# X20CS1070

# **1** General information

# 1.1 Other applicable documents

For additional and supplementary information, see the following documents.

### Other applicable documents

Document name	Title
MAX20	X20 system user's manual
MAEMV	Installation / EMC guide

# 1.2 Order data

Order number	Short description	Figure
	X20 electronics module communication	-
X20CS1070	X20 interface module, 1 CAN bus interface, max. 1 Mbit/s, object buffer in the transmit and receive directions	33-
	Required accessories	Rise
	Bus modules	S 1
X20BM11	X20 bus module, 24 VDC keyed, internal I/O power supply con- nected through	×20
X20BM15	X20 bus module, with node number switch, 24 VDC keyed, in- ternal I/O power supply connected through	
	Terminal blocks	
X20TB06	X20 terminal block, 6-pin, 24 VDC keyed	
X20TB12	X20 terminal block, 12-pin, 24 VDC keyed	

Table 1: X20CS1070 - Order data

# **1.3 Module description**

In addition to the standard I/O, complex devices often need to be connected. The X20CS communication modules are intended precisely for cases like this. As normal X20 electronics modules, they can be placed anywhere on the remote backplane.

- · CAN bus interface for serial, remote connection of complex devices to the X20 system
- · Integrated terminating resistor

# 2 Technical description

# 2.1 Technical data

Short description         Source description           General information         0x (CAN bus           General information         0x (FD1           Stable infocations         Data transfer, transfarling resistor, aperating state, module status           Digmostics         Yes, using LED status inflactant and statures           Digmostics         Yes, using LED status inflactant and statures           Dist inflactant and stature inflactant and statures         Yes, using LED status inflactant and statures           Terminealing resistor         0.01 W           Internal IO         14.4 W           Additional power dissipation caused by actuators         -           CE         Yes           OKCA         Yes           ATEX         200.0 N           VICA         Yes           VIC	Order number	X20CS1070
Communication module         Ix CAN bis           BAR ID code         0x1FD1           BAR ID code         0x1FD1           BAR ID code         Data transfer, terminaling resider, oppraing state, module status           Diagradis         Vise, using LED states indicator and software           Data transfer         Vise, using LED states indicator           Terminating resider         0.01 W           Cefficiations         0.01 W           Cefficiations         0.01 W           Cefficiations         Ves           Cefficiations         Ves           UL         Cefficiations           UL         Cefficiation control resignment           Hackor         Class 12 Avaical Class 244605           Process control repipment         Class 12 Avaical Cl	Short description	
General Information         On (FD)           State Infections         Deta Iranfer, immaining resistor, operating state, module status           Diggradita         Yes, using LED status infector and orbware           Module ruleror         Yes, using LED status infector and orbware           Data transfer         Yes, using LED status infector and orbware           Power consumption         0.01 W           Buts         0.01 W           Internal IO         1.4.4 W           Additional power dissipation caused by actuators         -           Over consumption         -           Over co	Communication module	1x CAN bus
BAR ID code         0x1101           Diagrossis         Data transfer, terminating resistor, operating take, module status           Diagrossis         0x90, using LED status indicator and software           Data transfer         1%9, using LED status indicator           Data transfer         0.01 W           Data transfer         0.01 W           Data transfer         0.01 W           Status indicator         0.01 W           Intermixing resistor         0.01 W           CE         Yes           OKA         2000 - 0.00 N           CE         2000 - 0.00 N           Ital concord         1% Status indicator and software           OV         Concord 1% Status indicator           Ital concord         2000 N           Ital concord 1% Status indicator         1% Status indicator           OVE         2000 N         1% Stat	General information	
Status inclusions         Data transfer, terminating resistor, operating status, module status           Modulo ru/viroro         Yes, using LED status indicator and software           Data transfer         Yes, using LED status indicator           Terminating resistor         0.01 W           Bura         0.01 W           Additional power dissipation caused by actuators         -           Power consumption         -           Ceccons         -           ATEX         -           ATEX         -           Ceccons         -           Ceccons         -           Ceccons         -           Ceccons         -           Ceccons         -           Dev	B&R ID code	0x1FD1
Diagnosis         Yes, using LED status indicator and software           Data transfer         Yes, using LED status indicator           Data transfer         Yes, using LED status indicator           Power consumption         0.01 W           Buis         0.01 W           Internal IO         0.11 W           Additoral power dissipation caused by actuators         -           Cettors         Yes           Cettors         Yes           Cettors         Yes           CEC         Yes           Set transfer         Yes </td <td>Status indicators</td> <td>Data transfer, terminating resistor, operating state, module status</td>	Status indicators	Data transfer, terminating resistor, operating state, module status
Media runkmore         Wes, using LED status indicator and software           Data transfer         Wos, using LED status indicator           Terminating resistor         0.01 W           Bus         0.01 W           Informal IO         1.44 W           Additional power dissipation caused by actuators         -           Ceff         Yes           UKCA         Yes           UK         Mediatibil commont           UK         Core 2, II 3G Exc An CIN TS Go           UKCA         Yes           UK         Mediatibil commont           HazLoe         Core 2, II 3G Exc An CIN TS Go           DNV         Temperature 3, Or 05C Yes           Masca         Process control equipment           Interactors         For transartors to coations to transartore to transartors to coations to transartors to coatio	Diagnostics	
Data tanefer         Yes, using LED status indicator           Power consumption         0.01 W           Imferend I/O         0.11 W           Additional power dissipation caused by actuators         -           CE         Yes           CE         Yes           UKCA         Yes           ATEX         Zone 2, II 3G Ex NA nC IN TS Go           LICA         Yes           VICCA         Yes           ATEX         Zone 2, II 3G Ex NA nC IN TS Go           LICA         Order 2000 SC NA NC IN TS GO           ATEX         Zone 2, II 3G Ex NA nC IN TS GO           LIC         GLUss ET15677           Industrial control equipment         GC SC SAus 24408           Cassas         Cassas 2400 SC SAUS           DW         Temperature 8 (to 55°C)           DW         Temperature 8 (to 55°C)           LR         Control SC	Module run/error	Yes, using LED status indicator and software
Termbaning resistor         Yes, using LEB status indicator           Bus         0.01 W           Bus         0.01 W           Internal I/O         1.44 W           Additional power dissipation caused by actuators (resistive) [W]         -           Cettifications         -           UL         Concell, II 365 Concell           UL         -           HacLoc         Concell, II 365 Concell           UL         -           HacLoc         Concell, II 365 Concell           DNV         Temperature, B (on So CO)           Number of the properties of the solution of the properties of the solution of	Data transfer	Yes, using LED status indicator
Power consumption         0.01 W           Bits         0.01 W           Internal I/O         1.44 W           Additional power dissipation caused by actuators         -           (restative) (M)         -           CE         Yes           UKCA         Yes           ATEX         20ne 2, II 3GE Exch and IIA T5 Go           ATEX         20ne 2, II 3GE Exch and IIA T5 Go           ATEX         20ne 2, II 3GE Exch and IIA T5 Go           ATEX         20ne 2, II 3GE Exch and IIA T5 Go           JUL         dUlus Efficions           UL         GUISETTS           Bit         GOSAus 24406           Process cannot equipment         Process cannot equipment           Hacloo         CGSAus 24406           Bit S         Process cannot equipment           Vestations 18 (4)         Vestations 18 (4)           KR         EXCH Exch and equipment           Vestations 18 (4)         Vestations 18 (4)           Bit S         Framperature 5 (5) C           Internation S         Secons Seco	Terminating resistor	Yes, using LED status indicator
Busin Mathematical Section 2011         0.01 W           Internal I/O         1.44 W           Additional prover dissipation caused by actuators (restative) M/Q         -           Certifications         -           CE         Yes           UKCA         Yes           ATEX         2000 2, 13 GE tra An CI IA T5 GC           IV.         -           ATEX         2000 2, 13 GE tra An CI IA T5 GC           IV.Q.         -           ATEX         2000 2, 13 GE tra An CI IA T5 GC           IV.L         -           Class 244665         Process control equipment           HozLoc         CCSAus 244665           Process control equipment         for hazardous locations           DNV         -         Class 1, Division 2, Scope ABCO, T5           DNV         -         Class 1, Division 2, Scope ABCO, T5           DNV         -         EMC: B (winge and open deck)           IR         EMC: B (winge and open deck)           KR         -         Second CAN bus           Vision 2, Scope ABCO, T5         -           Signal         Yes         -           Signal         Connection via 12, pin terminal block X20TB12           Max, distance         -	Power consumption	
Internal I/O 1.44 W 1.4	Bus	0.01 W
Additional power dissipation caused by actuators (resinter) (M) Certifications CE VicCA ATEX ATEX ATEX ATEX ATEX ATEX ATEX ATE	Internal I/O	1 44 W
Cettications CE ATEX C	Additional power dissipation caused by actuators (resistive) [W]	-
CE     Yes       MICA     Yes       ATEX     Zone 2.113G Ex nA nCl IAT5 Gc       IVECA     Zone 2.113G Ex nA nCl IAT5 Gc       IVEX     Cancel 2.113G Ex nA nCl IAT5 Gc       UL     Cluster 115687       UL     Cluster 115687       HazLoc     CCSAus 2.44685       Process control equipment       Tor hazardoxi locations       Class I, Division 2, Groups ABCD, T5       DNV     Temperature 16 (to 55°C)       Humidity: B (up to 100%)       Vibration 8 (d g)       EKR     EMCE B(vidge and open deck)       IR     EMCE B(vidge and open deck)       KR     Yes       BV     Ec33B       BV     Ec33B       BV     EC33B       BV     Ec33B       Interface IT1     Signal       Signal     CAN KS       Variant     Connection via 12-pin terninal block X20TB 12       Max. distance     CAN US       Temperature: 5. SFC     Signal       Controller     CAN KS       Variant     Connection via 12-pin terninal block X20TB 12       Max. distance     Max.1 Mbuts       Temperature: 5. SFC     Signal       Controller     Signal       Controller     Signal       Controller     CAN US	Certifications	
