported.

Fastening the cable

Cable clamps are provided with the Automation Panel that can be used to fasten the connected cable to the bottom of the back side of the Automation Panel.



Figure 68: Mounting the cable clamps

Functional grounding clip

On the back side on the left next to the Automation Panel Link slot, there is a functional grounding clip. The grounding clip (functional ground) must be connected with a central grounding point on the switching cabinet using a 6.3 mm blade connector via the shortest distance and with as little resistance as possible (e.g. copper strip, but must be at least 2.5 mm²).



Figure 69: Functional grounding clip

3.3.2 Automation Panel 5AP951.1505-01

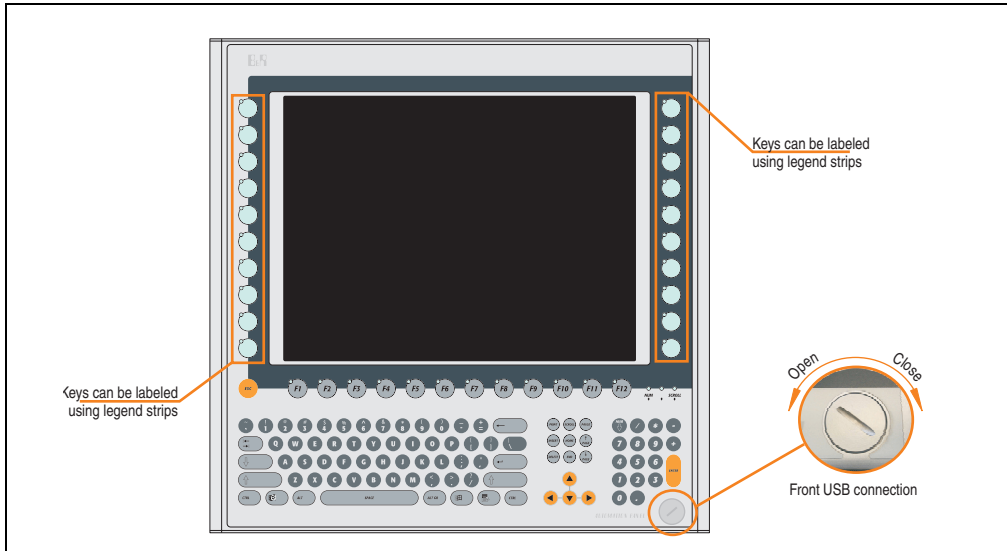


Figure 70: Front view - 5AP951.1505-01

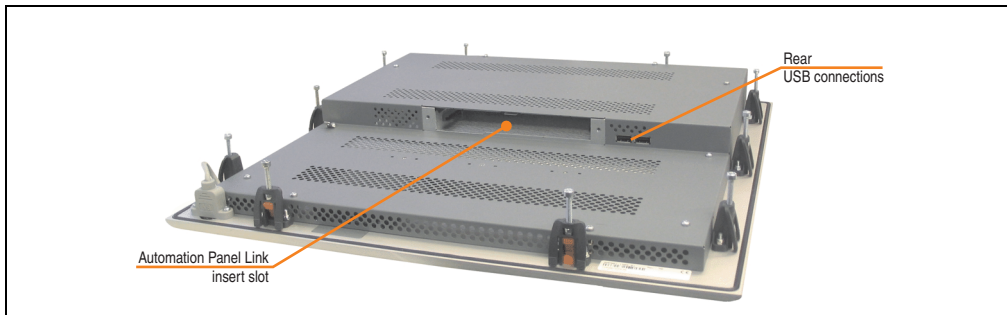


Figure 71: Rear view - 5AP951.1505-01

Technical data

Features	5AP951.1505-01
USB interface ¹⁾ Type Amount Transfer rate ²⁾ Connection Current load	USB 2.0 ²⁾ 3 (1x front side, 2x back side) Low speed (1.5 Mbit/s), full speed (12 Mbit/s), to high speed (480 Mbit/s) Type A Max. 500 mA per connection
Display Type Diagonal Colors Resolution Contrast Viewing angle (see page 277) Horizontal Vertical Background lighting Brightness Half-brightness time ³⁾	Color TFT 15 in (381 mm) 16.7 million colors XGA, 1024 x 768 pixels 400, 1 Direction R / direction L = 85° Direction U / direction D = 85° 250 cd/m² 50000 hours
Touch screen Touch screen type Technology Controller Degree of transmission	-
Filter glass Degree of transmission Coating	95% On both sides
Keys/LED ⁴⁾ Function keys Soft keys Cursor keys Number block Other keys Key lifespan LED brightness	20 with LED (yellow) 12 with LED (yellow) - 15 without LED 77 without LED > 10 ⁶ actuations with 1 ±0.3 to 3 ±0.3 N operating force Typically 12 mcd (yellow) Pressing more than one key at a time may result in so-called phantom keys, and may trigger unintended actions.
Electrical characteristics	
Power supply Rated voltage Rated current ⁵⁾ Starting current Power consumption (without insert) Electrical isolation	Via Automation Panel Link insert card 24 VDC ± 25% (printed on back of housing) Maximum 3.2 A (printed on back of housing) Typically 6 A, maximum 30 A for < 300 µs Typically 24 W (without LED), maximum 32 W or 42 W with USB Yes

Table 32: Technical data - 5AP951.1505-01

Technical data • Individual components

Mechanical characteristics	5AP951.1505-01
Front Frame Design Membrane Dark gray border around display Light background Orange keys Dark gray keys Legend strips (gray) Gasket	Naturally anodized aluminum ⁶⁾ Gray ⁷⁾ Polyester Similar to Pantone 432CV ⁶⁾ Similar to Pantone 427CV ⁶⁾ Similar to Pantone 151CV ⁶⁾ Similar to Pantone 431CV ⁶⁾ Similar to Pantone 429CV ⁶⁾ Flat gasket around display front
Outer dimensions Width Height Depth	435 mm 430 mm 54 mm
Housing Paint	Metal Similar to Pantone 432CV ⁶⁾
Weight	Approx. 5.9 kg
Environmental characteristics	
Ambient temperature Operation Storage Transport	See "Ambient temperatures", on page 29 -25 to +60°C -25 to +60°C
Relative humidity	See "Temperature humidity diagram - 5AP951.1505-01", on page 101
Vibration Operation (continuous) Operation (occasional) Storage Transport	2 - 9 Hz: 1.75 mm amplitude / 9 - 200 Hz: 0.5 g 2 - 9 Hz: 3.5 mm amplitude / 9 - 200 Hz: 1 g 2 - 8 Hz: 7.5 mm amplitude / 8 - 200 Hz: 2 g / 200 - 500 Hz: 4 g 2 - 8 Hz: 7.5 mm amplitude / 8 - 200 Hz: 2 g / 200 - 500 Hz: 4 g
Shock Operation Storage Transport	15 g, 11 ms 30 g, 15 ms 30 g, 15 ms
Protection type	IP20 back side (only with Automation Panel Link card inserted) IP65 / NEMA 250 type 4X, dust and sprayed water protection (front side)
Altitude	Max. 3,000 m ⁷⁾

Table 32: Technical data - 5AP951.1505-01 (cont.)

- 1) USB devices can only be connected directly to the Automation Panel (without a hub).
- 2) Depends on the transfer technology, the transfer distance and the Automation Panel Link insert card used, see section "USB transfer speed", on page 104.
- 3) At +25 °C ambient temperature. Reducing the brightness by 50% can result in an approximate 50% increase of the half-brightness time.
- 4) The key and LED functions can be freely configured with the B&R Key Editor, which can be found in the download area of the B&R homepage (www.br-automation.com) or on the B&R HMI Driver & Utilities DVD (model number 5SWHMI.0000-00).
- 5) The listed value applies to the Automation Panel device with an inserted Automation Panel Link card.
- 6) Depending on the process or batch, there may be visible deviations in the color and surface structure.
- 7) Derating the maximum ambient temperature - typically 1°C per 1000 meters (from 500 meters above sea level).

[Temperature humidity diagram - Operation and storage](#)

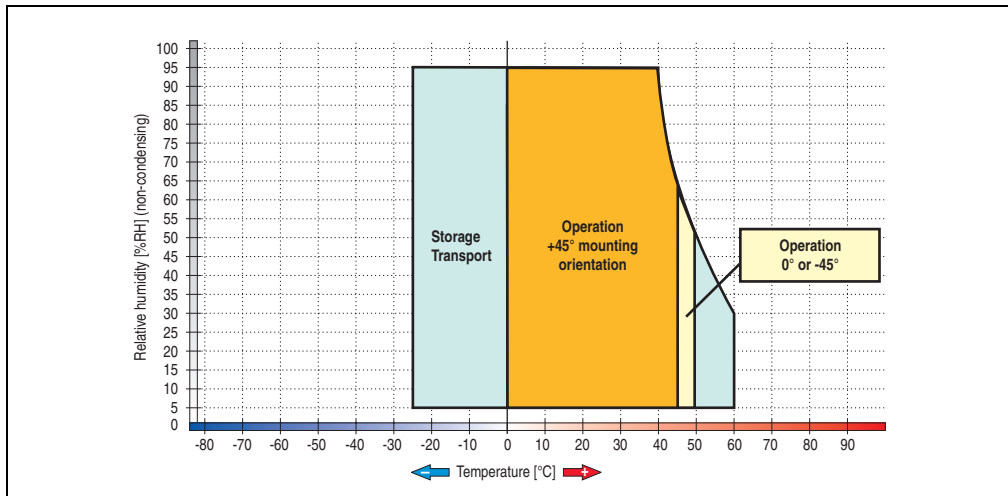


Figure 72: Temperature humidity diagram - 5AP951.1505-01

Dimensions

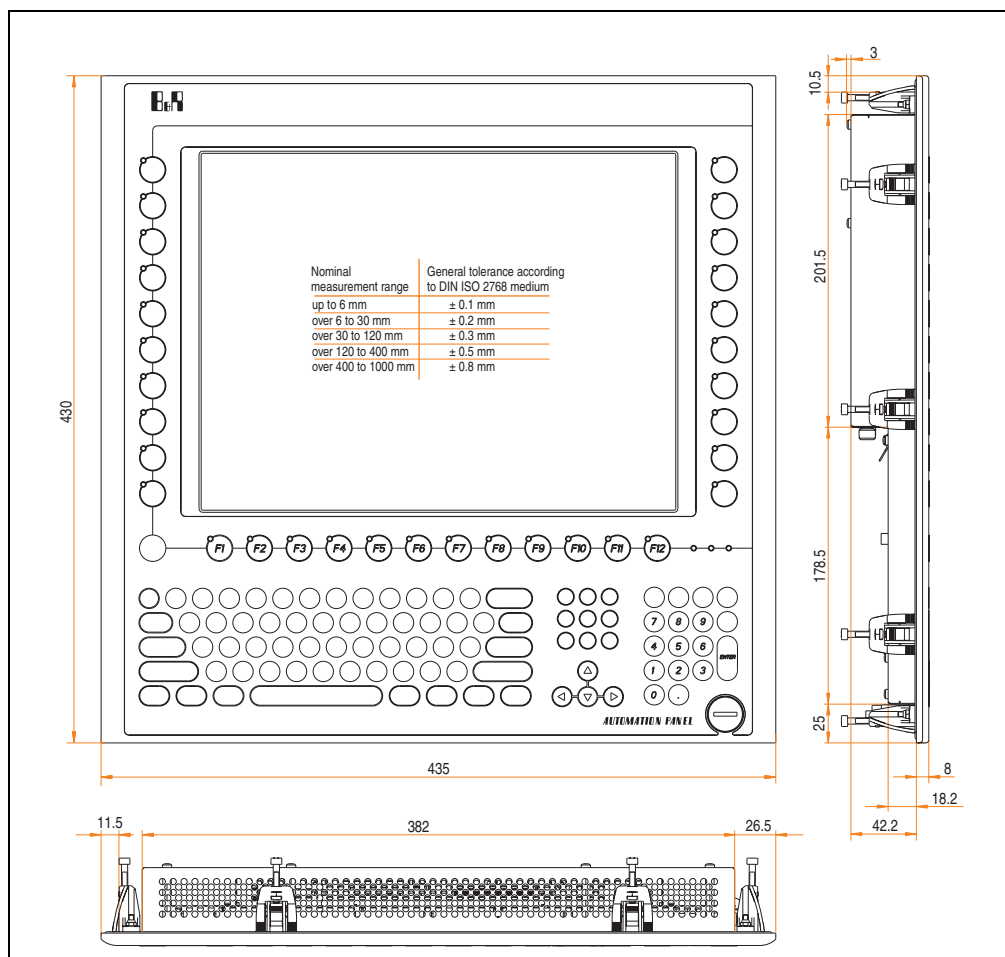


Figure 73: Dimensions - 5AP951.1505-01

Contents of delivery

The following components are included in the delivery of the Automation Panel:

Amount	Component
1	Automation Panel 951 TFT VGA 15in with keys
2	2 insert strips without labels (inserted in the front)

Table 33: Contents of delivery - 5AP951.1505-01

Cutout installation

The Automation Panel can be installed in a housing cutout using the preassembled mounting clamps. A cutout that corresponds to the following drawing must be made.

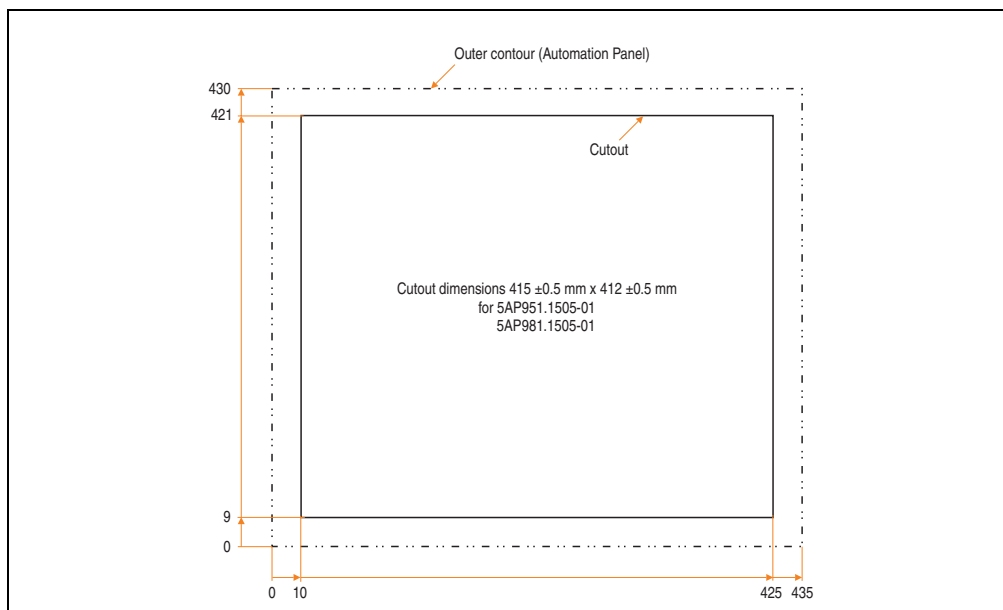


Figure 74: Cutout installation - 5AP951.1505-01

For further information regarding installation and mounting orientation, see Chapter 3 "Commissioning" starting on page 185.

USB connections

The Automation Panel 5AP951.1505-01 has three USB connectors (Type A).

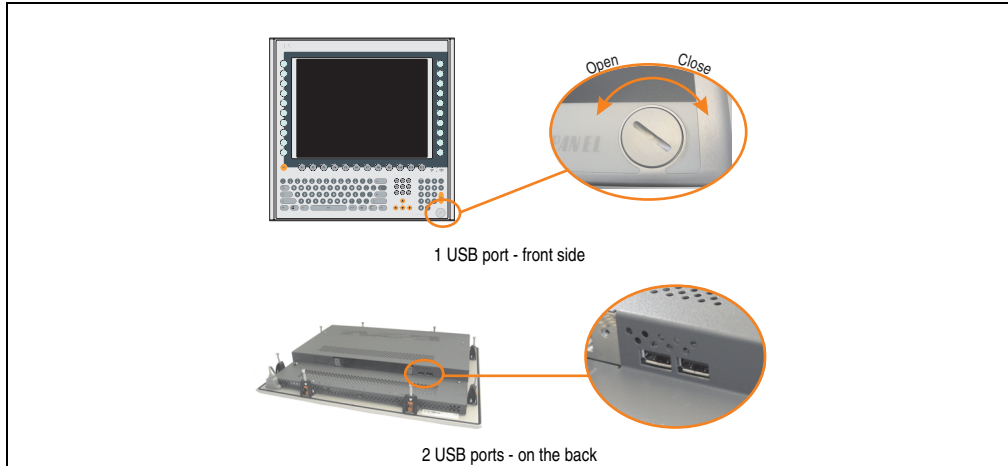


Figure 75: USB connections

USB devices can only be connected directly to the Automation Panel (without a hub).

USB transfer speed

The USB transfer speed depends on the type of Automation Panel Link card and transfer technology used.

Information:

With a DVI Automation Panel Link insert card, USB 2.0 is supported up to a cable length of 5 meters.

With an SDL (Smart Display Link) Automation Panel Link insert card, only USB 1.1 is supported, regardless of the cable length. USB 2.0 is not supported.

Fastening the cable

Cable clamps are provided with the Automation Panel that can be used to fasten the connected cable to the bottom of the back side of the Automation Panel.



Figure 76: Mounting the cable clamps

Functional grounding clip

On the back side on the left next to the Automation Panel Link slot, there is a functional grounding clip. The grounding clip (functional ground) must be connected with a central grounding point on the switching cabinet using a 6.3 mm blade connector via the shortest distance and with as little resistance as possible (e.g. copper strip, but must be at least 2.5 mm²).



Figure 77: Functional grounding clip

3.3.3 Automation Panel 5AP980.1505-01

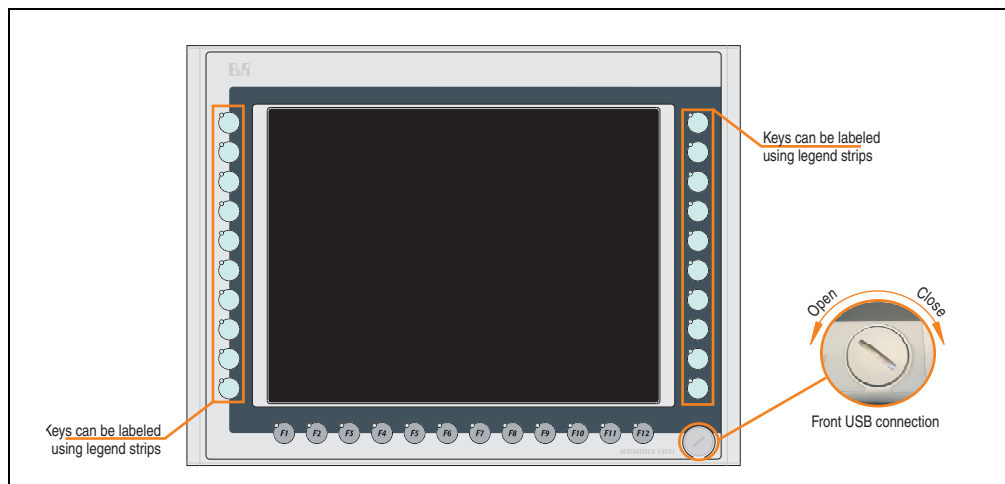


Figure 78: Front view - 5AP980.1505-01

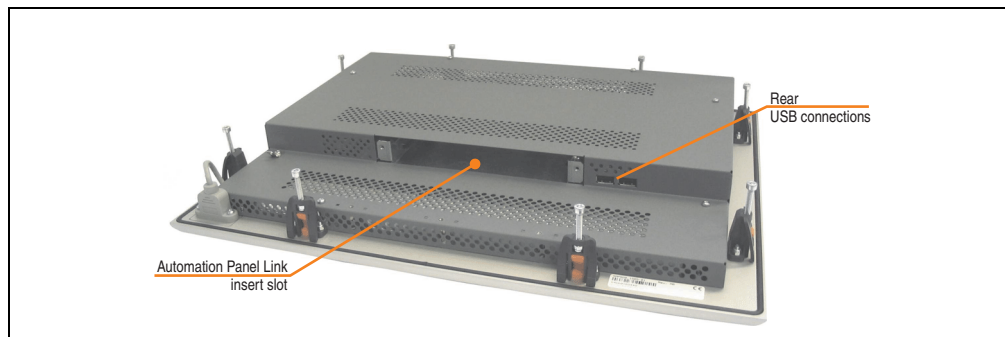


Figure 79: Rear view - 5AP980.1505-01

Technical data

Features	5AP980.1505-01
USB interface ¹⁾ Type Amount Transfer rate ²⁾ Connection Current load	USB 2.0 ²⁾ 3 (1x front side, 2x back side) Low speed (1.5 Mbit/s), full speed (12 Mbit/s), to high speed (480 Mbit/s) Type A Max. 500 mA per connection
Display Type Diagonal Colors Resolution Contrast Viewing angle (see page 277) Horizontal Vertical Background lighting Brightness Half-brightness time ³⁾	Color TFT 15 in (381 mm) 16.7 million colors XGA, 1024 x 768 pixels 400, 1 Direction R / direction L = 85° Direction U / direction D = 85° 250 cd/m² 50000 hours
Touch screen ⁴⁾ Touch screen type Technology Controller Degree of transmission	Elo Analog, resistive Elo, serial, 12-bit Up to 78%
Filter glass Degree of transmission Coating	-
Keys/LED ⁵⁾ Function keys Soft keys Cursor keys Number block Other keys Key lifespan LED brightness	20 with LED (yellow) 12 with LED (yellow) - - - > 10 ⁶ actuations with 1 ±0.3 to 3 ±0.3 N operating force Typically 12 mcd (yellow) Pressing more than one key at a time may result in so-called phantom keys, and may trigger unintended actions.
Electrical characteristics	
Power supply Rated voltage Rated current ⁶⁾ Starting current Power consumption (without insert) Electrical isolation	Via Automation Panel Link insert card 24 VDC ± 25% (printed on back of housing) Maximum 3.2 A (printed on back of housing) Typically 6 A, maximum 30 A for < 300 µs Typically 24 W (without LED), maximum 32 W or 42 W with USB Yes

Table 34: Technical data - 5AP980.1505-01

Mechanical characteristics	5AP980.1505-01
Front	
Frame	Naturally anodized aluminum ⁷⁾
Design	Gray ⁷⁾
Membrane	Polyester
Dark gray border around display	Similar to Pantone 432CV ⁷⁾
Light background	Similar to Pantone 427CV ⁷⁾
Legend strips (gray)	Similar to Pantone 429CV ⁷⁾
Gasket	Flat gasket around display front
Outer dimensions	
Width	435 mm
Height	330 mm
Depth	54 mm
Housing	Metal
Paint	Similar to Pantone 432CV ⁷⁾
Weight	Approx. 5.1 kg
Environmental characteristics	
Ambient temperature	
Operation	See "Ambient temperatures", on page 29
Storage	-25 to +60°C
Transport	-25 to +60°C
Relative humidity	See "Temperature humidity diagram - 5AP980.1505-01", on page 109
Vibration	
Operation (continuous)	2 - 9 Hz: 1.75 mm amplitude / 9 - 200 Hz: 0.5 g
Operation (occasional)	2 - 9 Hz: 3.5 mm amplitude / 9 - 200 Hz: 1 g
Storage	2 - 8 Hz: 7.5 mm amplitude / 8 - 200 Hz: 2 g / 200 - 500 Hz: 4 g
Transport	2 - 8 Hz: 7.5 mm amplitude / 8 - 200 Hz: 2 g / 200 - 500 Hz: 4 g
Shock	
Operation	15 g, 11 ms
Storage	30 g, 15 ms
Transport	30 g, 15 ms
Protection type	IP20 back side (only with Automation Panel Link card inserted) IP65 / NEMA 250 type 4X, dust and sprayed water protection (front side)
Altitude	Max. 3,000 m ⁸⁾

Table 34: Technical data - 5AP980.1505-01 (cont.)

- 1) USB devices can only be connected directly to the Automation Panel (without a hub).
- 2) Depends on the transfer technology, the transfer distance and the Automation Panel Link insert card used, see section "USB transfer speed", on page 112.
- 3) At +25 °C ambient temperature. Reducing the brightness by 50% can result in an approximate 50% increase of the half-brightness time.
- 4) Touch screen drivers can be downloaded from the download area on the B&R homepage (www.br-automation.com).
- 5) The key and LED functions can be freely configured with the B&R Key Editor, which can be found in the download area of the B&R homepage (www.br-automation.com) or on the B&R HMI Driver & Utilities DVD (model number 5SWHMI.0000-00).
- 6) The listed value applies to the Automation Panel device with an inserted Automation Panel Link card.
- 7) Depending on the process or batch, there may be visible deviations in the color and surface structure.
- 8) Derating the maximum ambient temperature - typically 1°C per 1000 meters (from 500 meters above sea level).

[Temperature humidity diagram - Operation and storage](#)

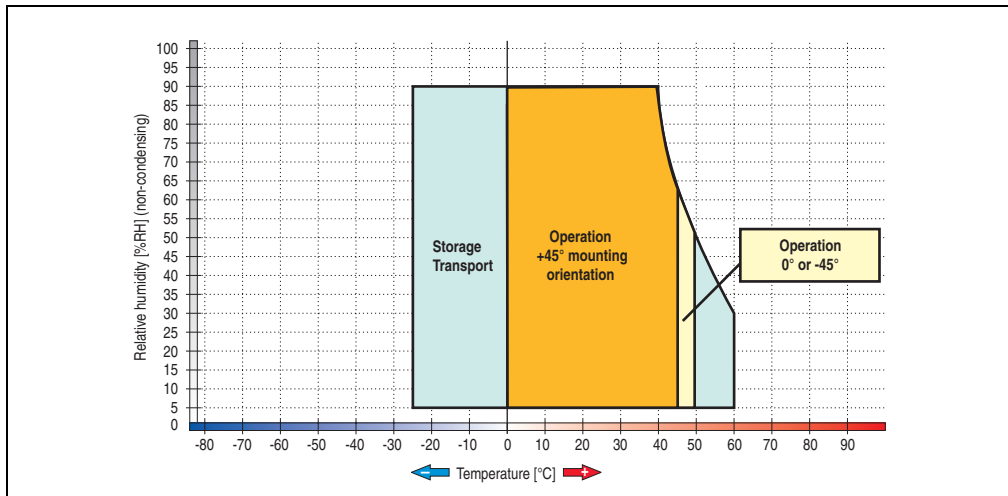


Figure 80: Temperature humidity diagram - 5AP980.1505-01

Dimensions

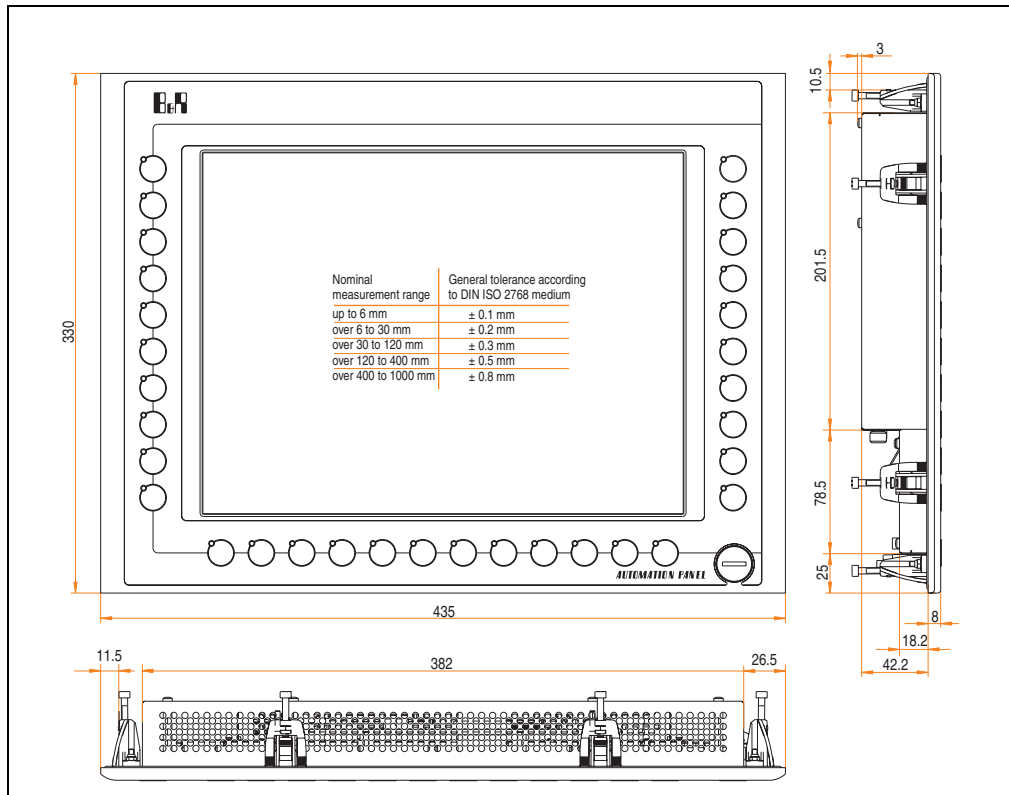


Figure 81: Dimensions - 5AP980.1505-01

Contents of delivery

The following components are included in the delivery of the Automation Panel:

Amount	Component
1	Automation Panel 980 TFT XGA 15in with touch screen
2	Insert strips without labels (inserted in the front)

Table 35: Contents of delivery - 5AP980.1505-01

Cutout installation

The Automation Panel can be installed in a housing cutout using the preassembled mounting clamps. A cutout that corresponds to the following drawing must be made.

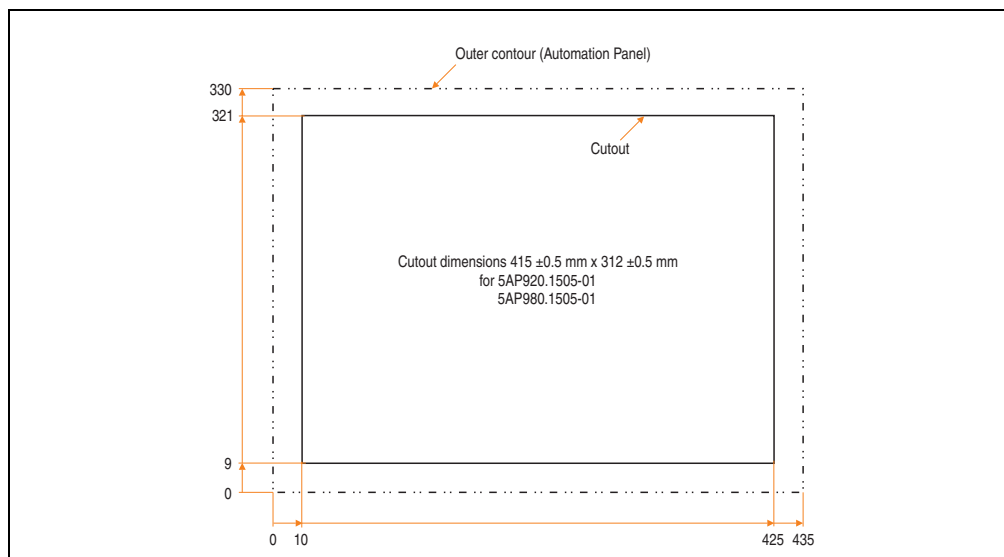


Figure 82: Cutout installation - 5AP980.1505-01

For further information regarding installation and mounting orientation, see Chapter 3 "Commissioning" starting on page 185.

USB connections

The Automation Panel 5AP980.1505-01 has three USB connectors (Type A).

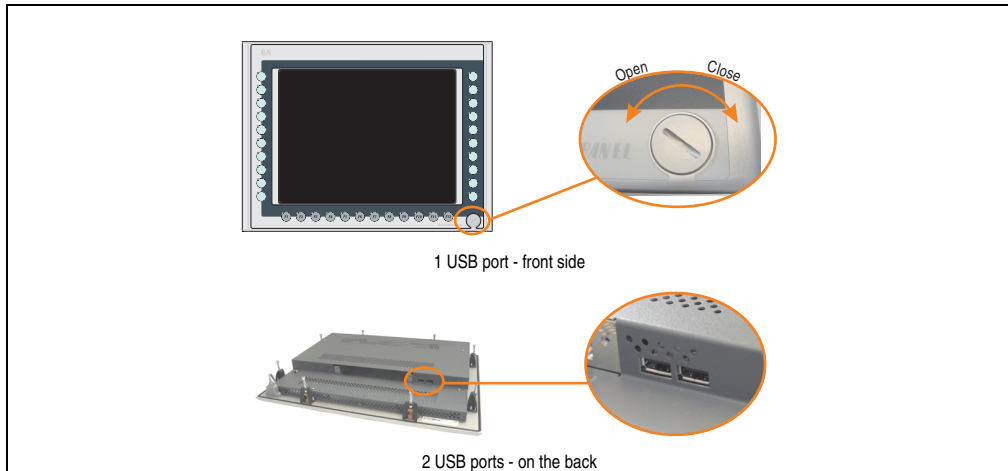


Figure 83: USB connections

USB devices can only be connected directly to the Automation Panel (without a hub).

USB transfer speed

The USB transfer speed depends on the type of Automation Panel Link card and transfer technology used.

Information:

With a DVI Automation Panel Link insert card, USB 2.0 is supported up to a cable length of 5 meters.

With an SDL (Smart Display Link) Automation Panel Link insert card, only USB 1.1 is supported, regardless of the cable length. USB 2.0 is not supported.

Fastening the cable

Cable clamps are provided with the Automation Panel that can be used to fasten the connected cable to the bottom of the back side of the Automation Panel.



Figure 84: Mounting the cable clamps

Functional grounding clip

On the back side on the left next to the Automation Panel Link slot, there is a functional grounding clip. The grounding clip (functional ground) must be connected with a central grounding point on the switching cabinet using a 6.3 mm blade connector via the shortest distance and with as little resistance as possible (e.g. copper strip, but must be at least 2.5 mm²).



Figure 85: Functional grounding clip

3.3.4 Automation Panel 5AP981.1505-01

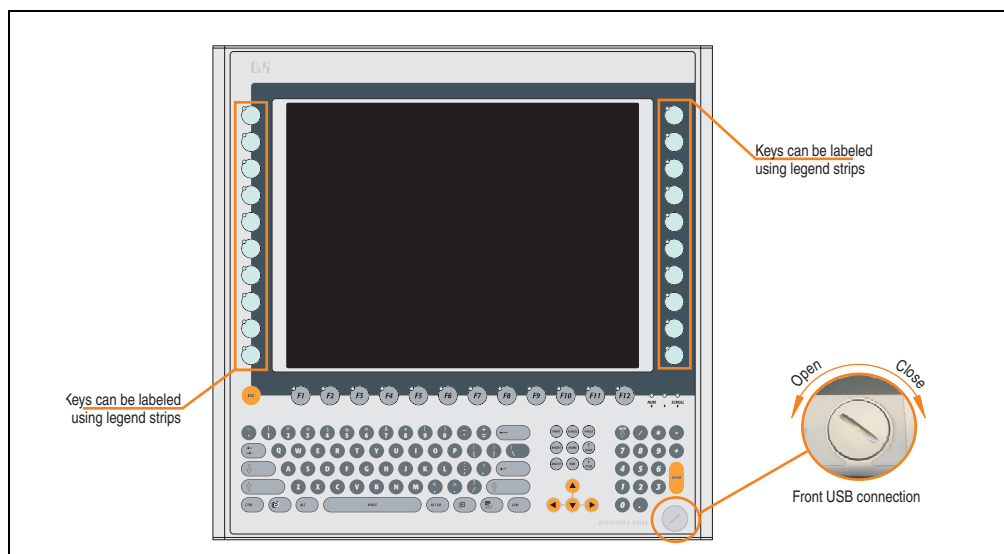


Figure 86: Front view - 5AP981.1505-01

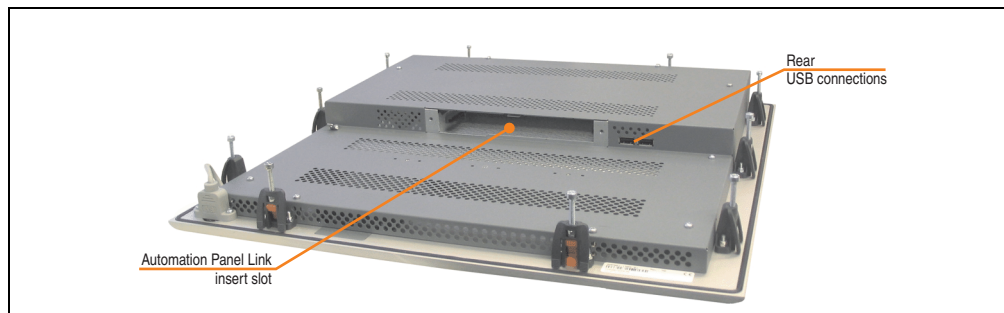


Figure 87: Rear view - 5AP981.1505-01

Technical data

Features	5AP981.1505-01
USB interface ¹⁾ Type Amount Transfer rate ²⁾ Connection Current load	USB 2.0 ²⁾ 3 (1x front side, 2x back side) Low speed (1.5 Mbit/s), full speed (12 Mbit/s), to high speed (480 Mbit/s) Type A Max. 500 mA per connection
Display Type Diagonal Colors Resolution Contrast Viewing angle (see page 277) Horizontal Vertical Background lighting Brightness Half-brightness time ³⁾	Color TFT 15 in (381 mm) 16.7 million colors XGA, 1024 x 768 pixels 400, 1 Direction R / direction L = 85° Direction U / direction D = 85° 250 cd/m² 50000 hours
Touch screen ⁴⁾ Touch screen type Technology Controller Degree of transmission	Elo Analog, resistive Elo, serial, 12-bit Up to 78%
Filter glass Degree of transmission Coating	-
Keys/LED ⁵⁾ Function keys Soft keys Cursor keys Number block Other keys Key lifespan LED brightness	20 with LED (yellow) 12 with LED (yellow) - 15 without LED 77 without LED > 10 ⁶ actuations with 1 ±0.3 to 3 ±0.3 N operating force Typically 12 mcd (yellow) Pressing more than one key at a time may result in so-called phantom keys, and may trigger unintended actions.
Electrical characteristics	
Power supply Rated voltage Rated current ⁶⁾ Starting current Power consumption (without insert) Electrical isolation	Via Automation Panel Link insert card 24 VDC ± 25% (printed on back of housing) Maximum 3.2 A (printed on back of housing) Typically 6 A, maximum 30 A for < 300 µs Typically 24 W (without LED), maximum 32 W or 42 W with USB Yes

Table 36: Technical data - 5AP981.1505-01

Technical data • Individual components

Mechanical characteristics	5AP981.1505-01
Front	
Frame	Naturally anodized aluminum ⁷⁾
Design	Gray ⁷⁾
Membrane	Polyester
Dark gray border around display	Similar to Pantone 432CV ⁷⁾
Light background	Similar to Pantone 427CV ⁷⁾
Orange keys	Similar to Pantone 151CV ⁷⁾
Dark gray keys	Similar to Pantone 431CV ⁷⁾
Legend strips (gray)	Similar to Pantone 429CV ⁷⁾
Gasket	Flat gasket around display front
Outer dimensions	
Width	435 mm
Height	430 mm
Depth	54 mm
Housing	Metal
Paint	Similar to Pantone 432CV ⁷⁾
Weight	Approx. 5.9 kg
Environmental characteristics	
Ambient temperature	
Operation	See "Ambient temperatures", on page 29
Storage	-25 to +60°C
Transport	-25 to +60°C
Relative humidity	See "Temperature humidity diagram - 5AP981.1505-01", on page 117
Vibration	
Operation (continuous)	2 - 9 Hz: 1.75 mm amplitude / 9 - 200 Hz: 0.5 g
Operation (occasional)	2 - 9 Hz: 3.5 mm amplitude / 9 - 200 Hz: 1 g
Storage	2 - 8 Hz: 7.5 mm amplitude / 8 - 200 Hz: 2 g / 200 - 500 Hz: 4 g
Transport	2 - 8 Hz: 7.5 mm amplitude / 8 - 200 Hz: 2 g / 200 - 500 Hz: 4 g
Shock	
Operation	15 g, 11 ms
Storage	30 g, 15 ms
Transport	30 g, 15 ms
Protection type	IP20 back side (only with Automation Panel Link card inserted) IP65 / NEMA 250 type 4X, dust and sprayed water protection (front side)
Altitude	Max. 3,000 m ⁸⁾

Table 36: Technical data - 5AP981.1505-01 (cont.)

- 1) USB devices can only be connected directly to the Automation Panel (without a hub).
- 2) Depends on the transfer technology, the transfer distance and the Automation Panel Link insert card used, see section "USB transfer speed", on page 120.
- 3) At +25 °C ambient temperature. Reducing the brightness by 50% can result in an approximate 50% increase of the half-brightness time.
- 4) Touch screen drivers can be downloaded from the download area on the B&R homepage (www.br-automation.com).
- 5) The key and LED functions can be freely configured with the B&R Key Editor, which can be found in the download area of the B&R homepage (www.br-automation.com) or on the B&R HMI Driver & Utilities DVD (model number 5SWHMI.0000-00).
- 6) The listed value applies to the Automation Panel device with an inserted Automation Panel Link card.
- 7) Depending on the process or batch, there may be visible deviations in the color and surface structure.
- 8) Derating the maximum ambient temperature - typically 1°C per 1000 meters (from 500 meters above sea level).

Temperature humidity diagram - Operation and storage

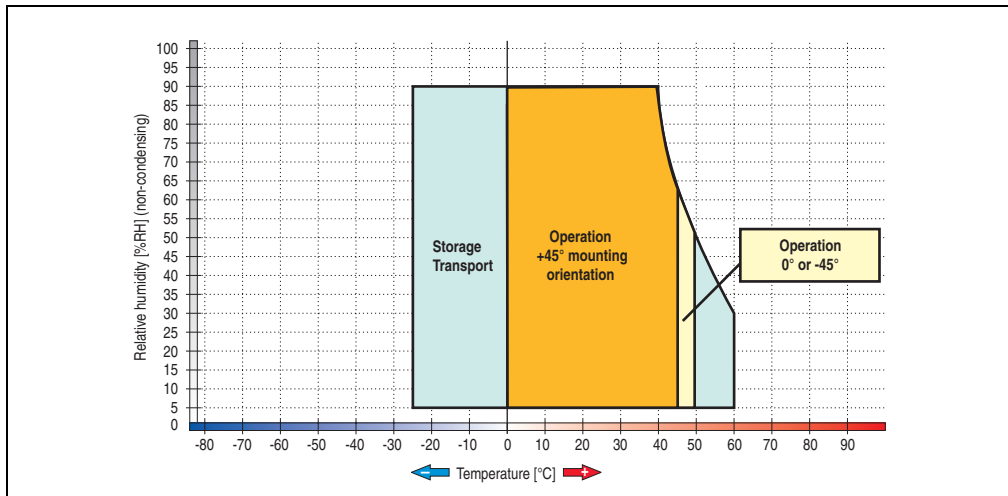


Figure 88: Temperature humidity diagram - 5AP981.1505-01

Dimensions

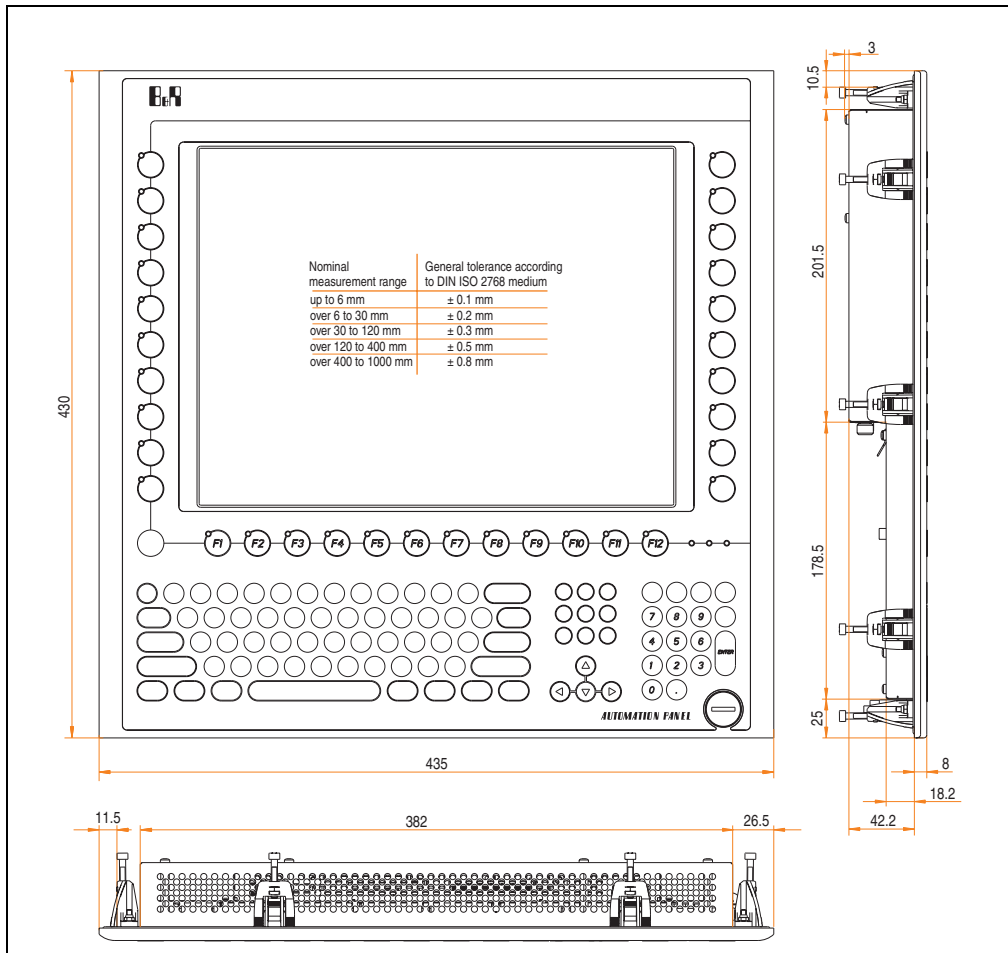


Figure 89: Dimensions - 5AP981.1505-01

Contents of delivery

The following components are included in the delivery of the Automation Panel:

Amount	Component
1	Automation Panel 981 TFT VGA 15in with touch screen and keys
2	2 insert strips without labels (inserted in the front)

Table 37: Contents of delivery - 5AP981.1505-01

Cutout installation

The Automation Panel can be installed in a housing cutout using the preassembled mounting clamps. A cutout that corresponds to the following drawing must be made.

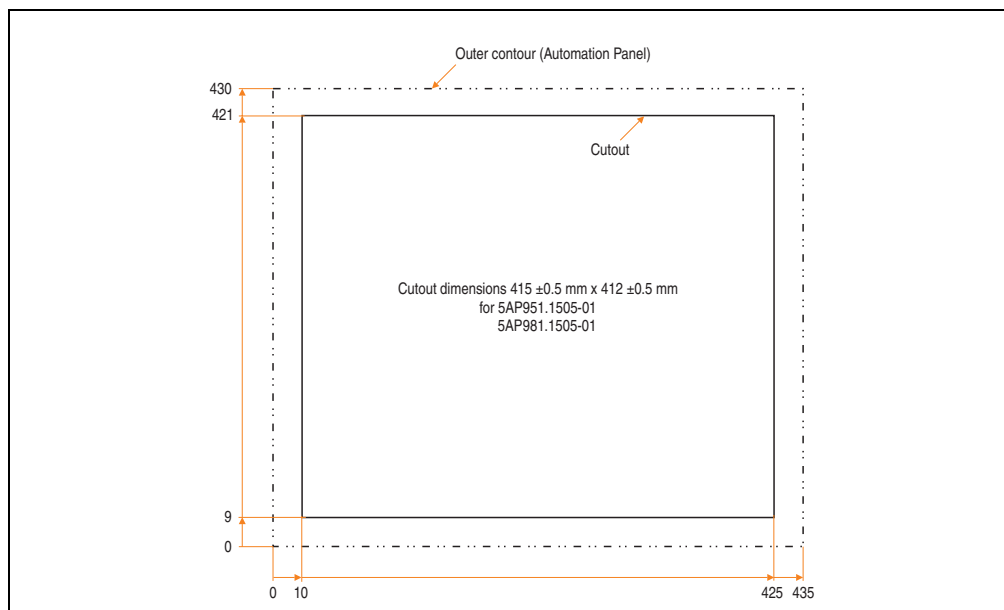


Figure 90: Cutout installation - 5AP981.1505-01

For further information regarding installation and mounting orientation, see Chapter 3 "Commissioning" starting on page 185.

USB connections

The Automation Panel 5AP981.1505-01 has three USB connectors (Type A).

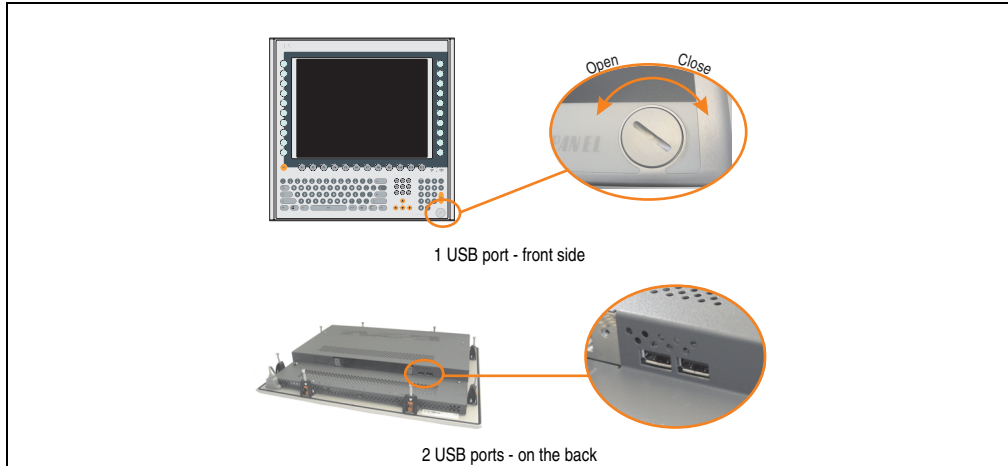


Figure 91: USB connections

USB devices can only be connected directly to the Automation Panel (without a hub).

USB transfer speed

The USB transfer speed depends on the type of Automation Panel Link card and transfer technology used.

Information:

With a DVI Automation Panel Link insert card, USB 2.0 is supported up to a cable length of 5 meters.

With an SDL (Smart Display Link) Automation Panel Link insert card, only USB 1.1 is supported, regardless of the cable length. USB 2.0 is not supported.

Fastening the cable

Cable clamps are provided with the Automation Panel that can be used to fasten the connected cable to the bottom of the back side of the Automation Panel.



Figure 92: Mounting the cable clamps

Functional grounding clip

On the back side on the left next to the Automation Panel Link slot, there is a functional grounding clip. The grounding clip (functional ground) must be connected with a central grounding point on the switching cabinet using a 6.3 mm blade connector via the shortest distance and with as little resistance as possible (e.g. copper strip, but must be at least 2.5 mm²).



Figure 93: Functional grounding clip

3.4 Automation Panel 17" SXGA

3.4.1 Automation Panel 5AP920.1706-01

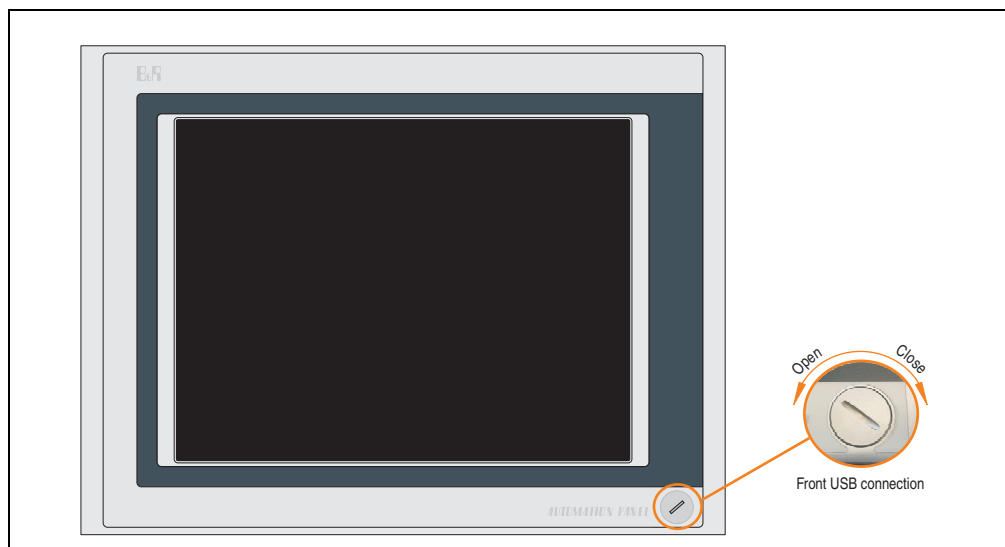


Figure 94: Front view - 5AP920.1706-01

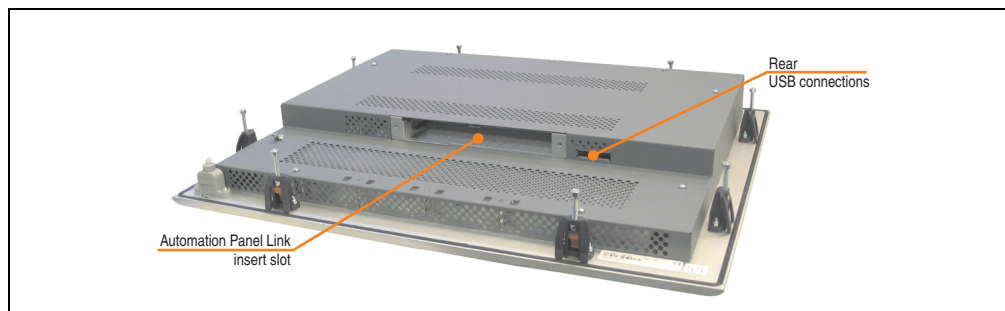


Figure 95: Rear view - 5AP920.1706-01

Technical data

Features	5AP920.1706-01
USB interface ¹⁾ Type Amount Transfer rate ²⁾ Connection Current load	USB 2.0 ²⁾ 3 (1x front side, 2x back side) Low speed (1.5 Mbit/s), full speed (12 Mbit/s), to high speed (480 Mbit/s) Type A Max. 500 mA per connection
Display Type Diagonal Colors Resolution Contrast Viewing angle (see page 277) Horizontal Vertical Background lighting Brightness Half-brightness time ³⁾	Color TFT 17 in (431 mm) 16.7 million colors SXGA, 1280 x 1024 pixels 600, 1 Direction R / direction L = 75° Direction U = 75° / direction D = 60° 250 cd/m ² 50000 hours ⁴⁾
Touch screen ⁵⁾ Touch screen type Technology Controller Degree of transmission	Elo Analog, resistive Elo, serial, 12-bit Up to 78%
Filter glass Degree of transmission Coating	-
Keys/LED Function keys Soft keys Cursor keys Number block Other keys Key lifespan LED brightness	-
Electrical characteristics	
Power supply Rated voltage Rated current ⁶⁾ Starting current Power consumption (without insert) Electrical isolation	Via Automation Panel Link insert card 24 VDC ± 25% (printed on back of housing) Maximum 3.2 A (printed on back of housing) Typically 6 A, maximum 30 A for < 300 µs Typically 27 W, maximum 36 W or 46 W with USB Yes
Mechanical characteristics	
Front Frame Design Membrane Dark gray border around display Light background Gasket	Naturally anodized aluminum ⁷⁾ Gray ⁷⁾ Polyester Similar to Pantone 432CV ⁷⁾ Similar to Pantone 427CV ⁷⁾ Flat gasket around display front

Table 38: Technical data - 5AP920.1706-01

Technical data • Individual components

Mechanical characteristics	5AP920.1706-01	
Outer dimensions		
Width	477 mm	
Height	390 mm	
Depth	59 mm	
Housing	Metal	
Paint	Similar to Pantone 432CV ⁷⁾	
Weight	Approx. 7 kg	
Environmental characteristics	5AP920.1706-01 < Rev. D0	5AP920.1706-01, Rev. D0 and higher
Ambient temperature		
Operation	See "Ambient temperatures", on page 29	
Storage	-20 to +60°C	
Transport	-20 to +60°C	
Relative humidity	See "Temperature humidity diagram - 5AP920.1706-01", on page 125	
Vibration		
Operation (continuous)	2 - 9 Hz: 1.75 mm amplitude / 9 - 200 Hz: 0.5 g	
Operation (occasional)	2 - 9 Hz: 3.5 mm amplitude / 9 - 200 Hz: 1 g	
Storage	2 - 8 Hz: 7.5 mm amplitude / 8 - 200 Hz: 2 g / 200 - 500 Hz: 4 g	
Transport	2 - 8 Hz: 7.5 mm amplitude / 8 - 200 Hz: 2 g / 200 - 500 Hz: 4 g	
Shock		
Operation	15 g, 11 ms	
Storage	30 g, 15 ms	
Transport	30 g, 15 ms	
Protection type	IP20 back side (only with Automation Panel Link card inserted) IP65 / NEMA 250 type 4X, dust and sprayed water protection (front side)	
Altitude	Max. 3,000 m ⁸⁾	

Table 38: Technical data - 5AP920.1706-01 (cont.)

- 1) USB devices can only be connected directly to the Automation Panel (without a hub).
- 2) Depends on the transfer technology, the transfer distance and the Automation Panel Link insert card used, see section "USB transfer speed", on page 128.
- 3) At +25 °C ambient temperature. Reducing the brightness by 50% can result in an approximate 50% increase of the half-brightness time.
- 4) Revision < D0 - lifespan limited to 30000 hours.
- 5) Touch screen drivers can be downloaded from the download area on the B&R homepage (www.br-automation.com).
- 6) The listed value applies to the Automation Panel device with an inserted Automation Panel Link card.
- 7) Depending on the process or batch, there may be visible deviations in the color and surface structure.
- 8) Derating the maximum ambient temperature - typically 1°C per 1000 meters (from 500 meters above sea level).

Temperature humidity diagram - Operation and storage

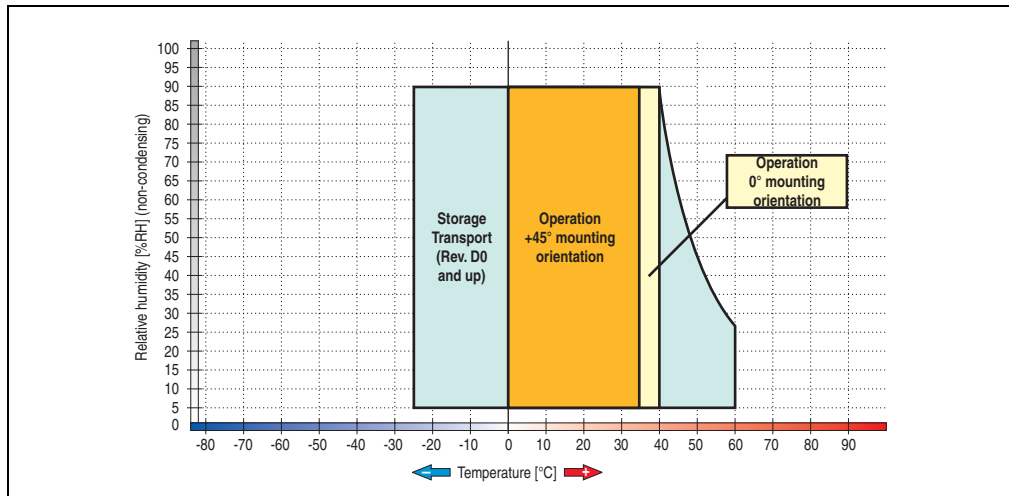


Figure 96: Temperature humidity diagram - 5AP920.1706-01

Dimensions

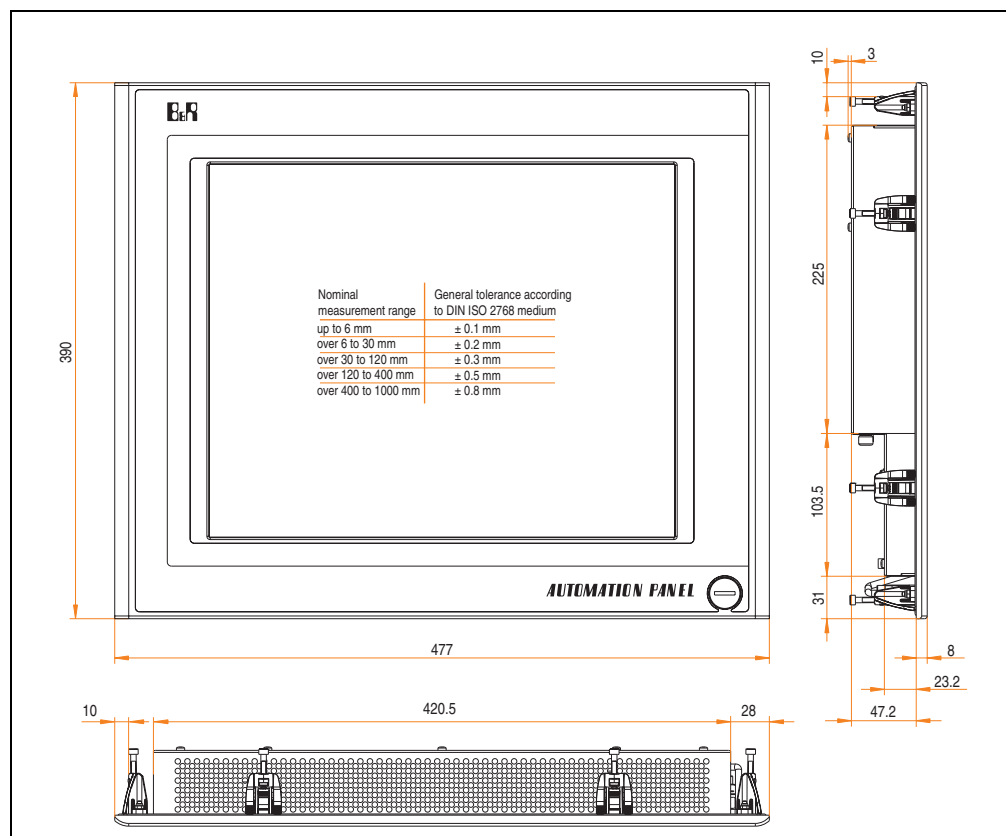


Figure 97: Dimensions - 5AP920.1706-01

Contents of delivery

The following components are included in the delivery of the Automation Panel:

Amount	Component
1	Automation Panel 920 TFT SXGA 17in with touch screen

Table 39: Contents of delivery - 5AP920.1706-01

Cutout installation

The Automation Panel can be installed in a housing cutout using the preassembled mounting clamps. A cutout that corresponds to the following drawing must be made.

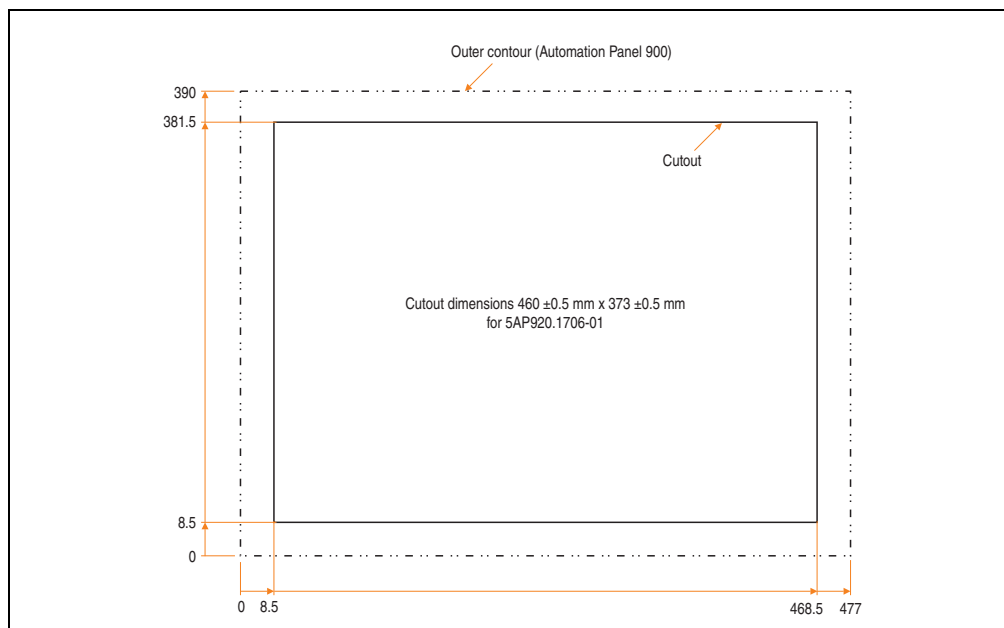


Figure 98: Cutout installation - 5AP920.1706-01

For further information regarding installation and mounting orientation, see Chapter 3 "Commissioning" starting on page 185.

USB connections

The Automation Panel 5AP920.1706-01 has three USB connectors (Type A).

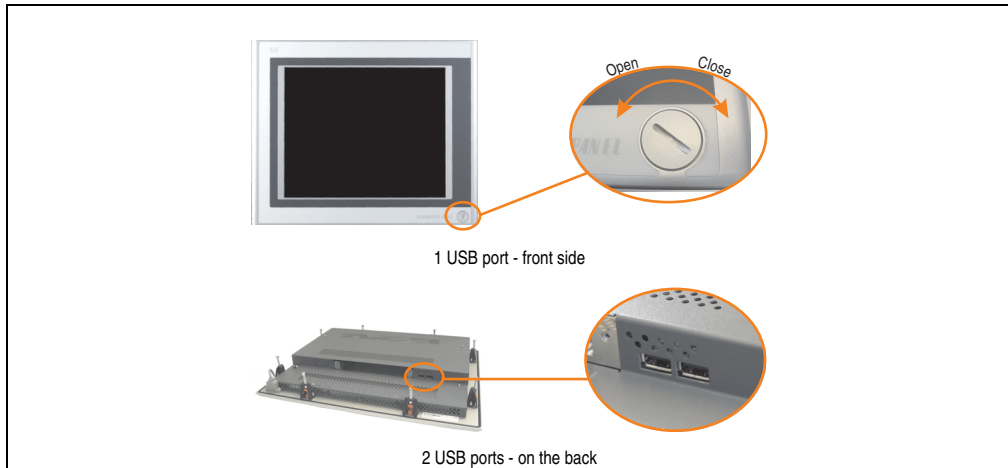


Figure 99: USB connections

USB devices can only be connected directly to the Automation Panel (without a hub).

USB transfer speed

The USB transfer speed depends on the type of Automation Panel Link card and transfer technology used.

Information:

With a DVI Automation Panel Link insert card, USB 2.0 is supported up to a cable length of 5 meters.

With an SDL (Smart Display Link) Automation Panel Link insert card, only USB 1.1 is supported, regardless of the cable length. USB 2.0 is not supported.

Fastening the cable

Cable clamps are provided with the Automation Panel that can be used to fasten the connected cable to the bottom of the back side of the Automation Panel.



Figure 100: Mounting the cable clamps

Functional grounding clip

On the back side on the left next to the Automation Panel Link slot, there is a functional grounding clip. The grounding clip (functional ground) must be connected with a central grounding point on the switching cabinet using a 6.3 mm blade connector via the shortest distance and with as little resistance as possible (e.g. copper strip, but must be at least 2.5 mm²).



Figure 101: Functional grounding clip

3.5 Automation Panel 19" SXGA

3.5.1 Automation Panel 5AP920.1906-01

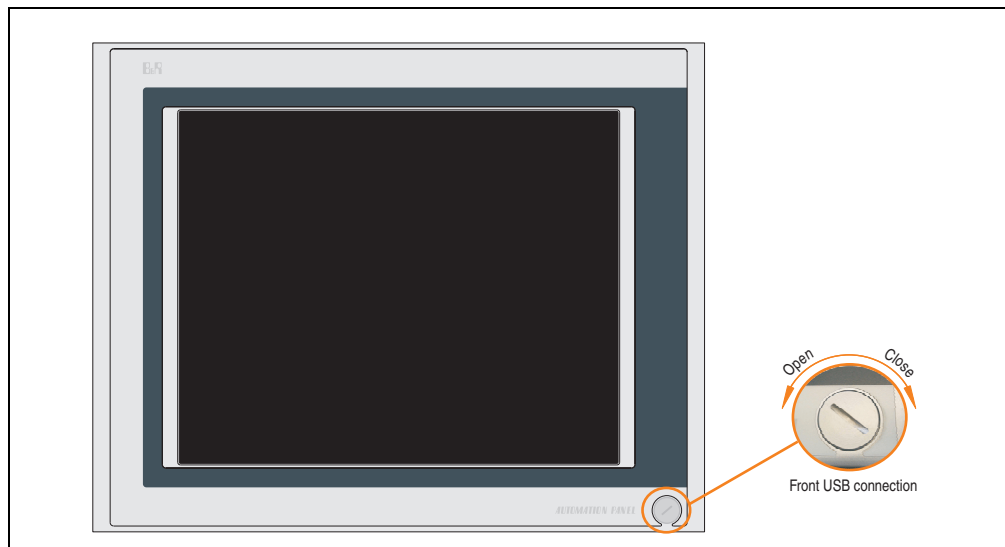


Figure 102: Front view - 5AP920.1906-01

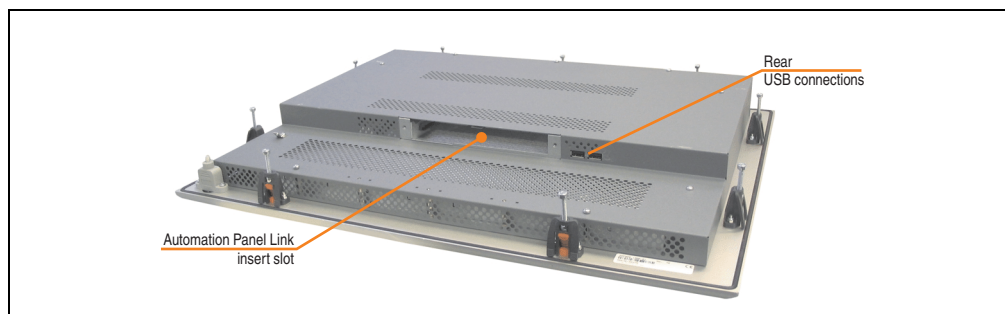


Figure 103: Rear view - 5AP920.1906-01

Technical data

Features	5AP920.1906-01
USB interface ¹⁾ Type Amount Transfer rate ²⁾ Connection Current load	USB 2.0 ²⁾ 3 (1x front side, 2x back side) Low speed (1.5 Mbit/s), full speed (12 Mbit/s), to high speed (480 Mbit/s) Type A Max. 500 mA per connection
Display Type Diagonal Colors Resolution Contrast Viewing angle (see page 277) Horizontal Vertical Background lighting Brightness Half-brightness time ³⁾	Color TFT 19 in (482 mm) 16.7 million colors SXGA, 1280 x 1024 pixels 600, 1 Direction R / direction L = 75° Direction U = 75° / direction D = 60° 250 cd/m² 35000 hours
Touch screen ⁴⁾ Touch screen type Technology Controller Degree of transmission	Elo Analog, resistive Elo, serial, 12-bit Up to 78%
Filter glass Degree of transmission Coating	-
Keys/LED Function keys Soft keys Cursor keys Number block Other keys Key lifespan LED brightness	-
Electrical characteristics	
Power supply Rated voltage Rated current ⁵⁾ Starting current Power consumption (without insert) Electrical isolation	Via Automation Panel Link insert card 24 VDC ± 25% (printed on back of housing) Maximum 3.2 A (printed on back of housing) Typically 6 A, maximum 30 A for < 300 µs Typically 27 W, maximum 38 W or 48 W with USB Yes
Mechanical characteristics	
Front Frame Design Membrane Dark gray border around display Light background Gasket	Naturally anodized aluminum ⁶⁾ Gray ⁶⁾ Polyester Similar to Pantone 432Cv ⁶⁾ Similar to Pantone 427Cv ⁶⁾ Flat gasket around display front

Table 40: Technical data - 5AP920.1906-01

Technical data • Individual components

Mechanical characteristics	5AP920.1906-01	
Outer dimensions		
Width	527 mm	
Height	421 mm	
Depth	62 mm	
Housing	Metal	
Paint	Similar to Pantone 432CV ⁶⁾	
Weight	Approx. 8.1 kg	
Environmental characteristics	5AP920.1906-01 < Rev. D0	5AP920.1906-01, Rev. D0 and higher
Ambient temperature		
Operation	See "Ambient temperatures", on page 29	
Storage	-20 to +60°C	
Transport	-20 to +60°C	
Relative humidity	See "Temperature humidity diagram - 5AP920.1906-01", on page 133	
Vibration		
Operation (continuous)	2 - 9 Hz: 1.75 mm amplitude / 9 - 200 Hz: 0.5 g	
Operation (occasional)	2 - 9 Hz: 3.5 mm amplitude / 9 - 200 Hz: 1 g	
Storage	2 - 8 Hz: 7.5 mm amplitude / 8 - 200 Hz: 2 g / 200 - 500 Hz: 4 g	
Transport	2 - 8 Hz: 7.5 mm amplitude / 8 - 200 Hz: 2 g / 200 - 500 Hz: 4 g	
Shock		
Operation	15 g, 11 ms	
Storage	30 g, 15 ms	
Transport	30 g, 15 ms	
Protection type	IP20 back side (only with Automation Panel Link card inserted) IP65 / NEMA 250 type 4X, dust and sprayed water protection (front side)	
Altitude	Max. 3,000 m ⁷⁾	

Table 40: Technical data - 5AP920.1906-01 (cont.)

- 1) USB devices can only be connected directly to the Automation Panel (without a hub).
- 2) Depends on the transfer technology, the transfer distance and the Automation Panel Link insert card used, see section "USB transfer speed", on page 136.
- 3) At +25 °C ambient temperature. Reducing the brightness by 50% can result in an approximate 50% increase of the half-brightness time.
- 4) Touch screen drivers can be downloaded from the download area on the B&R homepage (www.br-automation.com).
- 5) The listed value applies to the Automation Panel device with an inserted Automation Panel Link card.
- 6) Depending on the process or batch, there may be visible deviations in the color and surface structure.
- 7) Derating the maximum ambient temperature - typically 1°C per 1000 meters (from 500 meters above sea level).

Temperature humidity diagram - Operation and storage

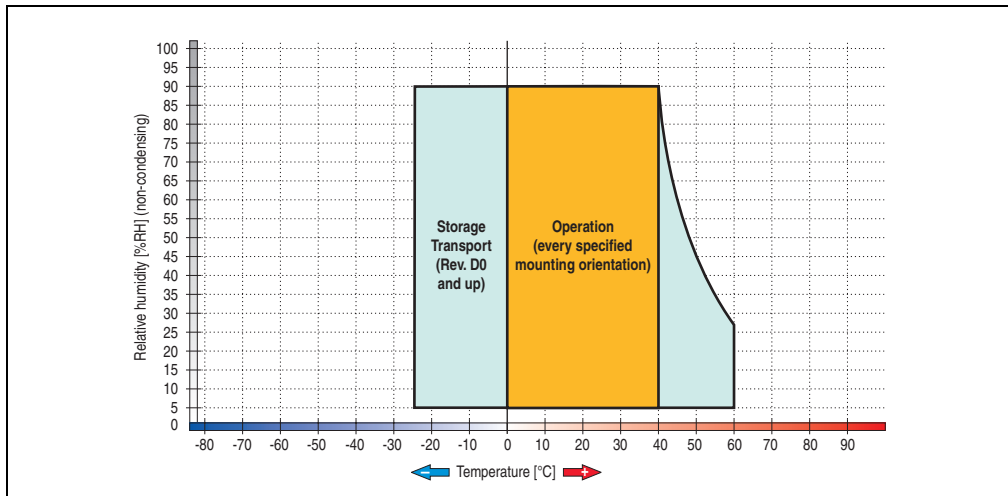


Figure 104: Temperature humidity diagram - 5AP920.1906-01

Dimensions

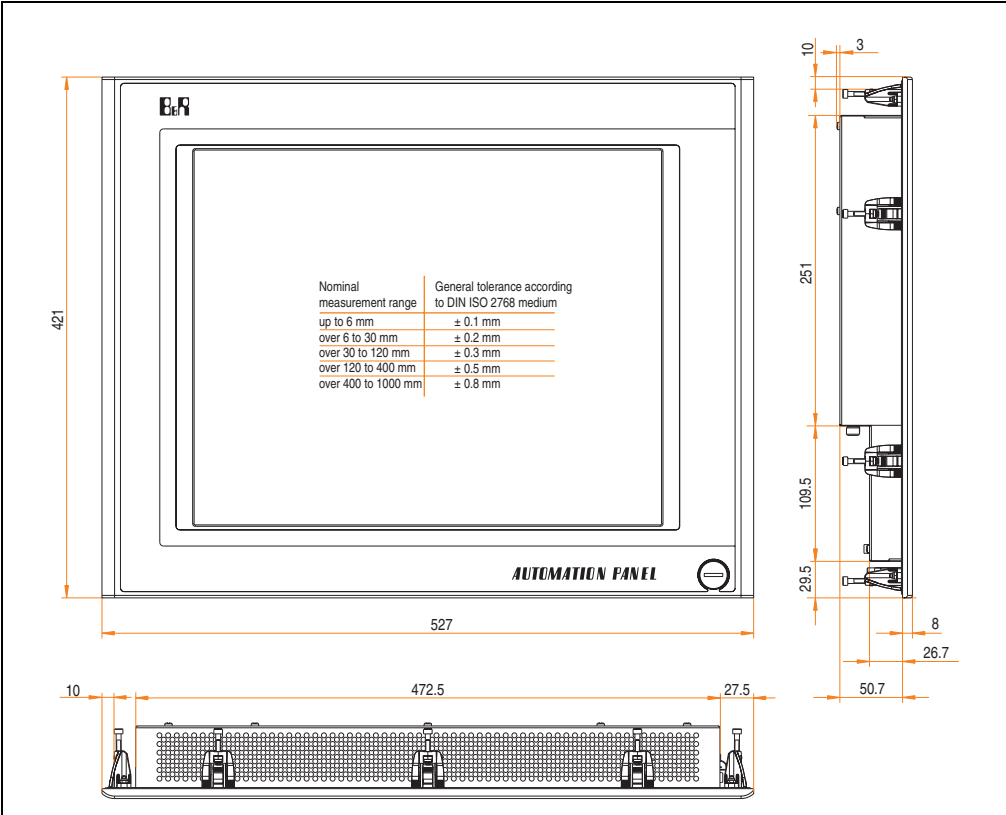


Figure 105: Dimensions - 5AP920.1906-01

Contents of delivery

The following components are included in the delivery of the Automation Panel:

Amount	Component
1	Automation Panel 920 TFT SXGA 19in with touch screen

Table 41: Contents of delivery - 5AP920.1906-01

Cutout installation

The Automation Panel can be installed in a housing cutout using the preassembled mounting clamps. A cutout that corresponds to the following drawing must be made.

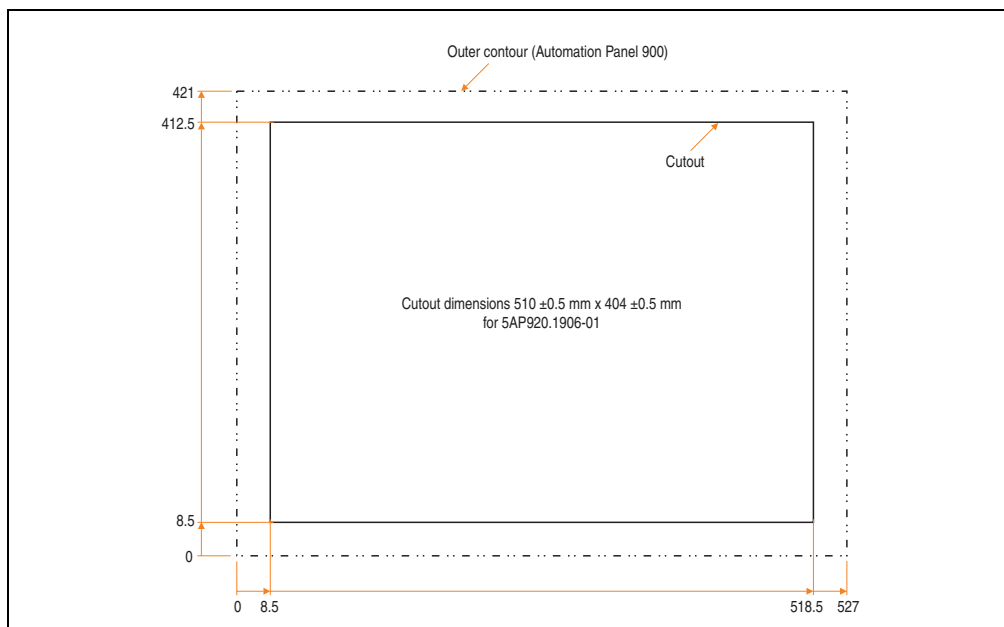


Figure 106: Cutout installation - 5AP920.1906-01

For further information regarding installation and mounting orientation, see Chapter 3 "Commissioning" starting on page 185.

USB connections

The Automation Panel 5AP920.1906-01 has three USB connectors (Type A).

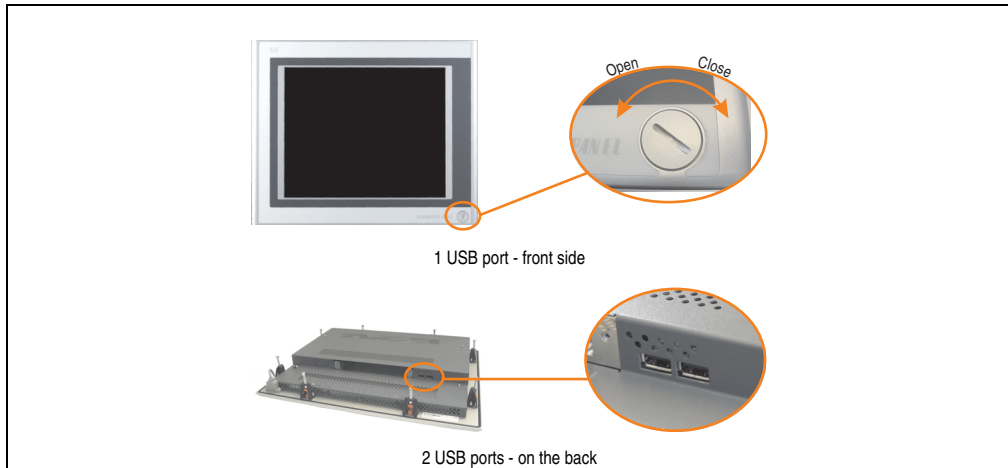


Figure 107: USB connections

USB devices can only be connected directly to the Automation Panel (without a hub).

USB transfer speed

The USB transfer speed depends on the type of Automation Panel Link card and transfer technology used.

Information:

With a DVI Automation Panel Link insert card, USB 2.0 is supported up to a cable length of 5 meters.

With an SDL (Smart Display Link) Automation Panel Link insert card, only USB 1.1 is supported, regardless of the cable length. USB 2.0 is not supported.

Fastening the cable

Cable clamps are provided with the Automation Panel that can be used to fasten the connected cable to the bottom of the back side of the Automation Panel.



Figure 108: Mounting the cable clamps

Functional grounding clip

On the back side on the left next to the Automation Panel Link slot, there is a functional grounding clip. The grounding clip (functional ground) must be connected with a central grounding point on the switching cabinet using a 6.3 mm blade connector via the shortest distance and with as little resistance as possible (e.g. copper strip, but must be at least 2.5 mm²).



Figure 109: Functional grounding clip

3.6 Automation Panel 21.3" UXGA

3.6.1 Automation Panel 5AP920.2138-01

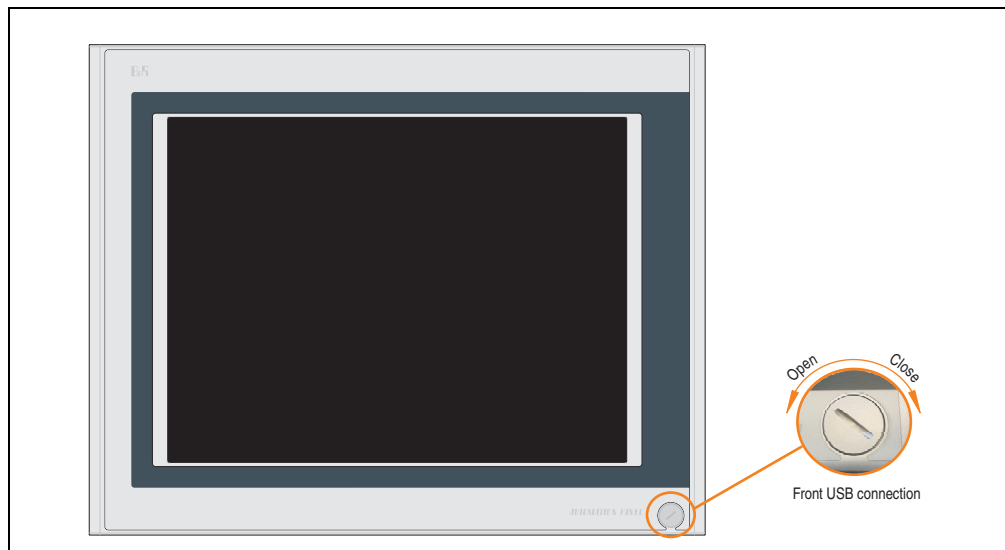


Figure 110: Front view - 5AP920.2138-01

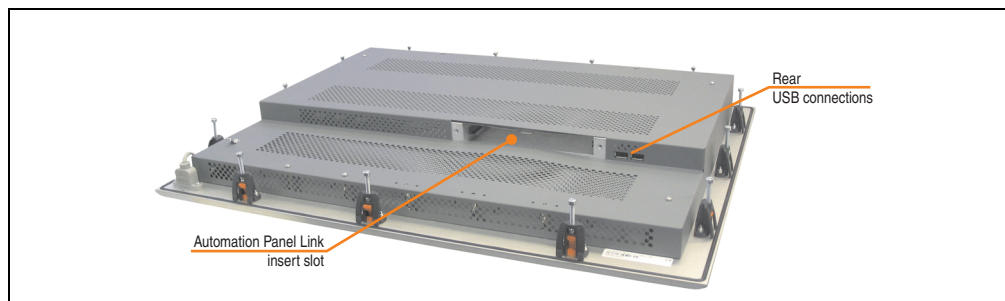


Figure 111: Rear view - 5AP920.2138-01

Technical data

Features	5AP920.2138-01
USB interface ¹⁾ Type Amount Transfer rate ²⁾ Connection Current load	USB 2.0 ²⁾ 3 (1x front side, 2x back side) Low speed (1.5 Mbit/s), full speed (12 Mbit/s), to high speed (480 Mbit/s) Type A Max. 500 mA per connection
Display Type Diagonal Colors Resolution Contrast Viewing angle (see page 277) Horizontal Vertical Background lighting Brightness Half-brightness time ³⁾	Color TFT 21.3 in (641 mm) 16.7 million colors UXGA, 1600 x 1200 pixels 500, 1 Direction R / direction L = 60° Direction U / direction D = 60° 250 cd/m² 50000 hours
Touch screen ⁴⁾ Touch screen type Technology Controller Degree of transmission	Elo Analog, resistive Elo, serial, 12-bit Up to 78%
Filter glass Degree of transmission Coating	-
Keys/LED Function keys Soft keys Cursor keys Number block Other keys Key lifespan LED brightness	-
Electrical characteristics	
Power supply Rated voltage Rated current ⁵⁾ Starting current Power consumption (without insert) Electrical isolation	Via Automation Panel Link insert card 24 VDC ± 25% (printed on back of housing) Maximum 4.2 A (printed on back of housing) Typically 8 A, maximum 40 A for < 300 µs Typically 50 W, maximum 63 W or 73 W with USB Yes
Mechanical characteristics	
Front Frame Design Membrane Dark gray border around display Light background Gasket	Naturally anodized aluminum ⁶⁾ Gray ⁶⁾ Polyester Similar to Pantone 432Cv ⁶⁾ Similar to Pantone 427Cv ⁶⁾ Flat gasket around display front

Table 42: Technical data - 5AP920.2138-01

Mechanical characteristics	5AP920.2138-01
Outer dimensions Width Height Depth	583 mm 464 mm 64 mm
Housing Paint	Metal Similar to Pantone 432CV ⁶⁾
Weight	Approx. 11 kg
Environmental characteristics	
Ambient temperature Operation Storage Transport	See "Ambient temperatures", on page 29 -20 to +60°C -20 to +60°C
Relative humidity	See "Temperature humidity diagram - 5AP920.2138-01", on page 141
Vibration Operation (continuous) Operation (occasional) Storage Transport	2 - 9 Hz: 1.75 mm amplitude / 9 - 200 Hz: 0.5 g 2 - 9 Hz: 3.5 mm amplitude / 9 - 200 Hz: 1 g 2 - 8 Hz: 7.5 mm amplitude / 8 - 200 Hz: 2 g / 200 - 500 Hz: 4 g 2 - 8 Hz: 7.5 mm amplitude / 8 - 200 Hz: 2 g / 200 - 500 Hz: 4 g
Shock Operation Storage Transport	15 g, 11 ms 30 g, 15 ms 30 g, 15 ms
Protection type	IP20 back side (only with Automation Panel Link card inserted) IP65 / NEMA 250 type 4X, dust and sprayed water protection (front side)
Altitude	Max. 3,000 m ⁷⁾

Table 42: Technical data - 5AP920.2138-01 (cont.)

- 1) USB devices can only be connected directly to the Automation Panel (without a hub).
- 2) Depends on the transfer technology, the transfer distance and the Automation Panel Link insert card used, see section "USB transfer speed", on page 112.
- 3) At +25 °C ambient temperature. Reducing the brightness by 50% can result in an approximate 50% increase of the half-brightness time.
- 4) Touch screen drivers can be downloaded from the download area on the B&R homepage (www.br-automation.com).
- 5) The listed value applies to the Automation Panel device with an inserted Automation Panel Link card.
- 6) Depending on the process or batch, there may be visible deviations in the color and surface structure.
- 7) Derating the maximum ambient temperature - typically 1°C per 1000 meters (from 500 meters above sea level).

Temperature humidity diagram - Operation and storage

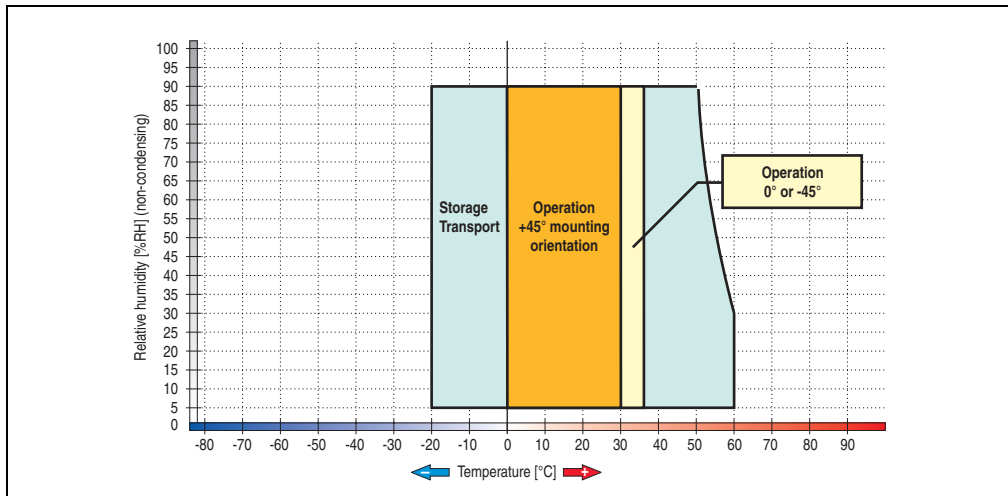


Figure 112: Temperature humidity diagram - 5AP920.2138-01

Cutout installation

The Automation Panel can be installed in a housing cutout using the preassembled mounting clamps. A cutout that corresponds to the following drawing must be made.

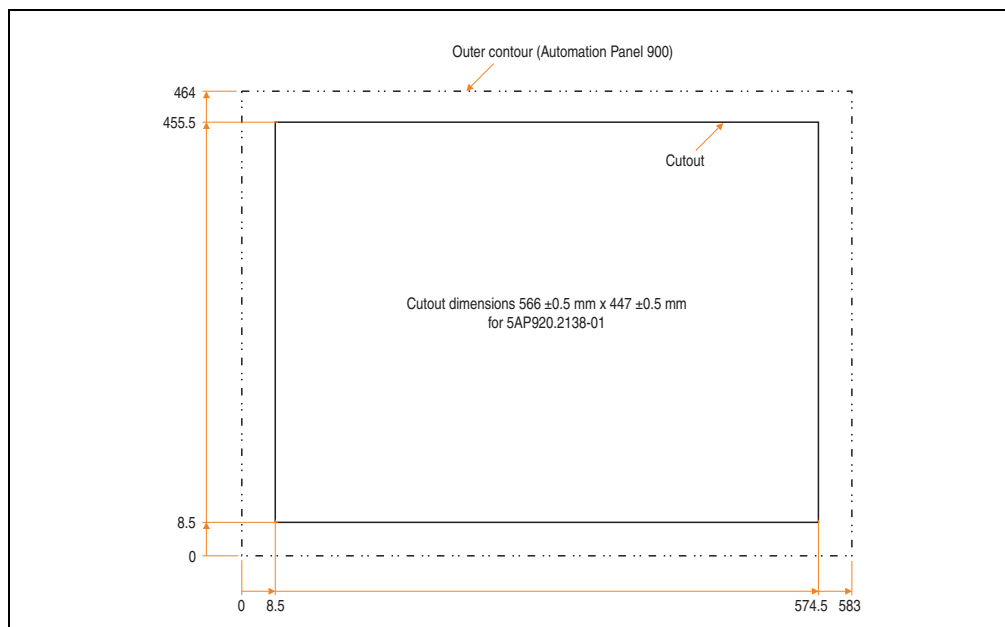


Figure 114: Cutout installation - 5AP920.2138-01

For further information regarding installation and mounting orientation, see Chapter 3 "Commissioning" starting on page 185.

USB connections

The Automation Panel 5AP920.2138-01 has three USB connectors (Type A). They can be used if the Automation Panel Link insert card has been correctly connected to a USB port on the slot CPU.

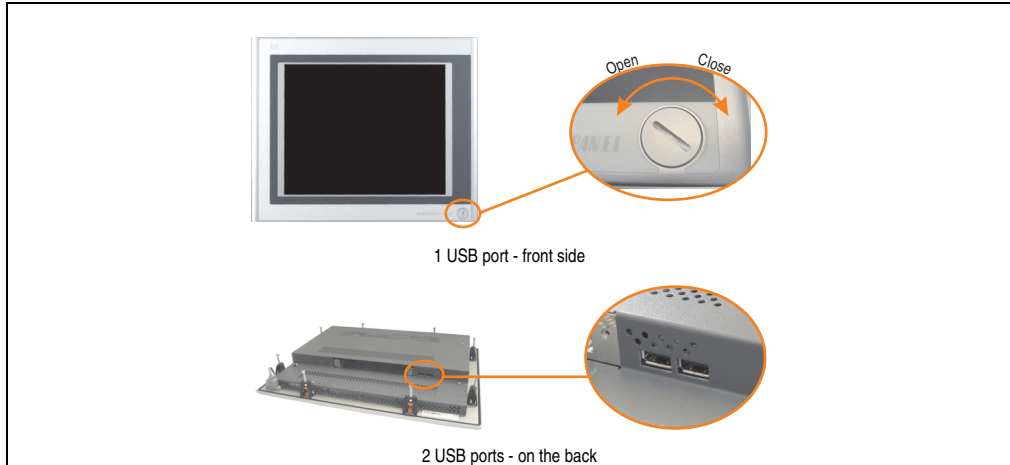


Figure 115: USB connections

USB devices can only be connected directly to the Automation Panel (without a hub).

USB transfer speed

The USB transfer speed depends on the type of Automation Panel Link card and transfer technology used.

Information:

With a DVI Automation Panel Link insert card, USB 2.0 is supported up to a cable length of 5 meters.

With an SDL (Smart Display Link) Automation Panel Link insert card, only USB 1.1 is supported, regardless of the cable length. USB 2.0 is not supported.

Fastening the cable

Cable clamps are provided with the Automation Panel that can be used to fasten the connected cable to the bottom of the back side of the Automation Panel.



Figure 116: Mounting the cable clamps

Functional grounding clip

On the back side on the left next to the Automation Panel Link slot, there is a functional grounding clip. The grounding clip (functional ground) must be connected with a central grounding point on the switching cabinet using a 6.3 mm blade connector via the shortest distance and with as little resistance as possible (e.g. copper strip, but must be at least 2.5 mm²).



Figure 117: Functional grounding clip

3.7 Automation Panel Link insert cards

Automation Panel Link insert cards form the interface between an Automation PC 620 or Automation PC 810 and an Automation Panel 900. The graphics signals from an industrial PC (e.g. Automation PC 810 monitor/panel output) are received, processed, and forwarded to the Automation Panel 900. In the other direction, the cable is used to transfer, for example, the touch screen, USB and SDL data to the respective interface on the industrial PC (e.g. Automation PC 810).

This insert card is simply inserted into the Automation Panel 900 slot provided and fastened to the Automation Panel using the two screws (max. torque 0.5 Nm).