UKCA         Yes           ATEX         Z000 2, 113 GE An AC IIA TS GC           IP20, Ta (see X2) user's manual)         FT2U 09 ATEX 003X           UL         0.Lua E113267           HazLoo         0.Class 244665           Process control equipment         0.Glass 244695           Process control equipment         0.Glass 244695           DNV         Class 1, Division 2, Groups ABCD, TS           DNV         Temperature: 8 (ub 55°C)           HazIoo         Class 1, Division 2, Groups ABCD, TS           DNV         Temperature: 8 (ub 55°C)           Harding ADD (up to 100%)         Without 000%)           Without 0, Strong 2, Strong	CE	Yes
ATEX     Zone 2, II 3G Ex Ah, CI 15 Gc.       IV.     IP20, Ta (ge X2) user's manual) FT2U 09 ATEX 0093X       UL     OULue F115267       Industrial control equipment     OCNue 244665       Process control equipment     Francess       DNV     Temperature 8 (0 to 55°C)       DNV     Temperature 8 (0 to 55°C)       DNV     Temperature 8 (0 to 55°C)       LR     EMX1       KR     EMX1       ASS     OP ves       BV     E (bridge and open deck)       LR     EC338       Standard     Yes       BV     EC338       CCAL     Yes       Indrases     OP ves       Interfaces     Ves       Interfaces     ID Visation: 4 g       Signal     Connection via 12-pin terminal block X20TB12       Variant     Connection via 12-pin terminal block X20TB12       Variant     Connection via 12-pin terminal block X20TB12       Interfaces     ID Visita       Interface IF1     ID Visita       Signal     CAN bus       Signal     CAN bus       Operating conditions     Max. It Mbit's       Interface IF1     ID Visita       Signal     CAN bus       Signal     CAN bus       Operating conditions     ID Visita <td>UKCA</td> <td>Yes</td>	UKCA	Yes
UL         cluss E115267           Industrial control equipment           Hazloc         cCSAus 244665           Process control equipment           for hazardous locations           Cluss I, Division 2, Groups ABCD, 15           DNV         Temperature: 8 (0 to 50°C)           Humidity B (up to 100%)         Vibration: B (4 g)           LR         EMC: B (briting and open deck)           KR         EMC: B (briting and open deck)           KR         Yes           ABS         Februard (1 g)           BV         EC338           EAC         Yes           ABS         EMC: B (briting and open deck)           EAC         Yes           KG         Y	ATEX	Zone 2, II 3G Ex nA nC IIA T5 Gc IP20, Ta (see X20 user's manual) FTZÚ 09 ATEX 0083X
HazLoc         CCSALIS 244865           Process control equipment for hazardous locations         Fremperature: 80 (to 150°C)           DNV         Temperature: 80 (to 150°C)           DNV         Humidity: 80 (up to 100%) Wibration: 194 (d.)           LR         ENV1           KR         ENV1           KR         Temperature: 80 (to 150°C)           BV         EG38 (bridge and open deck)           EX         Yes           Interfaces         Yes           Interfaces         Yes           Interface IF1         1000 m           Signal         Connection via 12-pin terminal block X20TB12           Max. distance         1000 m           Tarnisfer rate         Max. 11 Mbi/s           Controller         SJA 1000           Electrical isolation         CAN (IF1) isolated from bus and I/O power supply           Operating conditions	UL	cULus E115267 Industrial control equipment
DNV         Temperature: 8 (10 to 55°C)           Humidhy: B (up to 100%)         Whatlow: B (d)           LR         EMC: B (bridge and open deck)           LR         EMC: B (bridge and open deck)           KR         Maintain and the set open deck           BV         EC33B           BV         EC33B           BV         EC33B           EAC         Yes           EAC         Yes           Interfaces         EMC: Bridge and open deck           EAC         Yes           Interfaces         Femorature: 5 - 55°C           Interface IF1         Signal           Signal         CAN bus           Variant         Connection via 12-pin terminal block X20TB12           Max, distance         Max. 1 Mbit/s           Tamafer rate         Max. 1 Mbit/s           Teminating resistor         Integrated in module           Controller         SJA 1000           Electrical solation         CAN (IF1) isolated fron bus and I/O power supply           Operating conditions         Yes           Maxing orientation         Yes           Varical         Yes           Mounting orientation         Yes           Mounting orientation         Yes	HazLoc	cCSAus 244665 Process control equipment for hazardous locations Class I, Division 2, Groups ABCD, T5
LR       ENV1         KR       Yes         ABS       GC33B         BV       EC33B         EC33B       EC33B         EAC       Yes         Interfaces       Yes         Interfaces       Yes         Interfaces       CAN bus         Variant       Connection via 12-pin terminal block X20TB12         Max. distance       1000 m         Tarnsfer rate       Max. 1 Mbit/s         Terminating resistor       Integrated in module         Controller       SJA 1000         Electrical solation       CAN (IF1) isolated from bus and I/O power supply         Operating conditions       Electrical solation         Mounting orientation       Yes         Horizontal       Yes         Vertical       Yes         Oborom       Reduction of ambient temperature by 0.5°C per 100 m         Degree of protection per EN 60529       IP20         Abiont conditions <t< td=""><td>DNV</td><td>Temperature: <b>B</b> (0 to 55°C) Humidity: <b>B</b> (up to 100%) Vibration: <b>B</b> (4 g) EMC: <b>B</b> (bridge and open deck)</td></t<>	DNV	Temperature: <b>B</b> (0 to 55°C) Humidity: <b>B</b> (up to 100%) Vibration: <b>B</b> (4 g) EMC: <b>B</b> (bridge and open deck)
KR       Yes         ABS       Presentative: 5 - 55°C         BV       EC338         Temperature: 5 - 55°C         Vibration: 4 g         EAC       Yes         KC       Yes         Interfaces       Yes         Interfaces IF1       Connection via 12-pin terminal block X20TB12         Max. distance       1000 m         Transfer rate       Max. 1 Mbit/s         Terminating resistor       Integrated in module         Controller       SJA 1000         Electrical properties       Electrical solation         Electrical solation       CAN (IF1) isolated from bus and I/O power supply         Operating conditions       Yes         Verical       Yes         Verical       Yes         Voltation elevation above sea level       Yes         0 to 200 m       Reduction of ambient temperature by 0.5°C per 100 m         Degree of protection per EN 60529       IP20         Ambient conditions       P20         Temperature       Operating         Operating       -25 to 60°C         Vertical mounting orientation       -25 to 60°C         Vertical mounting orientation       -25 to 60°C         Vertical mounting orientation	LR	ENV1
ABS       Yes         BV       EC3B         Comportanture: 5 - 55°C       Wibration: 4 g         EAC       Yes         EAC       Yes         KC       Yes         Interfaces       Yes         Interfaces       Yes         Variant       Connection via 12-pin terminal block X20TB12         Max. distance       1000 m         Transfer rate       Max. 1 Mbit/s         Terminaling resistor       Integrated in module         Controller       SJA 1000         Electrical properties       Electrical properties         Electrical properties       Yes         Mounting orientation       Yes         Vertical       Yes         Installation elevation above sea level       Yes         0 to 2000 m       Reduction of ambient temperature by 0.5°C per 100 m         Degree of protection per EN 60529       IP20         Ambient conditions       IP20         Temperature       Operation         Operation       -25 to 60°C         Vertical mounting orientation       -25 to 50°C         Vertical mounting orientation       -25 to 50°C         Vertical mounting orientation       -25 to 50°C         Vertical mounting ori	KR	Yes
BV       EC338         Temperature: 5 - 55°C         Vibration: 4 g         EAC       Ves         KC       Yes         Interfaces       Interfaces         Interfaces       CAN bus         Variant       Connection via 12-pin terminal block X20TB12         Max. distance       Max. distance         Transfer rate       Max. 1 Mbit/s         Terminating resistor       Max. 1 Mbit/s         Controller       SJA 1000         Electrical properties       Electrical properties         Operating conditions       Yes         Mounting orientation       Yes         Vertical       Yes         Ves       Yes         Ves       Yes         Vertical       Yes         Obuston elevation above sea level       Yes         0 to 2000 m       Reduction of ambient temperature by 0.5°C per 100 m         Segree of protection per EN 60529       IP20         Ambient conditions       IP20         Ambient conditions       IP20         Ambient conditions       IP20         Temperature       Ore 25 to 60°C         Operating       Storage         Horizontal mounting orientation       -25 to 60°C <td>ABS</td> <td>Yes</td>	ABS	Yes
EAC       Yes         KC       Yes         Interfaces       Interfaces         Interfaces IP1       CAN bus         Signal       CAN bus         Variant       Connection via 12-pin terminal block X20TB12         Max. distance       1000 m         Transfer rate       Max. 1 Mbit/s         Terminating resistor       Integrated in module         Controller       SJA 1000         Electrical properties       Electrical isolation         Electrical properties       Max. 1 Mbit/s         Electrical properties       Max. 1 Module         Vertical isolation       CAN (IF1) isolated from bus and I/O power supply         Operating conditions       Yes         Mounting orientation       Yes         Installation elevation above sea level       Yes         Installation elevation above sea level       No limitation         >2000 m       Reduction of ambient temperature by 0.5°C per 100 m         Degree of protection per EN 60529       IP20         Ambient conditions       IP20         Operation       -25 to 60°C         Vertical mounting orientation       -25 to 60°C         Vertical mounting orientation       -25 to 50°C         Vertical mounting orientation       <	BV	EC33B Temperature: 5 - 55°C Vibration: 4 g EMC: Bridge and open deck
KC       Yes         Interfaces       Interfaces         Interfaces IF1       CAN bus         Signal       CAN bus         Variant       Connection via 12-pin terminal block X20TB12         Max. distance       1000 m         Transfer rate       Max. 1 Mbit/s         Terminating resistor       Integrated in module         Controller       SJA 1000         Electrical properties       Electrical isolation         Electrical isolation       CAN (IF1) isolated from bus and I/O power supply         Operating conditions       Mounting orientation         Mounting orientation       Yes         Vertical       Yes         Vertical       Yes         Installation elevation above sea level       Yes         0 to 2000 m       Reduction of ambient temperature by 0.5°C per 100 m         >2000 m       IP20         Ambient conditions       IP20         Ambient conditions       IP20         Operation       -25 to 60°C         Vertical mounting orientation       -25 to 60°C         Vertical mounting orientation       -25 to 60°C         Degration       -25 to 60°C         Vertical mounting orientation       -25 to 60°C         Vertical mounti	EAC	Yes
Interfaces           Interface IF1           Signal         CAN bus           Variant         Connection via 12-pin terminal block X20TB12           Max. distance         1000 m           Transfer rate         Max. 1 Mbit/s           Terminating resistor         Integrated in module           Controller         SJA 1000           Electrical properties         Electrical isolation           Operating conditions         CAN (IF1) isolated from bus and I/O power supply           Operating conditions         Yes           Mounting orientation         Yes           Horizontal         Yes           Vertical         Yes           Installation elevation above sea level         0           0 to 2000 m         Reduction of ambient temperature by 0.5°C per 100 m           Degree of protection per EN 60529         IP20           Ambient conditions         IP20           Operation	КС	Yes
Interface IF1           Signal         CAN bus           Variant         Connection via 12-pin terminal block X20TB12           Max. distance         1000 m           Transfer rate         Max. 1 Mbit/s           Terminating resistor         Integrated in module           Controller         SJA 1000           Electrical isolation         CAN (IF1) isolated from bus and I/O power supply           Operating conditions         Mounting orientation           Horizontal         Yes           Vertical         Yes           Vertical         Yes           Installation elevation above sea level         No limitation           0 to 2000 m         Reduction of ambient temperature by 0.5°C per 100 m           Degree of protection per EN 60529         IP20           Ambient conditions         IP20           Ambient conditions         -25 to 60°C           Vertical mounting orientation         -25 to 60°C           Vertical mounting orientation         -25 to 50°C           Vertical mounting orientation         -25 to 50°C           Temperature         -25 to 50°C           Operating         See section "Derating".           Storage         -40 to 85°C	Interfaces	
SignalCAN busVariantConnection via 12-pin terminal block X20TB12Max. distance1000 mTransfer rateMax. 1 Mbit/sTerminating resistorIntegrated in moduleControllerSJA 1000Electrical propertiesElectrical isolationCoperating conditionsCAN (IF1) isolated from bus and I/O power supplyOperating conditionsYesMounting orientationYesHorizontalYesVerticalYesInstallation elevation above sea levelNo limitation0 to 2000 mReduction of ambient temperature by 0.5°C per 100 mDegree of protection per EN 60529IP20Ambient conditionsIP20TemperatureOperationOperating-25 to 60°CVertical mounting orientation-25 to 50°CTernsportSee section "Derating".Atorage-40 to 85°C	Interface IF1	
VariantConnection via 12-pin terminal block X20TB12Max. distance1000 mTransfer rateMax. 1 Mbit/sTerminating resistorIntegrated in moduleControllerSJA 1000Electrical propertiesElectrical isolationCAN (IF1) isolated from bus and I/O power supplyOperating conditionsYesMounting orientationYesVerticalYesInstallation elevation above sea levelNo limitation0 to 2000 mReduction of ambient temperature by 0.5°C per 100 mDegree of protection per EN 60529IP20Ambient conditions-25 to 60°CVertical mounting orientation-25 to 50°CVertical mounting orientation-25 to 50°CTransport-40 to 85°C	Signal	CAN bus
Max. distance       1000 m         Transfer rate       Max. 1 Mbit/s         Terminating resistor       Integrated in module         Controller       SJA 1000         Electrical properties       Electrical isolation         CAN (IF1) isolated from bus and I/O power supply       Operating conditions         Mounting orientation       CAN (IF1) isolated from bus and I/O power supply         Operating conditions       Operating conditions         Mounting orientation       Yes         Horizontal       Yes         Vertical       Yes         Installation elevation above sea level       Yes         0 to 2000 m       Reduction of ambient temperature by 0.5°C per 100 m         >2000 m       Reduction of ambient temperature by 0.5°C per 100 m         Degree of protection per EN 60529       IP20         Ambient conditions       IP20         Temperature       Operation         Operation       -25 to 60°C         Vertical mounting orientation       -25 to 60°C         Vertical mounting orientation       -25 to 50°C         Derating       See section "Derating".         Storage       -40 to 85°C	Variant	Connection via 12-pin terminal block X20TB12
Transfer rateMax. 1 Mbit/sTerminating resistorIntegrated in moduleControllerSJA 1000Electrical propertiesCAN (IF1) isolated from bus and I/O power supplyOperating conditionsCAN (IF1) isolated from bus and I/O power supplyOperationYesMounting orientationYesHorizontalYesVerticalYesInstallation elevation above sea level00 to 2000 mReduction of ambient temperature by 0.5°C per 100 mDegree of protection per EN 60529IP20Ambient conditionsIP20TemperatureOperationOperation-25 to 60°CVertical mounting orientation-25 to 50°CDeratingSee section "Derating".Storage-40 to 85°CTransport-40 to 85°C	Max. distance	1000 m
Terminating resistor       Integrated in module         Controller       SJA 1000         Electrical properties       Sign 2         Electrical isolation       CAN (IF1) isolated from bus and I/O power supply         Operating conditions          Mounting orientation          Horizontal       Yes         Vertical       Yes         Installation elevation above sea level       Yes         0 to 2000 m       No limitation         >2000 m       Reduction of ambient temperature by 0.5°C per 100 m         Degree of protection per EN 60529       IP20         Ambient conditions          Temperature       Operation         Horizontal mounting orientation       -25 to 60°C         Vertical mounting orientation       -25 to 50°C         Derating       See section "Derating".         Storage       -40 to 85°C	Transfer rate	Max. 1 Mbit/s
Controller       SJA 1000         Electrical properties       Electrical isolation         CAN (IF1) isolated from bus and I/O power supply         Operating conditions         Mounting orientation         Horizontal         Vertical         Installation elevation above sea level         0 to 2000 m         >2000 m         Reduction of ambient temperature by 0.5°C per 100 m         Degree of protection per EN 60529         Installations         Temperature         Operation         Horizontal mounting orientation         -225 to 60°C         Vertical mounting orientation         -25 to 60°C         Vertical mounting orientation         -25 to 50°C         Derating         Storage         -40 to 85°C	Terminating resistor	Integrated in module
Electrical properties         Electrical isolation       CAN (IF1) isolated from bus and I/O power supply         Operating conditions       Mounting orientation         Mounting orientation       Yes         Vertical       Yes         Vertical       Yes         Installation elevation above sea level       Yes         0 to 2000 m       No limitation         >2000 m       Reduction of ambient temperature by 0.5°C per 100 m         Degree of protection per EN 60529       IP20         Ambient conditions       IP20         Temperature       Operation         Operation       -25 to 60°C         Vertical mounting orientation       -25 to 50°C         Dearting       Storage         4-0 to 85°C       -40 to 85°C	Controller	SJA 1000
Electrical isolation       CAN (IF1) isolated from bus and I/O power supply         Operating conditions       Mounting orientation         Mounting orientation       Yes         Horizontal       Yes         Vertical       Yes         Installation elevation above sea level       Yes         0 to 2000 m       No limitation         >2000 m       Reduction of ambient temperature by 0.5°C per 100 m         Degree of protection per EN 60529       IP20         Ambient conditions       IP20         Temperature       Operation         Operation       -25 to 60°C         Vertical mounting orientation       -25 to 50°C         Derating       See section "Derating".         Storage       -40 to 85°C         Transport       -40 to 85°C	Electrical properties	
Operating conditions         Mounting orientation         Horizontal         Vertical         Yes         Vertical         1nstallation elevation above sea level         0 to 2000 m         Sequence         0 to 2000 m         Reduction of ambient temperature by 0.5°C per 100 m         Degree of protection per EN 60529         Installation         Perature         Operation         Horizontal mounting orientation         -25 to 60°C         Vertical mounting orientation         -25 to 50°C         Derating         Storage         -40 to 85°C	Electrical isolation	CAN (IF1) isolated from bus and I/O power supply
Mounting orientation         Horizontal       Yes         Vertical       Yes         Installation elevation above sea level       Yes         0 to 2000 m       No limitation         >2000 m       Reduction of ambient temperature by 0.5°C per 100 m         Degree of protection per EN 60529       IP20         Ambient conditions       IP20         Temperature       Operation         Operation       -25 to 60°C         Vertical mounting orientation       -25 to 50°C         Derating       See section "Derating".         Storage       -40 to 85°C	Operating conditions	
HorizontalYesVerticalYesInstallation elevation above sea levelYes0 to 2000 mNo limitation>2000 mReduction of ambient temperature by 0.5°C per 100 mDegree of protection per EN 60529IP20Ambient conditionsIP20TemperatureOperationOperation-25 to 60°CVertical mounting orientation-25 to 50°CDeratingSee section "Derating".Storage-40 to 85°C	Mounting orientation	
Vertical       Yes         Installation elevation above sea level	Horizontal	Yes
Installation elevation above sea level       No limitation         0 to 2000 m       No limitation         >2000 m       Reduction of ambient temperature by 0.5°C per 100 m         Degree of protection per EN 60529       IP20         Ambient conditions       IP20         Temperature       Operation         Operation       -25 to 60°C         Vertical mounting orientation       -25 to 50°C         Derating       Storage         Storage       -40 to 85°C	Vertical	Yes
0 to 2000 m       No limitation         >2000 m       Reduction of ambient temperature by 0.5°C per 100 m         Degree of protection per EN 60529       IP20         Ambient conditions       IP20         Temperature       Operation         Vertical mounting orientation       -25 to 60°C         Vertical mounting orientation       -25 to 50°C         Derating       Storage         Storage       -40 to 85°C	Installation elevation above sea level	
>2000 m     Reduction of ambient temperature by 0.5°C per 100 m       Degree of protection per EN 60529     IP20       Ambient conditions     IP20       Temperature     Operation       Operation     -25 to 60°C       Vertical mounting orientation     -25 to 50°C       Derating     See section "Derating".       Storage     -40 to 85°C	0 to 2000 m	No limitation
Degree of protection per EN 60529     IP20       Ambient conditions     IP20       Temperature     Operation       Operation     -25 to 60°C       Vertical mounting orientation     -25 to 50°C       Derating     See section "Derating".       Storage     -40 to 85°C	>2000 m	Reduction of ambient temperature by 0.5°C per 100 m
Ambient conditions       Temperature       Operation       Horizontal mounting orientation       Vertical mounting orientation       Derating       Storage       -40 to 85°C	Degree of protection per EN 60529	IP20
Temperature       Operation       Horizontal mounting orientation       Vertical mounting orientation       Derating       Storage       Transport	Ambient conditions	
Operation       Horizontal mounting orientation       Vertical mounting orientation       Derating       Storage       -25 to 50°C       -25 to 50°C       -25 to 50°C       Derating       Storage       -40 to 85°C	Temperature	
Horizontal mounting orientation     -25 to 60°C       Vertical mounting orientation     -25 to 50°C       Derating     See section "Derating".       Storage     -40 to 85°C       Transport     -40 to 85°C	Operation	
Vertical mounting orientation     -25 to 50°C       Derating     See section "Derating".       Storage     -40 to 85°C       Transport     -40 to 85°C	Horizontal mounting orientation	-25 to 60°C
Derating     See section "Derating".       Storage     -40 to 85°C       Transport     -40 to 85°C	Vertical mounting orientation	-25 to 50°C
Storage -40 to 85°C	Derating	See section "Derating".
Transport	Storage	-40 to 85°C
	Transport	-40 to 85°C