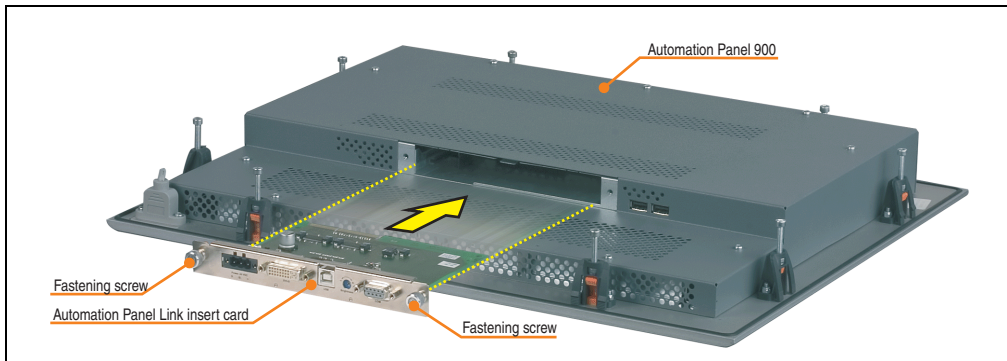


Figure 118: Automation Panel and Automation Panel Link insert card

3.7.1 Automation Panel Link DVI receiver 5DL DVI.1000-01

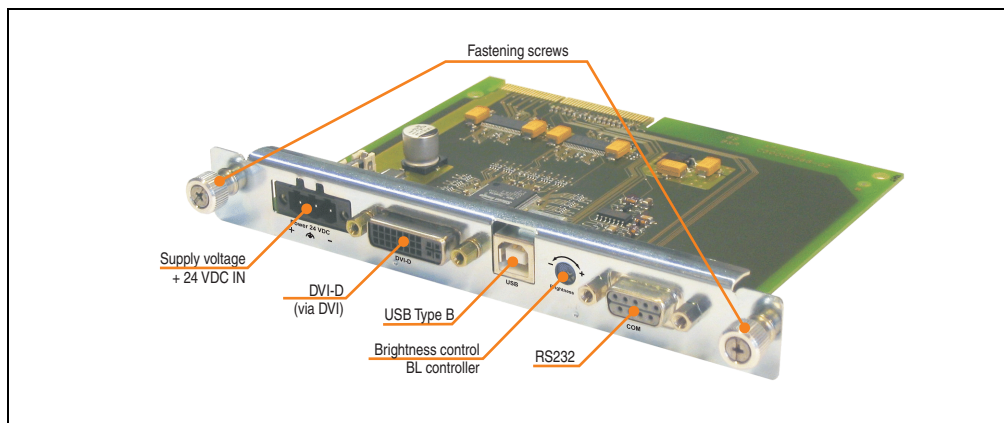


Figure 119: Components - 5DL DVI.1000-01

Technical data

Features	5DL DVI.1000-01
Power supply	
Rated voltage	24 VDC $\pm 25\%$
Rated current ¹⁾	Max. 4.2 A
Power consumption	Typically 3 W
Fastening screws	2
Maximum fastening torque	0.5 Nm

Table 44: Technical data – 5DL DVI.1000-01

1) The listed value applies to the 19" Automation Panel device with an inserted Automation Panel Link card.

Interface descriptions

DVI-D

The Display Link insert card has a DVI digital input. Only the digital signals from a graphics adapter are processed and therefore a DVI digital cable must be used. B&R offers DVI cables up to a length of 10 meters (see chapter 1 "General information", section 5.8 "Cables", on page 23).

USB type B

The USB type B connector makes it possible to use a USB connection cable (B&R offers USB cables up to a length of 5 meters; (see chapter 1 "General information", section 5.8 "Cables", on page 23) to connect the Display Link insert card with a USB type A output (e.g. a B&R Slot CPU, a B&R APC620 / APC810, a B&R graphics adapter, etc.).

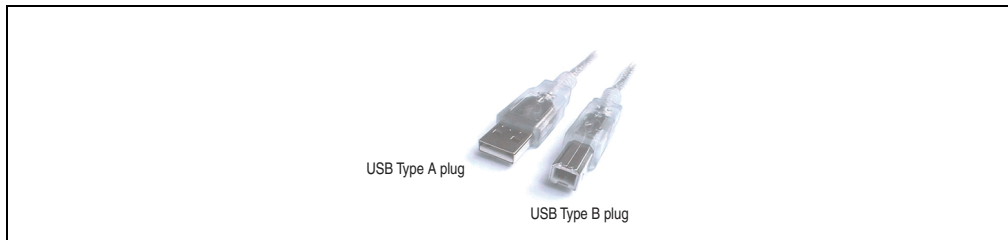


Figure 120: Comparison of USB type A-B connectors

If the Display Link is connected correctly, then the Automation Panel 900 is equipped with one or more (depending on the type) USB ports (front and back).

Information:

USB 2.0 is supported up to a cable length of 5 meters.

[BL adjuster](#)

This adjuster can be used to control the brightness of the background lighting on the Automation Panel 900.

[RS232](#)

The RS232 interface is used to transfer the Automation Panel 900 touch screen signals.

Pin assignments - serial interface		
RS232 interface Not electrically isolated Up to 115 kBaud		
Pin	Assignment	
1	n.c.	
2	RXD	
3	TXD	
4	n.c.	
5	GND	
6	DSR	
7	RTS	
8	CTS	
9	n.c.	

Table 45: Pin assignments - RS232

B&R offers RS232 cables up to a length of 10 meters (see chapter 1 "General information", section 5.8 "Cables", on page 23).

Power + 24 VDC

To operate an Automation Panel 900, a +24 VDC power supply needs to be connected. When dimensioning the power supply, the maximum power consumption of the Automation Panel used must be taken into consideration (see Automation Panel 900 technical data).

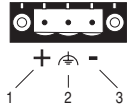
Pin assignments - supply voltage		
Pin	Assignment	
1	+	
2	Ground (safety extra low voltage)	
3	-	

Table 46: Pin assignments - supply voltage

Ground

The supply voltage connection (pin 2) must be connected to the ground using the largest possible wire (min. 2.5 mm²) via the shortest distance and with as little resistance as possible.

Example configuration

Example configuration with an Automation PC 620 - see section

- Section "One Automation Panel via DVI", on page 190

3.7.2 Automation Panel Link SDL Receiver 5DLSDL.1000-00

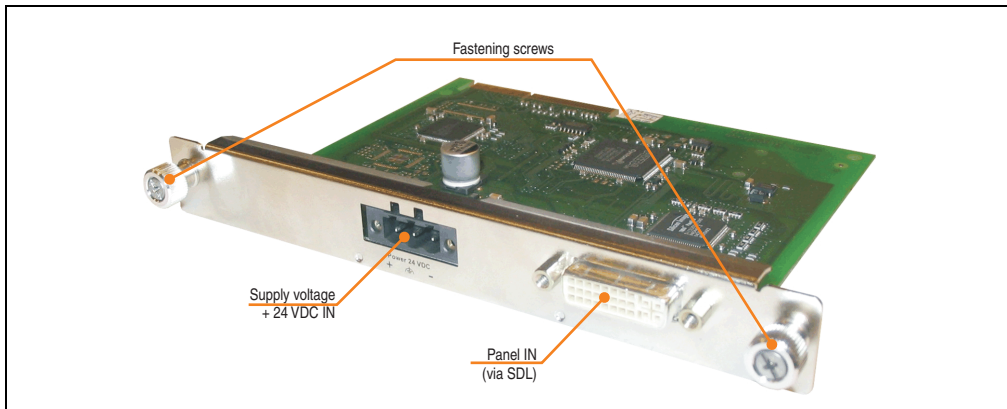


Figure 121: Components - 5DLSDL.1000-00

Technical data

Features	5DLSDL.1000-00
Power supply	
Rated voltage	24 VDC $\pm 25\%$
Rated current ¹⁾	Max. 4.2 A
Power consumption	Typically 3 W
Fastening screws	2
Maximum fastening torque	0.5 Nm

Table 47: Technical data - 5DLSDL.1000-00

1) The listed value applies to the 19" Automation Panel device with an inserted Automation Panel Link card.

Interface descriptions

Power + 24 VDC

To operate an Automation Panel 900, a +24 VDC power supply needs to be connected. When dimensioning the power supply, the maximum power consumption of the Automation Panel used must be taken into consideration (see Automation Panel 900 technical data).

Pin assignments - supply voltage	
Pin	Assignment
1	+
2	Ground (safety extra low voltage)
3	-

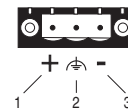


Table 48: Pin assignments - supply voltage

Ground

The supply voltage connection (pin 2) must be connected to the ground using the largest possible wire (min. 2.5 mm²) via the shortest distance and with as little resistance as possible.

Panel IN

This is for the SDL (Smart Display Link) connection to a B&R industrial PC (Automation PC 620, Automation PC 810, Panel PC 700). The required SDL cables are available separately from B&R. See chapter 1 "General information", section 5.8 "Cables", on page 23.

Example configurations

Example configuration with an Automation PC 620 - see section:

- Section "An Automation Panel via SDL (onboard)", on page 193
- Section "One Automation Panel via SDL (AP Link)", on page 201

3.7.3 Automation Panel Link SDL transceiver 5DLSDL.1000-01

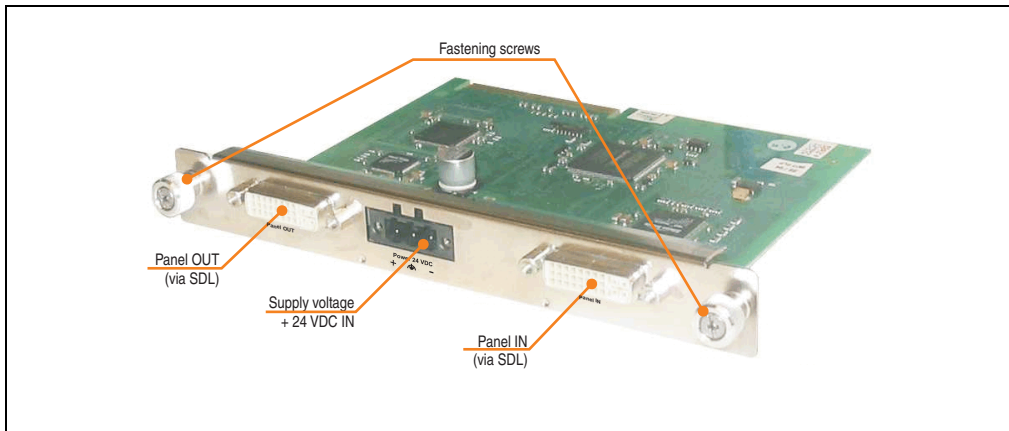


Figure 122: Components - 5DLSDL.1000-01

Technical data

Features	5DLSDL.1000-01
Power supply	
Rated voltage	24 VDC $\pm 25\%$
Rated current ¹⁾	Max. 4.2 A
Power consumption	Typically 3 W
Fastening screws	2
Maximum fastening torque	0.5 Nm

Table 49: Technical data – 5DLSDL.1000-01

1) The listed value applies to the 19" Automation Panel device with an inserted Automation Panel Link card.

Interface descriptions

Power + 24 VDC

To operate an Automation Panel, a +24 VDC power supply needs to be connected. When dimensioning the power supply, the maximum power consumption of the Automation Panel used must be taken into consideration (see Automation Panel 900 technical data).

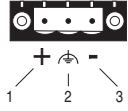
Pin assignments - supply voltage		
Pin	Assignment	
1	+	
2	Ground (safety extra low voltage)	
3	-	

Table 50: Pin assignments - supply voltage

Ground

The supply voltage connection (pin 2) must be connected to the ground using the largest possible wire (min. 2.5 mm²) via the shortest distance and with as little resistance as possible.

Panel IN

This is for the SDL (Smart Display Link) connection to a B&R industrial PC (Automation PC 620, Automation PC 810, Panel PC 700). The required SDL cables are available separately from B&R. See chapter 1 "General information", section 5.8 "Cables", on page 23.

Panel OUT

This is for the SDL (Smart Display Link) connection to another Automation Panel 900 device. The required SDL cables are available separately from B&R. See chapter 1 "General information", section 5.8 "Cables", on page 23.

Example configurations

Example configuration with an Automation PC 620 - see section:

- Section "Four Automation Panels via SDL (onboard)", on page 197
- Section "Four Automation Panels via SDL (AP Link)", on page 205
- Section "Two Automation Panels via SDL (onboard) and SDL (AP Link)", on page 209
- Section "Eight Automation Panels via SDL (onboard) and SDL (AP Link)", on page 213

3.8 Cables

3.8.1 DVI cable 5CADVI.0xxx-00

The DVI cables 5CADVI.0xxx-00 are designed for fixed layout.

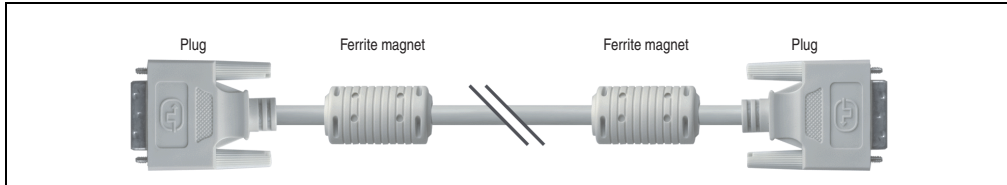


Figure 123: DVI extension cable 5CADVI.0xxx-00 (similar)

Caution!

The DVI cable can only be plugged in and unplugged when the device is turned off.

Order data

Model number	Description	Note
5CADVI.0018-00	DVI-D cable 1.8 m / single Single cable, DVI-D/m:DVI-D/m; length: 1.8 m	
5CADVI.0050-00	DVI-D cable 5 m / single Single cable, DVI-D/m:DVI-D/m; length: 5 m	
5CADVI.0100-00	DVI-D cable 10 m / single Single cable, DVI-D/m:DVI-D/m; length: 10 m	

Table 51: Model numbers - DVI cable 5CADVI.0xxx-00

Technical data

Features	5CADVI.0018-00	5CADVI.0050-00	5CADVI.0100-00
Length Tolerance	1.8 m ±50 mm	5 m ±80 mm	10 m ±100 mm
Cable diameter Maximum	8.5 mm		
Shielding	Individual cable pairs and entire cable		
Connector type Connection cycles	2x DVI-D (18+1), male 100		
Wire cross section	AWG 28		
Line resistance	Max. 237 Ω /km		
Insulation resistance	Min. 100 M Ω /km		
Flexibility	Limited flexibility; valid for ferrite magnet - ferrite magnet (tested 100 cycles with 5x cable diameter, 20 cycles / minute)		
Flex radius Fixed layout	See figure "Flex radius specification", on page 155 5 x cable diameter (plug - ferrite magnet and ferrite magnet - ferrite magnet)		
Weight	Approx. 260 g	Approx. 460 g	Approx. 790 g

Table 52: Technical data - DVI cable 5CADVI.0xxx-00

Flex radius specification

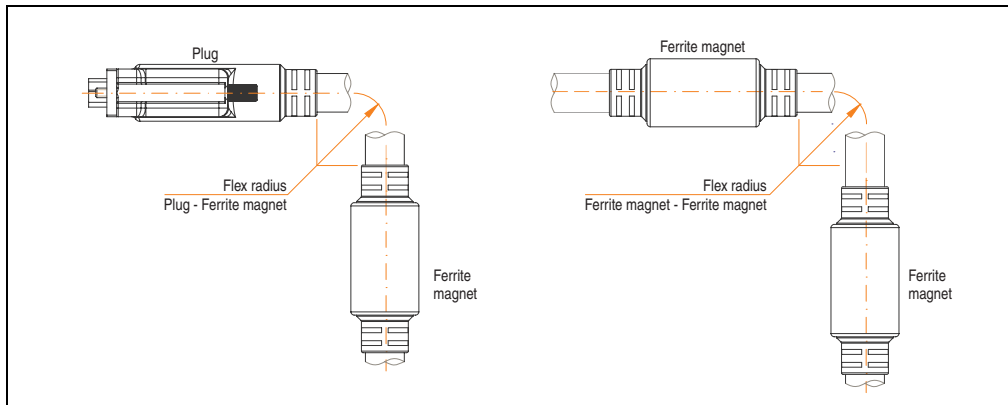


Figure 124: Flex radius specification

Dimensions

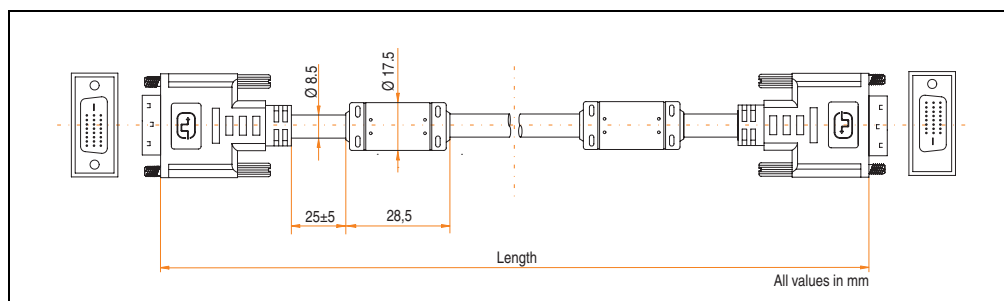


Figure 125: Dimensions - DVI cable 5CADVI.0xxx-00

Contents of delivery

Amount	Component
1	DVI cable in desired length, plug covers are attached at the cable ends.

Table 53: Contents of delivery - DVI cable 5CADVI.0xxx-00

Cable specifications

The following figure shows the pin assignments for the DVI cable available at B&R. If you want to build a suitable cable yourself, it should be wired according to these specifications.

Warning!

If a self-built cable is used, B&R cannot guarantee that it will function properly. The DVI cables provided by B&R are guaranteed to function properly.

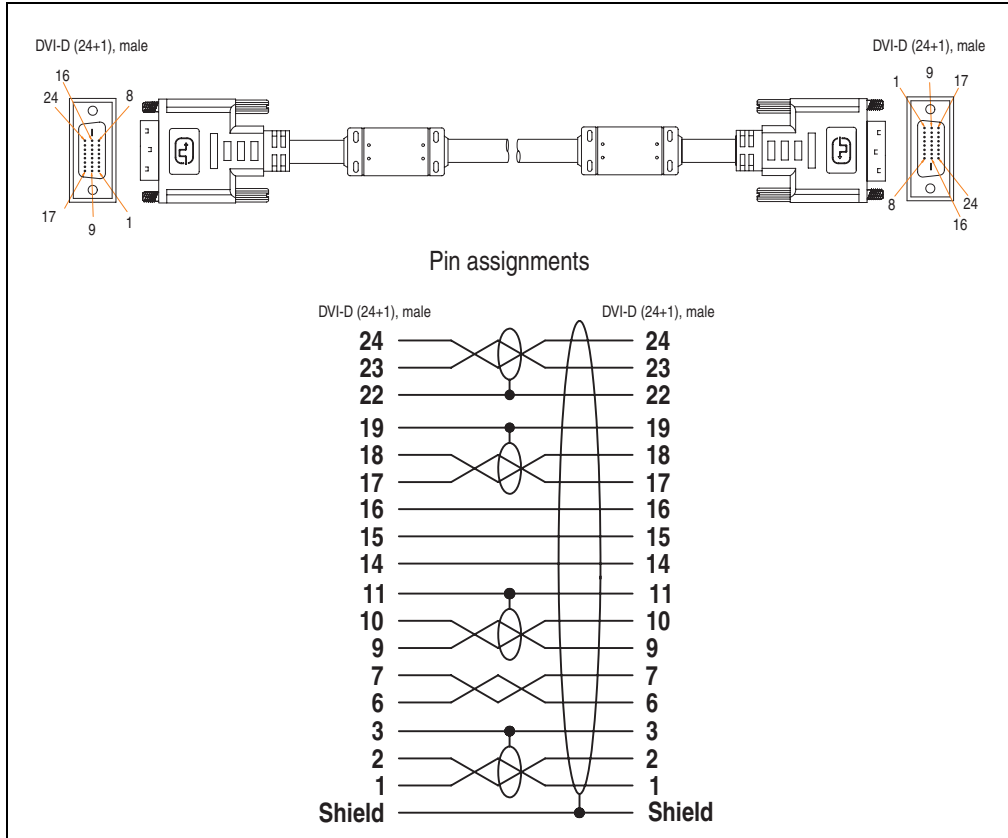


Figure 126: Pin assignments - DVI cable 5CADVI.0xxx-00

3.8.2 SDL cable 5CASDL.0xxx-00

The SDL cables 5CASDL.0xxx-00 are designed for fixed layout. Use of the SDL flex cable 5CASDL.0xxx-03 is required for a flexible installation (e.g. in swing arm systems).

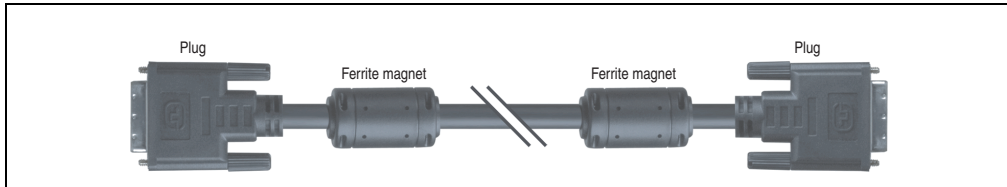


Figure 127: SDL cable 5CASDL.0xxx-00 (similar)

Caution!

The SDI cable can only be plugged in and unplugged when the device is turned off.

Order data

Model number	Description	Note
5CASDL.0018-00	SDL cable 1.8 m SDL cable for a fixed type of layout; length: 1.8 m	
5CASDL.0050-00	SDL cable 5 m SDL cable for a fixed type of layout; length: 5 m	
5CASDL.0100-00	SDL cable 10 m SDL cable for a fixed type of layout; length: 10 m	
5CASDL.0150-00	SDL cable 15 m SDL cable for a fixed type of layout; length: 15 m	
5CASDL.0200-00	SDL cable 20 m SDL cable for a fixed type of layout; length: 20 m	
5CASDL.0250-00	SDL cable 25 m SDL cable for a fixed type of layout; length: 25 m	
5CASDL.0300-00	SDL cable 30 m SDL cable for a fixed type of layout; length: 30 m	

Table 54: Model numbers - SDL cable 5CASDL.0xxx-00

Technical data

Features	5CASDL.0018-00	5CASDL.0050-00	5CASDL.0100-00	5CASDL.0150-00	5CASDL.0200-00	5CASDL.0250-00	5CASDL.0300-00
Length Tolerance	1.8 m ±30 mm	5 m ±30 mm	10 m ±50 mm	15 m ±100 mm	20 m ±100 mm	25 m ±100 mm	30 m ±100 mm
Cable diameter Typical Maximum	8.6 ±0.2 mm 9 mm		11 ±0.2 mm 11.5 mm				
Shielding	Individual cable pairs and entire cable						
Connector type Connection cycles	2x DVI-D (24+1), male 100						
Wire cross section	AWG 28		AWG 24				
Line resistance	Max. 237 Ω/km		Max. 93 Ω/km				
Insulation resistance	Min. 10 MΩ/km						
Flexibility	Limited flexibility; valid for ferrite magnet - ferrite magnet (tested 100 cycles with 5x cable diameter, 20 cycles / minute)						
Flex radius Fixed layout	See figure "Flex radius specification", on page 159 5 x cable diameter (plug - ferrite magnet and ferrite magnet - ferrite magnet)						
Halogen-free	No						
Weight	Approx. 300 g	Approx. 580 g	Approx. 1500 g	Approx. 2250 g	Approx. 2880 g	Approx. 4800 g	Approx. 5520 g

Table 55: Technical data - SDL cables 5CASDL.0xxx-00

Flex radius specification

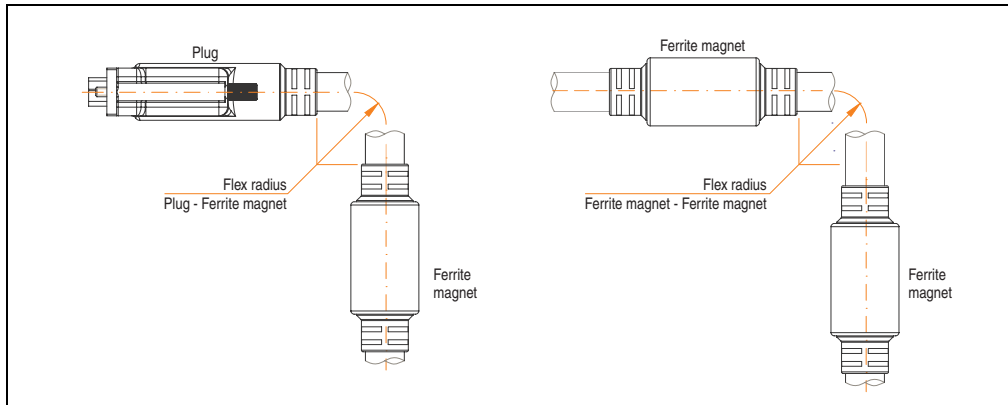


Figure 128: Flex radius specification

Dimensions

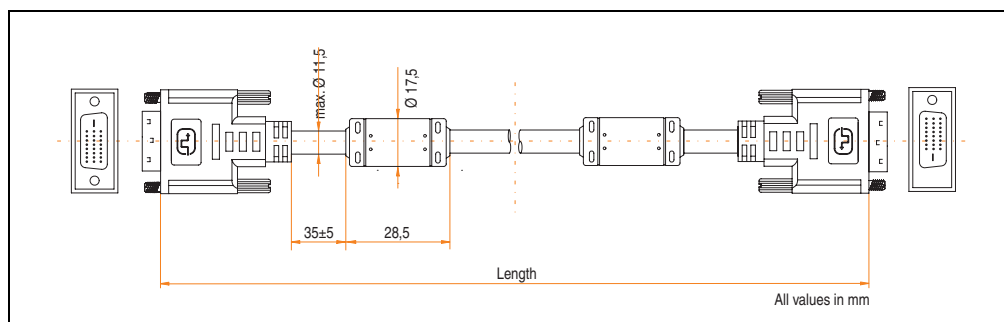


Figure 129: Dimensions - SDL cable 5CASDL.0xxx-00

Contents of delivery

Amount	Component
1	SDL cable in desired length, plug covers are attached at the cable ends.

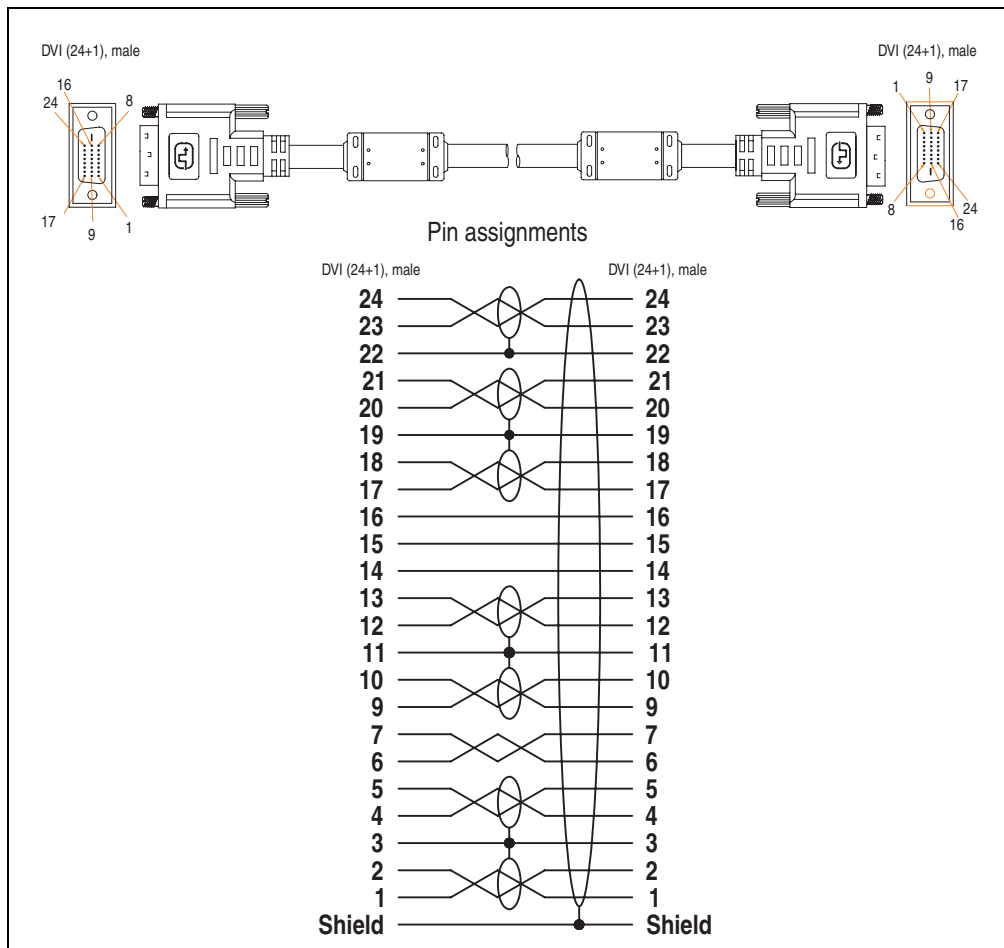
Table 56: Contents of delivery - SDL cable 5CASDL.0xxx-00

Cable specifications

The following figure shows the pin assignments for the SDL cable available at B&R. If you want to build a suitable cable yourself, it should be wired according to these specifications.

Warning!

If a self-built cable is used, B&R cannot guarantee that it will function properly. The SDL cables provided by B&R are guaranteed to function properly.



3.8.3 SDL cable with 45° plug 5CASDL.0xxx-01

The SDL cables 5CASDL.0xxx-01 are designed for fixed layout.

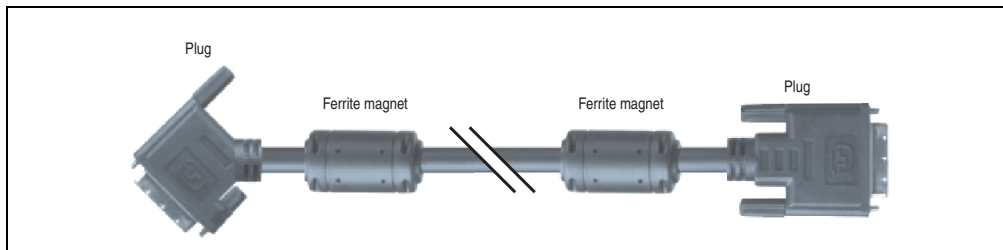


Figure 131: SDL cable with 45° plug 5CASDL.0xxx-01 (similar)

Caution!

The SDI cable can only be plugged in and unplugged when the device is turned off.

Order data

Model number	Description	Note
5CASDL.0018-01	SDL cable 1.8 m 45° SDL cable for fixed type of layout with one-sided 45° plug; length: 1.8 m	
5CASDL.0050-01	SDL cable 5 m 45° SDL cable for fixed type of layout with one-sided 45° plug; length: 5 m	
5CASDL.0100-01	SDL cable 10 m 45° SDL cable for fixed type of layout with one-sided 45° plug; length: 10 m	
5CASDL.0150-01	SDL cable 15 m 45° SDL cable for fixed type of layout with one-sided 45° plug; length: 15 m	

Table 57: Model numbers - SDL cable with 45° plug 5CASDL.0xxx-01

Technical data

Features	5CASDL.0018-01	5CASDL.0050-01	5CASDL.0100-01	5CASDL.0150-01
Length Tolerance	1.8 m ±30 mm	5 m ±50 mm	10 m ±100 mm	15 m ±100 mm
Cable diameter Maximum	9 mm		11.5 mm	
Shielding	Individual cable pairs and entire cable			
Connector type Connection cycles	2x DVI-D (24+1), male 100			
Wire cross section	AWG 28		AWG 24	
Line resistance	Max. 237 Ω/km		Max. 93 Ω/km	
Insulation resistance	Min. 10 MΩ/km			
Flexibility	Limited flexibility; valid for ferrite magnet - ferrite magnet (tested 100 cycles with 5x cable diameter, 20 cycles / minute)			
Flex radius Fixed layout	See figure "Flex radius specification", on page 163 5 x cable diameter (plug - ferrite magnet and ferrite magnet - ferrite magnet)			
Halogen-free	No			
Weight	Approx. 300 g	Approx. 590 g	Approx. 2800 g	Approx. 2860 g

Table 58: Technical data - SDL cable with 45° plug 5CASDL.0xxx-01

Flex radius specification

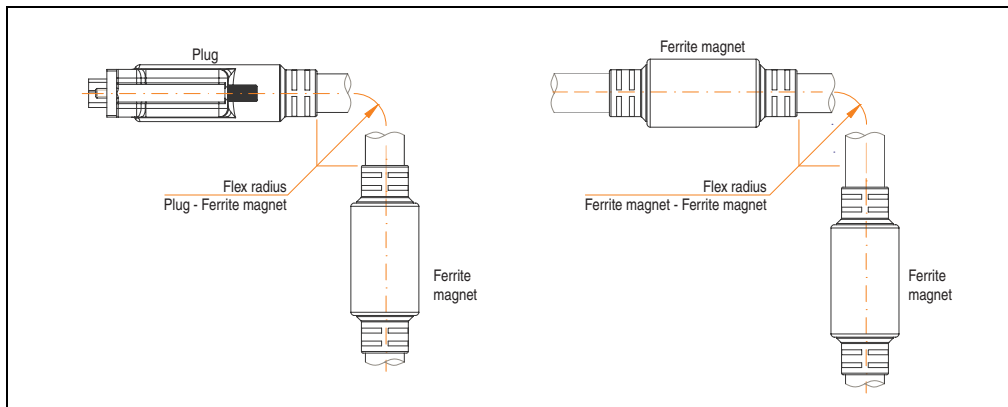


Figure 132: Flex radius specification

Dimensions

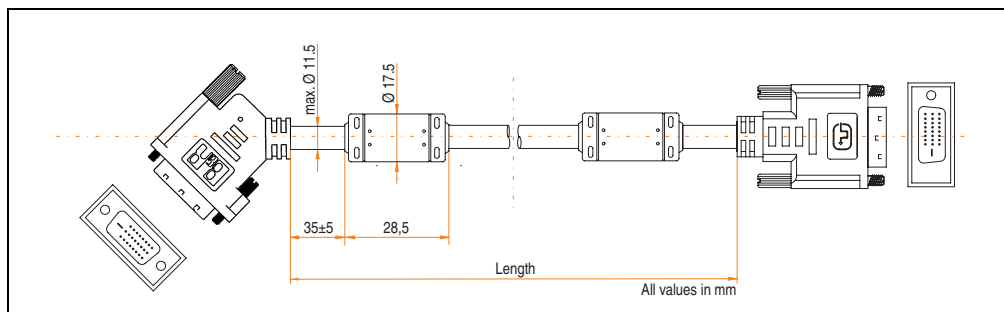


Figure 133: Dimensions - SDL cable with 45° plug 5CASDL.0xxx-01

Contents of delivery

Amount	Component
1	SDL cable with 45° plug in desired length, plug covers are attached at the cable ends.

Table 59: Contents of delivery - SDL cable with 45° plug 5CASDL.0xxx-01

Cable specifications

The following figure shows the pin assignments for the SDL cable available at B&R. If you want to build a suitable cable yourself, it should be wired according to these specifications.

Warning!

If a self-built cable is used, B&R cannot guarantee that it will function properly. The SDL cables provided by B&R are guaranteed to function properly.

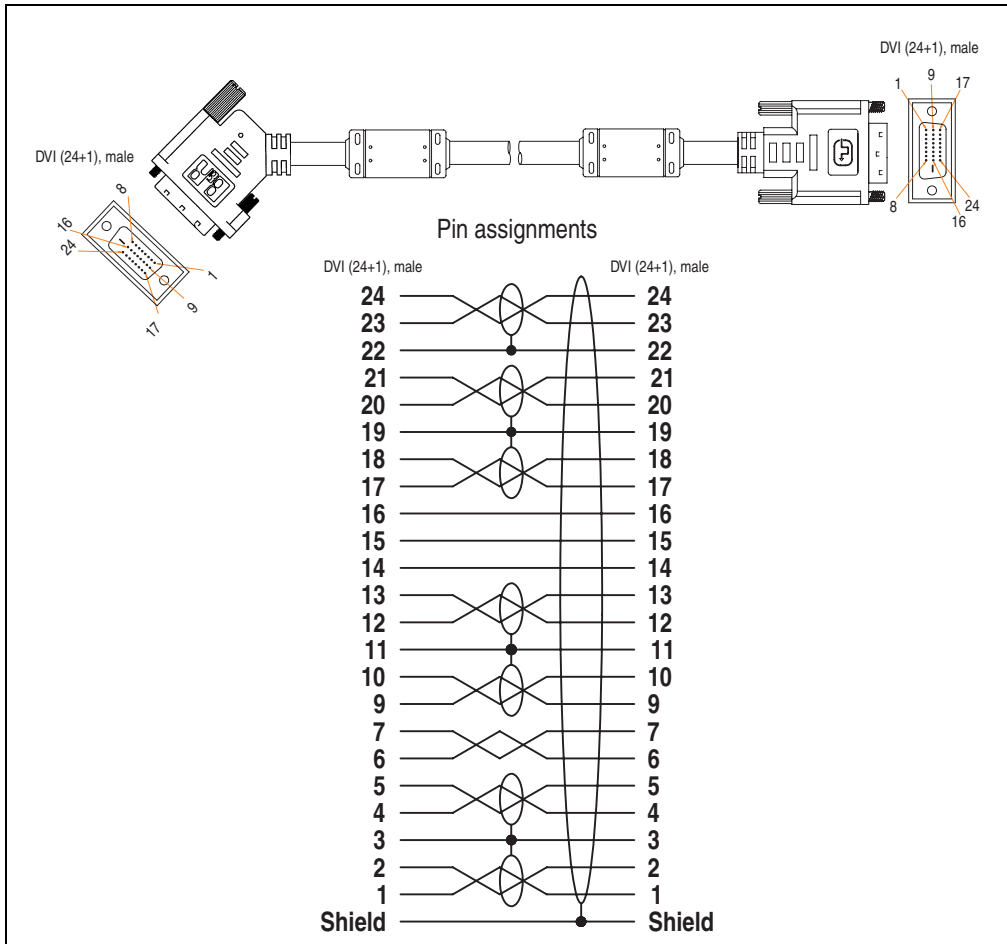


Figure 134: Pin assignments - SDL cable with 45° plug 5CSDL.0xxx-01

3.8.4 SDL flex cable 5CASDL.0xxx-03

The SDL flex cables 5CASDL.0xxx-03 are designed for both fixed and flexible installations (e.g. in swing arm systems).

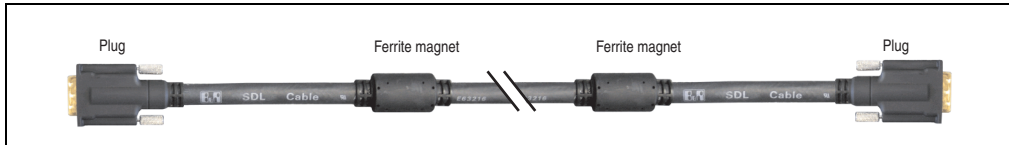


Figure 135: SDL flex cable 5CASDL.0xxx-03 (similar)

Caution!

The SDI cable can only be plugged in and unplugged when the device is turned off.

Order data

Model number	Description	Note
5CASDL.0018-03	1.8 m flex SDL cable SDL cable for fixed and flexible type of layout; length: 1.8 m	
5CASDL.0050-03	5 m flex SDL cable SDL cable for fixed and flexible type of layout; length: 5 m	
5CASDL.0100-03	10 m flex SDL cable SDL cable for fixed and flexible type of layout; length: 10 m	
5CASDL.0150-03	15 m flex SDL cable SDL cable for fixed and flexible type of layout; length: 15 m	
5CASDL.0200-03	20 m flex SDL cable SDL cable for fixed and flexible type of layout; length: 20 m	
5CASDL.0250-03	25 m flex SDL cable SDL cable for fixed and flexible type of layout; length: 25 m	
5CASDL.0300-03	30 m flex SDL cable SDL cable for fixed and flexible type of layout; length: 30 m	

Table 60: Model numbers - SDL flex cable 5CASDL.0xxx-03

Technical data

Mechanical characteristics	5CASDL.001 8-03	5CASDL.005 0-03	5CASDL.010 0-03	5CASDL.015 0-03	5CASDL.020 0-03	5CASDL.025 0-03	5CASDL.030 0-03
Length Tolerance	1.8 m ±20 mm	5 m ±45 mm	10 m ±90 mm	15 m ±135 mm	20 m ±180 mm	25 m ±225 mm	30 m ±270 mm
Cable diameter Maximum	12 mm						
Shielding	Individual cable pairs and entire cable						
Connector type Connection cycles Contacts Mechanical protection	2x DVI-D (24+1), male Min. 200 Gold plated Metal cover with crimped stress relief						
Max. tension During installation During operation	≤ 400 N ≤ 50 N						
Materials Cable shield Color	RoHS compliant Aluminum foil clad + tinned copper mesh Black (similar to RAL 9005)						
Flexibility	Flexible; valid for ferrite magnet - ferrite magnet (tested 300,000 cycles with 15x cable diameter, 4800 cycles / hour)						
Flex radius Fixed layout flexible installation	See figure "Flex radius specification", on page 168 6 x cable diameter (of plug to ferrite magnet) 10x cable diameter (of ferrite magnet - ferrite magnet) 15x cable diameter (of ferrite magnet - ferrite magnet)						
Halogen-free	Yes						
Weight	Approx. 460 g	Approx. 1020 g	Approx. 1940 g	Approx. 2840 g	Approx. 3740 g	Approx. 4560 g	Approx. 5590 g
Elec. properties (at +20°C)							
Wire cross section	24 AWG (control wires) 26 AWG (DVI, USB, data)						
Line resistance 24 AWG 26 AWG	≤ 95 Ω/km ≤ 145 Ω/km						
Insulation resistance	> 200 MΩ/km						
Wave impedance	100 ± 10 Ω						
Test voltage Wire / wire Wire / shield	1 kV _{eff} 0.5 kV _{eff}						
Operating voltage	≤ 30 V						
Environmental characteristics							
Ambient temperatures Fixed installation Moving Bearings	-20 to +80 °C -5 to +60 °C -20 to +80 °C						
Fire resistance	Fire resistant according to UL758 (cable vertical flame test)						

Table 61: Technical data - SDL flex cable 5CASDL.0xxx-03

Technical data • Individual components

Standards and certifications							
Torsion load	100000 cycles (tested angle of rotation: $\pm 85^\circ$ speed: 50 cycles / minute)						
Cable drag chain	300,000 cycles Tested flex radius: 180 mm; 15x cable diameter; hub: 460 mm; speed: 4800 cycles / hour						
Standards and certifications	5CASDL.001 8-03	5CASDL.005 0-03	5CASDL.010 0-03	5CASDL.015 0-03	5CASDL.020 0-03	5CASDL.025 0-03	5CASDL.030 0-03
Approbation	UL AWM 20236 80 °C 30 V						
Oil and hydrolysis resistance	According to VDE 0282-10						

Table 61: Technical data - SDL flex cable 5CASDL.0xxx-03 (cont.)

Flex radius specification

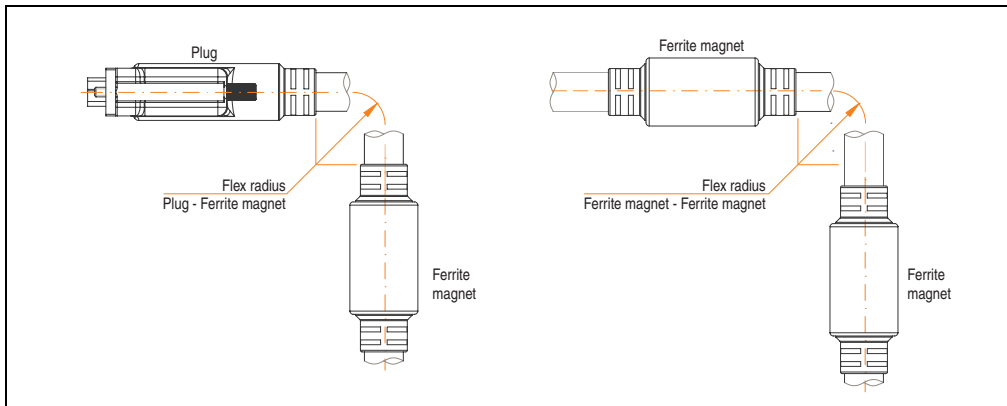


Figure 136: Flex radius specification

Dimensions

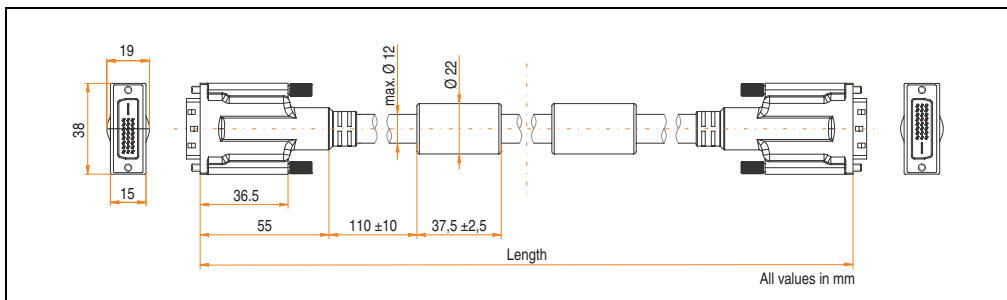


Figure 137: Dimensions - SDL flex cable 5CASDL.0xxx-03

Contents of delivery

Amount	Component
1	SDL flex cable in desired length, plug covers are attached at the cable ends.

Table 62: Contents of delivery - SDL flex cable 5CASDL.0xxx-03

Structure

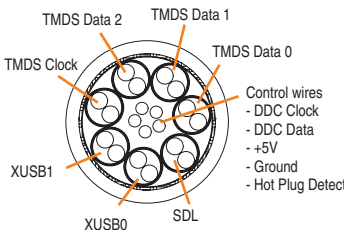
Element	Assignment	Cross section	 Schematic display
DVI	TMDS data 0	26 AWG	
	TMDS data 1	26 AWG	
	TMDS data 2	26 AWG	
	TMDS cycle	26 AWG	
USB	XUSB0	26 AWG	
	XUSB1	26 AWG	
Data	SDL	26 AWG	
Control wires	DDC cycle	24 AWG	
	DDC data	24 AWG	
	+5 V	24 AWG	
	mass	24 AWG	
	Hot Plug detect	24 AWG	

Table 63: Structure - SDL flex cable 5CASDL.0xxx-03

Cable specifications

The following figure shows the pin assignments for the SDL cable available at B&R. If you want to build a suitable cable yourself, it should be wired according to these specifications.

Warning!

If a self-built cable is used, B&R cannot guarantee that it will function properly.

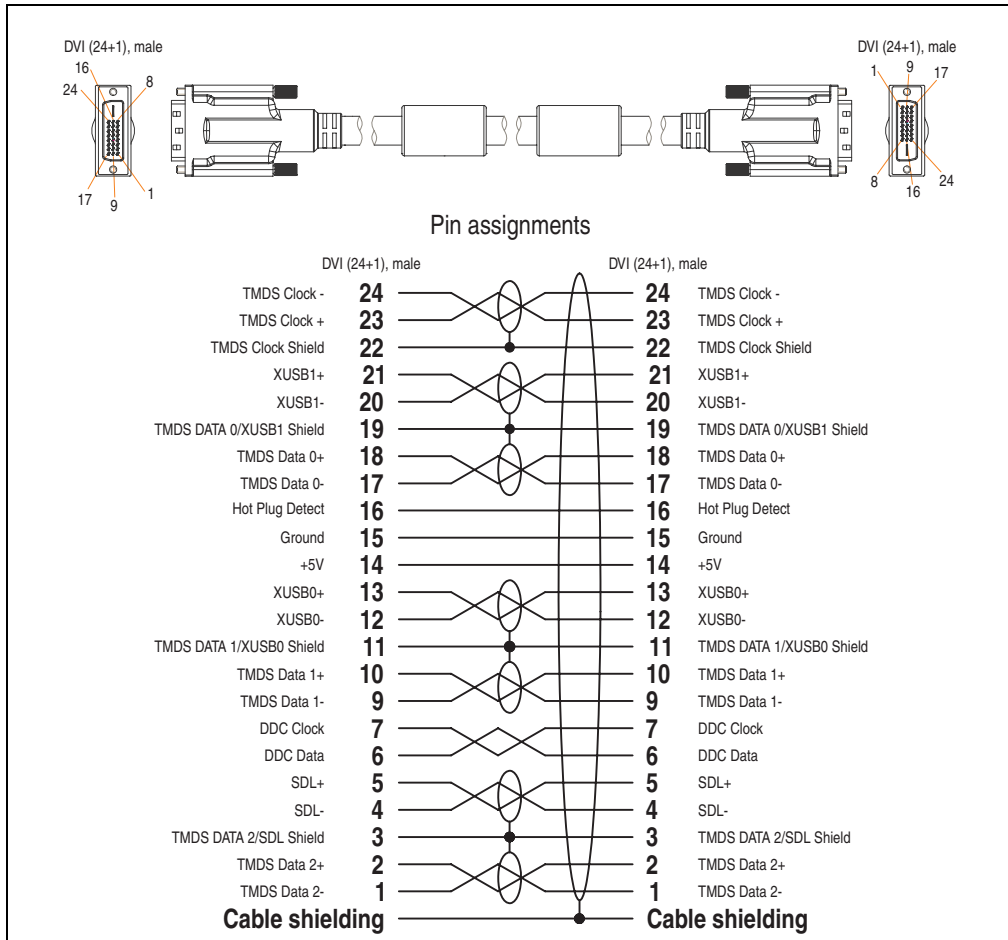


Figure 138: Pin assignments - SDL flex cable 5CASDL.0xxx-03

3.8.5 SDL cable with extender 5CASDL.0x00-10

The SDL cables (with extender) 5CASDL.0xxx-10 are designed for fixed layout. Use of the SDL flex cable (with extender) 5CASDL.0xx0-13 is required for a flexible installation (e.g. in swing arm systems).