Table 2: X20CS1070 - Technical data

Order number	X20CS1070				
Relative humidity					
Operation	5 to 95%, non-condensing				
Storage	5 to 95%, non-condensing				
Transport	5 to 95%, non-condensing				
Mechanical properties					
Note	Order 1x terminal block X20TB06 or X20TB12 separately. Order 1x bus module X20BM11 separately.				
Pitch	12.5 <sup>+02</sup> mm				

Table 2: X20CS1070 - Technical data

# 2.2 LED status indicators

For a description of the various operating modes, see section "Additional information - Diagnostic LEDs" in the X20 system user's manual.

Figure LED		Color	Status	Description				
	r	Green	Off	No power to module				
			Single flash	RESET mode				
			Double flash	BOOT mode (during firmware update) <sup>1)</sup>				
			Blinking	PREOPERATIONAL mode				
1			On	RUN mode				
	е	Red	Off	No power to module or everything OK				
			Single flash	I/O error occurred				
				CAN bus: Warning, passive or off				
ů –				Buffer overflow				
¥2			On	Error or reset status				
	e+r	Red on / Greer	single flash	Invalid firmware				
	Tx	Yellow	On	The module is sending data via the CAN bus interface				
	Rx	Yellow	On	The module is receiving data via the CAN bus interface				
	Т	Yellow	On	Terminating resistor integrated in the module switched on				

1) Depending on the configuration, a firmware update can take up to several minutes.

# 2.3 Pinout



# 2.4 Terminating resistor



A terminating resistor is integrated in the communication module. It can be turned on and off with a switch on the bottom of the housing. An active terminating resistor is indicated by the "T" LED.

# 2.5 Derating

There is no derating when operated below 55°C.

During operation over 55°C, the power dissipation of the modules to the left and right of this module is not permitted to exceed 1.15 W!

For an example of calculating the power dissipation of I/O modules, see section "Mechanical and electrical configuration - Power dissipation of I/O modules" in the X20 user's manual.

X20 module X20 module Power dissipation > 1.15 W Neighboring X20 module Power dissipation ≤ 1.15 W This module Neighboring X20 module Power dissipation ≤ 1.15 W X20 module	A20 module Power dissipation > 1.15 W
---	--

# **3 Function description**

# 3.1 The CAN object

A CAN object always consists of 4 bytes identifier and a maximum of 8 following data bytes. This also results in the relationship between CAN object length and the amount of CAN payload data. This is important because the number of CAN user data bytes must always be determined by the frame length when communicating using "Flatstream".

### Composition of a CAN object or CAN frame

Byte	Explanation	Information				
1	Identifier	ID bits 0 to 7				
2		ID bits 8 to 15				
3		ID bits 16 to 23				
4		ID bits 24 to 31				
5 - 12	CAN payload data	0 to 8 CAN payload data bytes				

### Identifier

The 32 bits (4 bytes) of the CAN identifier are used as follows:

Bit	Description	Value	Information
0	Frame format	0	Standard frame format (SFF) with 11-bit identifier
		1	Extended frame format (EFF) with 29-bit identifier
1	Frame type	0	Data frame
		1	Remote frame (RTR)
2	Reserved	-	
3 - 31 CAN identifier of the telegram to be transmitted		х	Extended frame format (EFF) with 29 bits
			Standard frame format (SFF) with 11 bits <sup>1)</sup>

1) Only bits 21 to 31 are used; bits 3 to 20 = 0.

### 3.1.1 Data stream of the CAN module

In function model 254, the data packets of a data stream to be transferred are referred to as frames.

# Information:

The following applies to the CAN module:

- A frame always contains a CAN object and thus cannot be longer than 12 bytes.
- The CAN object is only applied to the transmit buffer after the frame has been completed.
- The CAN payload data length is firmly related to the frame length or the actual size of the CAN object. The following applies:
  - CAN payload data length = Frame length 4
  - Frame length = CAN payload data length + 4

# 3.2 Flatstream communication

# 3.2.1 Introduction

B&R offers an additional communication method for some modules. "Flatstream" was designed for X2X and POWERLINK networks and allows data transfer to be adapted to individual demands. Although this method is not 100% real-time capable, it still allows data transfer to be handled more efficiently than with standard cyclic polling.



Figure 1: 3 types of communication

Flatstream extends cyclic and acyclic data queries. With Flatstream communication, the module acts as a bridge. The module is used to pass controller requests directly on to the field device.

### 3.2.2 Message, segment, sequence, MTU

The physical properties of the bus system limit the amount of data that can be transmitted during one bus cycle. With Flatstream communication, all messages are viewed as part of a continuous data stream. Long data streams must be broken down into several fragments that are sent one after the other. To understand how the receiver puts these fragments back together to get the original information, it is important to understand the difference between a message, a segment, a sequence and an MTU.

### Message

A message refers to information exchanged between 2 communicating partner stations. The length of a message is not restricted by the Flatstream communication method. Nevertheless, module-specific limitations must be considered.

### Segment (logical division of a message):

A segment has a finite size and can be understood as a section of a message. The number of segments per message is arbitrary. So that the recipient can correctly reassemble the transferred segments, each segment is preceded by a byte with additional information. This control byte contains information such as the length of a segment and whether the approaching segment completes the message. This makes it possible for the receiving station to interpret the incoming data stream correctly.

### Sequence (how a segment must be arranged physically):

The maximum size of a sequence corresponds to the number of enabled Rx or Tx bytes (later: "MTU"). The transmitting station splits the transmit array into valid sequences. These sequences are then written successively to the MTU and transferred to the receiving station where they are lined up together again. The receiver stores the incoming sequences in a receive array, obtaining an image of the data stream in the process.

With Flatstream communication, the number of sequences sent are counted. Successfully transferred sequences must be acknowledged by the receiving station to ensure the integrity of the transfer.

### MTU (Maximum Transmission Unit) - Physical transport:

MTU refers to the enabled USINT registers used with Flatstream. These registers can accept at least one sequence and transfer it to the receiving station. A separate MTU is defined for each direction of communication. OutputMTU defines the number of Flatstream Tx bytes, and InputMTU specifies the number of Flatstream Rx bytes. The MTUs are transported cyclically via the X2X Link network, increasing the load with each additional enabled USINT register.

### Properties

Flatstream messages are not transferred cyclically or in 100% real time. Many bus cycles may be needed to transfer a particular message. Although the Rx and Tx registers are exchanged between the transmitter and the receiver cyclically, they are only processed further if explicitly accepted by register "InputSequence" or "OutputSequence".

### Behavior in the event of an error (brief summary)

The protocol for X2X and POWERLINK networks specifies that the last valid values should be retained when disturbances occur. With conventional communication (cyclic/acyclic data queries), this type of error can generally be ignored.

In order for communication to also take place without errors using Flatstream, all of the sequences issued by the receiver must be acknowledged. If Forward functionality is not used, then subsequent communication is delayed for the length of the disturbance.

If Forward functionality is being used, the receiving station receives a transmission counter that is incremented twice. The receiver stops, i.e. it no longer returns any acknowledgments. The transmitting station uses SequenceAck to determine that the transfer was faulty and that all affected sequences must be repeated.

### 3.2.3 The Flatstream principle

### Requirements

Before Flatstream can be used, the respective communication direction must be synchronized, i.e. both communication partners cyclically query the sequence counter on the remote station. This checks to see if there is new data that should be accepted.

### Communication

If a communication partner wants to transmit a message to its remote station, it should first create a transmit array that corresponds to Flatstream conventions. This allows the Flatstream data to be organized very efficiently without having to block other important resources.



Figure 2: Flatstream communication

### Procedure

The first thing that happens is that the message is broken into valid segments of up to 63 bytes, and the corresponding control bytes are created. The data is formed into a data stream made up of one control bytes per associated segment. This data stream can be written to the transmit array. The maximum size of each array element matches that of the enabled MTU so that one element corresponds to one sequence.

If the array has been completely created, the transmitter checks whether the MTU is permitted to be refilled. It then copies the first element of the array or the first sequence to the Tx byte registers. The MTU is transported to the receiver station via X2X Link and stored in the corresponding Rx byte registers. To signal that the data should be accepted by the receiver, the transmitter increases its SequenceCounter.

If the communication direction is synchronized, the remote station detects the incremented SequenceCounter. The current sequence is appended to the receive array and acknowledged by SequenceAck. This acknowledgment signals to the transmitter that the MTU can now be refilled.

If the transfer is successful, the data in the receive array will correspond 100% to the data in the transmit array. During the transfer, the receiving station must detect and evaluate the incoming control bytes. A separate receive array should be created for each message. This allows the receiver to immediately begin further processing of messages that are completely transferred.

### 3.2.4 Registers for Flatstream mode

5 registers are available for configuring Flatstream. The default configuration can be used to transmit small amounts of data relatively easily.

# Information:

The controller communicates directly with the field device via registers "OutputSequence" and "InputSequence" as well as the enabled Tx and Rx bytes. For this reason, the user needs to have sufficient knowledge of the communication protocol being used on the field device.

### 3.2.4.1 Flatstream configuration

To use Flatstream, the program sequence must first be expanded. The cycle time of the Flatstream routines must be set to a multiple of the bus cycle. Other program routines should be implemented in Cyclic #1 to ensure data consistency.

At the absolute minimum, registers "InputMTU" and "OutputMTU" must be set. All other registers are filled in with default values at the beginning and can be used immediately. These registers are used for additional options, e.g. to transfer data in a more compact way or to increase the efficiency of the general procedure.

The Forward registers extend the functionality of the Flatstream protocol. This functionality is useful for substantially increasing the Flatstream data rate, but it also requires quite a bit of extra work when creating the program sequence.

# Information:

In the rest of this description, the names "OutputMTU" and "InputMTU" do not refer to the registers names. Instead, they are used as synonyms for the currently enabled Tx or Rx bytes.

# Information:

Registers are described in "Flatstream registers" on page 44.

### 3.2.4.2 Flatstream operation

When using Flatstream, the communication direction is very important. For transmitting data to a module (output direction), Tx bytes are used. For receiving data from a module (input direction), Rx bytes are used. Registers "OutputSequence" and "InputSequence" are used to control or secure communication, i.e. the transmitter uses them to give instructions to apply data and the receiver confirms a successfully transferred sequence.

# Information:

Registers are described in "Flatstream registers" on page 44.

# 3.2.4.2.1 Format of input and output bytes

Name:

"Format of Flatstream" in Automation Studio

On some modules, this function can be used to set how the Flatstream input and output bytes (Tx or Rx bytes) are transferred.

- **Packed:** Data is transferred as an array.
- Byte-by-byte: Data is transferred as individual bytes.

# 3.2.4.2.2 Transport of payload data and control bytes

The Tx and Rx bytes are cyclic registers used to transport the payload data and the necessary control bytes. The number of active Tx and Rx bytes is taken from the configuration of registers "OutputMTU" and "InputMTU", respectively.

In the user program, only the Tx and Rx bytes from the controller can be used. The corresponding counterparts are located in the module and are not accessible to the user. For this reason, the names were chosen from the point of view of the controller.

- "T" "Transmit"  $\rightarrow$  Controller *transmits* data to the module.
- "R" "Receive"  $\rightarrow$  Controller *receives* data from the module.

### Control bytes

In addition to the payload data, the Tx and Rx bytes also transfer the necessary control bytes. These control bytes contain additional information about the data stream so that the receiver can reconstruct the original message from the transferred segments.

### Bit structure of a control byte

Bit	Name	Value	Information			
0 - 5	SegmentLength	0 - 63	Size of the subsequent segment in bytes (default: Max. MTU size - 1)			
6	nextCBPos	0 Next control byte at the beginning of the next MTU				
		1 Next control byte directly after the end of the current				
7	MessageEndBit	0	Message continues after the subsequent segment			
		1	Message ended by the subsequent segment			

#### SegmentLength

The segment length lets the receiver know the length of the coming segment. If the set segment length is insufficient for a message, then the information must be distributed over several segments. In these cases, the actual end of the message is detected using bit 7 (control byte).

# Information:

The control byte is not included in the calculation to determine the segment length. The segment length is only derived from the bytes of payload data.

### <u>nextCBPos</u>

This bit indicates the position where the next control byte is expected. This information is especially important when using option "MultiSegmentMTU".

When using Flatstream communication with multi-segment MTUs, the next control byte is no longer expected in the first Rx byte of the subsequent MTU, but transferred directly after the current segment.

### **MessageEndBit**

"MessageEndBit" is set if the subsequent segment completes a message. The message has then been completely transferred and is ready for further processing.

# Information:

In the output direction, this bit must also be set if one individual segment is enough to hold the entire message. The module will only process a message internally if this identifier is detected. The size of the message being transferred can be calculated by adding all of the message's segment lengths together.

Flatstream formula for calculating message length:

Message [bytes] = Segment lengths (all CBs without ME) + Segment length (of the first CB with	СВ	Control byte	
ME)	ME	MessageEndBit	

### 3.2.4.2.3 Communication status

The communication status is determined via registers "OutputSequence" and "InputSequence".

- OutputSequence contains information about the communication status of the controller. It is written by the controller and read by the module.
- InputSequence contains information about the communication status of the module. It is written by the module and should only be read by the controller.

#### Relationship between OutputSequence and InputSequence





Registers "OutputSequence" and "InputSequence" are logically composed of 2 half-bytes. The low part indicates to the remote station whether a channel should be opened or whether data should be accepted. The high part is to acknowledge that the requested action was carried out.

### SyncBit and SyncAck

If SyncBit and SyncAck are set in one communication direction, then the channel is considered "synchronized", i.e. it is possible to send messages in this direction. The status bit of the remote station must be checked cyclically. If SyncAck has been reset, then SyncBit on that station must be adjusted. Before new data can be transferred, the channel must be resynchronized.

### SequenceCounter and SequenceAck

The communication partners cyclically check whether the low nibble on the remote station changes. When one of the communication partners finishes writing a new sequence to the MTU, it increments its SequenceCounter. The current sequence is then transmitted to the receiver, which acknowledges its receipt with SequenceAck. In this way, a "handshake" is initiated.

# Information:

If communication is interrupted, segments from the unfinished message are discarded. All messages that were transferred completely are processed.

### 3.2.4.3 Synchronization

During synchronization, a communication channel is opened. It is important to make sure that a module is present and that the current value of SequenceCounter is stored on the station receiving the message.

Flatstream can handle full-duplex communication. This means that both channels / communication directions can be handled separately. They must be synchronized independently so that simplex communication can theoretically be carried out as well.

### Synchronization in the output direction (controller as the transmitter):

The corresponding synchronization bits (OutputSyncBit and OutputSyncAck) are reset. Because of this, Flatstream cannot be used at this point in time to transfer messages from the controller to the module.

#### <u>Algorithm</u>

1) The controller must write 000 to OutputSequenceCounter and reset OutputSyncBit.

The controller must cyclically query the high nibble of register "InputSequence" (checks for 000 in OutputSequenceAck and 0 in OutputSyncAck).

The module does not accept the current contents of InputMTU since the channel is not yet synchronized.

The module matches OutputSequenceAck and OutputSyncAck to the values of OutputSequenceCounter and OutputSyncBit

2) If the controller registers the expected values in OutputSequenceAck and OutputSyncAck, it is permitted to increment OutputSequenceCounter.

The controller continues cyclically querying the high nibble of register "OutputSequence" (checks for 001 in OutputSequenceAck and 0 in InputSyncAck).

The module does not accept the current contents of InputMTU since the channel is not yet synchronized.

The module matches OutputSequenceAck and OutputSyncAck to the values of OutputSequenceCounter and OutputSyncBit.

3) If the controller registers the expected values in OutputSequenceAck and OutputSyncAck, it is permitted to increment OutputSequenceCounter.

The controller continues cyclically querying the high nibble of register "OutputSequence" (checks for 001 in OutputSequenceAck and 1 in InputSyncAck).

#### Note:

Theoretically, data can be transferred from this point forward. However, it is still recommended to wait until the output direction is completely synchronized before transferring data.

The module sets OutputSyncAck

The output direction is synchronized, and the controller can transmit data to the module.

### Synchronization in the input direction (controller as the receiver):

The corresponding synchronization bits (InputSyncBit and InputSyncAck) are reset. Because of this, Flatstream cannot be used at this point in time to transfer messages from the module to the controller.

#### Algorithm

The module writes 000 to InputSequenceCounter and resets InputSyncBit.
The module monitors the high nibble of register "OutputSequence" and expects 000 in InputSequenceAck and 0 in InputSyncAck.
1) The controller is not permitted to accept the current contents of InputMTU since the channel is not yet synchronized.
The controller has to match InputSequenceAck and InputSyncAck to the values of InputSequenceCounter and InputSyncBit.
If the module registers the expected values in InputSequenceAck and InputSyncAck, it increments InputSequenceCounter.
The module monitors the high nibble of register "OutputSequence" and expects 001 in InputSequenceAck and 0 in InputSyncAck.
2) The controller is not permitted to accept the current contents of InputMTU since the channel is not yet synchronized.
The controller has to match InputSequenceAck and InputSyncAck to the values of InputSequenceCounter and InputSyncBit.
If the module registers the expected values in InputSequenceAck and InputSyncAck, it sets InputSyncBit.
The module monitors the high nibble of register "OutputSequence" and expects 1 in InputSyncAck.
3) The controller is permitted to set InputSyncAck.
Note:
Theoretically, data could already be transferred in this cycle.
If InnutQuineDit is not and InnutQuineneqCounter has been increased by 4, the values in the anabled Dy bytes must be assented and calinovilladized (assigned)

If InputSyncBit is set and InputSequenceCounter has been increased by 1, the values in the enabled Rx bytes must be accepted and acknowledged (see also "Communication in the input direction").

The input direction is synchronized, and the module can transmit data to the controller.

### 3.2.4.4 Transmitting and receiving

If a channel is synchronized, then the remote station is ready to receive messages from the transmitter. Before the transmitter can send data, it needs to first create a transmit array in order to meet Flatstream requirements.