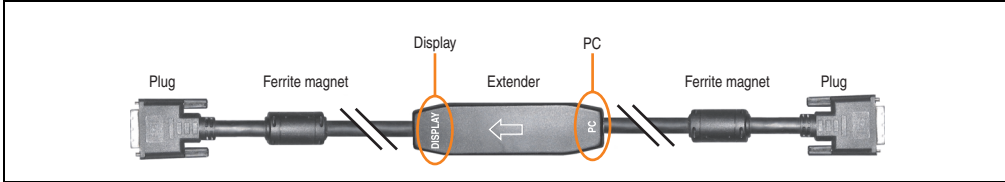


Figure 139: SDL cable with extender 5CASDL.0x00-10 (similar)

Caution!

SDL cables with extender can only be plugged in and unplugged when the device is turned off. The correct direction of connection (Display, PC) for the wiring is illustrated on the middle of the extender.

Order data

Model number	Description	Note
5CASDL.0300-10	30 m SDL cable with extender SDL cable with extender for a fixed type of layout; length 30 m	Cancelled since 01/2007
5CASDL.0400-10	40 m SDL cable with extender SDL cable with extender for a fixed type of layout; length 40 m	Cancelled since 01/2007

Table 64: Model numbers - SDL cable with extender 5CASDL.0x00-10

Technical data

Features	5CASDL.0300-10	5CASDL.0400-10
Length Tolerance	30 m ±100 mm	40 m ±100 mm
Dimensions - Extender box Height Width Length	18.5 mm 35 mm 125 mm	
Cable diameter Maximum	11.5 mm	
Shielding	Individual cable pairs and entire cable	
Connector type Connection cycles	2x DVI-D (24+1), male 100	
Wire cross section	AWG 24	
Line resistance	Max. 93 Ω/km	

Table 65: Technical data - SDL cable with extender 5CASDL.0x00-10

Technical data • Individual components

Features	5CASDL.0300-10	5CASDL.0400-10
Insulation resistance	Min. 10 M Ω /km	
Flexibility	Limited flexibility; valid for ferrite magnet - ferrite magnet (tested 100 cycles with 5x cable diameter, 20 cycles / minute)	
Flex radius Fixed layout	See figure "Flex radius specification", on page 172 5 x cable diameter (of plug - ferrite magnet and ferrite magnet - extender)	
Halogen-free	No	
Weight	Approx. 5590 g	Approx. 7500 g

Table 65: Technical data - SDL cable with extender 5CASDL.0x00-10 (cont.)

Flex radius specification

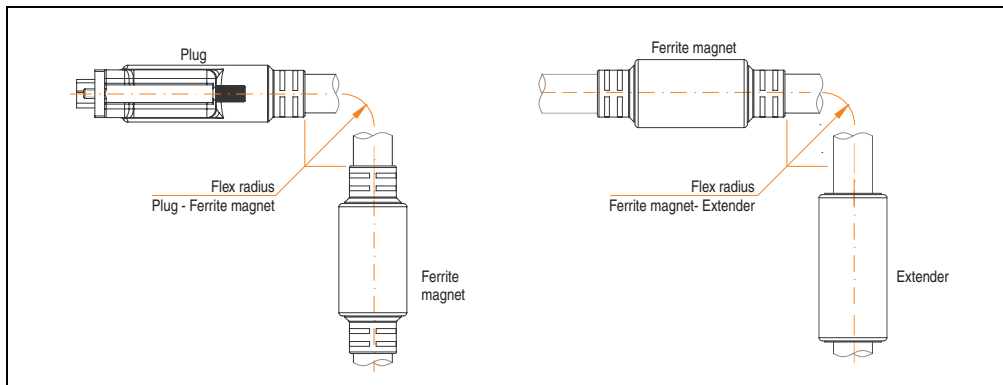


Figure 140: Flex radius specification

Dimensions

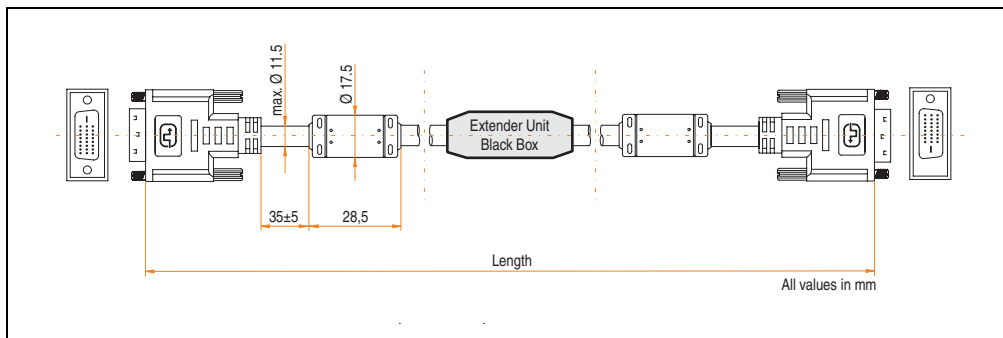


Figure 141: Dimensions - SDL cable with extender 5CASDL.0x00-10

Cable connection

The SDL cable with extender must be connected between the Industrial PC and Automation Panel 900 display unit in the correct direction. The correct signal direction is indicated on the extender unit for this purpose:

- Connect the end labeled "PC" with the video output of the Automation PC 620 or Automation PC 810 (monitor/panel).
- The "Display" end should be connected to the display unit Automation Panel 900 via Automation Panel Link insert card.

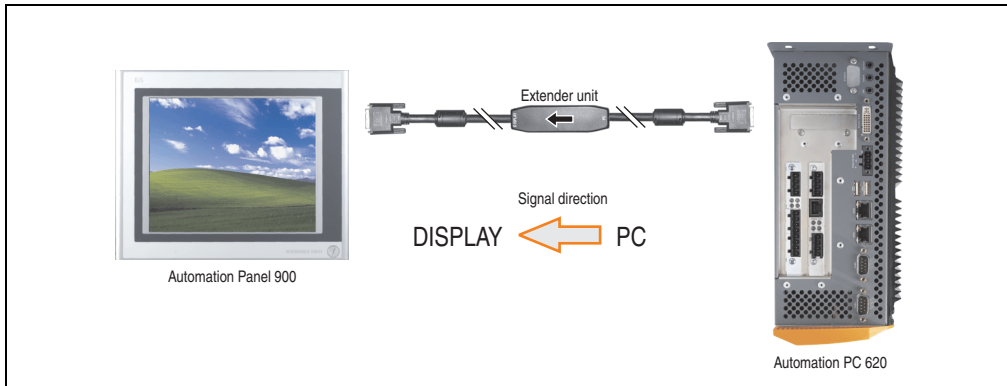


Figure 142: Example of signal direction for the SDL cable with extender - APC620

Contents of delivery

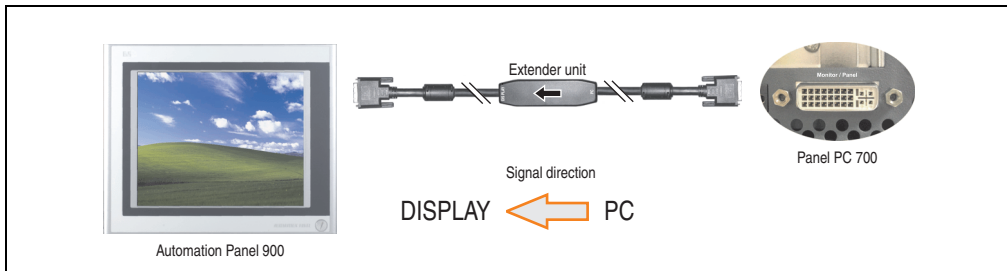


Figure 143: Example of signal direction for the SDL cable with extender - PPC700

Amount	Component
1	SDL cable with extender in desired length, plug covers are attached at the cable ends.

Table 66: Contents of delivery - SDL cable with extender 5CASDL.0x00-10

Cable specifications

The following figure shows the pin assignments for the SDL cable with extender available at B&R.

Information:

Only B&R SDL cables with extender can be used.

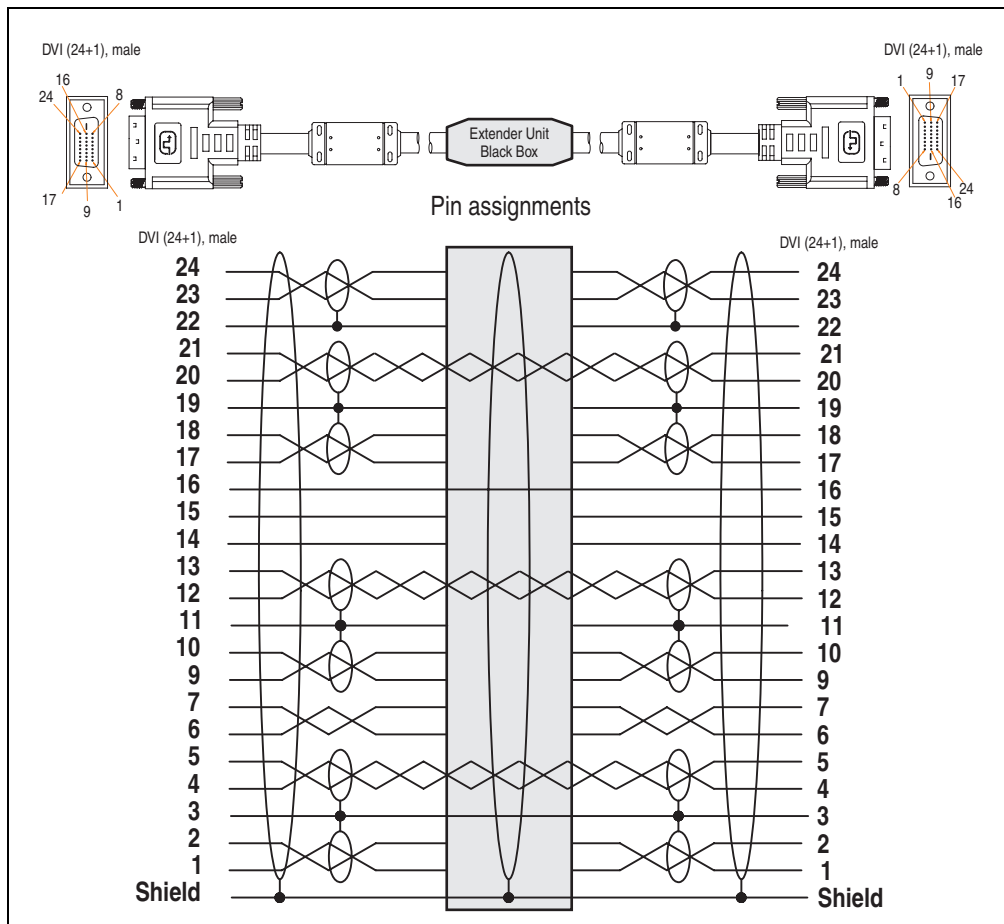


Figure 144: Pin assignments - SDL cable with extender 5CASDL.0x00-10

3.8.6 SDL flex cable with extender 5CASDL.0xx0-13

The SDL flex cables (with extender) 5CASDL.0xx0-13 are designed for both fixed and flexible installations (e.g. in swing arm systems).

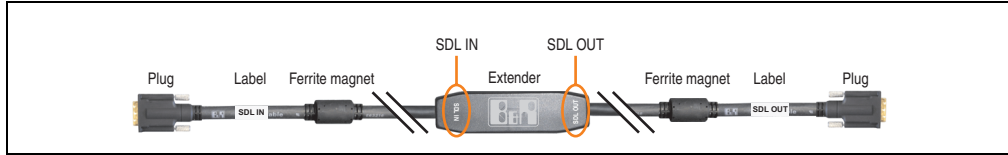


Figure 145: SDL flex cable with extender 5CASDL.0xx0-13

Caution!

SDL cables with extender can only be plugged in and unplugged when the device is turned off. The correct direction of connection (SDL IN, SDL OUT) for the wiring is illustrated on the middle of the extender and between the ferrite magnet and plug (with a sticker).

Order data

Model number	Description	Note
5CASDL.0300-13	30 m SDL flex cable with extender SDL cable with extender for fixed and flexible type of layout; length: 30 m	
5CASDL.0400-13	40 m SDL flex cable with extender SDL cable with extender for fixed and flexible type of layout; length: 40 m	
5CASDL.0430-13	43 m SDL flex cable with extender SDL cable with extender for fixed and flexible type of layout; length: 43 m	

Table 67: Model numbers - SDL flex cable with extender 5CASDL.0xx0-13

Technical data

Features	5CASDL.0300-13	5CASDL.0400-13	5CASDL.0430-13
Length	30 m	40 m	43 m
Tolerance	±280 mm	±380 mm	±410 mm
Dimensions - Extender box			
Height	18.5 mm		
Width	35 mm		
Length	125 mm		
Cable diameter			
Maximum	12 mm		
Shielding	Individual cable pairs and entire cable		

Table 68: Technical data - SDL flex cable with extender 5CASDL.0xx0-13

Technical data • Individual components

Features	5CASDL.0300-13	5CASDL.0400-13	5CASDL.0430-13
Connector type Connection cycles Contacts Mechanical protection	2x DVI-D (24+1), male Min. 200 Gold plated Metal cover with crimped stress relief		
Max. tension During installation During operation	≤ 400 N ≤ 50 N		
Materials Cable shield Color	RoHS compliant Aluminum foil clad + tinned copper mesh Black (similar to RAL 9005)		
Flexibility	Flexible; valid for ferrite magnet - ferrite magnet (tested 300,000 cycles with 15x cable diameter, 4800 cycles / hour)		
Flex radius Fixed layout flexible installation	See figure "Flex radius specification", on page 177 6 x cable diameter (from plug to ferrite magnet) 10 x cable diameter (of ferrite magnet - extender) 15x cable diameter (of ferrite magnet - ferrite magnet)		
Halogen-free	Yes		
Weight	Approx. 5430 g	Approx. 7200 g	Approx. 7790 g
Elec. properties (at +20°C)			
Wire cross section	24 AWG (control wires) 26 AWG (DVI, USB, data)		
Line resistance 24 AWG 26 AWG	≤ 95 Ω/km ≤ 145 Ω/km		
Insulation resistance	> 200 MΩ/km		
Wave impedance	100 ± 10 Ω		
Test voltage Wire / wire Wire / shield	1 kV _{eff} 0.5 kV _{eff}		
Operating voltage	≤ 30 V		
Environmental characteristics			
Ambient temperatures Fixed installation Moving Bearings	-20 to +60 °C -5 to +60 °C -20 to +60 °C		
Fire resistance	Fire resistant according to UL758 (cable vertical flame test)		
Standards and certifications			
Torsion load	100000 cycles (tested angle of rotation: ±85° speed: 50 cycles / minute)		
Cable drag chain	300,000 cycles Tested flex radius: 180 mm;15x cable diameter; hub: 460 mm; speed: 4800 cycles / hour		
Approbation	UL AWM 20236 +80 °C 30 V		
Oil and hydrolysis resistance	According to VDE 0282-10		

Table 68: Technical data - SDL flex cable with extender 5CASDL.0xx0-13 (cont.)

Flex radius specification

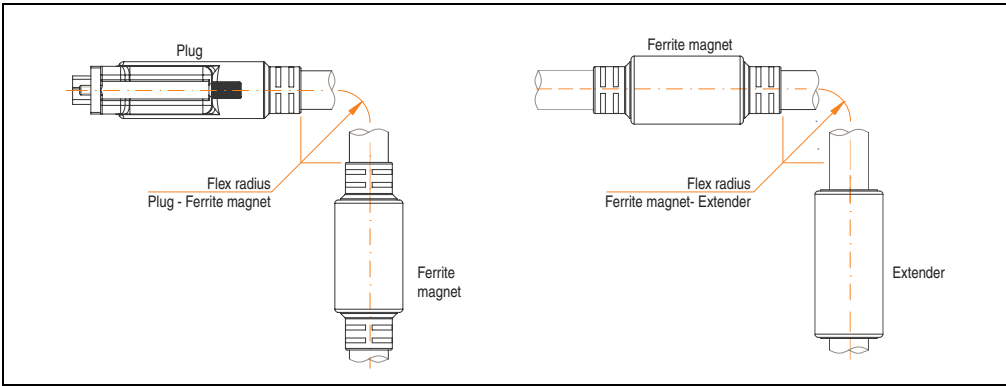


Figure 146: Flex radius specification

Dimensions

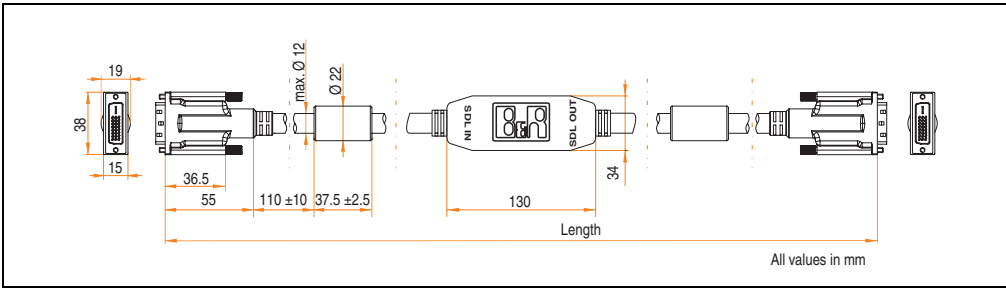


Figure 147: Dimensions - SDL flex cable with extender 5CASDL.0xx0-13

Contents of delivery

Amount	Component
1	SDL flex cable with extender in desired length, plug covers are attached at the cable ends.

Table 69: Contents of delivery - SDL flex cable with extender 5CASDL.0xx0-13

Cable connection

The SDL flex cable with extender must be connected between the Industrial PC and Automation Panel 900 display unit in the correct direction. The signal direction is indicated on the extender unit for this purpose:

- Connect the end labeled "SDL IN" with the video output of the APC 620 / APC 810 or Panel PC 700 (monitor/panel output) or Panel OUT of an AP900 AP Link card.
- The "SDL OUT" end should be connected to the display unit (e.g. Automation Panel 900) via the Automation Panel Link insert card (Panel IN).

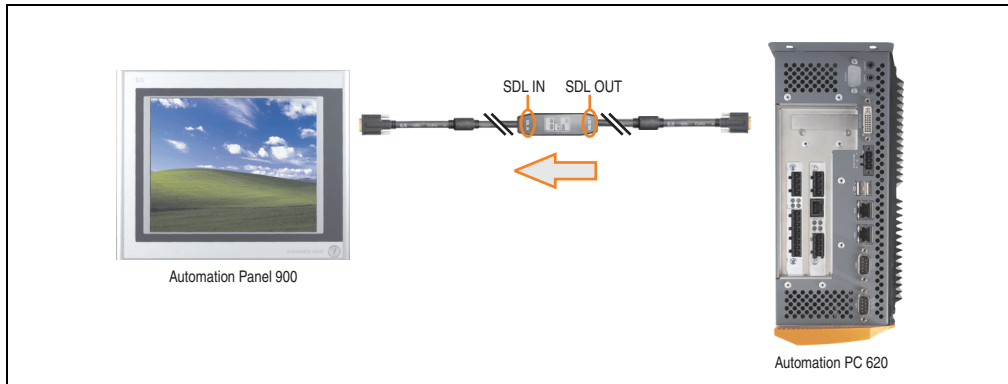


Figure 148: Example of the signal direction for the SDL flex cable with extender - APC620

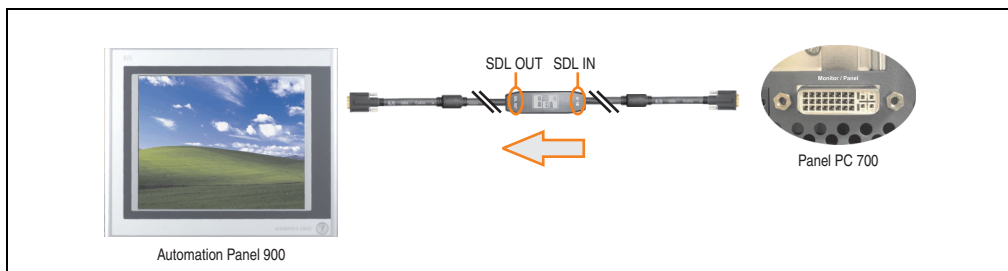


Figure 149: Example of signal direction for the SDL flex cable with extender - PPC700

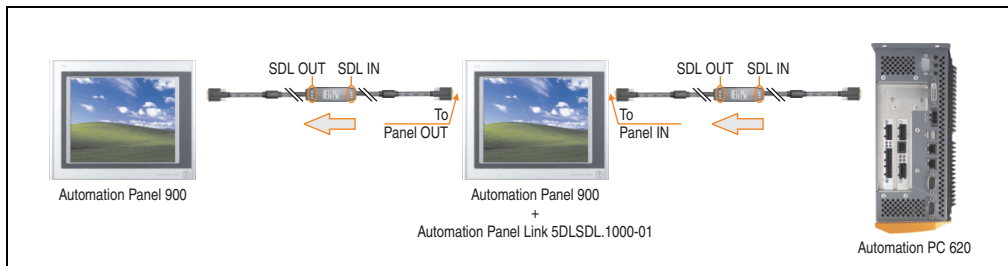


Figure 150: Example of signal direction display - SDL flex cable with extender

Cable specifications

The following figure shows the pin assignments for the SDL flex cable with extender available at B&R.

Information:

Only B&R SDL flex cables with extender can be used.

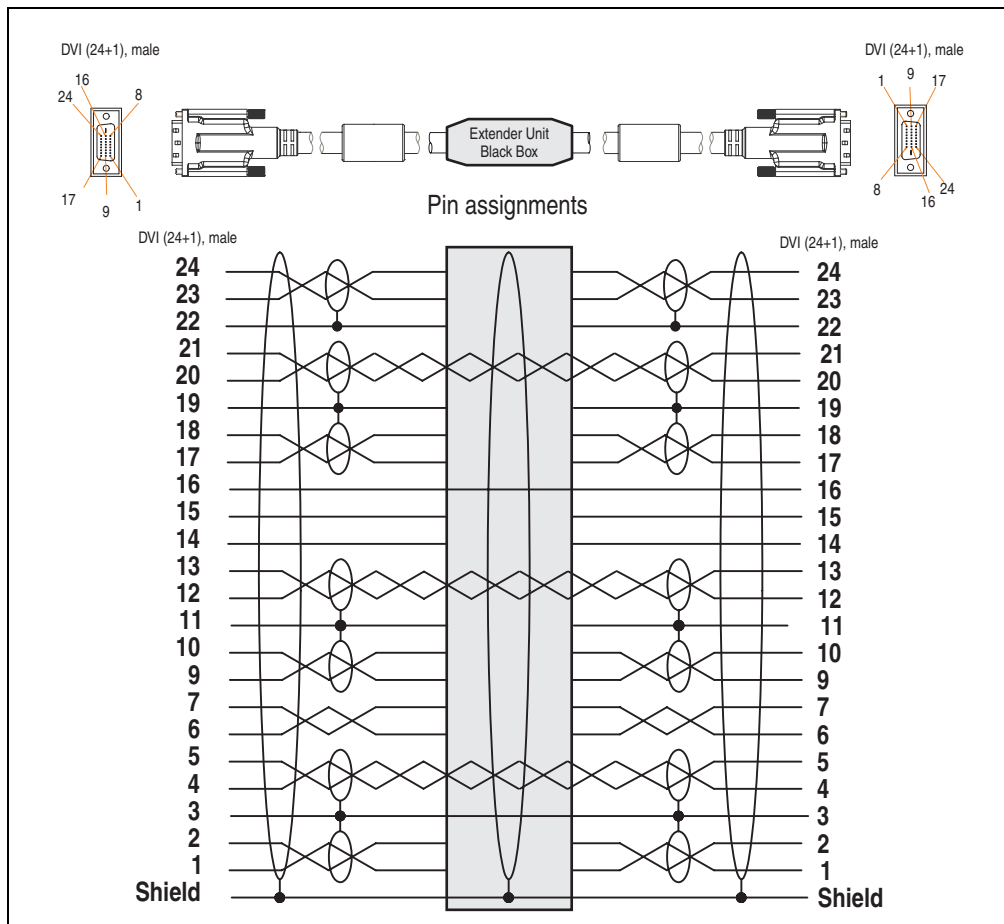


Figure 151: Pin assignments - SDL flex cable with extender 5CASDL.0xx0-13

3.8.7 RS232 cable 9A0014.xx

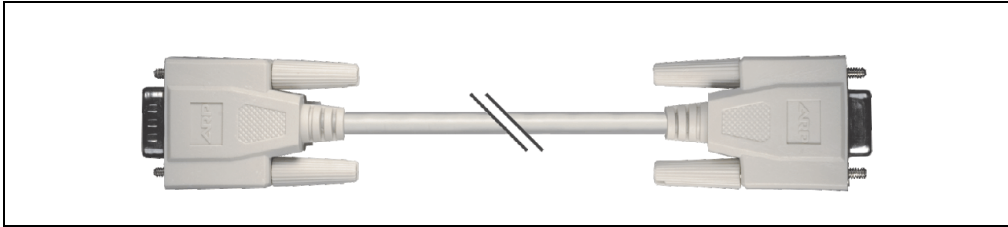


Figure 152: RS232 extension cable 9A0014.xx (similar)

Order data

Model number	Description	Note
9A0014.02	RS232 cable DB9/f:DB9/m 1.8 m RS232 extension cable for remote operation of a display unit with touch screen, length 1.8 m.	
9A0014.05	RS232 cable DB9/f:DB9/m 5 m RS232 extension cable for remote operation of a display unit with touch screen, length 5 m.	
9A0014.10	RS232 cable DB9/f:DB9/m 10 m RS232 extension cable for remote operation of a display unit with touch screen, length 10 m.	

Table 70: Model numbers - RS232 cables 9A0014.xx

Technical data

Features	9A0014.02	9A0014.05	9A0014.10
Length	1.8 m $\pm$ 50 mm	5 m $\pm$ 80 mm	10 m $\pm$ 100 mm
Outer diameter	Max. 5 mm		
Shielding	Entire cable		
Connector type	DSUB (9-pin), male / female		
Wire cross section	AWG 26		
Flexibility	Flexible		
Flex radius	Min. 70 mm		

Table 71: Technical data - RS232 cables 9A0014.xx

Contents of delivery

Amount	Component
1	RS232 cable in desired length

Table 72: Contents of delivery - RS232 cables 9A0014.xx

Cable specifications

The following figure shows the pin assignments for the RS232 cable available at B&R. If you want to build a suitable cable yourself, it should be wired according to these specifications.

Warning!

If a self-built cable is used, B&R cannot guarantee that it will function properly. The RS232 cables provided by B&R are guaranteed to function properly.

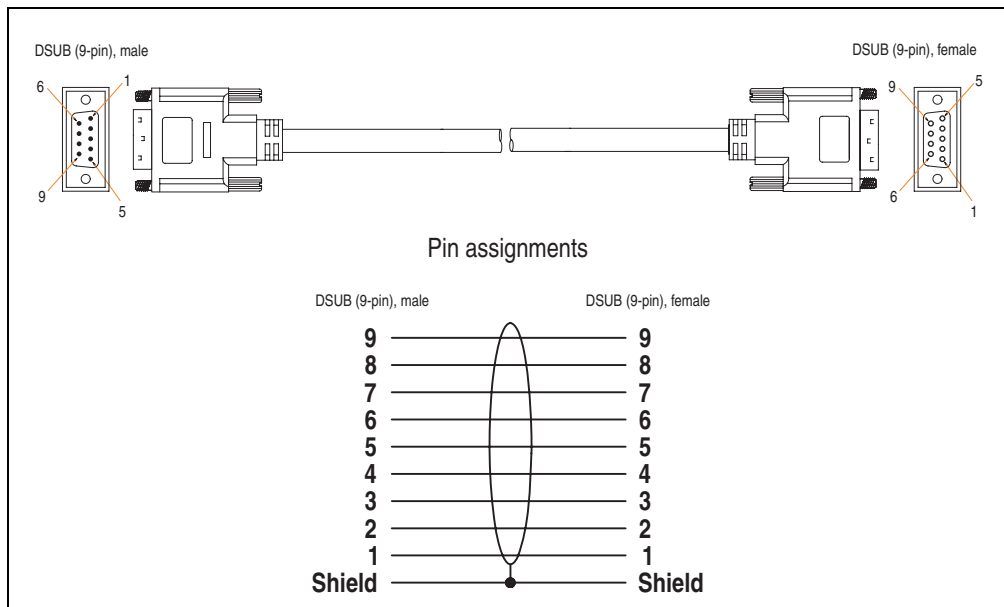


Figure 153: Pin assignments - RS232 cables 9A0014.xx

3.8.8 USB cable 5CAUSB.00xx-00

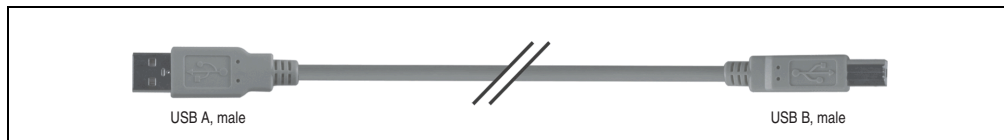


Figure 154: USB extension cable (similar)

Order data

Model number	Description	Note
5CAUSB.0018-00	USB 2.0 cable, A/m:B/m 1.8 m USB 2.0 connection cable; plug type A - type B; length 1.8 m	
5CAUSB.0050-00	USB 2.0 cable, A/m:B/m 5 m USB 2.0 connection cable; plug type A - type B; length 5 m	

Table 73: Model numbers - USB cables

Technical data

Features	5CAUSB.0018-00	5CAUSB.0050-00
Length	1.8 m $\pm$ 30 mm	5 m $\pm$ 50 mm
Outer diameter	Max. 5 mm	
Shielding	Entire cable	
Connector type	USB type A male and USB type B male	
Wire cross section	AWG 24, 28	
Flexibility	Flexible	
Flex radius	Min. 100 mm	

Table 74: Technical data - USB cables

Contents of delivery

Amount	Component
1	USB cable in desired length

Table 75: Contents of delivery - USB cable

Cable specifications

The following figure shows the pin assignments for the USB cable available at B&R. If you want to build a suitable cable yourself, it should be wired according to these specifications.

Warning!

If a self-built cable is used, B&R cannot guarantee that it will function properly. The USB cables provided by B&R are guaranteed to function properly.

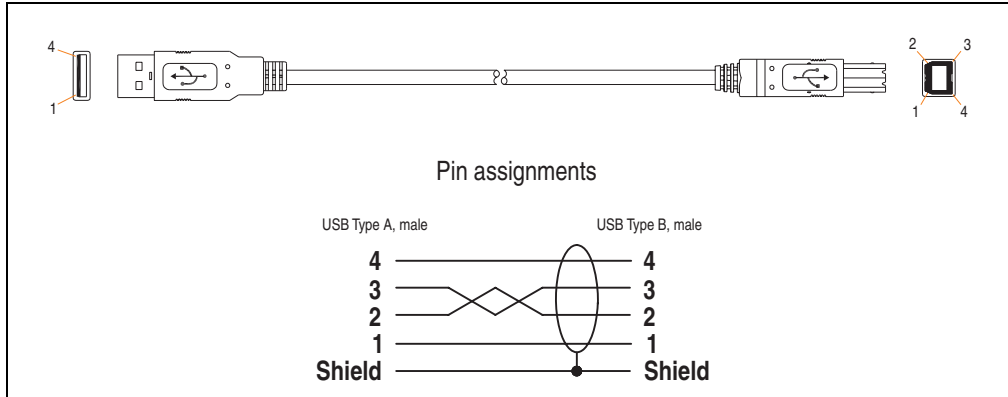


Figure 155: Pin assignments - USB cable

Chapter 3 • Commissioning

1. Installation guidelines

Automation Panel 900 devices are best installed in a housing cutout using the clamps found on the display units (various types possible).

The cutout dimensions for each of the Automation Panel 900 devices can be found in the technical data (see chapter 2 "Technical data" starting on page 27).

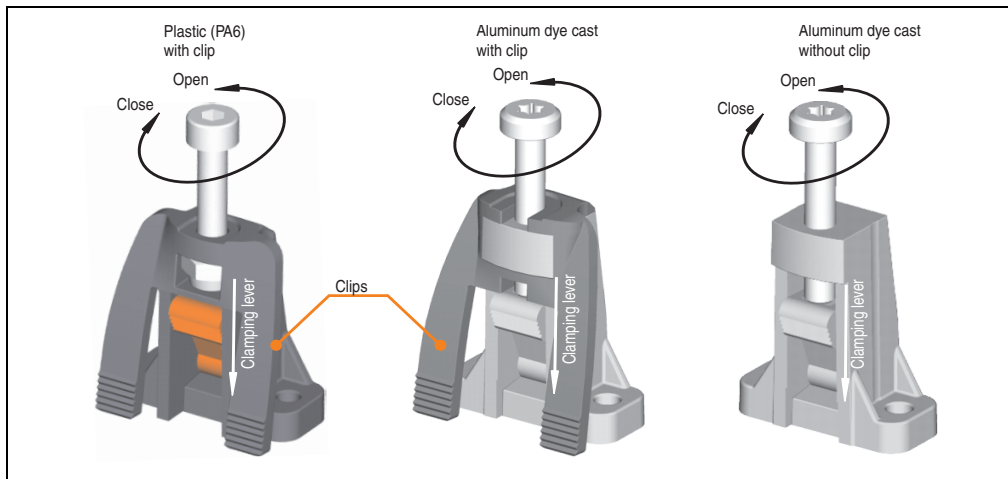


Figure 156: Clamps

The mounting clamps are designed for a max. thickness of 10 mm for the material where the device is being clamped. The minimum thickness is 2 mm.

In order to tighten or loosen the screws, a hex key (size 3) is required for the plastic clamps and a Torx screwdriver (size 20) or a large flat-head screwdriver for the aluminum die casting. The maximum torque when tightening the clamp is 0.5 Nm. An Automation Panel 900 unit must be mounted to a flat surface. Uneven areas can cause damage to the display when the screws are tightened.

In order to guarantee proper air circulation, allow the specified amount of space above, below, to the side and behind the Automation Panel. The minimum specified free space can be found in the diagram below.

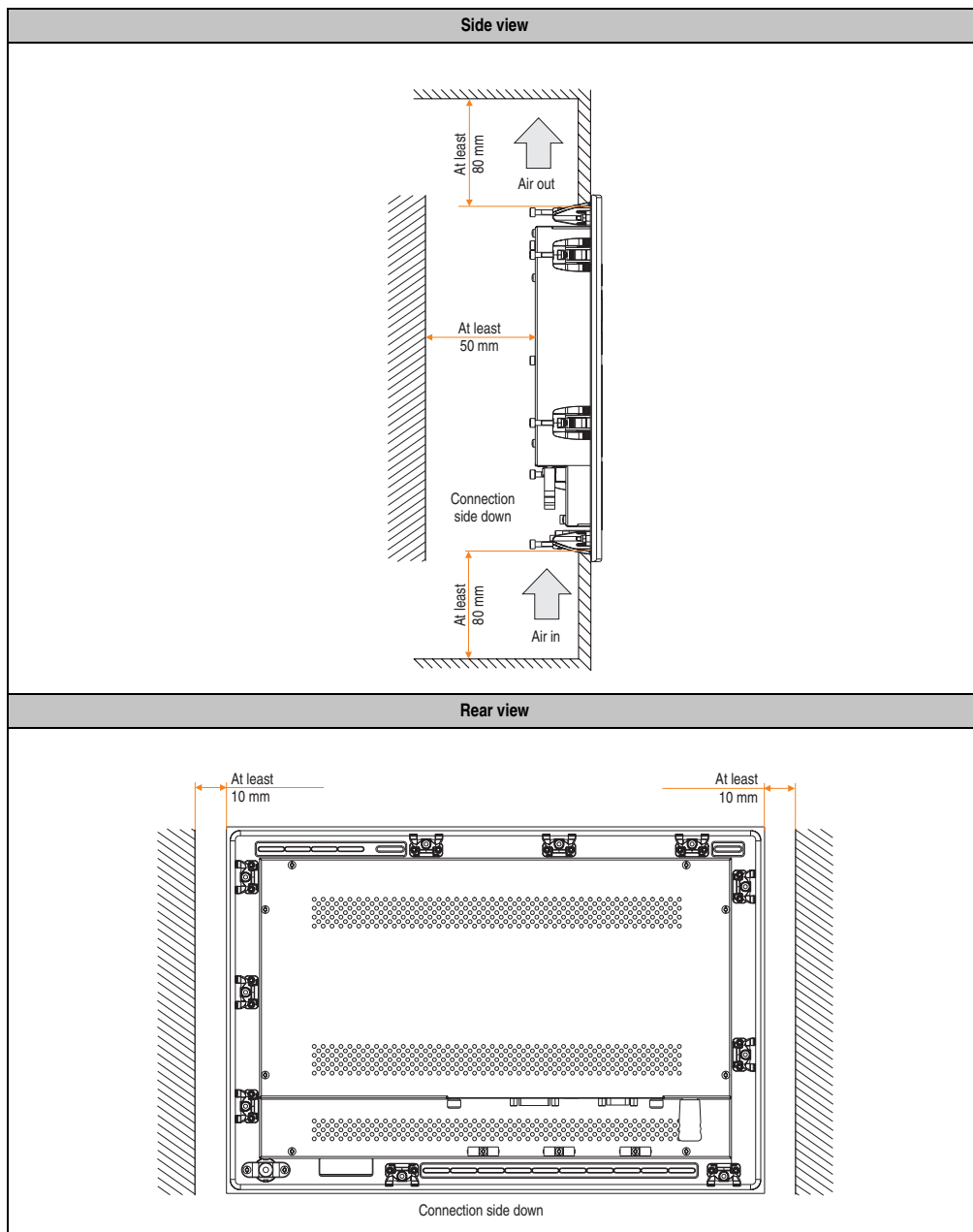


Figure 157: Space for air circulation

2. Mounting orientation

The following diagrams specify the orientations for mounting an Automation Panel device.

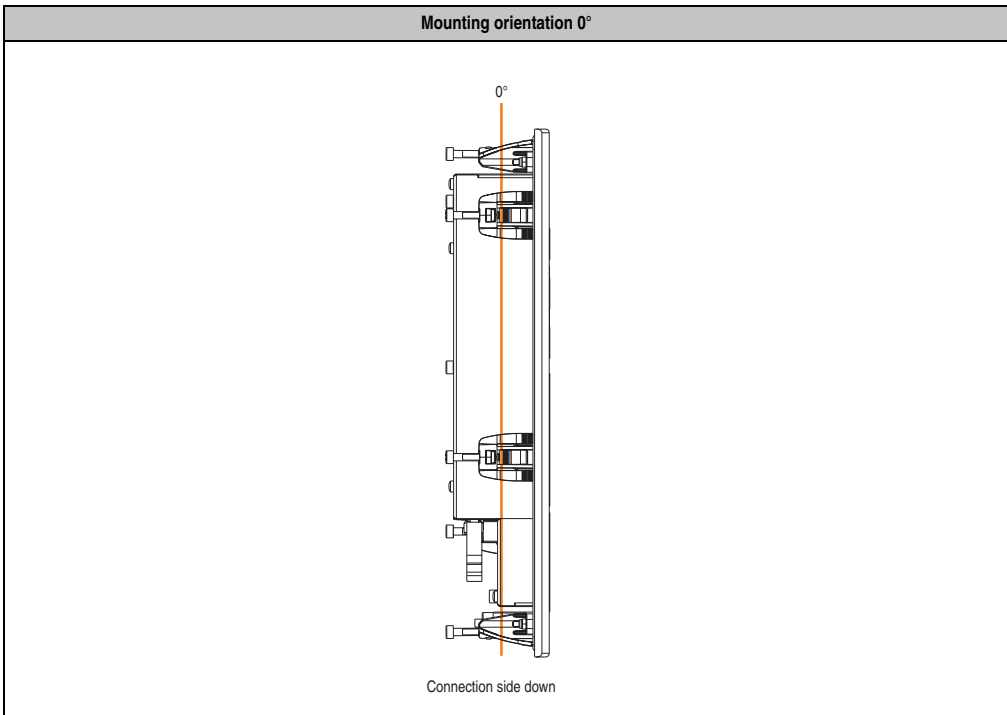


Table 76: Mounting orientation 0°

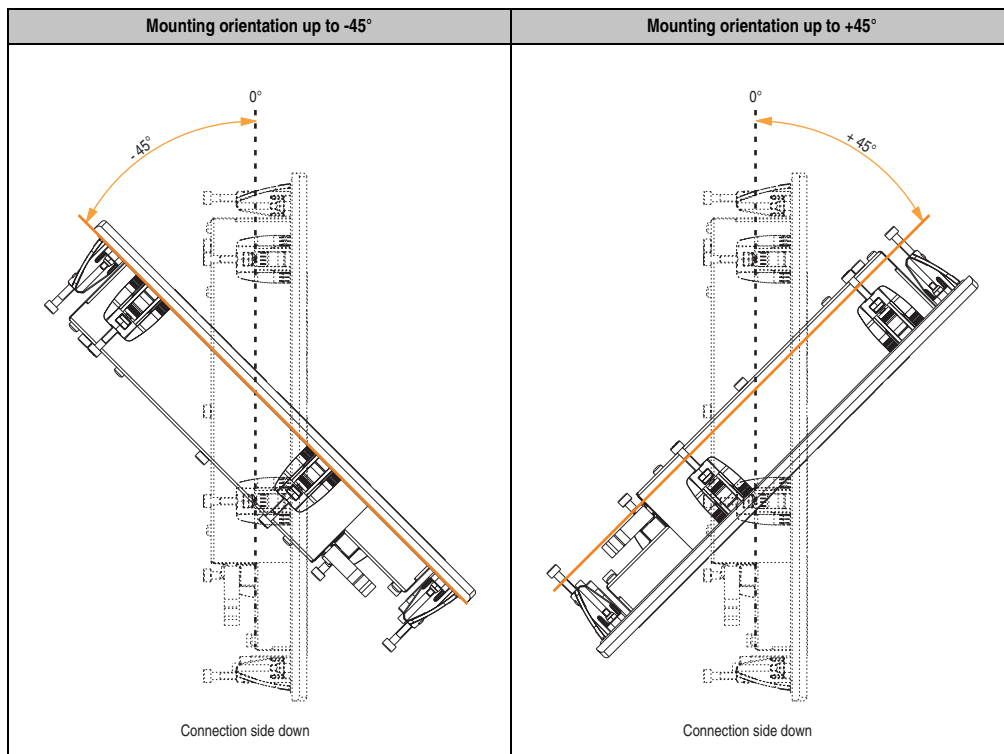


Table 77: Mounting orientations -45° and $+45^\circ$.

Warning!

Because of the changed thermal properties with some mounting orientations, e.g. $\pm 45^\circ$, the maximum ambient temperatures of the Automation Panel 900 specified for 0° mounting orientation cannot be achieved during operation. The limit values that apply in this situation can be found in the technical data for the Automation Panel device.

3. Connection examples with an Automation PC 620

The following examples provide an overview of the configuration options for connecting Automation Panel 900 units with the APC620. The following questions will be answered:

- How are Automation Panel 900 devices connected to the monitor / panel output of the APC620, and what needs to be considered?
- How are Automation Panel 900 devices connected to the AP Link output of the APC620, and what needs to be considered?
- How are Automation Panel 900 devices connected simultaneously to the Monitor / Panel output on the optional SDL AP Link of the APC620 and what needs to be considered?
- What are "Display Clone" and "Extended Desktop" modes?
- How many Automation Panel 900 devices can be connected per line?
- How are the connected Automation Panel 900 devices numbered internally?
- Are there limitations to the segment length and if so, what are they?
- What cables and link modules are needed?
- Do BIOS settings have to be changed for a specific configuration?

3.1 One Automation Panel via DVI

An Automation Panel with max. SXGA resolution is connected to the integrated DVI interface (onboard). As an alternative, an office TFT with DVI interface or an analog monitor (using adapter with model no. 5AC900.1000-00) can also be operated. A separate cable is used for touch screen and USB. If USB devices are to be operated on the Automation Panel 900, the maximum distance is 5 meters. USB devices can only be connected directly to the Automation Panel (without a hub).

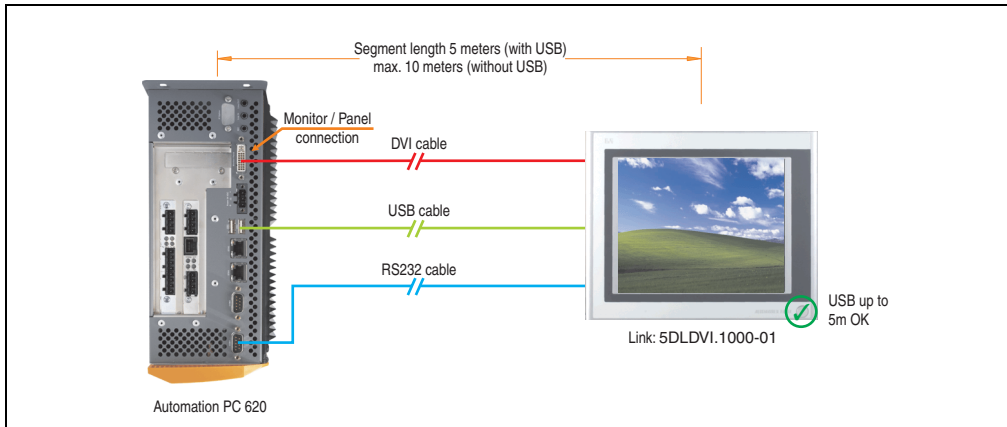


Figure 158: Configuration - One Automation Panel via DVI (onboard)

3.1.1 Basic system requirements

The following table shows the possible combinations for the APC620 system unit with CPU board to implement the configuration shown in the figure above. If the maximum resolution is limited when making the combination then it is also shown in this table (e.g. for connecting a non-B&R Automation Panel 900 device).

CPU board	with system unit						Limitation Resolution
	5PC600.SX01-00	5PC600.SX02-00	5PC600.SX02-01	5PC600.SF03-00	5PC600.SX05-00	5PC600.SX05-01	
5PC600.E855-00 5PC600.X855-00	✓	✓	✓	✓	✓	✓	Max. SXGA
5PC600.E855-01 5PC600.X855-01	✓	✓	✓	✓	✓	✓	Max. SXGA
5PC600.E855-02 5PC600.X855-02	✓	✓	✓	✓	✓	✓	Max. SXGA
5PC600.E855-03 5PC600.X855-03	✓	✓	✓	✓	✓	✓	Max. SXGA
5PC600.E855-04 5PC600.X855-04	✓	✓	✓	✓	✓	✓	Max. SXGA
5PC600.E855-05 5PC600.X855-05	✓	✓	✓	✓	✓	✓	Max. SXGA

Table 78: Possible combinations of system unit and CPU board

3.1.2 Link modules

Model number	Description	Note
5DL DVI.1000-01	Automation Panel Link DVI receiver	For Automation Panel 900

Table 79: Link module for configuration - One Automation Panel via DVI

3.1.3 Cables

Select one cable each from the 3 required types.

Model number	Type	Length
5CADVI.0018-00	DVI	1.8 m
5CADVI.0050-00	DVI	5 m
5CADVI.0100-00	DVI	10 m ¹⁾
9A0014.02	Touch screen	1.8 m
9A0014.05	Touch screen	5 m
9A0014.10	Touch screen	10 m ¹⁾
5CAUSB.0018-00	USB	1.8 m
5CAUSB.0050-00	USB	5 m

Table 80: Cables for DVI configurations

1) USB support is not possible on the Automation Panel 900 because USB is limited to 5 m.

3.1.4 Possible Automation Panel units, resolutions and segment lengths

The following Automation Panel 900 units can be used. In rare cases, the segment length is limited according to the resolution.

Model number	Diagonal	Resolution	Touch screen	Keys	Max. segment length
5AP920.1043-01	10.4"	VGA	✓	-	5 m / 10 m ¹⁾
5AP920.1214-01	12.1"	SVGA	✓	-	5 m / 10 m ¹⁾
5AP920.1505-01	15.0"	XGA	✓	-	5 m / 10 m ¹⁾
5AP920.1706-01	17.0"	SXGA	✓	-	5 m / 10 m ¹⁾
5AP920.1906-01	19.0"	SXGA	✓	-	5 m / 10 m ¹⁾

Table 81: Possible Automation Panel units, resolutions und segment lengths

1) USB support is not possible on the Automation Panel 900 because USB is limited to 5 m.

Information:

The DVI transfer mode does not allow reading statistical values on Automation Panel 900 units.

3.1.5 BIOS settings

No special BIOS settings are necessary for operation.

Windows graphics driver settings

"Digital display" must be defined as output device in the graphics driver.

For detailed information, see the APC620 user's manual.