The transmitting station must also generate a control byte for each segment created. This control byte contains information about how the subsequent part of the data being transferred should be processed. The position of the next control byte in the data stream can vary. For this reason, it must be clearly defined at all times when a new control byte is being transmitted. The first control byte is always in the first byte of the first sequence. All subsequent positions are determined recursively.

Flatstream formula for calculating the position of the next control byte:

Position (of the next control byte) = Current position + 1 + Segment length

### Example

3 autonomous messages (7 bytes, 2 bytes and 9 bytes) are being transmitted using an MTU with a width of 7 bytes. The rest of the configuration corresponds to the default settings.



Figure 4: Transmit/Receive array (default)

### X20CS1070

First, the messages must be split into segments. In the default configuration, it is important to ensure that each sequence can hold an entire segment, including the associated control byte. The sequence is limited to the size of the enable MTU. In other words, a segment must be at least 1 byte smaller than the MTU.

MTU = 7 bytes  $\rightarrow$  Max. segment length = 6 bytes

- Message 1 (7 bytes)
  - ⇒ First segment = Control byte + 6 bytes of data
  - $\Rightarrow$  Second segment = Control byte + 1 data byte
- Message 2 (2 bytes)
  - ⇒ First segment = Control byte + 2 bytes of data
- Message 3 (9 bytes)
  - ⇒ First segment = Control byte + 6 bytes of data
  - ⇒ Second segment = Control byte + 3 data bytes
- · No more messages
  - ⇒ C0 control byte

A unique control byte must be generated for each segment. In addition, the C0 control byte is generated to keep communication on standby.

C0 (control byte 0)			C1 (control byte 1)			C2 (control byte 2)		
- SegmentLength (0)	=	0	- SegmentLength (6)	=	6	- SegmentLength (1)	=	1
- nextCBPos (0)	=	0	- nextCBPos (0)	=	0	- nextCBPos (0)	=	0
- MessageEndBit (0)	=	0	- MessageEndBit (0)	=	0	- MessageEndBit (1)	=	128
Control byte	Σ	0	Control byte	Σ	6	Control byte	Σ	129

Table 3: Flatstream determination of the control bytes for the default configuration example (part 1)

C3 (control byte 3)			C4 (control byte 4)			C5 (control byte 5)		
- SegmentLength (2)	=	2	- SegmentLength (6)	=	6	- SegmentLength (3)	=	3
- nextCBPos (0)	=	0	- nextCBPos (0)	=	0	- nextCBPos (0)	=	0
- MessageEndBit (1)	=	128	- MessageEndBit (0)	=	0	- MessageEndBit (1)	=	128
Control byte	Σ	130	Control byte	Σ	6	Control byte	Σ	131

Table 4: Flatstream determination of the control bytes for the default configuration example (part 2)

### 3.2.4.4.1 Transmitting data to a module (output)

When transmitting data, the transmit array must be generated in the application program. Sequences are then transferred one by one using Flatstream and received by the module.

# Information:

Although all B&R modules with Flatstream communication always support the most compact transfers in the output direction, it is recommended to use the same design for the transfer arrays in both communication directions.



Figure 5: Flatstream communication (output)

### Message smaller than OutputMTU

The length of the message is initially smaller than OutputMTU. In this case, one sequence would be sufficient to transfer the entire message and the necessary control byte.

### **Algorithm**

Cyclic status query:
- The module monitors OutputSequenceCounter.
0) Cyclic checks:
- The controller must check OutputSyncAck.
$\rightarrow$ If OutputSyncAck = 0: Reset OutputSyncBit and resynchronize the channel.
- The controller must check whether OutputMTU is enabled.
$\rightarrow$ If OutputSequenceCounter > InputSequenceAck: MTU is not enabled because the last sequence has not yet been acknowledged.
1) Preparation (create transmit array):
- The controller must split up the message into valid segments and create the necessary control bytes.
- The controller must add the segments and control bytes to the transmit array.
2) Transmit:
- The controller transfers the current element of the transmit array to OutputMTU.
→ OutputMTU is transferred cyclically to the module's transmit buffer but not processed further.
- The controller must increase OutputSequenceCounter.
Reaction:
- The module accepts the bytes from the internal receive buffer and adds them to the internal receive array.
- The module transmits acknowledgment and writes the value of OutputSequenceCounter to OutputSequenceAck.
3) Completion:
- The controller must monitor OutputSequenceAck.
fer errors in the last sequence as well, it is important to make sure that the length of the Completion phase is run through long enough.
Note:

To monitor communication times exactly, the task cycles that have passed since the last increase of OutputSequenceCounter should be counted. In this way, the number of previous bus cycles necessary for the transfer can be measured. If the monitoring counter exceeds a predefined threshold, then the sequence can be considered lost.

(The relationship of bus to task cycle can be influenced by the user so that the threshold value must be determined individually.)

- Subsequent sequences are only permitted to be transmitted in the next bus cycle after the completion check has been carried out successfully.

# Message larger than OutputMTU

The transmit array, which must be created in the program sequence, consists of several elements. The user has to arrange the control and data bytes correctly and transfer the array elements one after the other. The transfer algorithm remains the same and is repeated starting at the point *Cyclic checks*.

General flowchart



Figure 6: Flowchart for the output direction

### 3.2.4.4.2 Receiving data from a module (input)

When receiving data, the transmit array is generated by the module, transferred via Flatstream and must then be reproduced in the receive array. The structure of the incoming data stream can be set with the mode register. The algorithm for receiving the data remains unchanged in this regard.



Figure 7: Flatstream communication (input)

#### **Algorithm**

0) Cyclic status query: The controller must monitor InputSequenceCounter Cyclic checks: - The module checks InputSyncAck. The module checks InputSequenceAck. Preparation: - The module forms the segments and control bytes and creates the transmit array. Action: - The module transfers the current element of the internal transmit array to the internal transmit buffer. The module increases InputSequenceCounter. 1) Receiving (as soon as InputSequenceCounter is increased): - The controller must apply data from InputMTU and append it to the end of the receive array. - The controller must match InputSequenceAck to InputSequenceCounter of the sequence currently being processed. Completion: - The module monitors InputSequenceAck. → A sequence is only considered to have been transferred successfully if it has been acknowledged via InputSequenceAck. - Subsequent sequences are only transmitted in the next bus cycle after the completion check has been carried out successfully.

### **General flowchart**





### 3.2.4.4.3 Details

### It is recommended to store transferred messages in separate receive arrays.

After a set MessageEndBit is transmitted, the subsequent segment should be added to the receive array. The message is then complete and can be passed on internally for further processing. A new/separate array should be created for the next message.

# Information:

When transferring with MultiSegmentMTUs, it is possible for several small messages to be part of one sequence. In the program, it is important to make sure that a sufficient number of receive arrays can be managed. The acknowledge register is only permitted to be adjusted after the entire sequence has been applied.

### If SequenceCounter is incremented by more than one counter, an error is present.

In this case, the receiver stops. All additional incoming sequences are ignored until the transmission with the correct SequenceCounter is retried. This response prevents the transmitter from receiving any more acknowledgments for transmitted sequences. The transmitter can identify the last successfully transferred sequence from the remote station's SequenceAck and continue the transfer from this point.

# Information:

This situation is very unlikely when operating without "Forward" functionality.

# Acknowledgments must be checked for validity.

If the receiver has successfully accepted a sequence, it must be acknowledged. The receiver takes on the value of SequenceCounter sent along with the transmission and matches SequenceAck to it. The transmitter reads SequenceAck and registers the successful transmission. If the transmitter acknowledges a sequence that has not yet been dispatched, then the transfer must be interrupted and the channel resynchronized. The synchronization bits are reset and the current/incomplete message is discarded. It must be sent again after the channel has been resynchronized.

### 3.2.4.5 Flatstream mode

In the input direction, the transmit array is generated automatically. Flatstream mode offers several options to the user that allow an incoming data stream to have a more compact arrangement. These include:

- Standard
- MultiSegmentMTUs allowed
- · Large segments allowed:

Once enabled, the program code for evaluation must be adapted accordingly.

# Information:

All B&R modules that offer Flatstream mode support options "Large segments" and "MultiSegmentM-TUs" in the output direction. Compact transfer must be explicitly allowed only in the input direction.

### Standard

By default, both options relating to compact transfer in the input direction are disabled.

- 1. The module only forms segments that are at least one byte smaller than the enabled MTU. Each sequence begins with a control byte so that the data stream is clearly structured and relatively easy to evaluate.
- 2. Since a Flatstream message is permitted to be any length, the last segment of the message frequently does not fill up all of the MTU's space. By default, the remaining bytes during this type of transfer cycle are not used.



Figure 9: Message arrangement in the MTU (default)

# MultiSegmentMTUs allowed

With this option, InputMTU is completely filled (if enough data is pending). The previously unfilled Rx bytes transfer the next control bytes and their segments. This allows the enabled Rx bytes to be used more efficiently.





# Large segments allowed:

When transferring very long messages or when enabling only very few Rx bytes, then a great many segments must be created by default. The bus system is more stressed than necessary since an additional control byte must be created and transferred for each segment. With option "Large segments", the segment length is limited to 63 bytes independently of InputMTU. One segment is permitted to stretch across several sequences, i.e. it is possible for "pure" sequences to occur without a control byte.

# Information:

It is still possible to split up a message into several segments, however. If this option is used and messages with more than 63 bytes occur, for example, then messages can still be split up among several segments.



Figure 11: Arrangement of messages in the MTU (large segments)

# Using both options

Using both options at the same time is also permitted.



Figure 12: Arrangement of messages in the MTU (large segments and MultiSegmentMTUs)

### 3.2.4.6 Adjusting the Flatstream

If the way messages are structured is changed, then the way data in the transmit/receive array is arranged is also different. The following changes apply to the example given earlier.

### MultiSegmentMTU

If MultiSegmentMTUs are allowed, then "open positions" in an MTU can be used. These "open positions" occur if the last segment in a message does not fully use the entire MTU. MultiSegmentMTUs allow these bits to be used to transfer the subsequent control bytes and segments. In the program sequence, the "nextCBPos" bit in the control byte is set so that the receiver can correctly identify the next control byte.