Windows touch screen driver settings

For detailed information, see the APC620 user's manual.

3.2 An Automation Panel via SDL (onboard)

An Automation Panel is connected to the integrated SDL interface (onboard) via an SDL cable. USB devices can only be connected directly to the Automation Panel (without a hub).

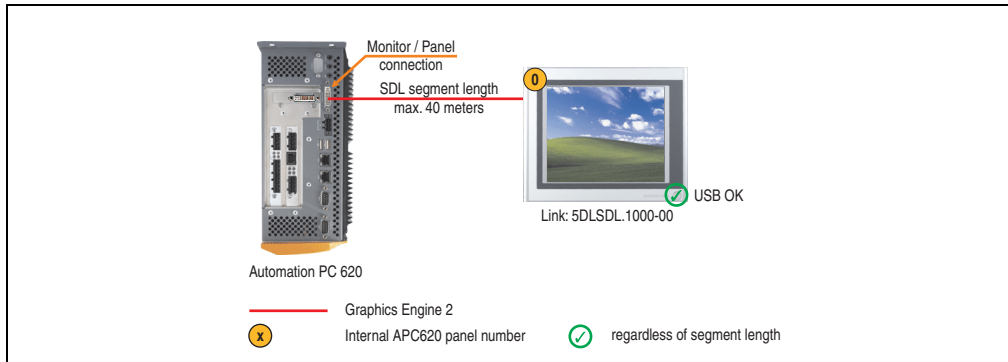


Figure 159: Configuration - One Automation Panel via SDL (onboard)

3.2.1 Basic system requirements

The following table shows the possible combinations for the APC620 system unit with CPU board to implement the configuration shown in the figure above. If the maximum resolution is limited when making the combination then it is also shown in this table (e.g. for connecting a non-B&R Automation Panel 900 device).

CPU board	with system unit						Limitation Resolution
	5PC600.SX01-00	5PC600.SX02-00	5PC600.SX02-01	5PC600.SF03-00	5PC600.SX05-00	5PC600.SX05-01	
5PC600.E855-00 5PC600.X855-00	✓	✓	✓	✓	✓	✓	Max. UXGA
5PC600.E855-01 5PC600.X855-01	✓	✓	✓	✓	✓	✓	Max. UXGA
5PC600.E855-02 5PC600.X855-02	✓	✓	✓	✓	✓	✓	Max. UXGA
5PC600.E855-03 5PC600.X855-03	✓	✓	✓	✓	✓	✓	Max. UXGA
5PC600.E855-04 5PC600.X855-04	✓	✓	✓	✓	✓	✓	Max. UXGA
5PC600.E855-05 5PC600.X855-05	✓	✓	✓	✓	✓	✓	Max. UXGA

Table 82: Possible combinations of system unit and CPU board

3.2.2 Link modules

Model number	Description	Note
5DLSDL.1000-00	Automation Panel Link SDL receiver	For Automation Panel 900

Table 83: Link module for configuration - One Automation Panel via SDL

3.2.3 Cables

Select a cable from the following table.

Model number	Type	Length
5CASDL.0018-01	SDL with single-sided 45° plug	1.8 m
5CASDL.0018-03	SDL flex without extender	1.8 m
5CASDL.0050-01	SDL with single-sided 45° plug	5 m
5CASDL.0050-03	SDL flex without extender	5 m
5CASDL.0100-01	SDL with single-sided 45° plug	10 m
5CASDL.0100-03	SDL flex without extender	10 m
5CASDL.0150-01	SDL with single-sided 45° plug	15 m
5CASDL.0150-03	SDL flex without extender	15 m
5CASDL.0200-03	SDL flex without extender	20 m
5CASDL.0250-03	SDL flex without extender	25 m
5CASDL.0300-03	SDL flex without extender	30 m
5CASDL.0300-13	SDL flex with extender	30 m
5CASDL.0400-13	SDL flex with extender	40 m

Table 84: Cables for SDL configurations

Cable lengths and resolutions for SDL transfer

The following table shows the relationship between segment lengths and the maximum resolution according to the SDL cable used:

Cables Segment length [m]	Resolution				
	VGA 640 x 480	SVGA 800 x 600	XGA 1024 x 768	SXGA 1280 x 1024	UXGA 1600 x 1200
1.8	5CASDL.0018-01 5CASDL.0018-03	5CASDL.0018-01 5CASDL.0018-03	5CASDL.0018-01 5CASDL.0018-03	5CASDL.0018-01 5CASDL.0018-03	5CASDL.0018-01 5CASDL.0018-03
5	5CASDL.0050-01 5CASDL.0050-03	5CASDL.0050-01 5CASDL.0050-03	5CASDL.0050-01 5CASDL.0050-03	5CASDL.0050-01 5CASDL.0050-03	5CASDL.0050-01 5CASDL.0050-03
10	5CASDL.0100-01 5CASDL.0100-03	5CASDL.0100-01 5CASDL.0100-03	5CASDL.0100-01 5CASDL.0100-03	5CASDL.0100-01 5CASDL.0100-03	5CASDL.0100-01 ¹⁾ 5CASDL.0100-03 ¹⁾

Table 85: Segment lengths, resolutions and SDL cables

Cables Segment length [m]	Resolution				
	VGA 640 x 480	SVGA 800 x 600	XGA 1024 x 768	SXGA 1280 x 1024	UXGA 1600 x 1200
15	5CASDL.0150-01 5CASDL.0150-03	5CASDL.0150-01 5CASDL.0150-03	5CASDL.0150-01 5CASDL.0150-03	5CASDL.0150-01 ¹⁾ 5CASDL.0150-03 ¹⁾	- -
20	5CASDL.0200-03 ¹⁾	5CASDL.0200-03 ¹⁾	5CASDL.0200-03 ¹⁾	5CASDL.0200-03 ¹⁾	-
25	5CASDL.0250-03 ¹⁾	5CASDL.0250-03 ¹⁾	5CASDL.0250-03 ¹⁾	-	-
30	5CASDL.0300-03 ¹⁾ 5CASDL.0300-13 ²⁾	5CASDL.0300-03 ¹⁾ 5CASDL.0300-13 ²⁾	5CASDL.0300-13 ²⁾ -	5CASDL.0300-13 ²⁾ -	- -
40	5CASDL.0400-13 ²⁾	5CASDL.0400-13 ²⁾	5CASDL.0400-13 ²⁾	5CASDL.0400-13 ²⁾	-

Table 85: Segment lengths, resolutions and SDL cables (cont.)

1) See table 86 "Requirements for SDL cable with automatic cable adjustment (equalizer)", on page 195

2) See table 87 "Requirements for SDL cable with extender and automatic cable adjustment (equalizer)", on page 195

The cable types and resolutions shown with a footnote 1) in the previous table can only be implemented starting with the following firmware and hardware versions:

Firmware	Name	Version	Note
MTCX FPGA	Firmware on the APC620	v 01.15	The version is read from BIOS - see the BIOS description. Supported starting with the APC620 / PPC 700 Firmware upgrade (MTCX, SDLR, SDLT) V01.10 , available in the download area of the B&R homepage.
MTCX PX32	Firmware on the APC620	v 01.55	
SDLR FPGA	Firmware on the AP Link SDL receiver and transceiver	v 01.04	
SDLT FPGA	Firmware on the AP Link SDL transmitter	v 00.02	
Hardware	Name	Revision	Note
5DLSL.1000-00	AP Link SDL receiver	Rev. B0	
5DLSL.1000-01	AP Link SDL transceiver	Rev. B0	

Table 86: Requirements for SDL cable with automatic cable adjustment (equalizer)

The cable types and resolutions shown with a footnote 2) in the previous table can only be implemented starting with the following firmware and hardware versions:

Firmware	Name	Version	Note
MTCX FPGA	Firmware on the APC620	v 01.15	The version is read from BIOS - see the BIOS description. Supported starting with the APC620 / PPC 700 Firmware upgrade (MTCX, SDLR, SDLT) V01.10 , available in the download area of the B&R homepage.
MTCX PX32	Firmware on the APC620	v 01.55	
SDLR FPGA	Firmware on the AP Link SDL receiver and transceiver	v 01.04	
SDLT FPGA	Firmware on the AP Link SDL transmitter	v 00.02	
Hardware	Name	Revision	Note
5DLSL.1000-00	AP Link SDL receiver	Rev. D0	
5DLSL.1000-01	AP Link SDL transceiver	Rev. D0	
5AC600.SDL0-00	AP Link SDL transmitter	Rev. B3	
5PC600.SX01-00	System 1 PCI	Rev. E0	

Table 87: Requirements for SDL cable with extender and automatic cable adjustment (equalizer)

Firmware	Name	Version	Note
5PC600.SX02-00	System 2 PCI, 1 disk drive slot, 1 AP Link slot	Rev. D0	
5PC600.SX02-01	System 2 PCI, 1 disk drive slot	Rev. E0	
5PC600.SF03-00	System 3 PCI, 1 disk drive slot, 1 AP Link slot	Rev. A0	
5PC600.SX05-00	System 5 PCI, 2 disk drive slots, 1 AP Link slot	Rev. C0	
5PC600.SX05-01	System 5 PCI, 2 disk drive slots	Rev. C0	

Table 87: Requirements for SDL cable with extender and automatic cable adjustment (equalizer) (cont.)

3.2.4 BIOS settings

The COM C must be enabled in BIOS in order to operate the connected panel touch screen on the monitor / panel connection (found in the BIOS menu under "Advanced - Main board / Panel Features - Legacy Devices").

Windows graphics driver settings

"Digital display" must be defined as output device in the graphics driver.

For detailed information, see the APC620 user's manual.

Windows touch screen driver settings

For detailed information, see the APC620 user's manual.

3.3 Four Automation Panels via SDL (onboard)

An Automation Panel is connected to the integrated SDL interface (onboard) via an SDL cable. Up to three other Automation Panels of the same type are connected to this Automation Panel and operated via SDL. All four panels show the same content (Display Clone).

USB is supported up to a maximum distance (SDL segment 1 + SDL segment 2) of 30 m on the first two panels (front and back side). From a distance of 30 m and longer, USB is only available for the first panel (front and back side). USB devices can only be connected directly to the Automation Panel 900 (without a hub).

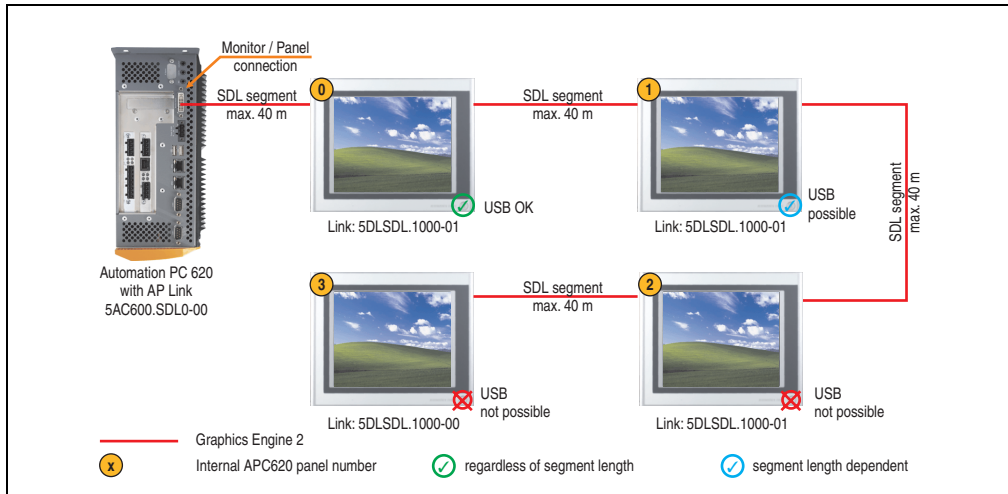


Figure 160: Configuration - Four Automation Panel 900 units via SDL (onboard)

3.3.1 Basic system requirements

The following table shows the possible combinations for the APC620 system unit with CPU board to implement the configuration shown in the figure above. If the maximum resolution is limited when making the combination then it is also shown in this table (e.g. for connecting a non-B&R Automation Panel 900 device).

CPU board	with system unit						Limitation Resolution
	5PC600.SX01-00	5PC600.SX02-00	5PC600.SX02-01	5PC600.SF03-00	5PC600.SX05-00	5PC600.SX05-01	
5PC600.E855-00 5PC600.X855-00	✓	✓	✓	✓	✓	✓	Max. UXGA
5PC600.E855-01 5PC600.X855-01	✓	✓	✓	✓	✓	✓	Max. UXGA
5PC600.E855-02 5PC600.X855-02	✓	✓	✓	✓	✓	✓	Max. UXGA
5PC600.E855-03 5PC600.X855-03	✓	✓	✓	✓	✓	✓	Max. UXGA

Table 88: Possible combinations of system unit and CPU board

Commissioning • Connection examples with an Automation PC 620

CPU board	with system unit						Limitation Resolution
	5PC600.SX01-00	5PC600.SX02-00	5PC600.SX02-01	5PC600.SF03-00	5PC600.SX05-00	5PC600.SX05-01	
5PC600.E855-04 5PC600.X855-04	✓	✓	✓	✓	✓	✓	Max. UXGA
5PC600.E855-05 5PC600.X855-05	✓	✓	✓	✓	✓	✓	Max. UXGA

Table 88: Possible combinations of system unit and CPU board (cont.)

3.3.2 Link modules

Model number	Description	Note
5DLSDL.1000-00	Automation Panel Link SDL receiver	For Automation Panel 900
5DLSDL.1000-01	Automation Panel Link SDL transceiver	For Automation Panel 900 3 pieces required

Table 89: Link modules for configuration - Four Automation Panels via SDL on one line

3.3.3 Cables

Selection of 4 cables from the following tables.

Model number	Type	Length
5CASDL.0018-01	SDL with single-sided 45° plug	1.8 m
5CASDL.0018-03	SDL flex without extender	1.8 m
5CASDL.0050-01	SDL with single-sided 45° plug	5 m
5CASDL.0050-03	SDL flex without extender	5 m
5CASDL.0100-01	SDL with single-sided 45° plug	10 m
5CASDL.0100-03	SDL flex without extender	10 m
5CASDL.0150-01	SDL with single-sided 45° plug	15 m
5CASDL.0150-03	SDL flex without extender	15 m
5CASDL.0200-03	SDL flex without extender	20 m
5CASDL.0250-03	SDL flex without extender	25 m
5CASDL.0300-03	SDL flex without extender	30 m
5CASDL.0300-13	SDL flex with extender	30 m
5CASDL.0400-13	SDL flex with extender	40 m

Table 90: Cables for SDL configurations

Cable lengths and resolutions for SDL transfer

The following table shows the relationship between segment lengths and the maximum resolution according to the SDL cable used:

Cables Segment length [m]	Resolution				
	VGA 640 x 480	SVGA 800 x 600	XGA 1024 x 768	SXGA 1280 x 1024	UXGA 1600 x 1200
1.8	5CASDL.0018-01 5CASDL.0018-03	5CASDL.0018-01 5CASDL.0018-03	5CASDL.0018-01 5CASDL.0018-03	5CASDL.0018-01 5CASDL.0018-03	5CASDL.0018-01 5CASDL.0018-03
5	5CASDL.0050-01 5CASDL.0050-03	5CASDL.0050-01 5CASDL.0050-03	5CASDL.0050-01 5CASDL.0050-03	5CASDL.0050-01 5CASDL.0050-03	5CASDL.0050-01 5CASDL.0050-03
10	5CASDL.0100-01 5CASDL.0100-03	5CASDL.0100-01 5CASDL.0100-03	5CASDL.0100-01 5CASDL.0100-03	5CASDL.0100-01 5CASDL.0100-03	5CASDL.0100-01 ¹⁾ 5CASDL.0100-03 ¹⁾
15	5CASDL.0150-01 5CASDL.0150-03	5CASDL.0150-01 5CASDL.0150-03	5CASDL.0150-01 5CASDL.0150-03	5CASDL.0150-01 ¹⁾ 5CASDL.0150-03 ¹⁾	- -
20	5CASDL.0200-03 ¹⁾	5CASDL.0200-03 ¹⁾	5CASDL.0200-03 ¹⁾	5CASDL.0200-03 ¹⁾	-
25	5CASDL.0250-03 ¹⁾	5CASDL.0250-03 ¹⁾	5CASDL.0250-03 ¹⁾	-	-
30	5CASDL.0300-03 ¹⁾ 5CASDL.0300-13 ²⁾	5CASDL.0300-03 ¹⁾ 5CASDL.0300-13 ²⁾	5CASDL.0300-13 ²⁾ -	5CASDL.0300-13 ²⁾ -	- -
40	5CASDL.0400-13 ²⁾	5CASDL.0400-13 ²⁾	5CASDL.0400-13 ²⁾	5CASDL.0400-13 ²⁾	-

Table 91: Segment lengths, resolutions and SDL cables

1) See table 92 "Requirements for SDL cable with automatic cable adjustment (equalizer)", on page 199

2) See table 93 "Requirements for SDL cable with extender and automatic cable adjustment (equalizer)", on page 200

The cable types and resolutions shown with a footnote 1) in the previous table can only be implemented starting with the following firmware and hardware versions:

Firmware	Name	Revision	Note
MTCX FPGA	Firmware on the APC620	v 01.15	The version is read from BIOS - see the BIOS description. Supported starting with the APC620 / PPC 700 Firmware upgrade (MTCX, SDLR, SDLT) V01.10 , available in the download area of the B&R homepage.
MTCX PX32	Firmware on the APC620	v 01.55	
SDLR FPGA	Firmware on the AP Link SDL receiver and transceiver	v 01.04	
SDLT FPGA	Firmware on the AP Link SDL transmitter	v 00.02	
Hardware	Name	Revision	Note
5DLSL.1000-00	AP Link SDL receiver	Rev. B0	
5DLSL.1000-01	AP Link SDL transceiver	Rev. B0	

Table 92: Requirements for SDL cable with automatic cable adjustment (equalizer)

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The cable types and resolutions shown with a footnote 2) in the previous table can only be implemented starting with the following firmware and hardware versions:

Firmware	Name	Version	Note
MTCX FPGA	Firmware on the APC620	v 01.15	The version is read from BIOS - see the BIOS description. Supported starting with the APC620 / PPC 700 Firmware upgrade (MTCX, SDLR, SDLT) V01.10 , available in the download area of the B&R homepage.
MTCX PX32	Firmware on the APC620	v 01.55	
SDLR FPGA	Firmware on the AP Link SDL receiver and transceiver	v 01.04	
SDLT FPGA	Firmware on the AP Link SDL transmitter	v 00.02	
Hardware	Name	Revision	Note
5DLSDL.1000-00	AP Link SDL receiver	Rev. D0	
5DLSDL.1000-01	AP Link SDL transceiver	Rev. D0	
5AC600.SDL0-00	AP Link SDL transmitter	Rev. B3	
5PC600.SX01-00	System 1 PCI	Rev. E0	
5PC600.SX02-00	System 2 PCI, 1 disk drive slot, 1 AP Link slot	Rev. D0	
5PC600.SX02-01	System 2 PCI, 1 disk drive slot	Rev. E0	
5PC600.SF03-00	System 3 PCI, 1 disk drive slot, 1 AP Link slot	Rev. A0	
5PC600.SX05-00	System 5 PCI, 2 disk drive slots, 1 AP Link slot	Rev. C0	
5PC600.SX05-01	System 5 PCI, 2 disk drive slots	Rev. C0	

Table 93: Requirements for SDL cable with extender and automatic cable adjustment (equalizer)

3.3.4 BIOS settings

The COM C must be enabled in BIOS in order to operate the connected panel touch screen on the monitor / panel connection (found in the BIOS menu under "Advanced - Main board / Panel Features - Legacy Devices").

Windows graphics driver settings

"Digital display" must be defined as output device in the graphics driver.

For detailed information, see the APC620 user's manual.

Windows touch screen driver settings

For detailed information, see the APC620 user's manual.

3.4 One Automation Panel via SDL (AP Link)

An Automation Panel is connected to the optional SDL transmitter (AP Link) via an SDL cable. USB devices can only be connected directly to the Automation Panel (without a hub).

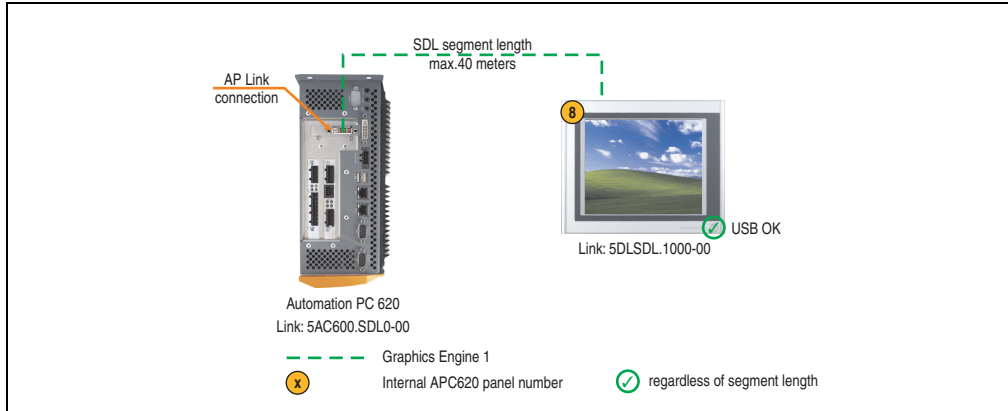


Figure 161: Configuration - One Automation Panel 900 via SDL (AP Link)

3.4.1 Basic system requirements

The following table shows the possible combinations for the APC620 system unit with CPU board to implement the configuration shown in the figure above. If the maximum resolution is limited when making the combination then it is also shown in this table (e.g. for connecting a non-B&R Automation Panel 900 device).

CPU board	with system unit						Limitation Resolution
	5PC600.SX01-00	5PC600.SX02-00	5PC600.SX02-01	5PC600.SF03-00	5PC600.SX05-00	5PC600.SX05-01	
5PC600.E855-00 5PC600.X855-00	-	✓	-	✓	✓	-	Max. UXGA
5PC600.E855-01 5PC600.X855-01	-	✓	-	✓	✓	-	Max. UXGA
5PC600.E855-02 5PC600.X855-02	-	✓	-	✓	✓	-	Max. UXGA
5PC600.E855-03 5PC600.X855-03	-	✓	-	✓	✓	-	Max. UXGA
5PC600.E855-04 5PC600.X855-04	-	✓	-	✓	✓	-	Max. UXGA
5PC600.E855-05 5PC600.X855-05	-	✓	-	✓	✓	-	Max. UXGA

Table 94: Possible combinations of system unit and CPU board

3.4.2 Link modules

Model number	Description	Note
5DLSL.1000-00	Automation Panel Link SDL receiver	For Automation Panel 900
5AC600.SDL0-00	Automation Panel Link SDL transmitter	For Automation PC 620

Table 95: Link modules for configuration - One Automation Panel via SDL (optional)

3.4.3 Cables

Select a cable from the following table.

Model number	Type	Length
5CASDL.0018-01	SDL with single-sided 45° plug	1.8 m
5CASDL.0018-03	SDL flex without extender	1.8 m
5CASDL.0050-01	SDL with single-sided 45° plug	5 m
5CASDL.0050-03	SDL flex without extender	5 m
5CASDL.0100-01	SDL with single-sided 45° plug	10 m
5CASDL.0100-03	SDL flex without extender	10 m
5CASDL.0150-01	SDL with single-sided 45° plug	15 m
5CASDL.0150-03	SDL flex without extender	15 m
5CASDL.0200-03	SDL flex without extender	20 m
5CASDL.0250-03	SDL flex without extender	25 m
5CASDL.0300-03	SDL flex without extender	30 m
5CASDL.0300-13	SDL flex with extender	30 m
5CASDL.0400-13	SDL flex with extender	40 m

Table 96: Cables for SDL configurations

Cable lengths and resolutions for SDL transfer

The following table shows the relationship between segment lengths and the maximum resolution according to the SDL cable used:

Cables Segment length [m]	Resolution				
	VGA 640 x 480	SVGA 800 x 600	XGA 1024 x 768	SXGA 1280 x 1024	UXGA 1600 x 1200
1.8	5CASDL.0018-01 5CASDL.0018-03	5CASDL.0018-01 5CASDL.0018-03	5CASDL.0018-01 5CASDL.0018-03	5CASDL.0018-01 5CASDL.0018-03	5CASDL.0018-01 5CASDL.0018-03
5	5CASDL.0050-01 5CASDL.0050-03	5CASDL.0050-01 5CASDL.0050-03	5CASDL.0050-01 5CASDL.0050-03	5CASDL.0050-01 5CASDL.0050-03	5CASDL.0050-01 5CASDL.0050-03

Table 97: Segment lengths, resolutions and SDL cables

Cables Segment length [m]	Resolution				
	VGA 640 x 480	SVGA 800 x 600	XGA 1024 x 768	SXGA 1280 x 1024	UXGA 1600 x 1200
10	5CASDL.0100-01 5CASDL.0100-03	5CASDL.0100-01 5CASDL.0100-03	5CASDL.0100-01 5CASDL.0100-03	5CASDL.0100-01 5CASDL.0100-03	5CASDL.0100-01 ¹⁾ 5CASDL.0100-03 ¹⁾
15	5CASDL.0150-01 5CASDL.0150-03	5CASDL.0150-01 5CASDL.0150-03	5CASDL.0150-01 5CASDL.0150-03	5CASDL.0150-01 ¹⁾ 5CASDL.0150-03 ¹⁾	- -
20	5CASDL.0200-03 ¹⁾	5CASDL.0200-03 ¹⁾	5CASDL.0200-03 ¹⁾	5CASDL.0200-03 ¹⁾	-
25	5CASDL.0250-03 ¹⁾	5CASDL.0250-03 ¹⁾	5CASDL.0250-03 ¹⁾	-	-
30	5CASDL.0300-03 ¹⁾ 5CASDL.0300-13 ²⁾	5CASDL.0300-03 ¹⁾ 5CASDL.0300-13 ²⁾	5CASDL.0300-13 ²⁾ -	5CASDL.0300-13 ²⁾ -	- -
40	5CASDL.0400-13 ²⁾	5CASDL.0400-13 ²⁾	5CASDL.0400-13 ²⁾	5CASDL.0400-13 ²⁾	-

Table 97: Segment lengths, resolutions and SDL cables (cont.)

1) See table 98 "Requirements for SDL cable with automatic cable adjustment (equalizer)", on page 203

2) See table 99 "Requirements for SDL cable with extender and automatic cable adjustment (equalizer)", on page 203

The cable types and resolutions shown with a footnote 1) in the previous table can only be implemented starting with the following firmware and hardware versions:

Firmware	Name	Version	Note
MTCX FPGA	Firmware on the APC620	v 01.15	The version is read from BIOS - see the BIOS description. Supported starting with the APC620 / PPC 700 Firmware upgrade (MTCX, SDLR, SDLT) V01.10 , available in the download area of the B&R homepage.
MTCX PX32	Firmware on the APC620	v 01.55	
SDLR FPGA	Firmware on the AP Link SDL receiver and transceiver	v 01.04	
SDLT FPGA	Firmware on the AP Link SDL transmitter	v 00.02	
Hardware	Name	Revision	Note
5DLSL.1000-00	AP Link SDL receiver	Rev. B0	
5DLSL.1000-01	AP Link SDL transceiver	Rev. B0	

Table 98: Requirements for SDL cable with automatic cable adjustment (equalizer)

The cable types and resolutions shown with a footnote 2) in the previous table can only be implemented starting with the following firmware and hardware versions:

Firmware	Name	Version	Note
MTCX FPGA	Firmware on the APC620	v 01.15	The version is read from BIOS - see the BIOS description. Supported starting with the APC620 / PPC 700 Firmware upgrade (MTCX, SDLR, SDLT) V01.10 , available in the download area of the B&R homepage.
MTCX PX32	Firmware on the APC620	v 01.55	
SDLR FPGA	Firmware on the AP Link SDL receiver and transceiver	v 01.04	
SDLT FPGA	Firmware on the AP Link SDL transmitter	v 00.02	
Hardware	Name	Revision	Note
5DLSL.1000-00	AP Link SDL receiver	Rev. D0	
5DLSL.1000-01	AP Link SDL transceiver	Rev. D0	

Table 99: Requirements for SDL cable with extender and automatic cable adjustment (equalizer)

Firmware	Name	Version	Note
5AC600.SDL0-00	AP Link SDL transmitter	Rev. B3	
5PC600.SX01-00	System 1 PCI	Rev. E0	
5PC600.SX02-00	System 2 PCI, 1 disk drive slot, 1 AP Link slot	Rev. D0	
5PC600.SX02-01	System 2 PCI, 1 disk drive slot	Rev. E0	
5PC600.SF03-00	System 3 PCI, 1 disk drive slot, 1 AP Link slot	Rev. A0	
5PC600.SX05-00	System 5 PCI, 2 disk drive slots, 1 AP Link slot	Rev. C0	
5PC600.SX05-01	System 5 PCI, 2 disk drive slots	Rev. C0	

Table 99: Requirements for SDL cable with extender and automatic cable adjustment (equalizer) (cont.)

3.4.4 BIOS settings

The COM C must be enabled in BIOS in order to operate the connected panel touch screen on the monitor / panel connection (found in the BIOS menu under "Advanced - Main board / Panel Features - Legacy Devices").

Windows graphics driver settings

"Digital display" must be defined as output device in the graphics driver.

For detailed information, see the APC620 user's manual.

Windows touch screen driver settings

For detailed information, see the APC620 user's manual.

3.5 Four Automation Panels via SDL (AP Link)

An Automation Panel is connected to the optional SDL transmitter (AP Link) via an SDL cable. Three other Automation Panels of the same type are connected to this Automation Panel and operated via SDL. All four panels show the same content (Display Clone).

USB is supported up to a maximum distance (SDL segment 1 + SDL segment 2) of 30 m on the first two panels (front and back side). From a distance of 30 m and longer, USB is only available for the first panel (front and back side). USB devices can only be connected directly to the Automation Panel 900 (without a hub).

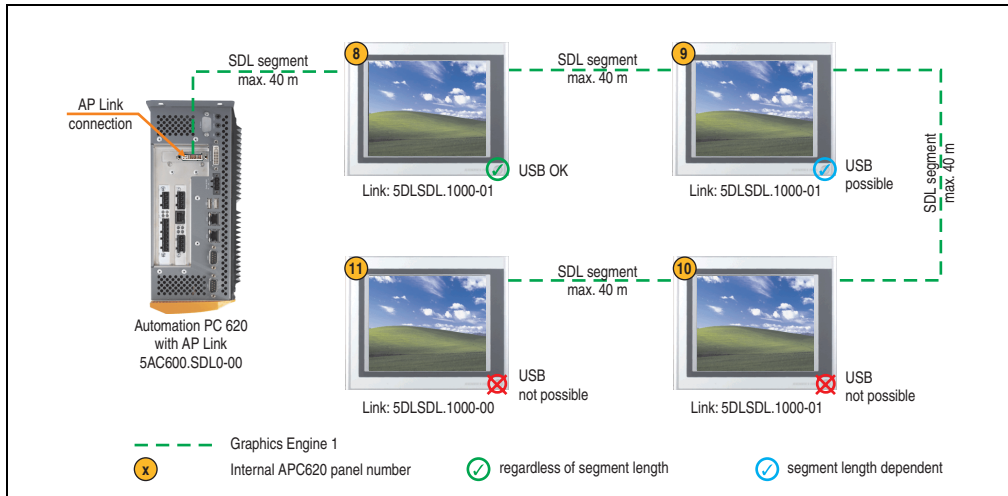


Figure 162: Configuration - Four Automation Panel 900 units via SDL (AP Link) on one line

3.5.1 Basic system requirements

The following table shows the possible combinations for the APC620 system unit with CPU board to implement the configuration shown in the figure above. If the maximum resolution is limited when making the combination then it is also shown in this table (e.g. for connecting a non-B&R Automation Panel 900 device).

CPU board	with system unit						Limitation Resolution
	5PC600.SX01-00	5PC600.SX02-00	5PC600.SX02-01	5PC600.SF03-00	5PC600.SX05-00	5PC600.SX05-01	
5PC600.E855-00 5PC600.X855-00	-	✓	-	✓	✓	-	Max. UXGA
5PC600.E855-01 5PC600.X855-01	-	✓	-	✓	✓	-	Max. UXGA
5PC600.E855-02 5PC600.X855-02	-	✓	-	✓	✓	-	Max. UXGA

Table 100: Possible combinations of system unit and CPU board

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CPU board	with system unit						Limitation Resolution
	5PC600.SX01-00	5PC600.SX02-00	5PC600.SX02-01	5PC600.SF03-00	5PC600.SX05-00	5PC600.SX05-01	
5PC600.E855-03 5PC600.X855-03	-	✓	-	✓	✓	-	Max. UXGA
5PC600.E855-04 5PC600.X855-04	-	✓	-	✓	✓	-	Max. UXGA
5PC600.E855-05 5PC600.X855-05	-	✓	-	✓	✓	-	Max. UXGA

Table 100: Possible combinations of system unit and CPU board (cont.)

3.5.2 Link modules

Model number	Description	Note
5DLSDL.1000-00	Automation Panel Link SDL receiver	For Automation Panel 900
5DLSDL.1000-01	Automation Panel Link SDL transceiver	For Automation Panel 900 3 pieces required
5AC600.SDL0-00	Automation Panel Link SDL transmitter	For Automation PC 620

Table 101: Link modules for configuration: 4 Automation Panel 900 units via SDL (optional) on 1 line

3.5.3 Cables

Selection of 4 cables from the following tables.

Model number	Type	Length
5CASDL.0018-01	SDL with single-sided 45° plug	1.8 m
5CASDL.0018-03	SDL flex without extender	1.8 m
5CASDL.0050-01	SDL with single-sided 45° plug	5 m
5CASDL.0050-03	SDL flex without extender	5 m
5CASDL.0100-01	SDL with single-sided 45° plug	10 m
5CASDL.0100-03	SDL flex without extender	10 m
5CASDL.0150-01	SDL with single-sided 45° plug	15 m
5CASDL.0150-03	SDL flex without extender	15 m
5CASDL.0200-03	SDL flex without extender	20 m
5CASDL.0250-03	SDL flex without extender	25 m
5CASDL.0300-03	SDL flex without extender	30 m
5CASDL.0300-13	SDL flex with extender	30 m
5CASDL.0400-13	SDL flex with extender	40 m

Table 102: Cables for SDL configurations

Cable lengths and resolutions for SDL transfer

The following table shows the relationship between segment lengths and the maximum resolution according to the SDL cable used:

Cables Segment length [m]	Resolution				
	VGA 640 x 480	SVGA 800 x 600	XGA 1024 x 768	SXGA 1280 x 1024	UXGA 1600 x 1200
1.8	5CASDL.0018-01 5CASDL.0018-03	5CASDL.0018-01 5CASDL.0018-03	5CASDL.0018-01 5CASDL.0018-03	5CASDL.0018-01 5CASDL.0018-03	5CASDL.0018-01 5CASDL.0018-03
5	5CASDL.0050-01 5CASDL.0050-03	5CASDL.0050-01 5CASDL.0050-03	5CASDL.0050-01 5CASDL.0050-03	5CASDL.0050-01 5CASDL.0050-03	5CASDL.0050-01 5CASDL.0050-03
10	5CASDL.0100-01 5CASDL.0100-03	5CASDL.0100-01 5CASDL.0100-03	5CASDL.0100-01 5CASDL.0100-03	5CASDL.0100-01 5CASDL.0100-03	5CASDL.0100-01 ¹⁾ 5CASDL.0100-03 ¹⁾
15	5CASDL.0150-01 5CASDL.0150-03	5CASDL.0150-01 5CASDL.0150-03	5CASDL.0150-01 5CASDL.0150-03	5CASDL.0150-01 ¹⁾ 5CASDL.0150-03 ¹⁾	- -
20	5CASDL.0200-03 ¹⁾	5CASDL.0200-03 ¹⁾	5CASDL.0200-03 ¹⁾	5CASDL.0200-03 ¹⁾	-
25	5CASDL.0250-03 ¹⁾	5CASDL.0250-03 ¹⁾	5CASDL.0250-03 ¹⁾	-	-
30	5CASDL.0300-03 ¹⁾ 5CASDL.0300-13 ²⁾	5CASDL.0300-03 ¹⁾ 5CASDL.0300-13 ²⁾	5CASDL.0300-13 ²⁾ -	5CASDL.0300-13 ²⁾ -	- -
40	5CASDL.0400-13 ²⁾	5CASDL.0400-13 ²⁾	5CASDL.0400-13 ²⁾	5CASDL.0400-13 ²⁾	-

Table 103: Segment lengths, resolutions and SDL cables

1) See table 104 "Requirements for SDL cable with automatic cable adjustment (equalizer)", on page 207

2) See table 105 "Requirements for SDL cable with extender and automatic cable adjustment (equalizer)", on page 208

The cable types and resolutions shown with a footnote 1) in the previous table can only be implemented starting with the following firmware and hardware versions:

Firmware	Name	Version	Note
MTCX FPGA	Firmware on the APC620	v 01.15	The version is read from BIOS - see the BIOS description. Supported starting with the APC620 / PPC 700 Firmware upgrade (MTCX, SDLR, SDLT) V01.10 , available in the download area of the B&R homepage.
MTCX PX32	Firmware on the APC620	v 01.55	
SDLR FPGA	Firmware on the AP Link SDL receiver and transceiver	v 01.04	
SDLT FPGA	Firmware on the AP Link SDL transmitter	v 00.02	
Hardware	Name	Revision	Note
5DLSL.1000-00	AP Link SDL receiver	Rev. B0	
5DLSL.1000-01	AP Link SDL transceiver	Rev. B0	

Table 104: Requirements for SDL cable with automatic cable adjustment (equalizer)

The cable types and resolutions shown with a footnote 2) in the previous table can only be implemented starting with the following firmware and hardware versions:

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Firmware	Name	Version	Note
MTCX FPGA	Firmware on the APC620	v 01.15	The version is read from BIOS - see the BIOS description. Supported starting with the APC620 / PPC 700 Firmware upgrade (MTCX, SDLR, SDLT) V01.10 , available in the download area of the B&R homepage.
MTCX PX32	Firmware on the APC620	v 01.55	
SDLR FPGA	Firmware on the AP Link SDL receiver and transceiver	v 01.04	
SDLT FPGA	Firmware on the AP Link SDL transmitter	v 00.02	
Hardware	Name	Revision	Note
5DLSDL.1000-00	AP Link SDL receiver	Rev. D0	
5DLSDL.1000-01	AP Link SDL transceiver	Rev. D0	
5AC600.SDL0-00	AP Link SDL transmitter	Rev. B3	
5PC600.SX01-00	System 1 PCI	Rev. E0	
5PC600.SX02-00	System 2 PCI, 1 disk drive slot, 1 AP Link slot	Rev. D0	
5PC600.SX02-01	System 2 PCI, 1 disk drive slot	Rev. E0	
5PC600.SF03-00	System 3 PCI, 1 disk drive slot, 1 AP Link slot	Rev. A0	
5PC600.SX05-00	System 5 PCI, 2 disk drive slots, 1 AP Link slot	Rev. C0	
5PC600.SX05-01	System 5 PCI, 2 disk drive slots	Rev. C0	

Table 105: Requirements for SDL cable with extender and automatic cable adjustment (equalizer)

3.5.4 BIOS settings

The COM C must be enabled in BIOS in order to operate the connected panel touch screen on the monitor / panel connection (found in the BIOS menu under "Advanced - Main board / Panel Features - Legacy Devices").

Windows graphics driver settings

"Digital display" must be defined as output device in the graphics driver.

For detailed information, see the APC620 user's manual.

Windows touch screen driver settings

For detailed information, see the APC620 user's manual.

3.6 Two Automation Panels via SDL (onboard) and SDL (AP Link)

An Automation Panel (max. UXGA) is connected to the integrated SDL interface (onboard) via an SDL cable. A second Automation Panel (max. UXGA) is connected to the optional SDL transmitter (AP Link) via an SDL cable. The Automation Panels show different content (Extended Desktop) and can be different types.

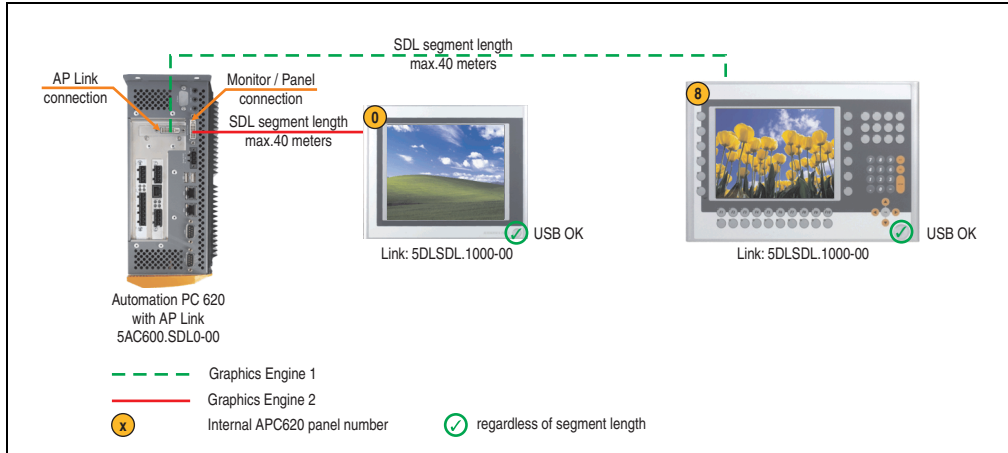


Figure 163: Configuration - Two Automation Panels via SDL (onboard) and SDL (AP Link)

3.6.1 Basic system requirements

The following table shows the possible combinations for the APC620 system unit with CPU board to implement the configuration shown in the figure above. If the maximum resolution is limited when making the combination then it is also shown in this table (e.g. for connecting a non-B&R Automation Panel 900 device).

CPU board	with system unit						Limitation Resolution
	5PC600.SX01-00	5PC600.SX02-00	5PC600.SX02-01	5PC600.SF03-00	5PC600.SX05-00	5PC600.SX05-01	
5PC600.E855-00 5PC600.X855-00	-	✓	-	✓	✓	-	Max. UXGA
5PC600.E855-01 5PC600.X855-01	-	✓	-	✓	✓	-	Max. UXGA
5PC600.E855-02 5PC600.X855-02	-	✓	-	✓	✓	-	Max. UXGA
5PC600.E855-03 5PC600.X855-03	-	✓	-	✓	✓	-	Max. UXGA
5PC600.E855-04 5PC600.X855-04	-	✓	-	✓	✓	-	Max. UXGA
5PC600.E855-05 5PC600.X855-05	-	✓	-	✓	✓	-	Max. UXGA

Table 106: Possible combinations of system unit and CPU board

3.6.2 Link modules

Model number	Description	Note
5DLSDL.1000-00	Automation Panel Link SDL receiver	For Automation Panel 900 2 pieces required
5AC600.SDL0-00	Automation Panel Link SDL transmitter	For Automation PC 620

Table 107: Link modules for configuration - Two Automation Panels via SDL and SDL (optional)

3.6.3 Cables

Selection of 2 cables from the following tables.

Model number	Type	Length
5CASDL.0018-01	SDL with single-sided 45° plug	1.8 m
5CASDL.0018-03	SDL flex without extender	1.8 m
5CASDL.0050-01	SDL with single-sided 45° plug	5 m
5CASDL.0050-03	SDL flex without extender	5 m
5CASDL.0100-01	SDL with single-sided 45° plug	10 m
5CASDL.0100-03	SDL flex without extender	10 m
5CASDL.0150-01	SDL with single-sided 45° plug	15 m
5CASDL.0150-03	SDL flex without extender	15 m
5CASDL.0200-03	SDL flex without extender	20 m
5CASDL.0250-03	SDL flex without extender	25 m
5CASDL.0300-03	SDL flex without extender	30 m
5CASDL.0300-13	SDL flex with extender	30 m
5CASDL.0400-13	SDL flex with extender	40 m

Table 108: Cables for SDL configurations

Cable lengths and resolutions for SDL transfer

The following table shows the relationship between segment lengths and the maximum resolution according to the SDL cable used:

Cables Segment length [m]	Resolution				
	VGA 640 x 480	SVGA 800 x 600	XGA 1024 x 768	SXGA 1280 x 1024	UXGA 1600 x 1200
1.8	5CASDL.0018-01 5CASDL.0018-03	5CASDL.0018-01 5CASDL.0018-03	5CASDL.0018-01 5CASDL.0018-03	5CASDL.0018-01 5CASDL.0018-03	5CASDL.0018-01 5CASDL.0018-03
5	5CASDL.0050-01 5CASDL.0050-03	5CASDL.0050-01 5CASDL.0050-03	5CASDL.0050-01 5CASDL.0050-03	5CASDL.0050-01 5CASDL.0050-03	5CASDL.0050-01 5CASDL.0050-03

Table 109: Segment lengths, resolutions and SDL cables

Cables Segment length [m]	Resolution				
	VGA 640 x 480	SVGA 800 x 600	XGA 1024 x 768	SXGA 1280 x 1024	UXGA 1600 x 1200
10	5CASDL.0100-01 5CASDL.0100-03	5CASDL.0100-01 5CASDL.0100-03	5CASDL.0100-01 5CASDL.0100-03	5CASDL.0100-01 5CASDL.0100-03	5CASDL.0100-01 ¹⁾ 5CASDL.0100-03 ¹⁾
15	5CASDL.0150-01 5CASDL.0150-03	5CASDL.0150-01 5CASDL.0150-03	5CASDL.0150-01 5CASDL.0150-03	5CASDL.0150-01 ¹⁾ 5CASDL.0150-03 ¹⁾	- -
20	5CASDL.0200-03 ¹⁾	5CASDL.0200-03 ¹⁾	5CASDL.0200-03 ¹⁾	5CASDL.0200-03 ¹⁾	-
25	5CASDL.0250-03 ¹⁾	5CASDL.0250-03 ¹⁾	5CASDL.0250-03 ¹⁾	-	-
30	5CASDL.0300-03 ¹⁾ 5CASDL.0300-13 ²⁾	5CASDL.0300-03 ¹⁾ 5CASDL.0300-13 ²⁾	5CASDL.0300-13 ²⁾ -	5CASDL.0300-13 ²⁾ -	- -
40	5CASDL.0400-13 ²⁾	5CASDL.0400-13 ²⁾	5CASDL.0400-13 ²⁾	5CASDL.0400-13 ²⁾	-

Table 109: Segment lengths, resolutions and SDL cables (cont.)

1) See table 110 "Requirements for SDL cable with automatic cable adjustment (equalizer)", on page 211

2) See table 111 "Requirements for SDL cable with extender and automatic cable adjustment (equalizer)", on page 211

The cable types and resolutions shown with a footnote 1) in the previous table can only be implemented starting with the following firmware and hardware versions:

Firmware	Name	Version	Note
MTCX FPGA	Firmware on the APC620	v 01.15	The version is read from BIOS - see the BIOS description. Supported starting with the APC620 / PPC 700 Firmware upgrade (MTCX, SDLR, SDLT) V01.10 , available in the download area of the B&R homepage.
MTCX PX32	Firmware on the APC620	v 01.55	
SDLR FPGA	Firmware on the AP Link SDL receiver and transceiver	v 01.04	
SDLT FPGA	Firmware on the AP Link SDL transmitter	v 00.02	
Hardware	Name	Revision	Note
5DLSL.1000-00	AP Link SDL receiver	Rev. B0	
5DLSL.1000-01	AP Link SDL transceiver	Rev. B0	

Table 110: Requirements for SDL cable with automatic cable adjustment (equalizer)

The cable types and resolutions shown with a footnote 2) in the previous table can only be implemented starting with the following firmware and hardware versions:

Firmware	Name	Version	Note
MTCX FPGA	Firmware on the APC620	v 01.15	The version is read from BIOS - see the BIOS description. Supported starting with the APC620 / PPC 700 Firmware upgrade (MTCX, SDLR, SDLT) V01.10 , available in the download area of the B&R homepage.
MTCX PX32	Firmware on the APC620	v 01.55	
SDLR FPGA	Firmware on the AP Link SDL receiver and transceiver	v 01.04	
SDLT FPGA	Firmware on the AP Link SDL transmitter	v 00.02	
Hardware	Name	Revision	Note
5DLSL.1000-00	AP Link SDL receiver	Rev. D0	
5DLSL.1000-01	AP Link SDL transceiver	Rev. D0	

Table 111: Requirements for SDL cable with extender and automatic cable adjustment (equalizer)

Firmware	Name	Version	Note
5AC600.SDL0-00	AP Link SDL transmitter	Rev. B3	
5PC600.SX01-00	System 1 PCI	Rev. E0	
5PC600.SX02-00	System 2 PCI, 1 disk drive slot, 1 AP Link slot	Rev. D0	
5PC600.SX02-01	System 2 PCI, 1 disk drive slot	Rev. E0	
5PC600.SF03-00	System 3 PCI, 1 disk drive slot, 1 AP Link slot	Rev. A0	
5PC600.SX05-00	System 5 PCI, 2 disk drive slots, 1 AP Link slot	Rev. C0	
5PC600.SX05-01	System 5 PCI, 2 disk drive slots	Rev. C0	

Table 111: Requirements for SDL cable with extender and automatic cable adjustment (equalizer) (cont.)

3.6.4 BIOS settings

No special BIOS settings are necessary for operation.

To operate Automation Panel 900 display units with a touch screen (Extended Desktop or Dual Display Clone), the serial interfaces COM C and COM D must be activated in BIOS (BIOS default setting = disabled).

Windows graphics driver settings

If all connected Automation Panel 900 displays (line 1 + line 2) should display the same content, then "Dual Display Clone" mode must be set in the graphics driver.

If all connected Automation Panel 900 displays (line 1 + line 2) should display the same content, then "Dual Display Clone" mode must be set in the graphics driver.

For detailed information, see the APC620 user's manual.

Windows touch screen driver settings

For detailed information, see the APC620 user's manual.

3.7 Eight Automation Panels via SDL (onboard) and SDL (AP Link)

Four Automation Panels (max. UXGA) are connected to the integrated SDL interface (onboard) via SDL. Four additional Automation Panels (max. UXGA) are connected to the optional SDL transmitter (AP Link). The Automation Panels in each line must be the same type. The two lines display different content (Extended Desktop), but displays in the same line show the same content (Display Clone).

USB is supported up to a maximum distance (SDL segment 1 + SDL segment 2) of 30 m on the first two panels (front and back side). From a distance of 30 m and longer, USB is only available for the first panel on each line. In this case, USB devices can only be connected directly to the Automation Panel 900 (without a hub).

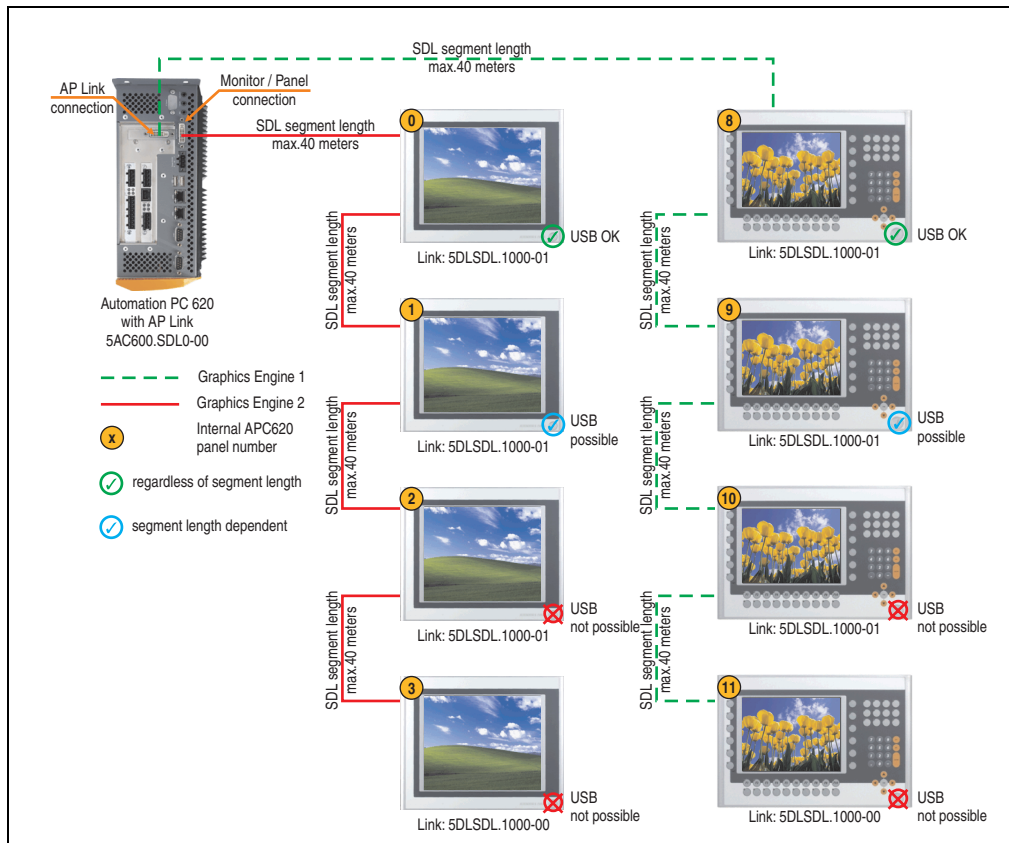


Figure 164: Configuration - Eight Automation Panels via SDL (onboard) and SDL (AP Link)

3.7.1 Basic system requirements

The following table shows the possible combinations for the APC620 system unit with CPU board to implement the configuration shown in the figure above. If the maximum resolution is limited when making the combination then it is also shown in this table (e.g. for connecting a non-B&R Automation Panel 900 device).

CPU board	with system unit						Limitation Resolution
	5PC600.SX01-00	5PC600.SX02-00	5PC600.SX02-01	5PC600.SF03-00	5PC600.SX05-00	5PC600.SX05-01	
5PC600.E855-00 5PC600.X855-00	-	✓	-	✓	✓	-	Max. UXGA
5PC600.E855-01 5PC600.X855-01	-	✓	-	✓	✓	-	Max. UXGA
5PC600.E855-02 5PC600.X855-02	-	✓	-	✓	✓	-	Max. UXGA
5PC600.E855-03 5PC600.X855-03	-	✓	-	✓	✓	-	Max. UXGA
5PC600.E855-04 5PC600.X855-04	-	✓	-	✓	✓	-	Max. UXGA
5PC600.E855-05 5PC600.X855-05	-	✓	-	✓	✓	-	Max. UXGA

Table 112: Possible combinations of system unit and CPU board

3.7.2 Link modules

Model number	Description	Note
5DLSL.1000-00	Automation Panel Link SDL receiver	For Automation Panel 900 2 pieces required
5DLSL.1000-01	Automation Panel Link SDL transceiver	For Automation Panel 900 6 pieces required
5AC600.SDL0-00	Automation Panel Link SDL transmitter	For Automation PC 620 2 pieces required

Table 113: Link modules for configuration: Eight Automation Panels via SDL and SDL (optional)

3.7.3 Cables

Selection of 8 cables from the following tables.

Model number	Type	Length
5CASDL.0018-01	SDL with single-sided 45° plug	1.8 m
5CASDL.0018-03	SDL flex without extender	1.8 m
5CASDL.0050-01	SDL with single-sided 45° plug	5 m
5CASDL.0050-03	SDL flex without extender	5 m

Table 114: Cables for SDL configurations

Model number	Type	Length
5CASDL.0100-01	SDL with single-sided 45° plug	10 m
5CASDL.0100-03	SDL flex without extender	10 m
5CASDL.0150-01	SDL with single-sided 45° plug	15 m
5CASDL.0150-03	SDL flex without extender	15 m
5CASDL.0200-03	SDL flex without extender	20 m
5CASDL.0250-03	SDL flex without extender	25 m
5CASDL.0300-03	SDL flex without extender	30 m
5CASDL.0300-13	SDL flex with extender	30 m
5CASDL.0400-13	SDL flex with extender	40 m

Table 114: Cables for SDL configurations (cont.)

Cable lengths and resolutions for SDL transfer

The following table shows the relationship between segment lengths and the maximum resolution according to the SDL cable used:

Cables Segment length [m]	Resolution				
	VGA 640 x 480	SVGA 800 x 600	XGA 1024 x 768	SXGA 1280 x 1024	UXGA 1600 x 1200
1.8	5CASDL.0018-01 5CASDL.0018-03	5CASDL.0018-01 5CASDL.0018-03	5CASDL.0018-01 5CASDL.0018-03	5CASDL.0018-01 5CASDL.0018-03	5CASDL.0018-01 5CASDL.0018-03
5	5CASDL.0050-01 5CASDL.0050-03	5CASDL.0050-01 5CASDL.0050-03	5CASDL.0050-01 5CASDL.0050-03	5CASDL.0050-01 5CASDL.0050-03	5CASDL.0050-01 5CASDL.0050-03
10	5CASDL.0100-01 5CASDL.0100-03	5CASDL.0100-01 5CASDL.0100-03	5CASDL.0100-01 5CASDL.0100-03	5CASDL.0100-01 5CASDL.0100-03	5CASDL.0100-01 ¹⁾ 5CASDL.0100-03 ¹⁾
15	5CASDL.0150-01 5CASDL.0150-03	5CASDL.0150-01 5CASDL.0150-03	5CASDL.0150-01 5CASDL.0150-03	5CASDL.0150-01 ¹⁾ 5CASDL.0150-03 ¹⁾	- -
20	5CASDL.0200-03 ¹⁾	5CASDL.0200-03 ¹⁾	5CASDL.0200-03 ¹⁾	5CASDL.0200-03 ¹⁾	-
25	5CASDL.0250-03 ¹⁾	5CASDL.0250-03 ¹⁾	5CASDL.0250-03 ¹⁾	-	-
30	5CASDL.0300-03 ¹⁾ 5CASDL.0300-13 ²⁾	5CASDL.0300-03 ¹⁾ 5CASDL.0300-13 ²⁾	5CASDL.0300-13 ²⁾ -	5CASDL.0300-13 ²⁾ -	- -
40	5CASDL.0400-13 ²⁾	5CASDL.0400-13 ²⁾	5CASDL.0400-13 ²⁾	5CASDL.0400-13 ²⁾	-

Table 115: Segment lengths, resolutions and SDL cables

1) See table 116 "Requirements for SDL cable with automatic cable adjustment (equalizer)", on page 216

2) See table 117 "Requirements for SDL cable with extender and automatic cable adjustment (equalizer)", on page 216

The cable types and resolutions shown with a footnote 1) in the previous table can only be implemented starting with the following firmware and hardware versions:

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Firmware	Name	Version	Note
MTCX FPGA	Firmware on the APC620	v 01.15	The version is read from BIOS - see the BIOS description. Supported starting with the APC620 / PPC 700 Firmware upgrade (MTCX, SDLR, SDLT) V01.10 , available in the download area of the B&R homepage.
MTCX PX32	Firmware on the APC620	v 01.55	
SDLR FPGA	Firmware on the AP Link SDL receiver and transceiver	v 01.04	
SDLT FPGA	Firmware on the AP Link SDL transmitter	v 00.02	
Hardware	Name	Revision	Note
5DLSL.1000-00	AP Link SDL receiver	Rev. B0	
5DLSL.1000-01	AP Link SDL transceiver	Rev. B0	

Table 116: Requirements for SDL cable with automatic cable adjustment (equalizer)

The cable types and resolutions shown with a footnote 2) in the previous table can only be implemented starting with the following firmware and hardware versions:

Firmware	Name	Version	Note
MTCX FPGA	Firmware on the APC620	v 01.15	The version is read from BIOS - see the BIOS description. Supported starting with the APC620 / PPC 700 Firmware upgrade (MTCX, SDLR, SDLT) V01.10 , available in the download area of the B&R homepage.
MTCX PX32	Firmware on the APC620	v 01.55	
SDLR FPGA	Firmware on the AP Link SDL receiver and transceiver	v 01.04	
SDLT FPGA	Firmware on the AP Link SDL transmitter	v 00.02	
Hardware	Name	Revision	Note
5DLSL.1000-00	AP Link SDL receiver	Rev. D0	
5DLSL.1000-01	AP Link SDL transceiver	Rev. D0	
5AC600.SDL0-00	AP Link SDL transmitter	Rev. B3	
5PC600.SX01-00	System 1 PCI	Rev. E0	
5PC600.SX02-00	System 2 PCI, 1 disk drive slot, 1 AP Link slot	Rev. D0	
5PC600.SX02-01	System 2 PCI, 1 disk drive slot	Rev. E0	
5PC600.SF03-00	System 3 PCI, 1 disk drive slot, 1 AP Link slot	Rev. A0	
5PC600.SX05-00	System 5 PCI, 2 disk drive slots, 1 AP Link slot	Rev. C0	
5PC600.SX05-01	System 5 PCI, 2 disk drive slots	Rev. C0	

Table 117: Requirements for SDL cable with extender and automatic cable adjustment (equalizer)

3.7.4 BIOS settings

No special BIOS settings are necessary for operation.

To operate Automation Panel 900 display units with a touch screen (Extended Desktop or Dual Display Clone), the serial interfaces COM C and COM D must be activated in BIOS (BIOS default setting = disabled).

Windows graphics driver settings

If all connected Automation Panel 900 displays (line 1 + line 2) should display the same content, then "Dual Display Clone" mode must be set in the graphics driver.

For detailed information, see the APC620 user's manual.

Windows touch screen driver settings

For detailed information, see the APC620 user's manual.

4. Key and LED configurations

Each key or LED can be configured individually and adjusted to suit the application. Various B&R tools are available for this purpose:

- B&R Key Editor for Windows operating systems
- Visual Components for Automation Runtime

Keys and LEDs from each device are processed by the matrix controller in a bit sequence of 128 bits each.

The positions of the keys and LEDs in the matrix are shown as hardware numbers. The hardware numbers can be read directly on the target system, for example with the B&R Key Editor and the B&R Control Center.

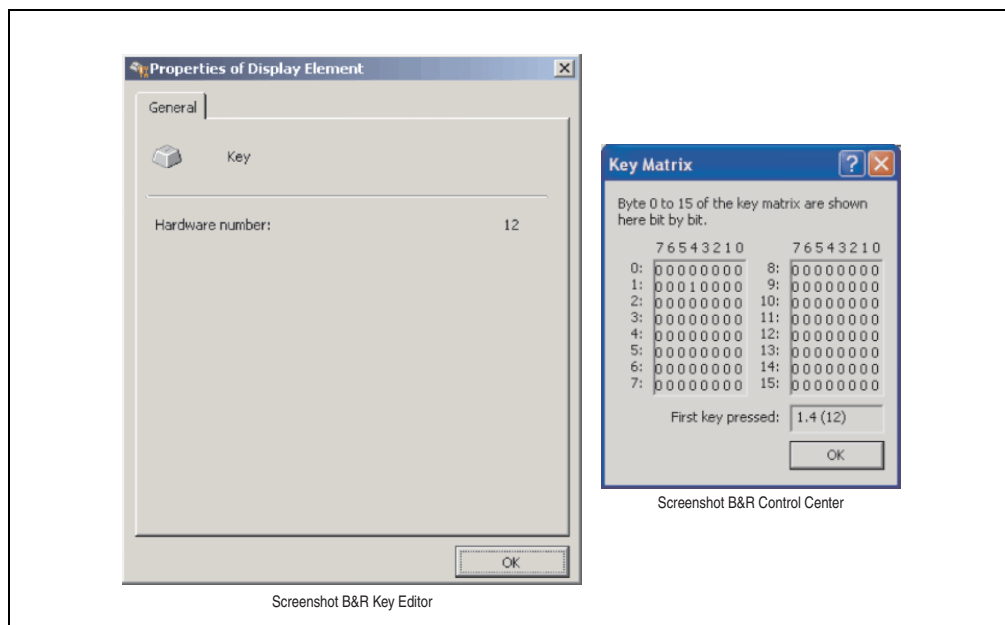


Figure 165: Example - Hardware number in the B&R Key Editor or in the B&R Control Center

The following graphics show the positions of the keys and LEDs in the matrix. They are shown as follows.

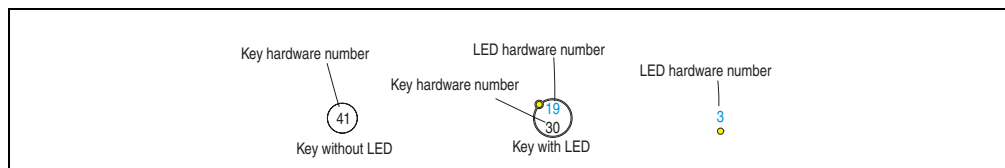


Figure 166: Display - Keys and LEDs in the matrix

4.1 Automation Panel 10.4" VGA

4.1.1 Automation Panel 5AP951.1043-01 / 5AP981.1043-01

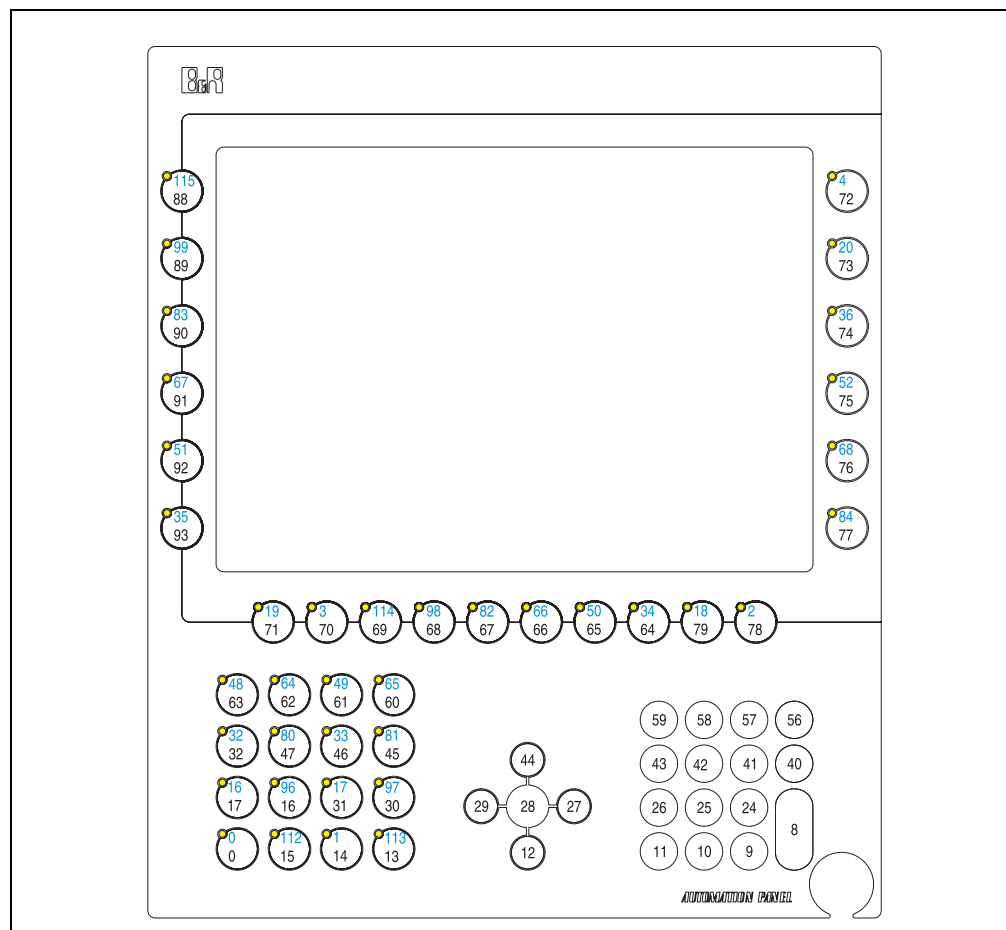


Figure 167: Hardware numbers - 5AP951.1043-01 / 5AP981.1043-01

4.1.2 Automation Panel 5AP952.1043-01 / 5AP982.1043-01

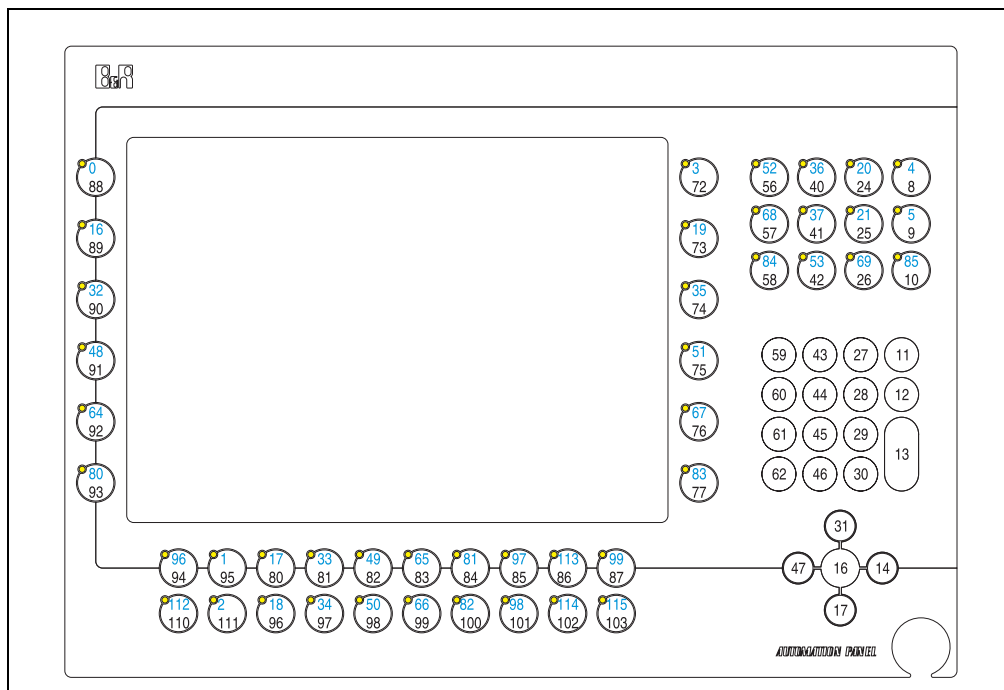


Figure 168: Hardware numbers - 5AP952.1043-01 / 5AP982.1043-01

4.1.3 Automation Panel 5AP980.1043-01

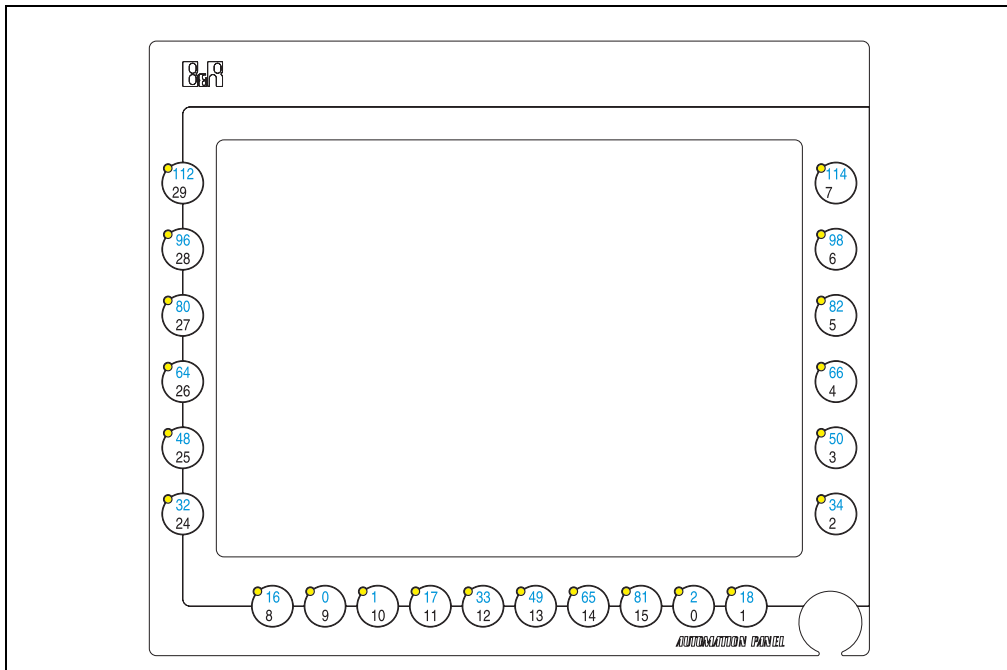
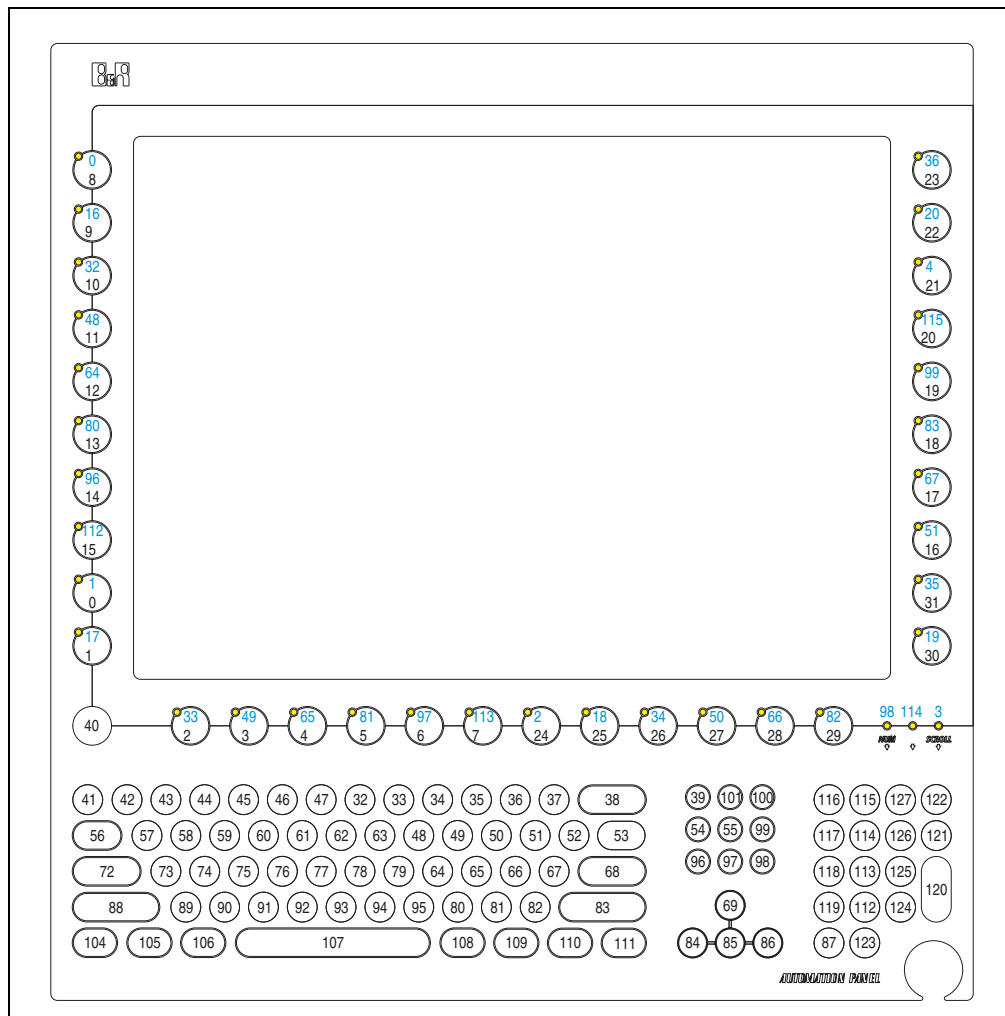


Figure 169: Hardware numbers - 5AP980.1043-01

4.2 Automation Panel 15" XGA

4.2.1 Automation Panel 5AP951.1505-01 / 5AP981.1505-01



4.2.2 Automation Panel 5AP980.1505-01



Figure 171: Hardware numbers - 5AP980.1505-01

5. Touch screen calibration

B&R touch screen devices are equipped with a touch controller, which supports hardware calibration. This means that the devices are pre-calibrated from stock (pre-calibration). This feature proves advantageous in the case of a replacement part because a new calibration is no longer required when exchanging devices (identical model / type). Nevertheless, we recommend calibrating the device in order to achieve the best results and to better readjust the touch screen to the user's preferences.

Regardless of this, the touch screen driver requires calibration following installation.

5.1 Windows XP Professional

After installing Windows XP Professional, the touch screen driver must be installed in the device in order to operate the touch screen. The corresponding drivers can be downloaded from the download area on the B&R homepage (www.br-automation.com). The touch screen should be calibrated while installing the driver.

5.2 Windows CE

Windows CE starts the touch screen calibration sequence during its first boot in the default configuration / delivered state.

5.3 Windows XP embedded

After first starting Windows XP embedded (First Boot Agent), the touch screen driver must be installed in the device in order to operate the touch screen. The corresponding drivers can be downloaded from the download area on the B&R homepage (www.br-automation.com). The touch screen should be calibrated while installing the driver.

5.4 Automation Runtime / Visual Components

The first time the touch screen is used, it must be calibrated once in the customer application for the existing device and project.

6. User tips for increasing the display lifespan

6.1 Backlight

The lifespan of the backlight is specified in "Half Brightness Time". An operating time of 50,000 hours would mean that the display brightness would still be 50% after this time.

6.2 How can the lifespan of backlights be extended?

- Set the display brightness to the lowest value that is still comfortable for the eyes
- Use dark images
- Reducing the brightness by 50% can result in an approximate 50% increase of the half-brightness time.

6.3 Image sticking

Image sticking is the "burning in" of a static image on a display after being displayed for a prolonged period of time. However, this does not only occur with static images. Image sticking is known in technical literature as the "burn-in effect", "image retention", "memory effect", "memory sticking" or "ghost image".

There are 2 types of this:

- Area type: This is seen with a dark gray image. The effect disappears if the display is switched off for a longer period of time.
- Line type: This can cause lasting damage.

6.4 What causes image sticking?

- Static images
- Screensaver not enabled
- Sharp contrast transitions (e.g. black / white)
- High ambient temperatures
- Operation outside of the specifications

Chapter 4 • Standards and certifications

1. Applicable European directives

- EMC directive 89/336/EWG
- Low-voltage directive 73/23/EWG
- Machine directive 98/37/EG

2. Overview of standards

The Automation Panel 900 units meet the following standards:

Standard	Description
EN 50081-2	Electromagnetic compatibility (EMC), generic emission standard - part 2: Industrial environments (EN 50081-2 has been replaced by EN/IEC 61000-6-4)
EN 50082-2	Electromagnetic compatibility (EMC), generic immunity standard - part 2: Industrial environments (EN 50082-2 has been replaced by EN/IEC 61000-6-2)
EN 55022 Class B	Electromagnetic compatibility (EMC), radio disturbance characteristics, information technology equipment (ITE devices), limits and methods of measurement
EN 55024	Electromagnetic compatibility (EMC), immunity characteristics, information technology equipment (ITE devices), limits and methods of measurement
EN 60060-1	High-voltage test techniques - part 2: Measuring systems
EN 60068-2-1	Environmental testing - part 2: Tests; test A: Cold
EN 60068-2-2	Environmental testing - part 2: Tests; test B: Dry heat
EN 60068-2-3	Environmental testing - part 2: Tests; test and guidance: Damp heat, constant
EN 60068-2-6	Environmental testing - part 2: Tests; test: Vibration (sinusoidal)
EN 60068-2-14	Environmental testing - part 2: Tests; test N: Change of temperature
EN 60068-2-27	Environmental testing - part 2: Tests; test and guidance: Shock
EN 60068-2-30	Environmental testing - part 2: Tests; test and guidance: Damp heat, cyclic
EN 60068-2-31	Environmental testing - part 2: Tests; test: Drop and topple, primarily for equipment-type specimens
EN 60068-2-32	Environmental testing - part 2: Tests; test: Free fall
EN 60664-1	Insulation coordination for equipment within low-voltage systems - part 1: Principles, requirements and tests
EN 60721-1	Classification of environmental conditions - part 1: Environmental parameters and their severities

Table 118: Overview of standards

Standards and certifications • Overview of standards

Standard	Description
EN 60721-3-2	Classification of environmental conditions - part 3: Classification of groups of environmental parameters and their severities, section 2: Transport
EN 60721-3-3	Classification of environmental conditions - part 3: Classification of groups of environmental parameters and their severities, section 3: Stationary use at weather-protected locations
EN 61000-4-2	Electromagnetic compatibility (EMC) - part 4-2: Testing and measuring techniques; electrostatic discharge immunity test
EN 61000-4-3	Electromagnetic compatibility (EMC) - part 4-3: Testing and measuring techniques; radiated radio-frequency electromagnetic field immunity test
EN 61000-4-4	Electromagnetic compatibility (EMC) - part 4-4: Testing and measuring techniques; electrical fast transient/burst immunity test
EN 61000-4-5	Electromagnetic compatibility (EMC) - part 4-5: Testing and measuring techniques; surge immunity test
EN 61000-4-6	Electromagnetic compatibility (EMC) - part 4-6: Testing and measuring techniques; immunity to conducted disturbances, induced by radio-frequency fields
EN 61000-4-8	Electromagnetic compatibility (EMC) - part 4-8: Testing and measuring techniques; power frequency magnetic field immunity test
EN 61000-4-11	Electromagnetic compatibility (EMC) - part 4-11: Testing and measuring techniques; voltage dips, short interruptions and voltage variations immunity tests
EN 61000-6-2 (EN 50082-2)	Electromagnetic compatibility (EMC), generic immunity standard - part 2: Industrial environments (EN 50082-2 has been replaced by EN/IEC 61000-6-2)
EN 61000-6-4 (EN 50081-2)	Electromagnetic compatibility (EMC), generic emission standard - part 2: Industrial environments (EN 50081-2 has been replaced by EN/IEC 61000-6-4)
EN 61131-2 IEC 61131-2	Product standard, programmable logic controllers - part 2: Equipment requirements and tests
EN 61508-2	Functional safety of electrical/electronic/programmable electronic safety-related systems - part 2: Requirements for electrical/electronic/programmable electronic safety-related systems
UL 508	Industrial control equipment (UL = Underwriters Laboratories)
VDE 0701-1	Service, modification, and testing of electrical devices - part 1: General requirements
47 CFR	Federal Communications Commission (FCC), 47 CFR Part 15 Subpart B Class A

Table 118: Overview of standards (cont.)

3. Emission requirements

Emissions	Test carried out according to	Limits according to
Network-related emissions	EN 55022	EN 55022: Information technology equipment (ITE devices), class B (residential areas)
		EN 61000-6-4: Generic standard (industrial areas)
		EN 61131-2: Programmable logic controllers
		47 CFR Part 15 Subpart B Class A (FCC)
Emissions	EN 55022	EN 55022: Information technology equipment (ITE devices), class B (residential areas)
		EN 61000-6-4: Generic standard (industrial areas)
		EN 61131-2: Programmable logic controllers
		47 CFR Part 15 Subpart B Class A (FCC)

Table 119: Overview of limits and testing guidelines for emissions

3.1 Network-related emissions

Test carried out according to EN 55022	Limits according to EN 55022 Class B		
Power mains connections 150 kHz - 500 kHz	66 - 56 dB (μV) Quasi-peak value 56 - 46 dB (μV) Average		
Power mains connections 500 kHz - 5 MHz	56 dB (μV) Quasi-peak value 46 dB (μV) Average		
Power mains connections 5 MHz - 30 MHz	60 dB (μV) Quasi-peak value 50 dB (μV) Average		
AC mains connections 150 kHz - 500 kHz	-		
AC mains connections 500 kHz - 5 MHz	-		
AC mains connections 5 MHz - 30 MHz	-		
DC power I/O 150 kHz - 500 kHz	-		
DC power I/O 500 kHz - 30 MHz	-		

Table 120: Test requirements - Network-related emissions for residential areas

Standards and certifications • Emission requirements

Other connections 150 kHz - 500 kHz	84 - 74 dB (μV) und 40 - 30 dB (μA) Quasi-peak value 74 - 64 dB (μV) und 30 - 20 (μA) Average		
Other connections 500 kHz - 30 MHz	74 dB (μV) and 30 dB (μA) Quasi-peak value 64 dB (μV) and 20 dB (μA) Average		

Table 120: Test requirements - Network-related emissions for residential areas (cont.)

Test carried out according to EN 55022	Limits according to EN 61000-6-4	Limits according to EN 61131-2	Limits according to 47 CFR Part 15 Subpart B class A
Power mains connections ¹⁾ 150 kHz - 500 kHz	-	79 dB (μV) Quasi-peak value 66 dB (μV) Average	-
Power mains connections 500 kHz - 30 MHz	-	73 dB (μV) Quasi-peak value 60 dB (μV) Average	-
AC mains connections 150 kHz - 500 kHz	79 dB (μV) Quasi-peak value 66 dB (μV) Average	-	79 dB (μV) Quasi-peak value 66 dB (μV) Average
AC mains connections 500 kHz - 30 MHz	73 dB (μV) Quasi-peak value 60 dB (μV) Average	-	73 dB (μV) Quasi-peak value 60 dB (μV) Average
Other connections 150 kHz - 500 kHz	-	Only informative for cable lengths > 10 m 40 - 30 dB (μA) Quasi-peak value 30 - 20 dB (μA) Average	-
Other connections 500 kHz - 30 MHz	-	Only informative for cable lengths > 10 m 30 dB (μA) Quasi-peak value 20 dB (μA) Average	-

Table 121: Test requirements - Network-related emissions for industrial areas

1) AC network connections only with EN 61131-2

3.2 Emissions, electromagnetic emissions

Test carried out according to EN 55022	Limits according to EN 55022 Class B		
30 MHz - 230 MHz measured at a distance of 10 m	< 30 dB (μV/m) Quasi-peak value		
230 MHz - 1 GHz measured at a distance of 10 m	< 37 dB (μV/m) Quasi-peak value		

Table 122: : Test requirements - Electromagnetic emissions for residential areas

Test carried out according to EN 55022	Limits according to EN 61000-6-4	Limits according to EN 61131-2	
30 MHz - 230 MHz measured at a distance of 10 m	< 40 dB (μV/m) Quasi-peak value	< 40 dB (μV/m) Quasi-peak value	
230 MHz - 1 GHz measured at a distance of 10 m	< 47 dB (μV/m) Quasi-peak value	< 47 dB (μV/m) Quasi-peak value	
Test carried out	Limits according to 47 CFR Part 15 Subpart B class A		
30 MHz - 88 MHz measured at a distance of 10 m	< 90 dB (μV/m) Quasi-peak value		
88 MHz - 216 MHz measured at a distance of 10 m	< 150 dB (μV/m) Quasi-peak value		
216 MHz - 960 MHz measured at a distance of 10 m	< 210 dB (μV/m) Quasi-peak value		
> 960 MHz measured at a distance of 10 m	< 300 dB (μV/m) Quasi-peak value		

Table 123: : Test requirements - Electromagnetic emissions for industrial areas

4. Requirements for immunity to disturbances

Immunity	Test carried out according to	Limits according to
Electrostatic discharge (ESD)	EN 61000-4-2	EN 61000-6-2: Generic standard (industrial areas)
		EN 61131-2: Programmable logic controllers
		EN 55024: Information technology equipment (ITE devices)
Immunity against high-frequency electromagnetic fields (HF field)	EN 61000-4-3	EN 61000-6-2: Generic standard (industrial areas)
		EN 61131-2: Programmable logic controllers
		EN 55024: Information technology equipment (ITE devices)
Immunity to high-speed transient electrical disturbances (burst)	EN 61000-4-4	EN 61000-6-2: Generic standard (industrial areas)
		EN 61131-2: Programmable logic controllers
		EN 55024: Information technology equipment (ITE devices)
Immunity to surge voltages	EN 61000-4-5	EN 61000-6-2: Generic standard (industrial areas)
		EN 61131-2: Programmable logic controllers
		EN 55024: Information technology equipment (ITE devices)
Immunity to conducted disturbances	EN 61000-4-6	EN 61000-6-2: Generic standard (industrial areas)
		EN 61131-2: Programmable logic controllers
		EN 55024: Information technology equipment (ITE devices)
Immunity against magnetic fields with electrical frequencies	EN 61000-4-8	EN 61000-6-2: Generic standard (industrial areas)
		EN 61131-2: Programmable logic controllers
		EN 55024: Information technology equipment (ITE devices)
Immunity to voltage dips, short-term interruptions and voltage fluctuations	EN 61000-4-11	EN 61000-6-2: Generic standard (industrial areas)
		EN 61131-2: Programmable logic controllers
		EN 55024: Information technology equipment (ITE devices)

Table 124: Overview of limits and testing guidelines for immunity

Evaluation criteria according to EN 61000-6-2

Criteria A:

The operating equipment must continue to work as intended **during** the test. There should be no interference in the operating behavior and no system failures below a minimum operating quality as defined by the manufacturer.

Criteria B:

The operating equipment must continue to work as directed **after** the test. There should be no interference in the operating behavior and no system failures below a minimum operating quality as defined by the manufacturer.

Criteria C:

A temporary function failure is permitted if the function restores itself, or the function can be restored by activating configuration and control elements.

Criteria D:

Impairment or failure of the function, which can no longer be established (operating equipment destroyed).

4.1 Electrostatic discharge (ESD)

Test carried out according to EN 61000-4-2	Limits according to EN 61000-6-2	Limits according to EN 61131-2	Limits according to EN 55024
Contact discharge to powder-coated and bare metal housing parts	±4 kV, 10 discharges, criteria B	±4 kV, 10 discharges, criteria B	±4 kV, 10 discharges, criteria B
Discharge through the air to plastic housing parts	±8 kV, 10 discharges, criteria B	±8 kV, 10 discharges, criteria B	±8 kV, 10 discharges, criteria B

Table 125: Test requirements - Electrostatic discharge (ESD)

4.2 High-frequency electromagnetic fields (HF field)

Test carried out according to EN 61000-4-3	Limits according to EN 61000-6-2	Limits according to EN 61131-2	Limits according to EN 55024
Housing, completely wired	80 MHz - 1 GHz, 10 V/m, 80% amplitude modulation with 1 kHz, length 3 seconds, criteria A	80 MHz - 1 GHz, 1,4 - 2 GHz, 10 V/m, 80% amplitude modulation with 1 kHz, length 3 seconds, criteria A 800-960 MHz (GSM), 10 V/m, pulse modulation with 50% duty cycle, criteria A	80 MHz - 1 GHz, 1,4 - 2 GHz, 3 V/m, 80% amplitude modulation with 1 kHz, length 3 seconds, criteria A

Table 126: Test requirements - High-frequency electromagnetic fields (HF field)

4.3 High-speed transient electrical disturbances (burst)

Test carried out according to EN 61000-4-4	Limits according to EN 61000-6-2	Limits according to EN 61131-2	Limits according to EN 55024
AC power I/O	±2 kV, criteria B	-	±1 kV, criteria B
AC power inputs	-	±2 kV, criteria B	-
AC power outputs	-	±1 kV, criteria B	-
DC power I/O > 10 m ¹⁾	±2 kV, criteria B	-	±0.5 kV, criteria B
DC power inputs > 10 m	-	±2 kV, criteria B	-
DC power outputs > 10 m	-	±1 kV, criteria B	-
Functional ground connections, signal lines and I/Os > 3 m	±1 kV, criteria B	±1 kV, criteria B	±0.5 kV, criteria B
Unshielded AC inputs/outputs > 3 m	-	±2 kV, criteria B	-
Analog I/O	±1 kV, criteria B	±1 kV, criteria B	-

Table 127: Test requirements - High-speed transient electrical disturbances (burst)

1) For EN 55024 without length limitation.