### Example

3 autonomous messages (7 bytes, 2 bytes and 9 bytes) are being transmitted using an MTU with a width of 7 bytes. The configuration allows the transfer of MultiSegmentMTUs.



Figure 13: Transmit/receive array (MultiSegmentMTUs)

First, the messages must be split into segments. As in the default configuration, it is important for each sequence to begin with a control byte. The free bits in the MTU at the end of a message are filled with data from the following message, however. With this option, the "nextCBPos" bit is always set if payload data is transferred after the control byte.

MTU = 7 bytes  $\rightarrow$  Max. segment length = 6 bytes

- Message 1 (7 bytes)
  - ⇒ First segment = Control byte + 6 bytes of data (MTU full)
  - ⇒ Second segment = Control byte + 1 byte of data (MTU still has 5 open bytes)
- Message 2 (2 bytes)
  - ⇒ First segment = Control byte + 2 bytes of data (MTU still has 2 open bytes)
- Message 3 (9 bytes)
  - ⇒ First segment = Control byte + 1 byte of data (MTU full)
  - ⇒ Second segment = Control byte + 6 bytes of data (MTU full)
  - ⇒ Third segment = Control byte + 2 bytes of data (MTU still has 4 open bytes)
- No more messages
  - ⇒ C0 control byte

A unique control byte must be generated for each segment. In addition, the C0 control byte is generated to keep communication on standby.

C1 (control byte 1)			C2 (control byte 2)			C3 (control byte 3)		
- SegmentLength (6)	=	6	- SegmentLength (1)	=	1	- SegmentLength (2)	=	2
- nextCBPos (1)	=	64	- nextCBPos (1)	=	64	- nextCBPos (1)	=	64
- MessageEndBit (0)	=	0	- MessageEndBit (1)	=	128	- MessageEndBit (1)	=	128
Control byte	Σ	70	Control byte	Σ	193	Control byte	Σ	194

Table 5: Flatstream determination of the control bytes for the MultiSegmentMTU example (part 1)

# Warning!

The second sequence is only permitted to be acknowledged via SequenceAck if it has been completely processed. In this example, there are 3 different segments within the second sequence, i.e. the program must include enough receive arrays to handle this situation.

C4 (control byte 4)			C5 (control byte 5)			C6 (control byte 6)		
- SegmentLength (1)	=	1	- SegmentLength (6)	=	6	- SegmentLength (2)	=	2
- nextCBPos (6)	=	6	- nextCBPos (1)	=	64	- nextCBPos (1)	=	64
- MessageEndBit (0)	=	0	- MessageEndBit (1)	=	0	- MessageEndBit (1)	=	128
Control byte	Σ	7	Control byte	Σ	70	Control byte	Σ	194

Table 6: Flatstream determination of the control bytes for the MultiSegmentMTU example (part 2)

### Large segments

Segments are limited to a maximum of 63 bytes. This means they can be larger than the active MTU. These large segments are divided among several sequences when transferred. It is possible for sequences to be completely filled with payload data and not have a control byte.

# Information:

It is still possible to subdivide a message into several segments so that the size of a data packet does not also have to be limited to 63 bytes.

### Example

3 autonomous messages (7 bytes, 2 bytes and 9 bytes) are being transmitted using an MTU with a width of 7 bytes. The configuration allows the transfer of large segments.



Figure 14: Transmit/receive array (large segments)

### X20CS1070

First, the messages must be split into segments. The ability to form large segments means that messages are split up less frequently, which results in fewer control bytes generated.

Large segments allowed  $\rightarrow$  Max. segment length = 63 bytes

- Message 1 (7 bytes)
  - ⇒ First segment = Control byte + 7 bytes of data
- Message 2 (2 bytes)
  - ⇒ First segment = Control byte + 2 bytes of data
- Message 3 (9 bytes)
  - $\Rightarrow$  First segment = Control byte + 9 bytes of data
- No more messages
  - ⇒ C0 control byte

A unique control byte must be generated for each segment. In addition, the C0 control byte is generated to keep communication on standby.

C1 (control byte 1)			C2 (control byte 2)			C3 (control byte 3)		
- SegmentLength (7)	=	7	- SegmentLength (2)	=	2	- SegmentLength (9)	=	9
- nextCBPos (0)	=	0	- nextCBPos (0)	=	0	- nextCBPos (0)	=	0
- MessageEndBit (1)	=	128	- MessageEndBit (1)	=	128	- MessageEndBit (1)	=	128
Control byte	Σ	135	Control byte	Σ	130	Control byte	Σ	137

Table 7: Flatstream determination of the control bytes for the large segment example

### Large segments and MultiSegmentMTU

#### Example

3 autonomous messages (7 bytes, 2 bytes and 9 bytes) are being transmitted using an MTU with a width of 7 bytes. The configuration allows transfer of large segments as well as MultiSegmentMTUs.



Figure 15: Transmit/receive array (large segments and MultiSegmentMTUs)

First, the messages must be split into segments. If the last segment of a message does not completely fill the MTU, it is permitted to be used for other data in the data stream. Bit "nextCBPos" must always be set if the control byte belongs to a segment with payload data.

The ability to form large segments means that messages are split up less frequently, which results in fewer control bytes generated. Control bytes are generated in the same way as with option "Large segments".

Large segments allowed  $\rightarrow$  Max. segment length = 63 bytes

- Message 1 (7 bytes)
  - ⇒ First segment = Control byte + 7 bytes of data
- Message 2 (2 bytes)
  - ⇒ First segment = Control byte + 2 bytes of data
- Message 3 (9 bytes)
  - ⇒ First segment = Control byte + 9 bytes of data
- No more messages
  - ⇒ C0 control byte

A unique control byte must be generated for each segment. In addition, the C0 control byte is generated to keep communication on standby.

C1 (control byte 1)			C2 (control byte 2)			C3 (control byte 3)		
- SegmentLength (7)	=	7	- SegmentLength (2)	=	2	- SegmentLength (9)	=	9
- nextCBPos (0)	=	0	- nextCBPos (0)	=	0	- nextCBPos (0)	=	0
- MessageEndBit (1)	=	128	- MessageEndBit (1)	=	128	- MessageEndBit (1)	=	128
Control byte	Σ	135	Control byte	Σ	130	Control byte	Σ	137

Table 8: Flatstream determination of the control bytes for the large segment and MultiSegmentMTU example

### 3.2.5 Example of function "Forward" with X2X Link

Function "Forward" is a method that can be used to substantially increase the Flatstream data rate. The basic principle is also used in other technical areas such as "pipelining" for microprocessors.

### **3.2.5.1 Function principle**

X2X Link communication cycles through 5 different steps to transfer a Flatstream sequence. At least 5 bus cycles are therefore required to successfully transfer the sequence.

		Step I		Step II		Step III			Step IV	/		Step V	
Actio	ons	ns Transfer sequence from transmit array, increase SequenceCounter			hronization d dule buffer	of Append ceive arra adjust Se	Append sequence to re- ceive array, adjust SequenceAck			synchronizati nd module bu	on uffer	Check SequenceAck	
Reso	urce Transmitter (task to transmit)			Bus system (direction 1)		Recipient (task to re	Recipients (task to receive)			stem on 2)		Transmitter (task for Ack checking)	
	Sequenc	e 1 Step I	Step II	Step III	Step IV	Step V	[	Τ		[			
	Sequence	e 2					Step I	S	tep II	Step III	Step I\	/ Step V	
	Sequence	e 3	<u> </u>										
		Bus cycle 1	Bus cycle 2	Bus cycle 3	Bus cycle 4	Bus cycle 5	Bus cycle 6	Bus	cycle 7	Bus cycle 8	Bus cycle	e 9 Bus cycle	10
													Time
	Sequenc	e 1 Step I	Step II	Step III	Step IV	Step V	Γ	Τ		[	[		
	Sequence	e 2	Step I	Step II	Step III	Step IV	Step V	f					+
	Sequence	e 3		Step I	Step II	Step III	Step IV	S	tep V				
		Bus cycle 1	Bus cycle 2	Bus cycle 3	Bus cycle 4	Bus cycle 5	Bus cycle 6	Bus	cycle 7	Bus cycle 8	Bus cycle	e 9 Bus cycle	10
													Time

Figure 16: Comparison of transfer without/with Forward

Each of the 5 steps (tasks) requires different resources. If Forward functionality is not used, the sequences are executed one after the other. Each resource is then only active if it is needed for the current sub-action.

With Forward, a resource that has executed its task can already be used for the next message. The condition for enabling the MTU is changed to allow for this. Sequences are then passed to the MTU according to the timing. The transmitting station no longer waits for an acknowledgment from SequenceAck, which means that the available bandwidth can be used much more efficiently.

In the most ideal situation, all resources are working during each bus cycle. The receiver still has to acknowledge every sequence received. Only when SequenceAck has been changed and checked by the transmitter is the sequence considered as having been transferred successfully.

### 3.2.5.2 Configuration

The Forward function must only be enabled for the input direction. Flatstream modules have been optimized in such a way that they support this function. In the output direction, the Forward function can be used as soon as the size of OutputMTU is specified.

# Information:

Registers are described in "Flatstream registers" on page 44.

# 3.2.5.2.1 Delay time

The delay time is specified in microseconds. This is the amount of time the module has to wait after sending a sequence until it is permitted to write new data to the MTU in the following bus cycle. The program routine for receiving sequences from a module can therefore be run in a task class whose cycle time is slower than the bus cycle.