4.4 Surges

Test carried out according to EN 61000-4-5	Limits according to EN 61000-6-2	Limits according to EN 61131-2	Limits according to EN 55024
AC power I/O, L to L	±1 kV, criteria B	±1 kV, criteria B	±1 kV, criteria B
AC power I/O, L to PE	±2 kV, criteria B	±2 kV, criteria B	±2 kV, criteria B
DC power I/O, L+ to L-, >10 m	±0.5 kV, criteria B	-	-
DC power I/O, L to PE, > 10 m	±0.5 kV, criteria B	-	±0.5 kV, criteria B
DC power inputs, L+ to L-	-	±0.5 kV, criteria B	-
DC power inputs, L to PE	-	±1 kV, criteria B	-
DC power outputs, L+ to L-	-	±0.5 kV, criteria B	-
DC power outputs, L to PE	-	±0.5 kV, criteria B	-
Signal connections >30 m	±1 kV, criteria B	±1 kV, criteria B	±1 kV, criteria B
All shielded cables	-	±1 kV, criteria B	-

Table 128: Test requirements - Surge voltages

4.5 Conducted disturbances

Test carried out according to EN 61000-4-6	Limits according to EN 61000-6-2	Limits according to EN 61131-2	Limits according to EN 55024
AC power I/O	150 kHz - 80 MHz, 10 V, 80% amplitude modulation with 1 kHz, length 3 seconds, criteria A	150 kHz - 80 MHz, 3 V, 80% amplitude modulation with 1 kHz, length 3 seconds, criteria A	150 kHz - 80 MHz, 3 V, 80% amplitude modulation with 1 kHz, criteria A
DC power I/O	150 kHz - 80 MHz, 10 V, 80% amplitude modulation with 1 kHz, length 3 seconds, criteria A	150 kHz - 80 MHz, 3 V, 80% amplitude modulation with 1 kHz, length 3 seconds, criteria A	150 kHz - 80 MHz, 3 V, 80% amplitude modulation with 1 kHz, criteria A
Functional ground connections	0.15 - 80 MHz, 10 V, 80% amplitude modulation with 1 kHz, Length 3 seconds, criteria A	150 kHz - 80 MHz, 3 V, 80% amplitude modulation with 1 kHz, length 3 seconds, criteria A	-
Signal connections >3 m	0.15 - 80 MHz, 10 V, 80% amplitude modulation with 1 kHz, Length 3 seconds, criteria A	150 kHz - 80 MHz, 3 V, 80% amplitude modulation with 1 kHz, length 3 seconds, criteria A	150 kHz - 80 MHz, 3 V, 80% amplitude modulation with 1 kHz, criteria A

Table 129: Test requirements - Conducted disturbances

4.6 Magnetic fields with electrical frequencies

Test carried out according to EN 61000-4-8	Limits according to EN 61000-6-2	Limits according to EN 61131-2	Limits according to EN 55024
Test direction x, test in the field of an induction coil 1 m x 1 m	30 A/m, criteria A	30 A/m, criteria A	50 Hz, 1 A/m, criteria A
Test direction y, test in the field of an induction coil 1 m x 1 m	30 A/m, criteria A	30 A/m, criteria A	50 Hz, 1 A/m, criteria A
Test direction z, test in the field of an induction coil 1 m x 1 m	30 A/m, criteria A	30 A/m, criteria A	50 Hz, 1 A/m, criteria A

Table 130: Test requirements - Magnetic fields with electrical frequencies

4.7 Voltage dips, fluctuations, and short-term interruptions

Test carried out according to EN 61000-4-11	Limits according to EN 61000-6-2	Limits according to EN 61131-2	Limits according to EN 55024
AC power inputs	Voltage dip 70% (30% reduction), 0.5 periods, criteria B	-	Voltage dip < 5% (> 95% reduction), 0.5 half- oscillations, criteria B
AC power inputs	Voltage dip 40% (60% reduction), 5 periods, criteria C	-	Voltage dip 70% (30% reduction), 25 half- oscillations, criteria C
AC power inputs	Voltage dip 40% (60% reduction), 50 periods, criteria C	-	-
AC power inputs	Voltage interruptions < 5% (> 95% reduction), 250 periods, criteria C	-	Voltage interruptions < 5% (> 95% reduction), 250 half- oscillations, criteria C
AC power inputs	-	20 interruptions, 0.5 periods, criteria A	-
DC power inputs	-	20 interruptions for 10 ms < UN - 15%, criteria A	-

Table 131: Test requirements - Voltage dips, fluctuations, and short-term interruptions

5. Mechanical conditions

Vibration	Test carried out according to	Limits according to
Vibration operation	EN 60068-2-6	EN 61131-2: Programmable logic controllers EN 60721-3-3 class 3M4
Vibration during transport (packaged)	EN 60068-2-6	EN 60721-3-2 class 2M1 EN 60721-3-2 class 2M2 EN 60721-3-2 class 2M3 B&R
Shock during operation	EN 60068-2-27	EN 61131-2: Programmable logic controllers EN 60721-3-3 class 3M4
Shock during transport (packaged)	EN 60068-2-27	EN 60721-3-2 class 2M1 EN 60721-3-2 class 2M2 EN 60721-3-2 class 2M3 B&R
Toppling (packaged)	EN 60068-2-31	EN 60721-3-2 class 2M1 EN 60721-3-2 class 2M2 EN 60721-3-2 class 2M3
Free fall (packaged)	EN 60068-2-32	EN 61131-2: Programmable logic controllers B&R

Table 132: Overview of limits and testing guidelines for vibration

5.1 Vibration operation

Test carried out according to EN 60068-2-6	Limits according to EN 61131-2		Limits according to EN 60721-3-3 class 3M4		
Vibration during operation: Uninterrupted duty with moveable frequency in all 3 axes (x, y, z), 1 octave per minute	10 sweeps for each axis		10 sweeps for each axis		
	Frequency	Limit value	Frequency	Limit value	
	5 - 9 Hz	Amplitude 3.5 mm	2 - 9 Hz	Amplitude 3 mm	
	9 - 150 Hz	Acceleration 1 g	9 - 200 Hz	Acceleration 1 g	

Table 133: Test requirements - Vibration during operation

5.2 Vibration during transport (packaged)

Test carried out according to EN 60068-2-6	Limits according to EN 60721-3-2 class 2M1		Limits according to EN 60721-3-2 class 2M2		Limits according to EN 60721-3-2 class 2M3	
Vibration during transport: Uninterrupted duty with moveable frequency in all 3 axes (x, y, z)	10 sweeps for each axis, packaged		10 sweeps for each axis, packaged		10 sweeps for each axis, packaged	
	Frequency	Limit value	Frequency	Limit value	Frequency	Limit value
	2 - 9 Hz	Amplitude 3.5 mm	2 - 9 Hz	Amplitude 3.5 mm	2 - 8 Hz	Amplitude 7.5 mm
	9 - 200 Hz	Acceleration 1 g	9 - 200 Hz	Acceleration 1 g	8 - 200 Hz	Acceleration 2 g
	200 - 500 Hz	Acceleration 1.5 g	200 - 500 Hz	Acceleration 1.5 g	200 - 500 Hz	Acceleration 4 g
	Limit values according to B&R					
	10 sweeps per axis, <u>not packaged</u>					
	2 - 8 Hz	Amplitude 7.5 mm				
	8 - 200 Hz	Acceleration 2 g				
	200 - 500 Hz	Acceleration 4 g				

Table 134: Test requirements - Vibration during transport (packaged)

5.3 Shock during operation

Test carried out according to EN 60068-2-27	Limits according to EN 61131-2	Limits according to EN 60721-3-3 class 3M4	
Shock during operation: Pulse (half-sine) stress in all 3 axes (x, y, z)	Acceleration 15 g, length 11 ms, 18 shocks	Acceleration 15 g, length 11 ms	

Table 135: Test requirements - Shock during operation

5.4 Shock during transport (packaged)

Test carried out according to EN 60068-2-27	Limits according to EN 60721-3-2 class 2M1	Limits according to EN 60721-3-2 class 2M2	Limits according to EN 60721-3-2 class 2M3
Pulse (half-sine) stress in all 3 axes (x, y, z)	Acceleration 10 g, Length 11 ms, each 3 shocks, packaged	Acceleration 30 g, Length 6 ms, each 3 shocks, packaged	Acceleration 100 g, Length 6 ms, each 3 shocks, packaged
	Limits according to B&R		
	Acceleration 30 g, Length 11 ms, each 3 shocks, <u>not packaged</u>		

Table 136: Test requirements - Shock during transport

5.5 Toppling

Test carried out according to EN 60068-2-31	Limits according to EN 60721-3-2 class 2M1		Limits according to EN 60721-3-2 class 2M2		Limits according to EN 60721-3-2 class 2M3	
Drop and topple	Devices: Drop/topple on each edge		Devices: Drop/topple on each edge		Devices: Drop/topple on each edge	
	Weight	Required	Weight	Required	Weight	Required
	< 20 kg	Yes	< 20 kg	Yes	< 20 kg	Yes
	20 - 100 kg	-	20 - 100 kg	Yes	20 - 100 kg	Yes
	> 100 kg	-	> 100 kg	-	> 100 kg	Yes

Table 137: Test requirements - Toppling

5.6 Free fall (packaged)

Test carried out according to EN 60068-2-32	Limits according to EN 61131-2		Limits according to EN 60721-3-2 class 2M1		Limits according to EN 60721-3-2 class 2M2		Limits according to EN 60721-3-2 class 2M3	
Free fall	Devices with delivery packaging each with 5 fall tests		Devices packaged		Devices packaged		Devices packaged	
	Weight	Height	Weight	Height	Weight	Height	Weight	Height
	< 10 kg	1.0 m	< 20 kg	0.25 m	< 20 kg	1.2 m	< 20 kg	1.5 m
	10 - 40 kg	0.5 m	20 - 100 kg	0.25 m	20 - 100 kg	1.0 m	20 - 100 kg	1.2 m
	> 40 kg	0.25 m	> 100 kg	0.1 m	> 100 kg	0.25 m	> 100 kg	0.5 m
	Devices with product packaging each with 5 fall tests							
	Weight	Height						
	< 10 kg	0.3 m						
	10 - 40 kg	0.3 m						
	> 40 kg	0.25 m						
	Limits according to B&R							
	Devices packaged							
	Weight	Height						
	< 40 kg	1 m						

Table 138: Test requirements - Toppling

6. Climate conditions

Temperature / humidity	Test carried out according to	Limits according to
Worst case operation	UL 508	UL 508: Industrial control equipment EN 61131-2: Programmable logic controllers
Dry heat	EN 60068-2-2	EN 61131-2: Programmable logic controllers
Dry cold	EN 60068-2-1	EN 61131-2: Programmable logic controllers
Large temperature fluctuations	EN 60068-2-14	EN 61131-2: Programmable logic controllers
Temperature fluctuations in operation	EN 60068-2-14	EN 61131-2: Programmable logic controllers
Humid heat, cyclic	EN 60068-2-30	EN 61131-2: Programmable logic controllers
Humid heat, constant (storage)	EN 60068-2-3	EN 61131-2: Programmable logic controllers

Table 139: Overview of limits and testing guidelines for temperature and humidity

6.1 Worst case operation

Test carried out according to UL 508	Limits according to UL 508	Limits according to EN 61131-2	
Worst case during operation. Operation of the device with the max. ambient temperature specified in the data sheet at the max. specified load	3 hours at max. ambient temperature (min. +40°C) duration approx. 5 hours	3 hours at max. ambient temperature (min. +40°C) duration approx. 5 hours	

Table 140: Test requirements - Worst case during operation

6.2 Dry heat

Test carried out according to EN 60068-2-2	Limits according to EN 61131-2		
Dry heat	16 hours at +70°C for 1 cycle, then 1 hour acclimatization and function testing, duration approximately 17 hours		

Table 141: Test requirements - Dry heat

6.3 Dry cold

Test carried out according to EN 60068-2-1	Limits according to EN 61131-2		
Dry cold	16 hours at -40°C for 1 cycle, then 1 hour acclimatization and function testing, duration approximately 17 hours		

Table 142: Test requirements - Dry cold

6.4 Large temperature fluctuations

Test carried out according to EN 60068-2-14	Limits according to EN 61131-2		
Large temperature fluctuations	3 hours at -40° C and 3 hours at +70° C, 2 cycles, then 2 hours acclimatization and function testing, duration approximately 14 hours		

Table 143: Test requirements - Large temperature fluctuations

6.5 Temperature fluctuations in operation

Test carried out according to EN 60068-2-14	Limits according to EN 61131-2		
Open devices: These can also have a housing and are installed in switching cabinets	3 hours at +5° C and 3 hours at +55° C, 5 cycles, temperature gradient 3° C / min, the unit is occasionally supplied with voltage during testing, duration approximately 30 hours		
Closed devices: These are devices whose data sheet specifies a surrounding housing (enclosure) with the corresponding safety precautions	3 hours at +5° C and 3 hours at +55° C, 5 cycles, temperature gradient 3° C / min, the unit is occasionally supplied with voltage during testing, duration approximately 30 hours		

Table 144: Test requirements - Temperature fluctuations during operation

6.6 Humid heat, cyclic

Test carried out according to EN 60068-2-30	Limits according to EN 61131-2		
Alternating climate	24 hours at +25° C / +55° C and 97% / 83% RH, 2 cycles, then 2 hours acclimatization, function testing and insulation, duration approximately 50 hours		

Table 145: Test requirements - Humid heat, cyclic

6.7 Humid heat, constant (storage)

Test carried out according to EN 60068-2-3	Limits according to EN 61131-2		
Humid heat, constant (storage)	48 hours at +40° C and 92.5% RH, then insulation test within 3 hours, duration approximately 49 hours		

Table 146: Test requirements - Humid heat, constant (storage)

7. Safety

Safety	Test carried out according to	Limits according to
Ground resistance	EN 61131-2	
		EN 61131-2: Programmable logic controllers
Insulation resistance		
High voltage	EN 60060-1	EN 61131-2: Programmable logic controllers
		UL 508: Industrial control equipment
Residual voltage	EN 61131-2	
		EN 61131-2: Programmable logic controllers
Leakage current		VDE 0701-1: Service, changes and testing of electrical devices
		B&R
Overload	UL 508	EN 61131-2: Programmable logic controllers
		UL 508: Industrial control equipment
Simulation component defect	UL 508	EN 61131-2: Programmable logic controllers
		UL 508: Industrial control equipment
Voltage range		EN 61131-2: Programmable logic controllers

Table 147: Overview of limits and testing guidelines for safety

7.1 Ground resistance

Test carried out according to EN 61131-2	Limits according to EN 61131-2		
Ground resistance: housing (from any metal part to the ground terminal)	Test current 30 A for 2 min, < 0.1 Ohm		

Table 148: Test requirements - Ground resistance

7.2 High voltage

Test carried out according to EN 60060-1	Limits according to EN 61131-2 ¹⁾				Limits according to UL 508		
High voltage: Primary circuit to secondary circuit and to protective ground circuit (transformers, coils, varistors, capacitors and components used to protect against over-voltage can be removed before the test)	Input voltage	Test voltage			Input voltage	Test voltage	
		1.2/50 μ s voltage surge peak	AC, 1 min	DC, 1 min		AC, 1 min	DC, 1 min
	0 - 50 VAC 0 - 60 VDC	850 V	510 V	720 V	≤ 50 V	500 V	707 V
	50 - 100 VAC 60 - 100 VDC	1360 V	740 V	1050 V	> 50 V	1000 V + 2 x U _N	(1000 V + 2 x U _N) x 1.414
	100 - 150 VAC 100 - 150 VDC	2550 V	1400 V	1950 V			
	150 - 300 VAC 150 - 300 VDC	4250 V	2300 V	3250 V			
	300 - 600 VAC 300 - 600 VDC	6800 V	3700 V	5250 V			
	600 - 1000 VAC 600 - 1000 VDC	10200 V	5550 V	7850 V			

Table 149: Test requirements - High voltage

1) See EN 61131-2:2003 page 104, table 59.

7.3 Residual voltage

Test carried out according to EN 61131-2	Limits according to EN 61131-2		
Residual voltage after switching off	< 60 V after 5 sec (active parts) < 60 V after 1 sec (plug pins)		

Table 150: Test requirements - Residual voltage

7.4 Leakage current

Test carried out	Limits according to VDE 0701-1	B&R	
Leakage current: Phase to ground	< 3,5 mA	< 1 mA	

Table 151: Test requirements - Leakage current

7.5 Overload

Test carried out according to UL 508	Limits according to EN 61131-2	Limits according to UL 508	
Overload of transistor outputs	50 switches, 1.5 I _N , 1 sec on / 9 sec off	50 switches, 1.5 I _N , 1 sec on / 9 sec off	

Table 152: Test requirements - Overload

7.6 Defective component

Test carried out according to UL 508	Limits according to EN 61131-2	Limits according to UL 508	
Simulation of how components in power supply became defective	Non-flammable surrounding cloth No contact with conductive parts	Non-flammable surrounding cloth No contact with conductive parts	

Table 153: Test requirements - Defective component

7.7 Voltage range

Test carried out according to	Limits according to EN 61131-2			
Supply voltage	Measurement value	Tolerance min/max		
	24 VDC 48 VDC 125 VDC	-15% +20%		
	24 VAC 48 VAC 100 VAC 110 VAC 120 VAC 200 VAC 230 VAC 240 VAC 400 VAC	15% +10%		

Table 154: Test requirements - Voltage range

8. Other tests

Other tests	Test carried out according to	Limits according to
Protection type	-	EN 60529: Degrees of protection provided by enclosures (IP code)
Degree of pollution	-	EN 60664-1: Insulation coordination for equipment within low-voltage systems - part 1: Principles, requirements and tests
Mounting dimensions	-	B&R

Table 155: Overview of limits and testing guidelines for other tests

8.1 Protection type

Test carried out according to	Limits according to EN 60529		
Protection of the operating equipment	IP.6 Protection against large solid foreign bodies: Dust-proof		
Protection of personnel	IP.6 Protection against touching dangerous parts with conductor		
Protection against water permeation with damaging consequences	IP.5 Protected against sprayed water		

Table 156: Test requirements - Protection

8.2 Degree of pollution

Test carried out according to	Limits according to EN 60664-1		
Definition	Degree of pollution II		

Table 157: Test requirements - Degree of pollution

9. International certifications

B&R products and services comply with applicable standards. They are international standards from organizations such as ISO, IEC and CENELEC, as well as national standards from organizations such as UL, CSA, FCC, VDE, ÖVE, etc. We give special consideration to the reliability of our products in an industrial environment.

Certifications	
USA and Canada 	All important B&R products are tested and listed by Underwriters Laboratories and checked quarterly by a UL Inspector. This mark is valid for the USA and Canada and simplifies certification of your machines and systems in these areas.
Europe 	All harmonized EN standards for the applicable directives are met.

Table 158: International Certifications

10. SDL flex cable - test description

10.1 Torsion

10.1.1 Test structure

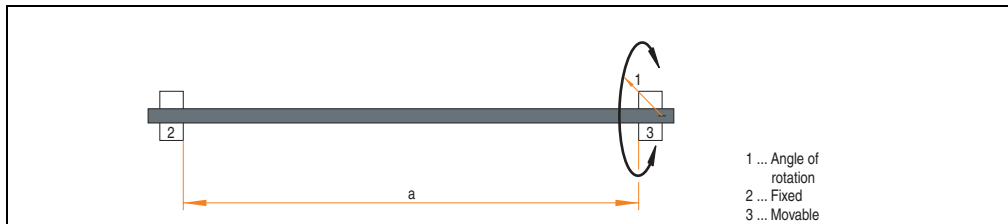


Figure 172: Test structure - torsion

10.1.2 Test conditions

- Distance a: 450 mm
- Rotation angle: $\pm 85^\circ$
- Velocity: 50 cycles / minute
- Special feature: The cable was clamped down twice in the machine.

10.1.3 Individual tests

- Visible pixel errors: At the beginning of the test, the minimum equalizer setting was determined. This is the value between 0-15 at which no more pixel errors are visible. If the equalizer setting is changed due to the mechanical load, this is noted.
- Touch screen for function (with a 21.3" Automation Panel - 5AP920.2138-01)
- USB mouse function
- Hot plug function tested by unplugging the USB plug
- After a test duration of 15000 cycles, the test was ended with a result of "OK".

10.2 Cable drag chain

10.2.1 Test structure

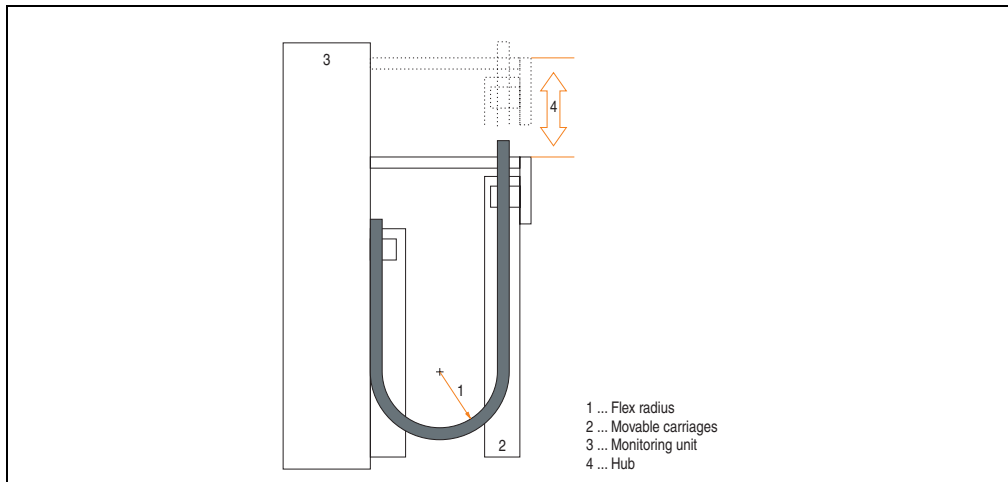


Figure 173: Test structure - cable drag chain

10.2.2 Test conditions

- Flex radius: 180 mm (= 15 x cable diameter)
- Hub: 460 mm
- Velocity: 4800 cycles / hour
- Special feature: The cable was clamped down twice in the machine.

10.2.3 Individual tests:

- Visible pixel errors: At the beginning of the test, the minimum equalizer setting is determined. This is the value between 0-15 at which no more pixel errors are visible. If the equalizer setting is changed due to the mechanical load, this is noted.
- Touch screen for function (with a 21.3" Automation Panel - 5AP920.2138-01)
- USB mouse function
- Hot plug function tested by unplugging the USB plug
- After a test duration of 30000 cycles, the test was ended with a result of "OK".

Chapter 5 • Accessories

1. Overview

Model number	Product ID	Note
0TB103.8	Plug/N 24V 5.08 3-pin screw clamps Accessory terminal block, 3-pin, screw clamp, 2.5 mm ² , protection against vibration with the screw flange	
0TB103.9	Plug 24V 5.08 3-pin screw clamps 24 VDC 3-pin connector, female. Screw clamps, 2.5 mm ² , protected against vibration by the screw flange	
0TB103.91	Plug 24V 5.08 3-pin cage clamps 24 VDC 3-pin connector, female. Cage clamps, 2.5 mm ² , protected against vibration by the screw flange	
5AC900.104X-03	Legend strip template 10.4" for Automation Panel 5AP951.1043-01 and 5A981.1043-01, for 1 device.	
5AC900.104X-04	Legend strip template 10.4" for Automation Panel 5AP952.1043-01 and 5A982.1043-01, for 1 device.	
5AC900.104X-05	Legend strip template 10.4" for Automation Panel 5AP980.1043-01, for 3 devices.	
5AC900.150X-01	Legend strip template 15" for Automation Panel 5AP951.1505-01, 5AP980.1505-01 and 5A981.1505-01, for 4 devices.	
5AC900.1200-00	USB port cap (attached) Front side USB interface cover (attached) for Automation Panel 900 and Panel PC 700 devices.	Cancelled since 04/2010
5AC900.1200-01	USB port cap IP65 M20 /2 Front-side USB port cap (attached) knurled, short, not slotted.	
5AC900.1200-02	USB port cap IP65 M20 /3 Front-side USB port cap (attached) knurled, tall, not slotted.	
5AC900.1200-03	USB port cap IP65 M20 /4 Front-side USB port cap (attached) knurled, tall, slotted.	
5SWHMI.0000-00	HMI Drivers & Utilities DVD Contains drivers, utilities, software upgrades and user's manuals for B&R panel system products (see B&R homepage – Industrial PCs, Visualization and Operation).	
5MMUSB.0256-00	USB flash drive 256 MB SanDisk USB 2.0 flash drive 256 MB	Cancelled since 03/2007 Replaced by 5MMUSB.2048-00
5MMUSB.0512-00	USB flash drive 512 MB SanDisk USB 2.0 flash drive 512 MB	Cancelled since 07/2007 Replaced by 5MMUSB.2048-00
5MMUSB.1024-00	USB flash drive 1 GB SanDisk USB 2.0 flash drive 1 GB	Cancelled since 03/2007 Replaced by 5MMUSB.2048-00

Table 159: Model numbers - Accessories

Accessories • Overview

Model number	Product ID	Note
5MMUSB.2048-00	USB flash drive 2 GB SanDisk USB 2.0 flash drive 2 GB	

Table 159: Model numbers - Accessories

2. Plug/N 24V 5.08 3-pin screw clamps

The plug 0TB103.8 is needed if the Automation Panel supply should be connected using the +24 VDC output on the graphics adapter (5GA680.1000-01) in an Automation PC 680.

Model number	Description	Figure
0TB103.8	Plug for the 24 V supply voltage (screw clamps)	

Table 160: Order data - TB103

2.1 Technical data

Information:

The following characteristics, features and limit values only apply to this accessory and can deviate from those specified for the entire device. For the entire device where this accessory is installed, refer to the data provided specifically for the entire device.

Name	0TB103.8
Number of pins	3
Type of terminal	Screw clamps
Distance between contacts	5.08 mm
Resistance between contacts	$\leq 5 \text{ m}\Omega$
Nominal voltage according to VDE / UL, CSA	250 V / 300 V
Current load according to VDE / UL, CSA	14.5 A / 10 A per contact
Terminal size	0.08 mm ² - 3.31 mm ²
Cable type	Copper wires only (no aluminum wires!)

Table 161: Technical data - 0TB103.8

3. TB103 3-pin supply voltage connector

3.1 General information

This single row 3-pin terminal block is mainly used to connect the supply voltage.

3.2 Order data

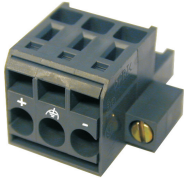
Model number	Description	Figure
0TB103.9	Plug for the 24 V supply voltage (screw clamps)	 0TB103.9  0TB103.91
0TB103.91	Plug for the 24 V supply voltage (cage clamps)	

Table 162: Order data - TB103

3.3 Technical data

Information:

The following characteristics, features and limit values only apply to this accessory and can deviate from those specified for the entire device. For the entire device where this accessory is installed, refer to the data provided specifically for the entire device.

Name	0TB103.9	0TB103.91
Number of pins	3	
Type of terminal	Screw clamps	Cage clamps
Distance between contacts	5.08 mm	
Resistance between contacts	$\leq 5 \text{ m}\Omega$	
Nominal voltage according to VDE / UL,CSA	250 V / 300 V	
Current load according to VDE / UL,CSA	14.5 A / 10 A per contact	
Terminal size	0.08 mm ² - 3.31 mm ²	
Cable type	Copper wires only (no aluminum wires!)	

Table 163: TB103 Technical data

4. Legend strip templates

Automation Panel devices with keys are delivered with partially pre-labeled key legend strips (F1, F2, etc.). The key legend strip slots are accessible on the back of the Automation Panel device (above and below).

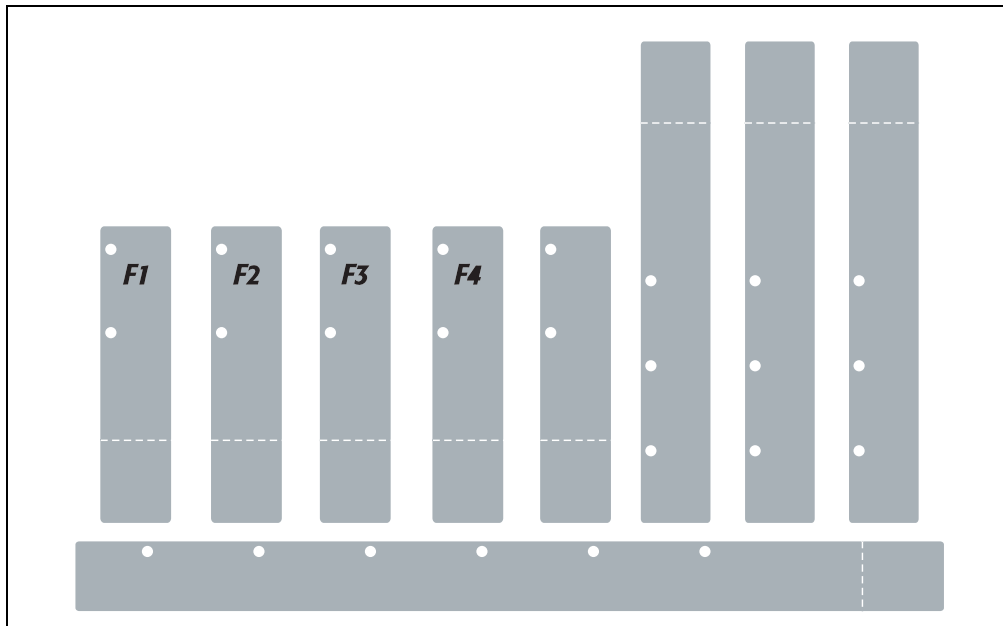


Figure 174: Legend strip templates

Printable legend strips (A4 format) can be ordered from B&R (see table 12 "Model numbers - Accessories", on page 25). They can be printed using a standard laser printer (b/w or color) in a temperature range from -40 to +125°C. A print template (available for Corel Draw version 7, 9 and 10) for the respective legend strip template can be downloaded from the B&R homepage (www.br-automation.com). The print templates can also be found on the HMI Drivers & Utilities DVD (model number 5SWHMI.0000-00).

4.1 Order data

Model number	Description	Figure
5AC900.104X-03	Legend strip template 10.4" Legend strip templates for Automation Panels 5AP951.1043-01 and 5A981.1043-01. For 1 device.	Examples of legend strip templates
5AC900.104X-04	Legend strip template 10.4" Legend strip templates for Automation Panels 5AP952.1043-01 and 5A982.1043-01. For 1 device.	
5AC900.104X-05	Legend strip template 10.4" Legend strip templates for Automation Panel 5AP980.1043-01. For 3 devices.	
5AC900.150X-01	Legend strip template 15" Legend strip templates for Automation Panels 5AP951.1505-01, 5AP980.1505-01 and 5A981.1505-01. For 4 devices.	

Table 164: Order data - Legend strip templates

5. USB port cap (attached) - Discontinued

Front side USB interface cover (attached) for Automation Panel 900 and PC 700 devices.

5.1 Order data

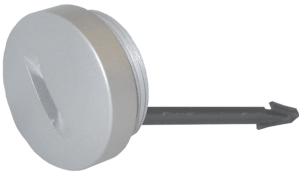
Model number	Description	Figure
5AC900.1200-00	USB port cap (attached) Front side USB port cap (attached) for Automation Panel 900 and Panel PC 700 devices.	

Table 165: Order data - USB port cap (attached)

5.2 Installation

- Remove old cover.
- Feed the USB interface cover through the small opening (see red markings).

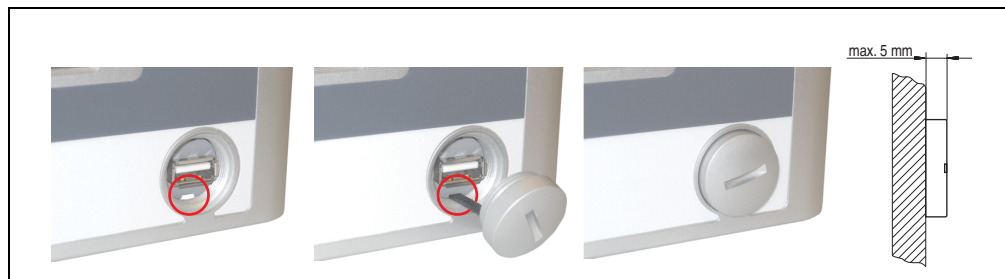


Figure 175: Front side USB interface cover - installation

- With the cover screwed on, the front side of the display is raised a maximum of 5 mm.

6. USB port cap (attached)

Front side USB port cap (attached) for Automation Panel 900, Panel PC 700 and Panel PC 800 devices.

6.1 Order data

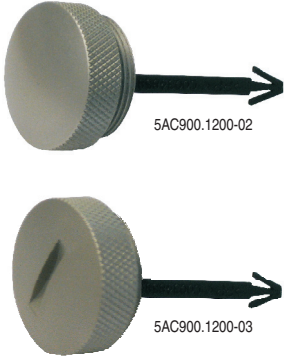
Model number	Description	Figure
5AC900.1200-01	USB port cap IP65 M20 /2 Front-side USB port cap (attached) knurled, short, not slotted.	
5AC900.1200-02	USB port cap IP65 M20 /3 Front-side USB port cap (attached) knurled, tall, not slotted.	
5AC900.1200-03	USB port cap IP65 M20 /4 Front-side USB port cap (attached) knurled, tall, slotted.	

Table 166: Order data - USB port cap (attached)

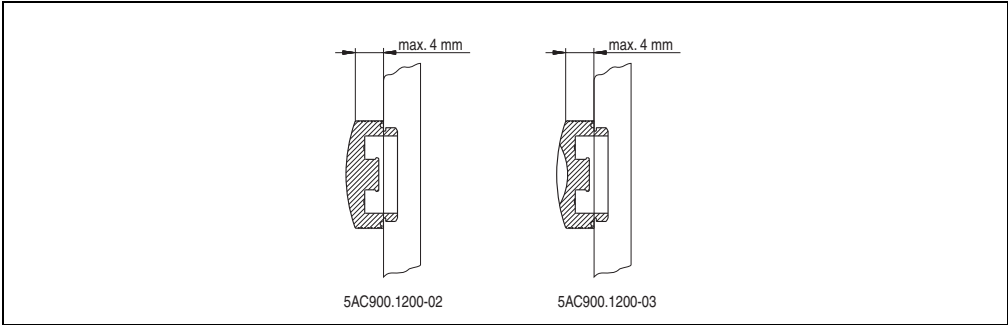


Figure 176: USB port cap (attached) - Height

7. HMI Drivers & Utilities DVD 5SWHMI.0000-00



Figure 177: HMI Drivers & Utilities DVD 5SWHMI.0000-00

Model number	Short description	Note
5SWHMI.0000-00	HMI Drivers & Utilities DVD Contains drivers, utilities, software upgrades and user's manuals for B&R panel system products (see B&R homepage – Industrial PCs, Visualization and Operation).	

Table 167: Model number - HMI Drivers & Utilities DVD

This DVD contains drivers, utilities, software upgrades and user's manuals for B&R Panel system products (see B&R homepage – Industrial PCs, Visualization and Operation).
Information in detail:

BIOS upgrades for the products

- Automation PC 620
- Panel PC 700
- Automation PC 680
- Provit 2000 product family - IPC2000/2001/2002
- Provit 5000 product family - IPC5000/5600/5000C/5600C
- Power Panel 100 BIOS devices
- Mobile Panel 100 BIOS devices
- Power Panel 100 / Mobile Panel 100 user boot logo
- Power Panel 100 / Mobile Panel 100 REMHOST utility

Drivers for the devices

- Automation Device Interface (ADI)

- Audio
- Chipset
- CD-ROM
- LS120
- Graphics
- Network
- PCI RAID controller
- Touch screen
- Touchpad
- Interface board

Updates

- Firmware upgrades (e.g. MTCX, SMXC)

Utilities/Tools

- Automation Device Interface (ADI)
- Miscellaneous
- MTC utilities
- Key editor
- MTC & Mkey utilities
- Mkey utilities
- UPS configuration software
- ICU ISA configuration
- Intel PCI NIC boot ROM
- Diagnostics
- CompactFlash lifespan calculation for Silicon Systems CompactFlash cards 5CFCRD.xxxx-03

Windows and embedded operating systems

- Thin client
- Windows CE
- Windows NT Embedded
- Windows XP Embedded

MCAD templates for

- Industrial PCs
- Visualization and operating devices
- Legend strip templates

Documentation for

- B&R Windows CE
- Automation PC 620
- Automation PC 680
- Automation Panel 900
- Panel PC 700
- Power Panel 15/21/35/41
- Power Panel 100/200
- Provit 2000
- Provit 3030
- Provit 4000
- Provit 5000
- Provit Benchmark
- Provit Mkey
- Windows NT Embedded application guide
- Windows XP Embedded application guide
- Uninterruptible power supply

Service tools

- Acrobat Reader 5.0.5 (freeware in German, English, and French)
- Power Archiver 6.0 (freeware in German, English, and French)
- Internet Explorer 5.0 (German and English)
- Internet Explorer 6.0 (German and English)

8. USB flash drive

Information:

We reserve the right to supply alternative products due to the vast quantity of flash drives available on the market and their corresponding short product lifecycle. Therefore, the following measures might be necessary in order to boot from these flash drives (e.g. the SanDisk Cruzer Micro flash drive with 512 MB):

- The flash drive must be reformatted or in some cases even re-partitioned (set active partition).
- The flash drive must be at the top of the BIOS boot order, or alternatively the IDE controllers can also be deactivated in the BIOS. This can be avoided in most cases if a "`fdisk /mbr`" command is also executed on the USB flash drive.

8.1 General information

USB flash drives are easy-to-exchange storage media. Because of the fast data transfer (USB 2.0), the USB flash drives are ideal for use as a portable memory medium. Without requiring additional drivers ("Hot Plug & Play" - except with Windows 98SE), the USB flash drive can be converted immediately into an additional drive where data can be read or written. Only USB flash drives from the memory specialists [SanDisk](#) are used.

8.2 Order data

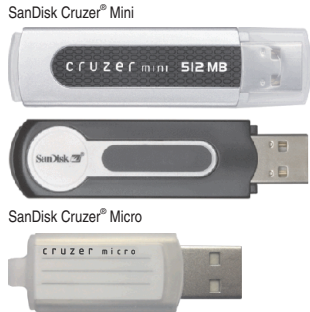
Model number	Description	Figure
5MMUSB.0256-00	USB flash drive 256 MB SanDisk Cruzer Mini	 SanDisk Cruzer® Mini SanDisk Cruzer® Micro
5MMUSB.0512-00	USB flash drive 512 MB SanDisk Cruzer Mini up to Rev. E0 or Cruzer Micro starting with Rev. E0	
5MMUSB.1024-00	USB flash drive 1 GB SanDisk Cruzer Mini up to Rev. E0 or Cruzer Micro starting with Rev. E0	
5MMUSB.2048-00	USB flash drive 2 GB SanDisk Cruzer Micro	

Table 168: Order data - USB flash drives

8.3 Technical data

Information:

The following characteristics, features and limit values only apply to this accessory and can deviate those specified for the entire device. For the entire device where this accessory is installed, refer to the data provided specifically for the entire device.

Features	5MMUSB.0256-00	5MMUSB.0512-00	5MMUSB.1024-00	5MMUSB.2048-00
LED Cruzer Mini / Cruzor Micro	1 LED (green), signals data transfer (send and receive)			
Power supply Current requirements Cruzor Mini / Cruzor Micro	Via the USB port 650 µA in sleep mode, 150 mA read/write			
Interface Cruzor Mini / Cruzor Micro Type Transfer rate Sequential reading Sequential writing Connection	USB specification 2.0 high speed device, mass storage class, USB-IF and WHQL certified USB 1.1 and 2.0 compatible Up to 480 MBit (high speed) Max. 8.7 MB/second Max. 1.7 MB/second To each USB type A interface			
MTBF (at 25 °C) Cruzer Mini / Cruzor Micro	100000 hours			
Data retention Cruzer Mini / Cruzor Micro	10 years			
Maintenance Cruzer Mini / Cruzor Micro	None			
Operating system support Cruzer Mini Cruzer Micro	Windows CE 4.1, CE 4.2, 98SE ¹⁾ , ME, 2000, XP, Mac OS 9.1.x and Mac OS X 10.1.2 Windows CE 4.2, CE 5.0, ME, 2000, XP and Mac OS 9.1.x+, OS X v10.1.2+			
Mechanical characteristics				
Dimensions Height - Cruzor Mini / Cruzor Micro Width - Cruzor Mini / Cruzor Micro Depth - Cruzor Mini / Cruzor Micro	62 mm / 52.2 mm 19 mm / 19 mm 11 mm / 7.9 mm			
Environmental characteristics				
Environmental temperature Cruzor Mini / Cruzor Micro Operation Bearings Transport	0 to +45°C -20 to +60°C -20 to +60°C			
Humidity Cruzor Mini / Cruzor Micro Operation Bearings Transport	10 to 90%, non-condensing 5 to 90%, non-condensing 5 to 90%, non-condensing			

Table 169: Technical data - USB flash drive 5MMUSB.xxxx-00

Features	5MMUSB.0256-00	5MMUSB.0512-00	5MMUSB.1024-00	5MMUSB.2048-00
Vibration Cruiser Mini / Cruiser Micro Operation Bearings Transport	At 10 - 500 Hz: 2 g ($19,6 \text{ m/s}^2$ 0-peak), oscillation rate 1/minute At 10 - 500 Hz: 4 g ($39,2 \text{ m/s}^2$ 0-peak), oscillation rate 1/minute At 10 - 500 Hz: 4 g ($39,2 \text{ m/s}^2$ 0-peak), oscillation rate 1/minute			
Shock Cruiser Mini / Cruiser Micro Operation Bearings Transport	Max. 40 g (392 m/s^2 0-peak) and 11 ms length Max. 80 g (784 m/s^2 0-peak) and 11 ms length Max. 80 g (784 m/s^2 0-peak) and 11 ms length			
Altitude Cruiser Mini / Cruiser Micro Operation Bearings Transport	3,048 meters 12,192 meters 12,192 meters			

Table 169: Technical data - USB flash drive 5MMUSB.xxxx-00 (cont.)

1) For Win 98SE, a driver can be downloaded from the [SanDisk](#) homepage.

8.3.1 Temperature humidity diagram - Operation and storage

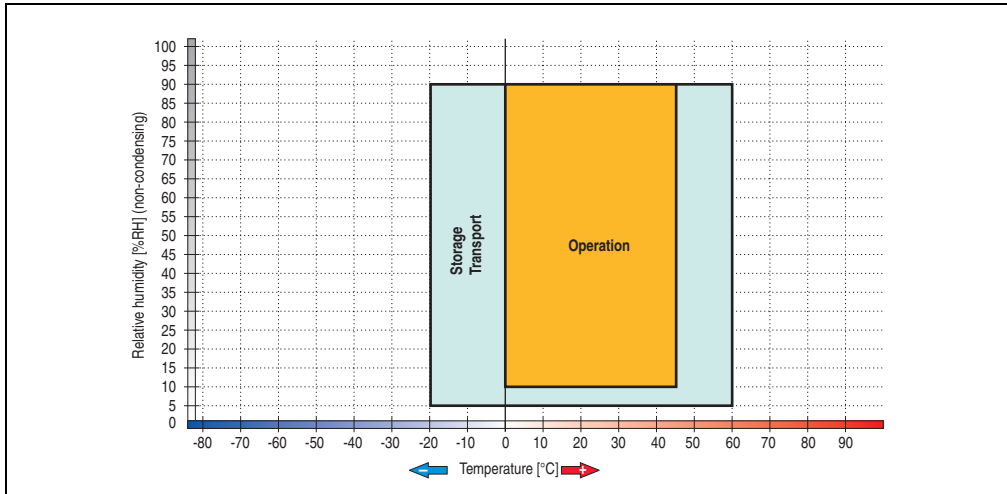


Figure 178: Temperature humidity diagram - USB flash drive - 5MMUSB.xxxx-00

8.4 Creating a bootable USB flash drive

When used in connection with a B&R industrial PC, it is possible to boot the system from one of the flash drives available from B&R. The flash drive must be specially prepared for this.

8.4.1 Requirements

The following peripherals are required for creating a bootable USB flash drive:

- B&R USB flash drive
- B&R Industrial PC
- USB floppy drive (external)
- USB keyboard
- A start disk created using MS-DOS 6.22 or Windows 98 - 1.44MB HDD (Windows Millennium, NT4.0, 2000, XP start disks cannot be used).
The tools "`format.com`" and "`fdisk.exe`" must be located on the disk!

8.4.2 Procedure

- Plug in the flash drive and boot from the start disk.
- Set active partition on the flash drive using "`fdisk`" and follow the further instructions.
- Reboot the system from the start disk.
- Format and simultaneously transfer the system files to the flash drive with the command "`format c: /s`".

Chapter 6 • Maintenance / Servicing

1. Cleaning

Danger!

Automation Panel 900 devices may only be cleaned when switched off. This is to prevent unintended functions from being triggered when touching the touch screen or pressing the buttons or entry devices.

A moist towel should be used to clean the Automation Panel 900 device. When moistening the cloth, use only water with detergent, screen cleaning agent, or alcohol (ethanol). The cleaning agent should be applied to the cloth beforehand, not sprayed directly on the Automation Panel 900 device! Never use aggressive solvents, chemicals, scouring agents, pressurized air or steam jet.

Information:

Displays with touch screens should be cleaned at regular intervals.

2. Preventing after-image effect in LCD/TFT monitors

Burn-in effect (after images, display memory effect, image retention or also image sticking) occurs in LCD/TFT monitors when a static image is displayed for a long period of time. This static screen content causes the build-up of parasitic capacities within the LCD components that prevent the liquid crystal molecules from returning to their original states. This condition may arise, is not predictable and depends on the following factors:

- Type of image displayed
- Color composition of the image
- Length of image output
- Ambient temperature

2.1 What measures can be taken against this?

There is no total solution, however, measures can be taken to significantly reduce this effect:

- Avoid static pictures or screen content
- Use screen savers (moving) when the display is not in use
- Frequent picture change
- Shut off the display when not in use

Turning off the background lighting (backlight) does not influence the prevention of the after-image effect.

3. Exchanging the fluorescent tubes

Danger!

The fluorescent tubes may only be exchanged by trained personnel when the Automation Panel 900 device and the entire system are turned off.

3.1 Order data

Model number	Description	Note
9A0110.18	Fluorescent tubes - Backlight (replacement part) for 5AP920.1214-01 panels.	
9A0110.22	Fluorescent tubes - Backlight (replacement part) for the following panels: 5AP920.1505-01, 5AP951.1505-01, 5AP980.1505-01, 5AP981.1505-01	

Table 170: Model numbers - Fluorescent tubes

3.2 General information

The fluorescent tubes in the TFT display are subject to wear. Depending on the number of operating hours (see chapter 2 "Technical data" for the Automation Panel) they must be exchanged after several years.

The fluorescent tubes can only be exchanged in the 12.1", and 15" Automation Panel 900 devices.

They cannot be exchanged in the 10.4", 17", 19", and 21.3" Automation Panel 900 devices!

Warning!

To avoid damaging the fluorescent tubes during the exchange, they should be pulled out by grasping the white plate (12.1" and 15" units) using a small flat nose pliers. Don't pull on the cables, as this can break the tubes.

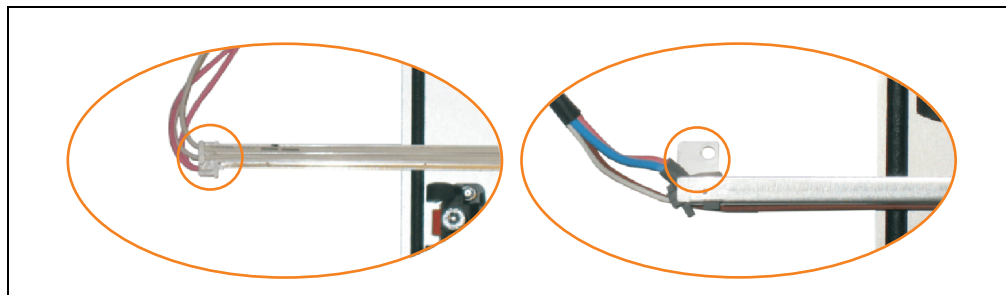


Figure 179: Warning - Exchanging the fluorescent tubes

3.3 Procedure

First step for all units (12.1", 15").

Remove the cover. Remove the fastening screws (1) and insert card (2). Loosen the screws on the cover (using Torx screw driver size 10) and remove the cover (3).

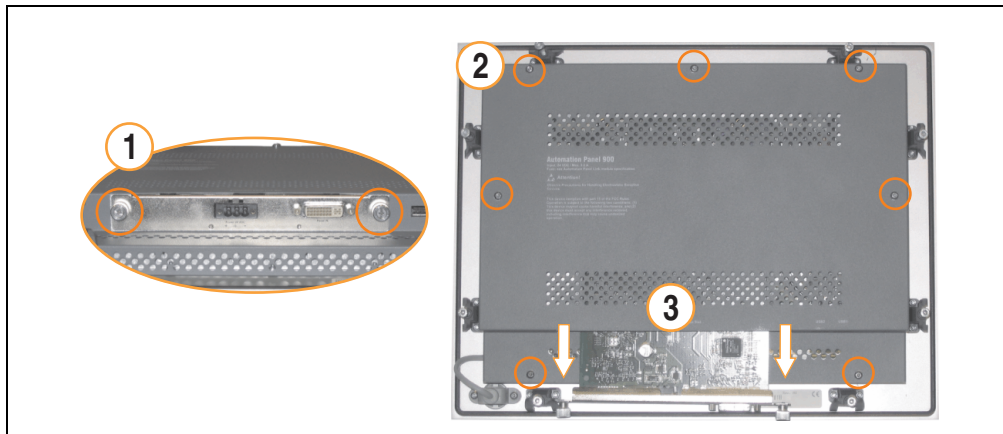


Figure 180: Remove the cover

3.3.1 Procedure for 12.1" Automation Panel

- 1) Using a small Phillips screwdriver, remove the screws and unplug the fluorescent tube.

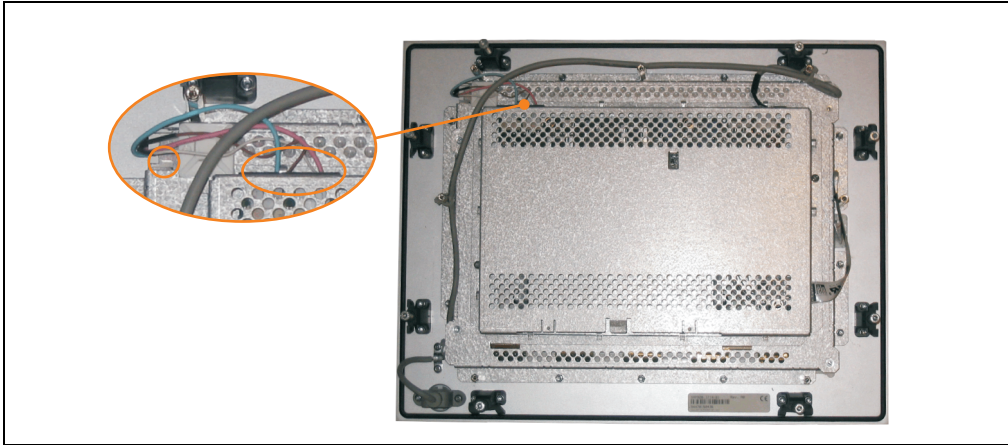


Figure 181: 12.1" Automation Panel - unscrew and unplug

- 2) Exchange fluorescent tube. To do this, carefully pull the tube out of its holder and replace with a new one.

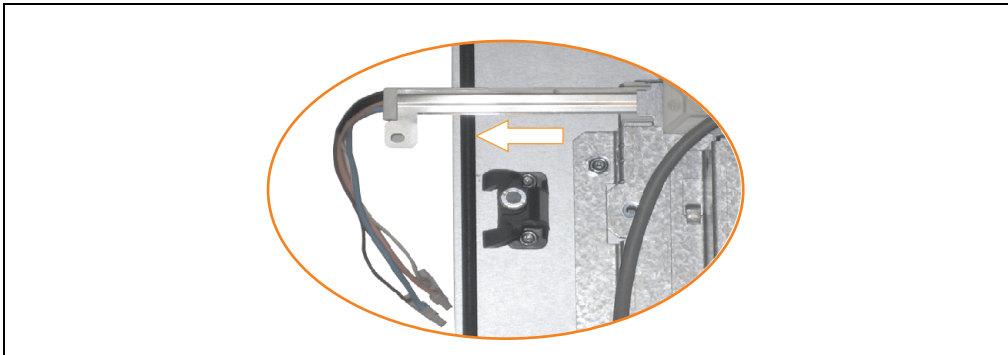


Figure 182: 12.1" Automation Panel - exchange fluorescent tube

3.3.2 Procedure for 15" Automation Panel

- 1) Unplug the fluorescent tube (1). Using a small Phillips screwdriver, remove the screws (2) from the fluorescent tubes, and using a size 10 Torx screwdriver, remove the ground (3) from the housing.

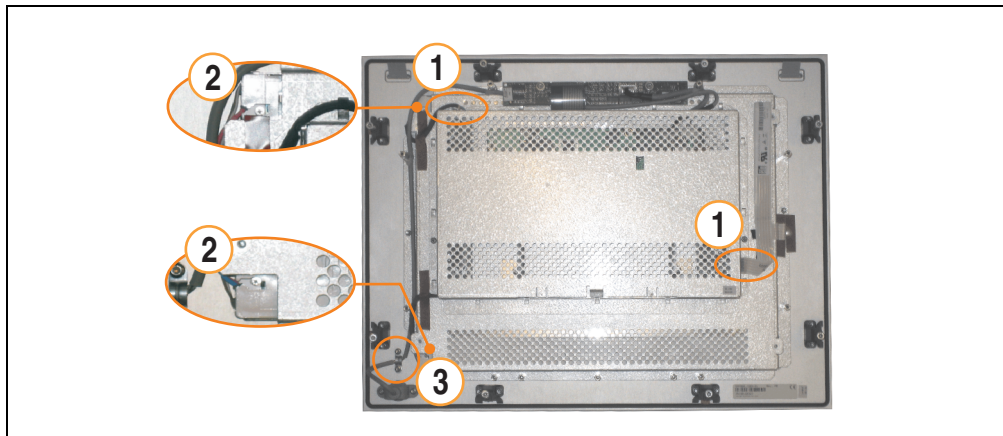


Figure 183: 15" Automation Panel - unscrew and unplug

- 2) Unplug the second fluorescent tube. Loosen the screws (using a size 10 Torx screw driver) and push the cover up (1), tilt it up and unplug the tube (2).

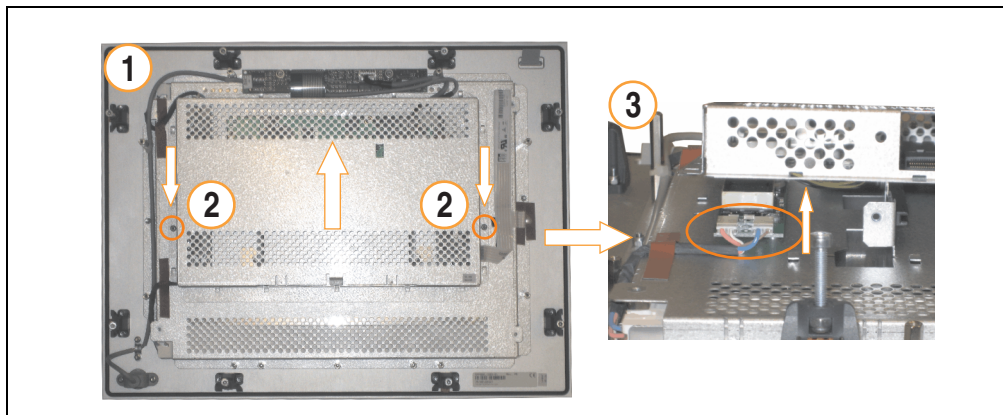


Figure 184: 15" Automation Panel - remove cover and unplug

- 3) Exchange fluorescent tubes. To do this, carefully pull the tubes out of their holders and replace with new ones.

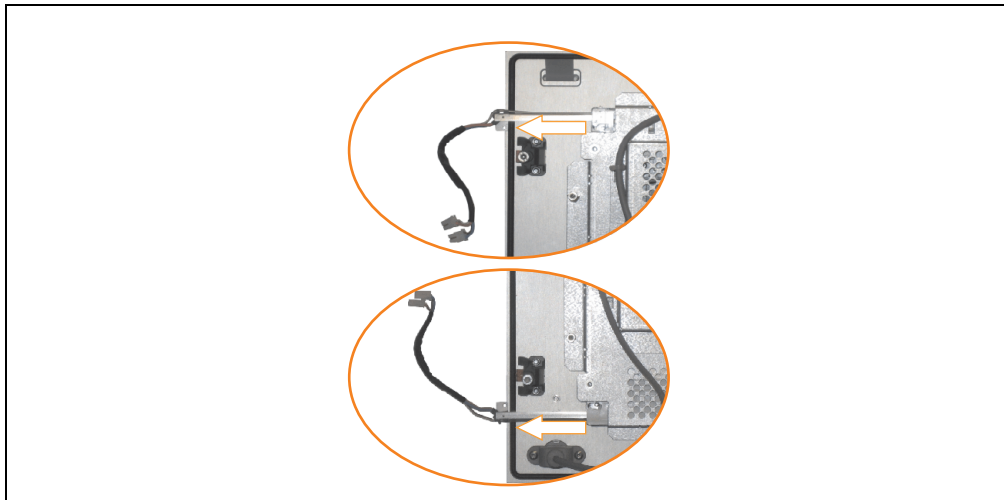


Figure 185: 15" Automation Panel - exchange fluorescent tubes

Appendix A

1. Touch screen

1.1 Elo Accu Touch

Information:

The following characteristics, features, and limit values only apply to this individual component and can deviate from those specified for the entire device. For the entire device in which this individual component is used, refer to the data given specifically for the entire device.

Elo Accu touch screen	Specifications
Manufacturer	Elo
Accuracy For < 18" diagonals For > 18" diagonals	Typically < than 0.080 inches (2.032 mm) Maximum error in all directions 0.180 inches (4.752 mm) Maximum 1% of the diagonal for the active area of the touch screens
Response time	< 10 ms
Release pressure	< 113 grams
Resolution	4096 x 4096 touch points
Light permeability	Up to 80% ± 5%
Temperature Operation Bearings Transport	-10 to +50°C -40 to +71°C -40 to +71°C
Relative humidity Operation Bearings Transport	Max. 90% at max. +50°C Max. 90% at max. +50°C for 240 hours, non-condensing Max. 90% at max. +50°C for 240 hours, non-condensing
Waterproofing	IP65
Lifespan	35 million touch operations on the same point
Chemical resistance ¹⁾	Acetone, ammonia-based glass cleaner, normal food and drinks, hexane, methylene chloride, methyl ethyl ketone, mineral spirits, turpentine, isopropyl alcohol
Activation	Finger, pointer, credit card, glove

Table 171: Technical data - Elo Accu touch screen 5-wire

Elo Accu touch screen	Specifications
Drivers	Touch screen drivers can be downloaded from the download area on the B&R homepage (www.br-automation.com). Additionally, they can also be found on the B&R HMI Drivers and Utilities DVD (Mod. No. 5SWHMI.0000-00).

Table 171: Technical data - Elo Accu touch screen 5-wire (cont.)

1) The active area of the touch screen is resistant to these chemicals for a timeframe of one hour at +21°C.

1.1.1 Temperature humidity diagram - Operation and storage

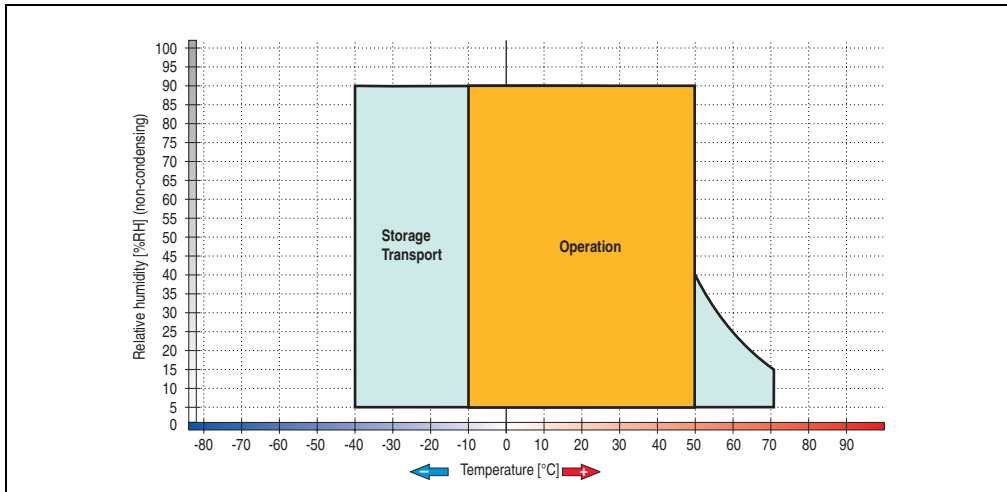


Figure 186: Temperature humidity diagram - Elo Accu touch screen

1.1.2 Cleaning

The touch screen should be cleaned with a moist lint-free cloth. When moistening the cloth, use only water with detergent, screen cleaning agent, or alcohol (ethanol). The cleaning agent should be applied to the cloth beforehand and not sprayed directly onto the touch screen itself. Never use aggressive solvents, chemicals, scouring agents, pressurized air or steam jet.

2. Membrane

The décor foil conforms to DIN 42115 (section 2). This means it is resistant to exposure to the following chemicals for a 24-hour period with no visible signs of damage:

Information:

The following characteristics, features, and limit values only apply to this individual component and can deviate from those specified for the entire device.

Ethanol Cyclohexanol Diacetone alcohol Glycol Isopropanol Glycerine Methanol Triacetin Dowandol DRM/PM	Formaldehyde 37%-42% Acetaldehyde Aliphatic hydrocarbons Toluene Xylene White spirits	1.1.1.Trichloroethane Ethyl acetate Diethyl ether N-Butyl acetate Amyl acetate Butylcellosolve Ether
Acetone Methyl ethyl ketone Dioxan Cyclohexanone MIBK Isophorone	Formic acid < 50% Acetic acid < 50% Phosphoric acid < 30% Hydrochloric acid < 36% Nitric acid < 10% Trichloroacetic acid < 50% Sulphuric acid < 10%	Sodium hypochlorite < 20% Hydrogen peroxide < 25% Potassium carbonate Washing agents Fabric conditioner Ferric chloride Ferrous chloride (FeCl ₂) Ferrous chloride (FeCl ₃) Dibutyl phthalate Diocetyl phthalate Sodium carbonate
Ammonia < 40% Caustic soda < 40% Potassium hydroxide Alkali carbonate Bichromate Potassium Acetonitrile Sodium bisulphate	Cutting oil Diesel oil Linseed oil Paraffin oil Blown castor oil Silicon oil Turpentine oil substitute Universal brake fluid Aviation fuel Gasoline Water Sea water Decon	

Table 172: Chemical resistance of the décor foil

The décor foil conforms to DIN 42115 section 2 for exposure to glacial acetic acid for less than one hour without visible damage.

3. Filter glass

3.1 Mechanical characteristics

Information:

The following characteristics, features, and limit values only apply to this individual component and can deviate from those specified for the entire device.

Abrasion-resistant according to DIN 52347

Adhesive strength according to DIN 58 196-K2 (section 6)

3.2 Chemical properties

Durability according to DIN 50021 - CASS

4. Viewing angles

The viewing angle information of the display types (R, L, U, D) can be seen in the technical data for the individual components.

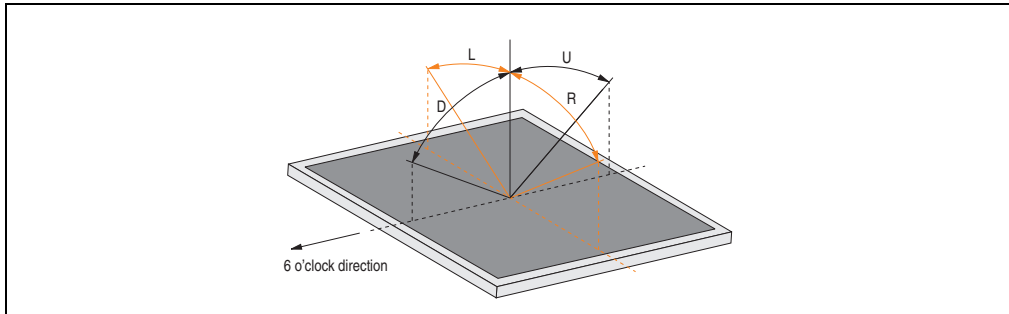


Figure 187: Viewing angles

5. B&R Key Editor

On display units, it is often necessary to adjust the function keys and LEDs for the application software being used. The B&R Key Editor makes it quick and easy to adapt the application to a unique configuration.

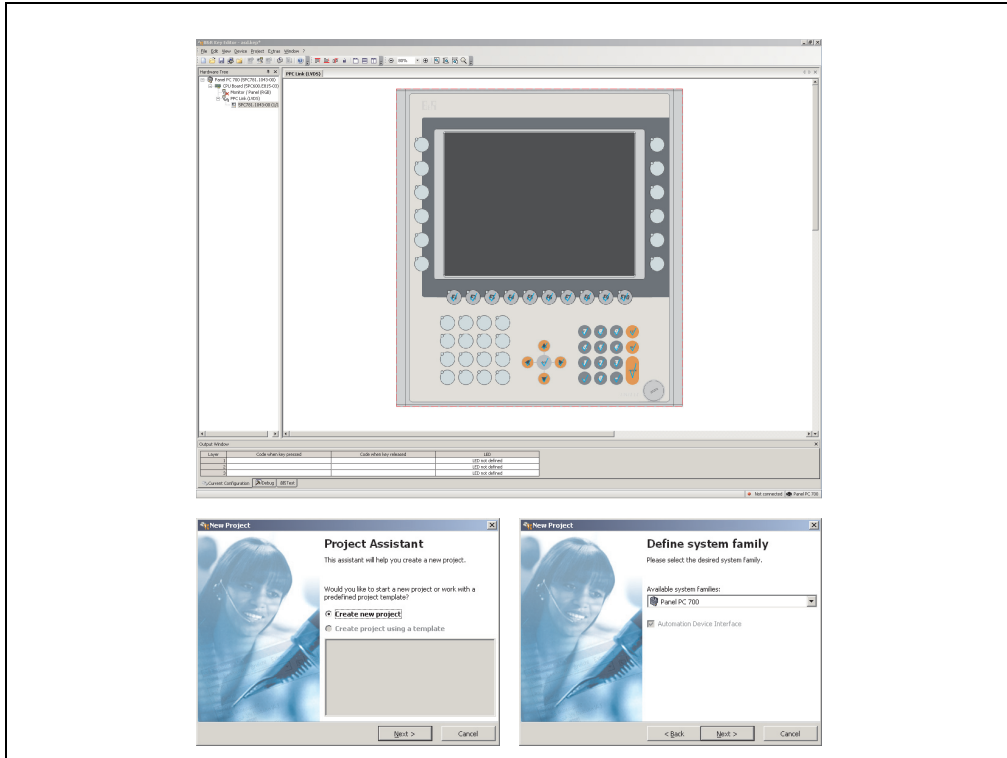


Figure 188: B&R Key Editor screenshots (Version 3.00)

Features:

- Configuration of normal keys like on a keyboard (A, B, C, etc.)
- Keyboard shortcuts (CTRL+C, SHIFT+DEL, etc.) on one key
- Special key functions (change brightness, etc.)
- Assign functions to LEDs (HDD access, power, etc.)
- 4 assignments per key possible (using layer function)
- Configuration of panel locking time when multiple Automation Panel 900 devices are connected to Automation PC 620 and Panel PC 700 devices

Supports following systems (Version 3.00):

- Automation PC 620 (ETX, XTX, Embedded)
- Automation PC 800
- Automation PC 820
- Panel PC 300
- Panel PC 700 (ETX, XTX)
- Panel PC 800
- Power Panel 65
- Power Panel 100.200
- Power Panel 300/400
- Mobile Panel 100, 200
- Mobile Panel 40/50
- IPC2000, IPC2001, IPC2002
- IPC5000, IPC5600
- IPC5000C, IPC5600C

A detailed guide for configuring keys and LEDs can be found in the B&R Key Editor's online help.

The B&R Key Editor can be downloaded for free from the download area on the B&R homepage (www.br-automation.com). Additionally, it can also be found on the B&R HMI Drivers & Utilities DVD (model number 5SWHMI.0000-00).

6. Mounting compatibilities

This section describes the compatibility of the installation dimensions for the Power Panel 100/200, Power Panel 300/400, Automation Panel 900 and Panel PC 700 units according to the respective device diagonals.

The outer dimensions of the device types are identical for the respective diagonals.
The different device types are abbreviated as follows:

Device type	Abbreviation
Power Panel 100/200	PP100/200
Power Panel 300/400	PP300/400
Automation Panel 900	AP900
Panel PC 700	PPC700

Table 173: Product abbreviations

6.1 Compatibility overview

The following table offers a brief overview of the devices PP100/200, PP300/400, AP900 and PPC700. Detailed information can be found in the section "Compatibility details", on page 282.

Compatibility between the device types is represented on each line by matching symbols.

Quantity	Format	Image	Compatible	PP100/200	PP300/400	AP900	PPC700
5.7"	Horizontal1		Outer dimensions	■	■	-	-
			Installation dimensions	●	●	-	-
	Horizontal2		Outer dimensions	■	■	-	-
			Installation dimensions	●	●	-	-
	Vertical1		Outer dimensions	■	■	-	-
			Installation dimensions	●	●	-	-

Table 174: Device compatibility overview

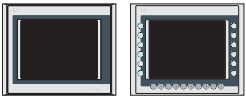
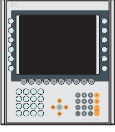
Quantity	Format	Image	Compatible	PP100/200	PP300/400	AP900	PPC700
10.4"	Horizontal1		Outer dimensions	■	■	■	■
			Installation dimensions	●	●	●	●
	Horizontal2		Outer dimensions	■	■	■	■
			Installation dimensions	●	●	▲	▲
	Vertical1		Outer dimensions	■	■	■	■
			Installation dimensions	●	●	▲	▲
12.1"	Horizontal1		Outer dimensions	■	■	■	■
			Installation dimensions	●	●	▲	▲
15"	Horizontal1		Outer dimensions	■	■	■	■
			Installation dimensions	●	●	●	●
	Vertical1		Outer dimensions	■	■	■	■
			Installation dimensions	●	●	●	●
17"	Horizontal1		Outer dimensions	-	-	■	■
			Installation dimensions	-	-	▲	▲
19"	Horizontal1		Outer dimensions	-	-	■	■
			Installation dimensions	-	-	▲	-

Table 174: Device compatibility overview

Appendix A • Mounting compatibilities

Quantity	Format	Image	Compatible	PP100/200	PP300/400	AP900	PPC700
21.3"	Horizontal1		Outer dimensions	-	-	■	-
			Installation dimensions	-	-	▲	-

Table 174: Device compatibility overview

6.2 Compatibility details

The measurement values (all in mm) in the following figures have the following meaning.

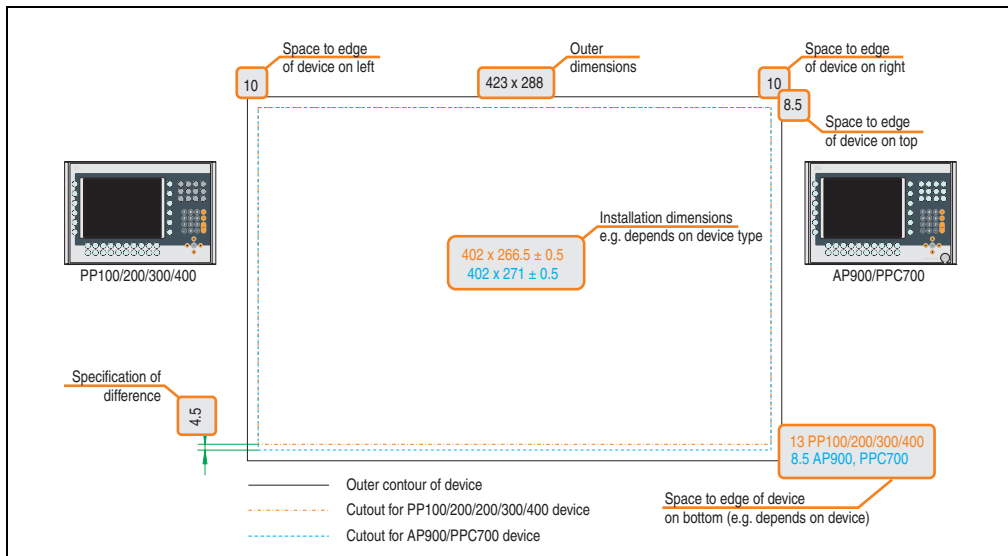


Figure 189: Compatibility details - figure structure

6.2.1 5,7" devices

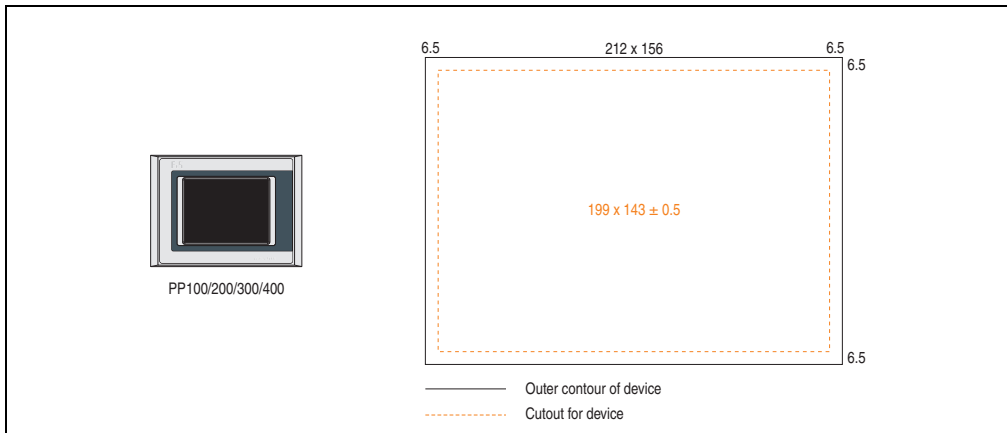


Figure 190: Mounting compatibility - 5.7" device format - Horizontal1

5.7" Power Panel 100/200 and Power Panel 300/400 devices in **Horizontal1 format** are 100% mounting compatible.

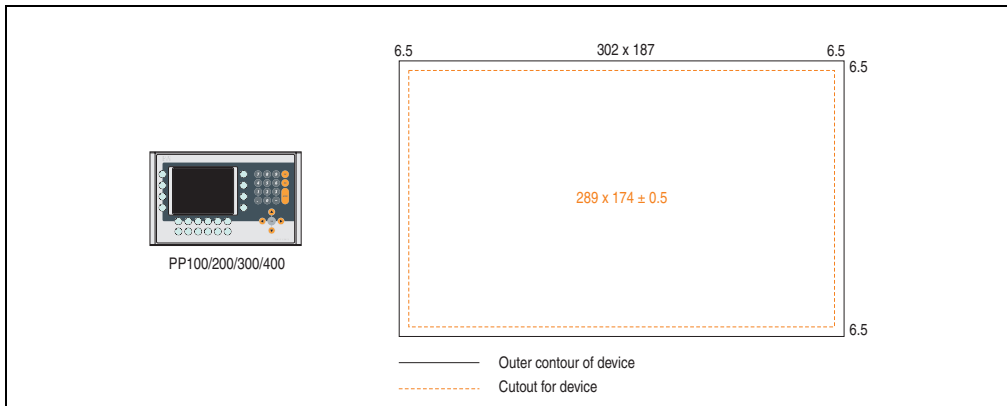


Figure 191: Mounting compatibility - 5.7" device format - Horizontal2

5.7" Power Panel 100/200 and Power Panel 300/400 devices in **Horizontal2 format** are 100% mounting compatible.

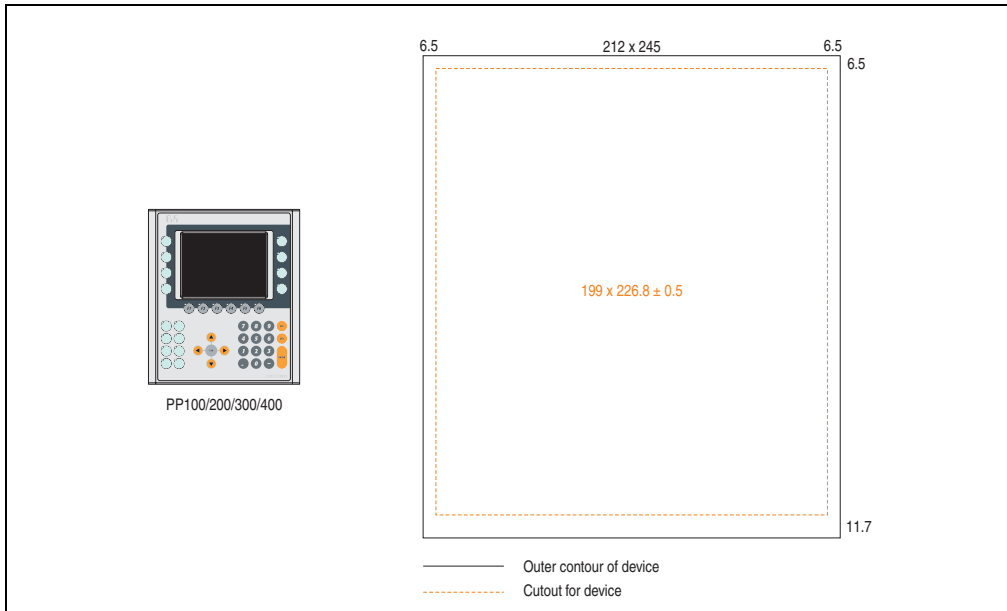


Figure 192: Mounting compatibility - 5.7" device format - Vertical1

5.7" Power Panel 100/200 and Power Panel 300/400 devices in **Vertical1** format are 100% mounting compatible.

6.2.2 10,4" devices

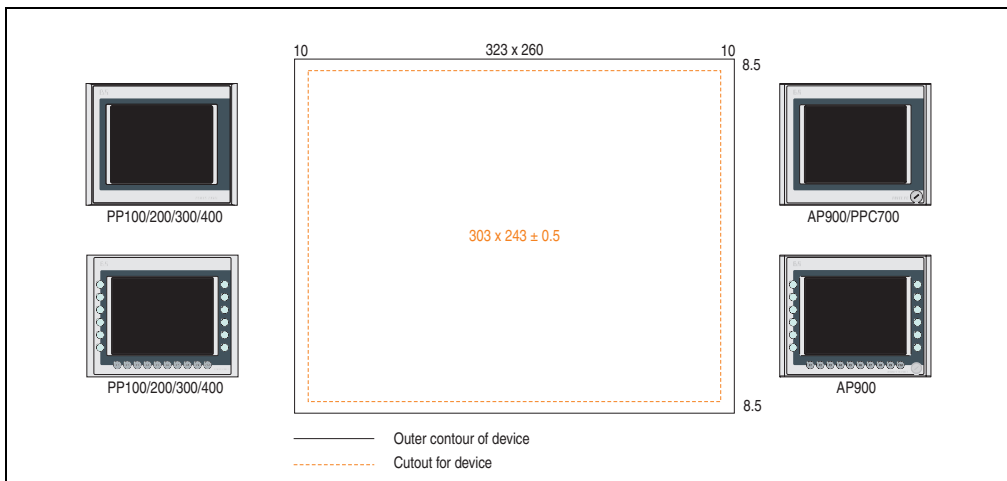


Figure 193: Mounting compatibility - 10.4" device format - Horizontal1

10.4" Power Panel 100/200, Power Panel 300/400, Automation Panel 900 and Panel PC 700 devices in **Horizontal1 format** are 100% mounting compatible.

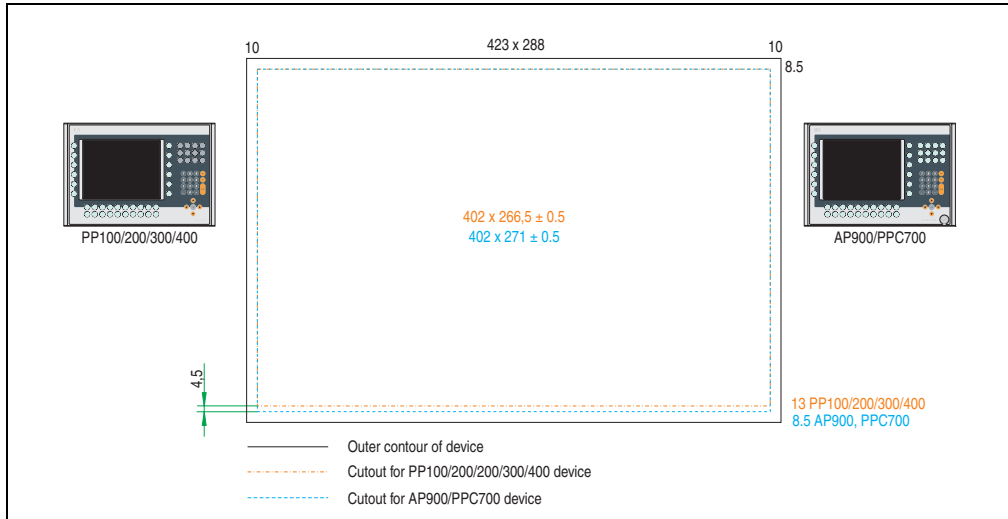


Figure 194: Mounting compatibility - 10.4" device format - Horizontal2

10.4" Power Panel 100/200 and Power Panel 300/400 are not 100% mounting compatible with the **Horizontal2 format** Automation Panel 900 and Panel PC 700 devices. The Automation Panel 900 and Panel PC 700 devices require a cutout that is 4.5 mm larger vertically (lower edge).

The larger cutout can be conditionally used for all devices:

- When mounting, make sure that the PP100/200/300/400 devices are placed and mounted as close to the center of the cutout as possible. Failure to do so can prevent the retaining clips from holding firmly, which means that a firm seal is no longer guaranteed with the gasket (IP65).

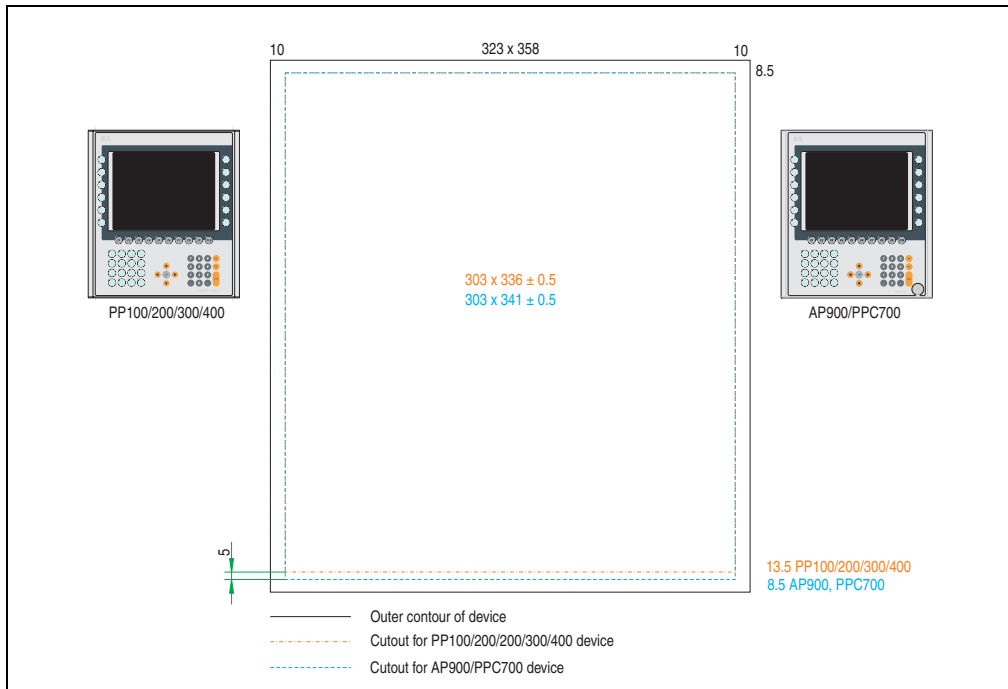


Figure 195: Mounting compatibility - 10.4" device format - Vertical1

10.4" Power Panel 100/200 and Power Panel 300/400 are not 100% mounting compatible with the **Vertical1** format for the Automation Panel 900 and Panel PC 700 devices. The Automation Panel 900 and Panel PC 700 devices require a cutout that is 5 mm larger vertically (lower edge).

The larger cutout can be conditionally used for all devices:

- When mounting, make sure that the PP100/200/300/400 devices are placed and mounted as close to the center of the cutout as possible. Failure to do so can prevent the retaining clips from holding firmly, which means that a firm seal is no longer guaranteed with the gasket (IP65).

6.2.3 12,1" devices

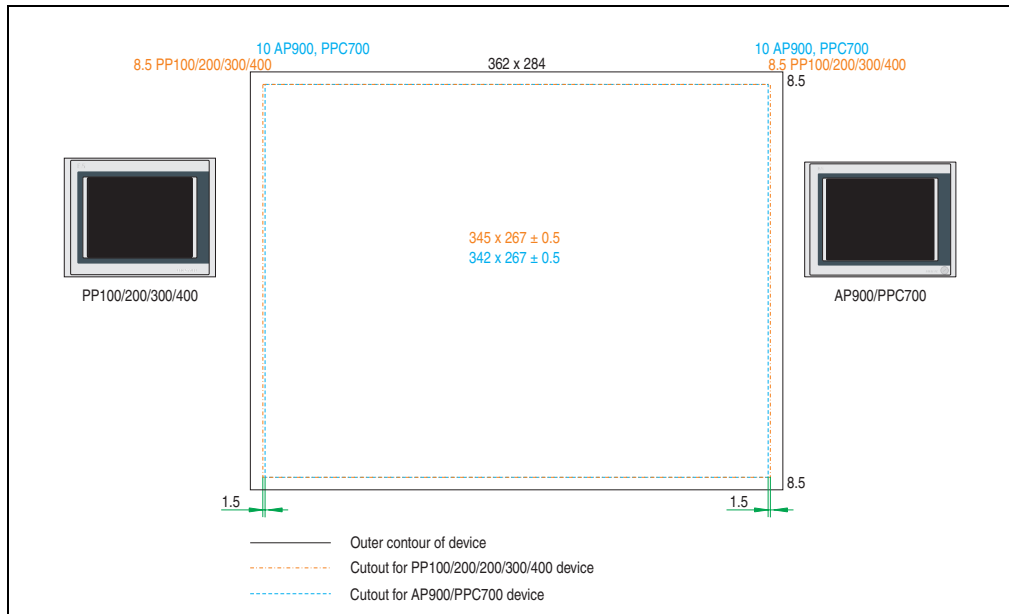


Figure 196: Mounting compatibility - 12.1" device format - Horizontal1

12.1" Power Panel 100/200 and Power Panel 300/400 are *not 100%* mounting compatible with the **Horizontal1** format for the Automation Panel 900 and Panel PC 700 devices. The Power Panel 100/200 and Power Panel 300/400 devices require a cut that is 1.5 mm wider (left and right).

The larger cutout can be conditionally used for all devices:

- When mounting, make sure that the AP900 and PPC700 devices can be placed and mounted as close to the center of the cutout as possible.

6.2.4 15" devices

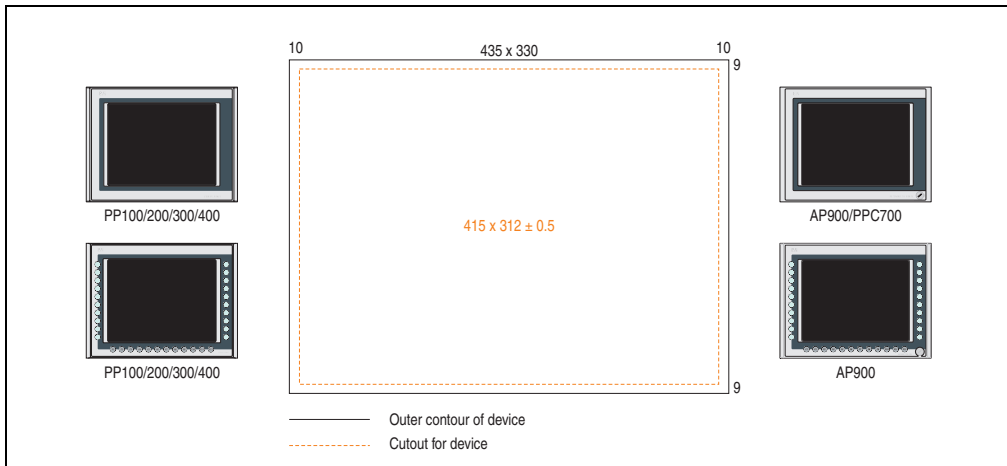


Figure 197: Mounting compatibility - 15" device format - Horizontal1

15" Power Panel 100/200, Power Panel 300/400, Automation Panel 900 and Panel PC 700 devices in **Horizontal1** format are 100% mounting compatible.

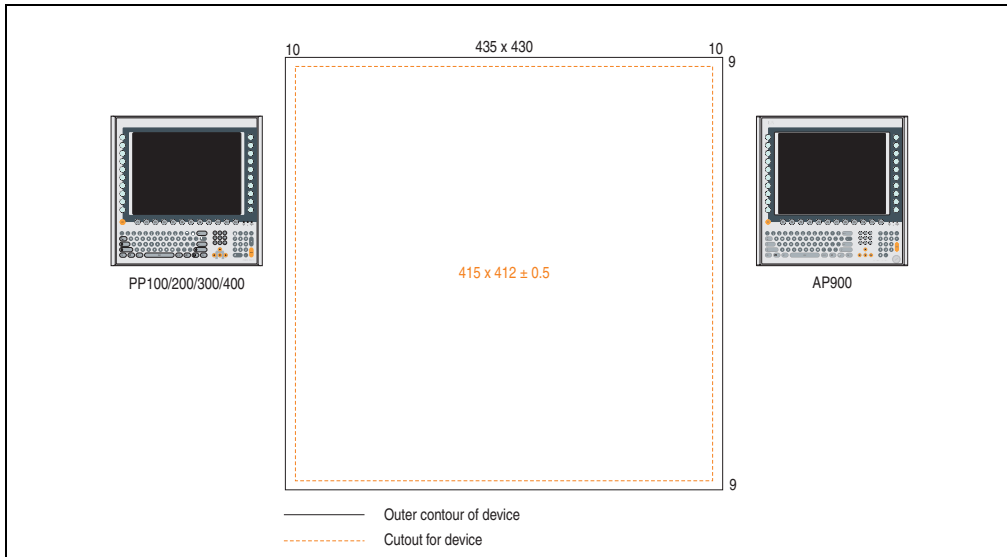


Figure 198: Mounting compatibility - 15" device format - Vertical1

15" Power Panel 100/200, Power Panel 300/400, Automation Panel 900 and Panel PC 700 devices in **Vertical1** format are 100% mounting compatible.

6.2.5 17" devices

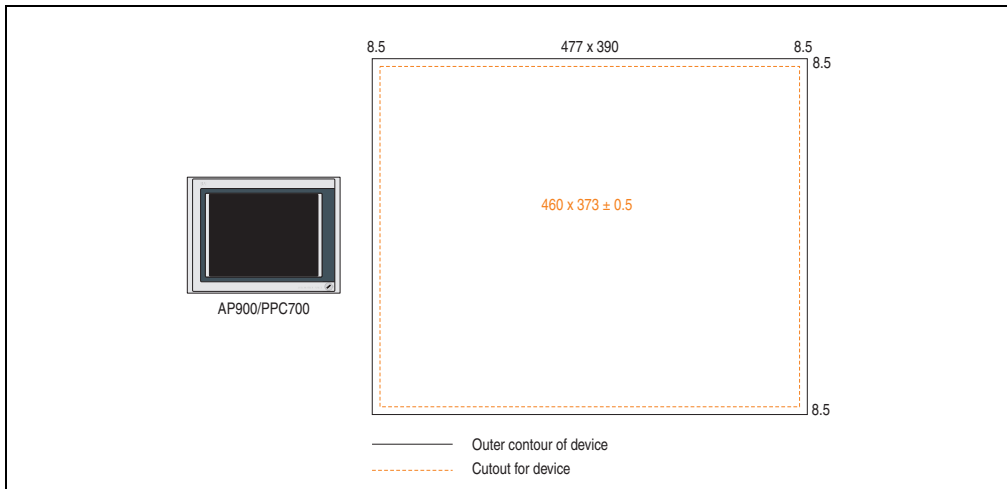


Figure 199: Mounting compatibility - 17" device format - Horizontal1

17" Automation Panel 900 and Panel PC 700 in **Horizontal1** format are 100% mounting compatible.

6.2.6 19" devices

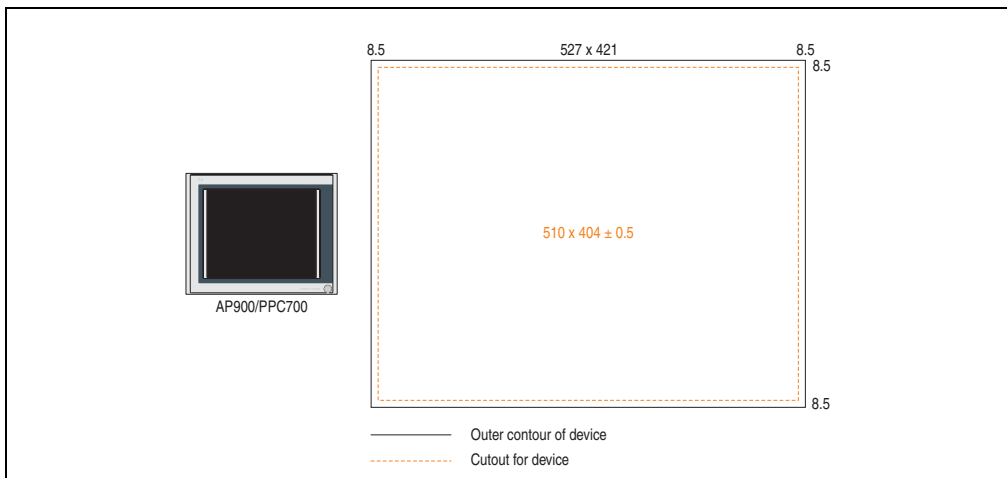


Figure 200: Mounting compatibility - 19" device format - Horizontal1

19" Automation Panel 900 and Panel PC 700 in **Horizontal1** format are 100% mounting compatible.

6.2.7 21,3" devices

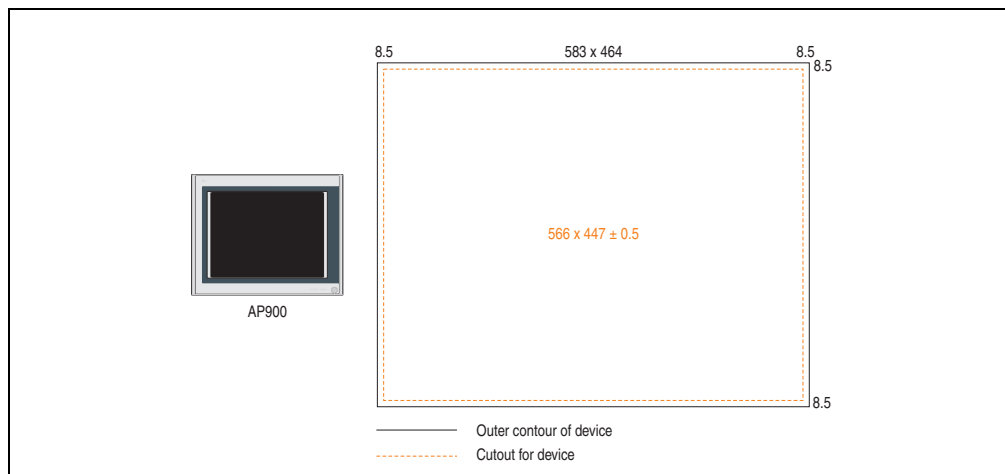


Figure 201: Mounting compatibility - 21.3" format - Horizontal1

7. Glossary

A

APC

An abbreviation for "**A**utomation **PC**".

B

Baud rate

Measurement unit for data transfer speed. It indicates the number of states for a transferred signal per second and is measured using the baud unit of measurement. 1 baud = 1 bit/sec or 1 bps.

Byte

Data format [1 byte = 8 bits] and a unit for characterizing information amounts and memory capacity. The following units are the commonly used units of progression: KB, MB, GB.

C

CE mark

A CE mark for a product. It consists of the letters "CE" and indicates conformity to all EU guidelines for the labeled product. It indicates that the individual or corporate body who has performed or attached the label assures that the product conforms to all EU guidelines for complete harmonization. It also indicates that all mandatory conformity evaluation procedures have taken place.

COM

A device name used to access serial ports in MS-DOS. The first serial port can be accessed under COM1, the second under COM2, etc. A modem, mouse, or serial printer is typically connected to a serial port.

CompactFlash®

CompactFlash memory cards [CF cards] are exchangeable nonvolatile mass memory systems with very small dimensions [43 x 36 x 3.3 mm, approximately half the size of a credit card]. In addition to the flash memory chips, the controller is also present on the cards. CF cards provide complete PC card / ATA functionality and compatibility. A 50-pin CF card can be simply inserted in a passive 68-pin type II adapter card. It conforms to all electrical and mechanical PC card interface specifications. CF cards were launched by SanDisk back in 1994. Currently, memory capacities reach up to 8 GB per unit. Since 1995, CompactFlash Association [CFA] has been looking after standardization and the worldwide distribution of CF technology

D

DCD

An abbreviation for "**Data Carrier Detected**". A signal used in serial communication that is sent by the modem to the computer it is connected to, indicating that it is ready for transfer.

DSR

An abbreviation for "**Data Set Ready**". A signal used in serial data transfer, which is sent by the modem to the computer it is connected to, indicating its readiness for processing. DSR is a hardware signal which is sent via line number 6 in compliance with the RS-232-C standard.

DTR

An abbreviation for "**Data Terminal Ready**". A signal used in serial data transfer that is sent by the computer to the modem it is connected to, indicating the computer's readiness to accept incoming signals.

DVI

Abbreviation for "**Digital Visual Interface**". An interface for the digital transfer of video data.

DVI-A

Analog only

DVI-D

Digital only

DVI-I

Integrated, i.e. analog and digital

E

EDID data

Abbreviation for "**Extended Display Identification Data**". EDID data contains the characteristics of monitors / TFT displays transferred as 128 KB data blocks to the graphics card via the Display Data Channel (DDC). This EDID data can be used to set the graphics card to the monitor properties.

EMC

Abbreviation for "**Electromagnetic Compatibility**". The ability of a device or a system to function satisfactorily in its electromagnetic environment without introducing intolerable electromagnetic disturbances to anything in that environment [IEV 161-01-07].

F

FIFO

An abbreviation for "**F**irst In **F**irst **O**ut". A queuing organization method whereby elements are removed in the same order as they were inserted. The first element inserted is the first one removed. Such an organization method is typical for a list of documents that are waiting to be printed.

Firmware

Programs stored permanently in read-only memory. Firmware is software used to operate computer-controlled devices that generally stays in the device throughout its lifespan or over a long period of time. Such software includes operating systems for CPUs and application programs for industrial PCs as well as programmable logic controllers (e.g. the software in a washing machine controller). This software is written in read-only memory (ROM, PROM, EPROM) and cannot be easily replaced.

G

GB

Gigabyte (1 GB = 230 or 1,073,741,824 bytes)

H

Handshake

Method of synchronization for data transfer when data is sent at irregular intervals. The sender signals that data can be sent, and the receiver signals when new data can be received.

L

LCD

An abbreviation for "**L**iquid **C**rystal **D**isplay". A display type, based on liquid crystals that have a polarized molecular structure and are enclosed between two transparent electrodes as a thin layer. If an electrical field is applied to the electrodes, the molecules align themselves with the field and form crystalline arrangements that polarize the light passing through. A polarization filter, which is arranged using lamellar electrodes, blocks the polarized light. In this way, a cell (pixel) containing liquid crystals can be switched on using electrode gates, thus coloring this pixel black. Some LCD displays have an electroluminescent plate behind the LCD screen for lighting. Other types of LCD displays can use color.

LED

An abbreviation for "**L**ight **E**mitting **D**iode". A semiconductor diode which converts electrical energy into light. LEDs work on the principle of electroluminescence. They are highly efficient because they do not produce much heat in spite of the amount of light they emit. For example, "operational status indicators" on floppy disk drives are LEDs.

M

MB

Megabyte (1 MB = 220 or 1,048,576 bytes).

MIPS

Million instructions per second > Measurement for the computing speed of computers.

MTBF

An abbreviation for "**Mean time between failure**". The average time which passes before a hardware component fails and repair is needed. This time is usually expressed in thousands or ten thousands of hours, sometimes known as power-on hours (POH).

MTC

An abbreviation for "**Maintenance Controller**". The MTC is an independent processor system that provides additional functions for a B&R industrial PC that are not available with a normal PC. The MTC communicates with the B&R industrial PC via the ISA bus (using a couple register).

MTCX

Abbreviation for "**MainTenance Controller EXtended**".

P

Panel

A common term for B&R display units (with or without keys).

Panelware

A generic term given for standard and special keypad modules offered by B&R.

POH

An abbreviation for "**Power On Hours**". See MTBF.

R

RS232

Recommended Standard Number 232. Oldest and most widespread interface standard, also called a V.24 interface. All signals are referenced to ground making this an unbalanced interface. High level: -3 ... -30 V, low level: +3 ... +30 V. Cable lengths up to 15 m, transfer rates up to 20 kBit/s. For point-to-point connections between 2 participants.

RXD

An abbreviation for "**Receive (RX) Data**". A line for transferring serial data received from one device to another, e.g. from a modem to a computer. For connections complying with the RS-232-C standard, the RXD is connected to pin 3 of the plug.

S

Interface

From the hardware point of view, an interface is the connection point between two modules/devices/systems. The units on both sides of the interface are connected by the interface lines so that data, addresses, and control signals can be exchanged. The term interface includes all functional, electrical and constructive conditions [encoding, signal level, pin assignments] that characterize the connection point between the modules, devices, or systems. Depending on the type of data transfer, a differentiation is made between parallel [e.g. Centronics, IEEE 488] and serial interfaces [e.g. V.24, TTY, RS232, RS422, RS485], which are set up for different transfer speeds and transfer distances. From the point of view of software, the term interface describes the transfer point between program modules using specified rules for transferring the program data.

SVGA

Abbreviation for "**S**uper **V**ideo **G**raphics **A**rray"; Graphics standard with a resolution of at least 800×600 pixels and at least 256 colors.

SXGA

Abbreviation for Super Extended Graphics Array. Graphics standard with a screen resolution of 1280 × 1024 pixels (aspect ratio 5:4).

T

TFT display

LCD (Liquid Crystal Display) technology where the display consists of a large grid of LCD cells. Each pixel is represented by a cell, whereby electrical fields produced in the cells are supported by thin film transistors (TFT) that result in an active matrix. In its simplest form, there is exactly one thin film transistor per cell. Displays with an active matrix are generally used in laptops and notebooks because they are thin, offer high-quality color displays and can be viewed from all angles.

Touch screen

Screen with touch sensors for selecting options in a displayed menu using the tip of the finger.

TXD

An abbreviation for "**T**ransmit (**TX**) **D**ata". A line for the transfer of serial data sent from one device to another, e.g. from a computer to a modem. For connections complying with the RS-232-C standard, the TXD is connected to pin 2 of the plug.

U

USB

An abbreviation for "**U**niversal **S**erial **B**us" A serial bus with a bandwidth of up to 12 megabits per second (Mbit/s) for connecting a peripheral device to a microcomputer. Up to 127 devices can be connected to the system using a single multipurpose connection, the USB bus (e.g. external CD drives, printers, modems as well as the mouse and keyboard). This is done by connecting the devices in a row. USB allows devices to be changed when the power supply is switched on (hot plugging) and multi-layered data flow.

UXGA

Abbreviation for "**U**ltra **E**xtended **G**raphics **A**rray" Generally a screen resolution of 1600 × 1200 pixels (aspect ratio 4:3, 12:9).

V

VGA

An abbreviation for "**V**ideo **G**raphics **A**dapter". A video adapter which can handle all EGA (Enhanced Graphics Adapter) video modes and adds several new modes.

X

XGA

An abbreviation for "**E**Xtended **G**raphics **A**rray". An expanded standard for graphics controllers and monitors that was introduced by IBM in 1990. This standard supports 640 x 480 resolution with 65,536 colors or 1024 x 768 resolution with 256 colors. This standard is generally used in workstation systems.

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