Sequence 1	Step I	Step II	Step III	Step IV		Step V				
Sequence 2			Step I	Step II	Step III	Step IV		Step V		
Sequence 3					Step I	Step II	Step III	Step IV		Step V
	Bus cycle 1	Bus cycle 2	Bus cycle 3	Bus cycle 4	Bus cycle 5	Bus cycle 6	Bus cycle 7	Bus cycle 8	Bus cycle 9	Bus cycle 10
Sequence 1	Step I	Step II		Step III	Step IV	Step V			[	Time
	and a									
Sequence 2			Step I	Step II	1	Step III	Step IV	Step V		
Sequence 2 Sequence 3			Step I	Step II	Step I	Step III Step II	Step IV	Step V Step III	Step IV	Step V
Sequence 2 Sequence 3	Bus cycle 1	Bus cycle 2	Step I Bus cycle 3	Step II Bus cycle 4	Step I Bus cycle 5	Step III Step II Bus cycle 6	Step IV Bus cycle 7	Step V Step III Bus cycle 8	Step IV Bus cycle 9	Step V Bus cycle 10

Figure 17: Effect of ForwardDelay when using Flatstream communication with the Forward function

In the program, it is important to make sure that the controller is processing all of the incoming InputSequences and InputMTUs. The ForwardDelay value causes delayed acknowledgment in the output direction and delayed reception in the input direction. In this way, the controller has more time to process the incoming InputSequence or InputMTU.

### 3.2.5.3 Transmitting and receiving with Forward

The basic algorithm for transmitting and receiving data remains the same. With the Forward function, up to 7 unacknowledged sequences can be transmitted. Sequences can be transmitted without having to wait for the previous message to be acknowledged. Since the delay between writing and response is eliminated, a considerable amount of additional data can be transferred in the same time window.

#### Algorithm for transmitting

Cyclic status query:

- The module monitors OutputSequenceCounter.

0) Cyclic checks:

- The controller must check OutputSyncAck.
- $\rightarrow$  If OutputSyncAck = 0: Reset OutputSyncBit and resynchronize the channel.
- The controller must check whether OutputMTU is enabled.
- $\rightarrow$  If OutputSequenceCounter > OutputSequenceAck + 7, then it is not enabled because the last sequence has not yet been acknowledged.
- 1) Preparation (create transmit array):
- The controller must split up the message into valid segments and create the necessary control bytes.
- The controller must add the segments and control bytes to the transmit array.
   2) Transmit:
- The controller must transfer the current part of the transmit array to OutputMTU.
- The controller must increase OutputSequenceCounter for the sequence to be accepted by the module.
- The controller is then permitted to *transmit* in the next bus cycle if the MTU has been enabled.
- The module responds since OutputSequenceCounter > OutputSequenceAck:
- The module accepts data from the internal receive buffer and appends it to the end of the internal receive array.
- The module is acknowledged and the currently received value of OutputSequenceCounter is transferred to OutputSequenceAck.
- The module queries the status cyclically again.
- 3) Completion (acknowledgment):
- The controller must check OutputSequenceAck cyclically.
- → A sequence is only considered to have been transferred successfully if it has been acknowledged via OutputSequenceAck. In order to detect potential transfer errors in the last sequence as well, it is important to make sure that the algorithm is run through long enough.

#### Note:

To monitor communication times exactly, the task cycles that have passed since the last increase of OutputSequenceCounter should be counted. In this way, the number of previous bus cycles necessary for the transfer can be measured. If the monitoring counter exceeds a predefined threshold, then the sequence can be considered lost (the relationship of bus to task cycle can be influenced by the user so that the threshold value must be determined individually).

#### Algorithm for receiving

0) Cyclic status query:
- The controller must monitor InputSequenceCounter.
Cyclic checks:
- The module checks InputSyncAck.
- The module checks if InputMTU for enabling.
Preparation:
- The module forms the control bytes / segments and creates the transmit array.
Action:
- The module transfers the current part of the transmit array to the receive buffer.
- The module increases InputSequenceCounter.
- The module waits for a new bus cycle after time from ForwardDelay has expired.
- The module repeats the action if InputMTU is enabled.
1) Receiving (InputSequenceCounter > InputSequenceAck):
- The controller must apply data from InputMTU and append it to the end of the receive array.
- The controller must match InputSequenceAck to InputSequenceCounter of the sequence currently being processed.
Completion:
- The module monitors InputSequenceAck.
ightarrow A sequence is only considered to have been transferred successfully if it has been acknowledged via InputSequenceAck.

### **Details/Background**

- 1. <u>Illegal SequenceCounter size (counter offset)</u>
  - Error situation: MTU not enabled

If the difference between SequenceCounter and SequenceAck during transmission is larger than permitted, a transfer error occurs. In this case, all unacknowledged sequences must be repeated with the old Sequence-Counter value.

2. Checking an acknowledgment

After an acknowledgment has been received, a check must verify whether the acknowledged sequence has been transmitted and had not yet been unacknowledged. If a sequence is acknowledged multiple times, a severe error occurs. The channel must be closed and resynchronized (same behavior as when not using Forward).

# Information:

In exceptional cases, the module can increment OutputSequenceAck by more than 1 when using Forward.

An error does not occur in this case. The controller is permitted to consider all sequences up to the one being acknowledged as having been transferred successfully.

3. Transmit and receive arrays

The Forward function has no effect on the structure of the transmit and receive arrays. They are created and must be evaluated in the same way.

# 3.2.5.4 Errors when using Forward

In industrial environments, it is often the case that many different devices from various manufacturers are being used side by side. The electrical and/or electromagnetic properties of these technical devices can sometimes cause them to interfere with one another. These kinds of situations can be reproduced and protected against in laboratory conditions only to a certain point.

Precautions have been taken for transfer via X2X Link in case such interference should occur. For example, if an invalid checksum occurs, the I/O system will ignore the data from this bus cycle and the receiver receives the last valid data once more. With conventional (cyclic) data points, this error can often be ignored. In the following cycle, the same data point is again retrieved, adjusted and transferred.

Using Forward functionality with Flatstream communication makes this situation more complex. The receiver receives the old data again in this situation as well, i.e. the previous values for SequenceAck/SequenceCounter and the old MTU.

### Loss of acknowledgment (SequenceAck)

If a SequenceAck value is lost, then the MTU was already transferred properly. For this reason, the receiver is permitted to continue processing with the next sequence. The SequenceAck is aligned with the associated Sequence-Counter and sent back to the transmitter. Checking the incoming acknowledgments shows that all sequences up to the last one acknowledged have been transferred successfully (see sequences 1 and 2 in the image).

# Loss of transmission (SequenceCounter, MTU):

If a bus cycle drops out and causes the value of SequenceCounter and/or the filled MTU to be lost, then no data reaches the receiver. At this point, the transmission routine is not yet affected by the error. The time-controlled MTU is released again and can be rewritten to.

The receiver receives SequenceCounter values that have been incremented several times. For the receive array to be put together correctly, the receiver is only permitted to process transmissions whose SequenceCounter has been increased by one. The incoming sequences must be ignored, i.e. the receiver stops and no longer transmits back any acknowledgments.

If the maximum number of unacknowledged sequences has been sent and no acknowledgments are returned, the transmitter must repeat the affected SequenceCounter and associated MTUs (see sequence 3 and 4 in the image).



Figure 18: Effect of a lost bus cycle

### Loss of acknowledgment

In sequence 1, the acknowledgment is lost due to disturbance. Sequences 1 and 2 are therefore acknowledged in Step V of sequence 2.

### Loss of transmission

In sequence 3, the entire transmission is lost due to disturbance. The receiver stops and no longer sends back any acknowledgments.

The transmitting station continues transmitting until it has issued the maximum permissible number of unacknowledged transmissions.

5 bus cycles later at the earliest (depending on the configuration), it begins resending the unsuccessfully sent transmissions.

# 4 Commissioning

# 4.1 Usage after the X20IF1091-1

If this module is operated after X2X Link module X20IF1091-1, delays may occur during the Flatstream transfer. For detailed information, see section "Data transfer on the Flatstream" in X20IF1091-1.

# 4.2 Using this module with SGC target systems

# Information:

This module can only be used with SGC target systems if the function model is set to "Flatstream" or "Flat".

# **5 UL certificate information**

To install the module according to the UL standard, the following rules must be observed.

# Information:

- Use copper conductors only. Minimum temperature rating of the cable to be connected to the field wiring terminals: 61°C, 28 14 AWG.
- All models are intended to be used in a final safety enclosure that must conform with requirements for protection against the spread of fire and have adequate rigidity per UL 61010-1 and UL 61010-2-201.
- The external circuits intended to be connected to the device shall be galv. separated from mains supply or hazardous live voltage by reinforced or double insulation and meet the requirements of SELV/PELV circuit.
- If the equipment is used in not specified manner, the protection provided by the equipment may be impaired.
- Repairs can only be made by B&R.

# 6 Register description

# 6.1 General data points

In addition to the registers described in the register description, the module has additional general data points. These are not module-specific but contain general information such as serial number and hardware variant.

General data points are described in section "Additional information - General data points" in the X20 system user's manual.

### 6.2 Function model 0 - Flat

In function model "Flat", CAN information is transferred via cyclic input and output registers. All data for a CAN object (8 CAN data bytes, identifier, status, etc.) is accessible as individual data points (see also "The CAN object" on page 5).

# Information:

• Libraries "ArCAN" and "CAN\_Lib" cannot be used.

Register	Name	Data type	R	ead	W	rite
			Cyclic	Acyclic	Cyclic	Acyclic
Interface - Confi	guration					
257	ConfigBaudrate	USINT				•
259	ConfigSJW	USINT				•
261	ConfigSPO	USINT				•
266	ConfigTXtrigger	UINT				•
270	CfO_Fifosize_01	UINT				•
673	Cfo_FIFOTXlimit	USINT				•
677	Cfo_TXRXinfoFlags	USINT				•
Stream filter - co	onfiguration					_
385	CfO_IF1DefaultCANFilterMode	USINT		•		•
380 + N*16	CfO_IF1CANFilter0N (index N = 1 to 4)	UDINT		•		•
388 + N*16	CfO_IF1CANFilterMask0N (index N = 1 to 4)	UDINT		•		•
Interface - Comm	nunication					_
641	TXCount	USINT			•	
513	TXCountReadBack	USINT	•			
545	TXCountLatchReadBack	USINT	•			
515	RXCount	USINT	•			
547	RXCountLatch	USINT	•			
Transmit buffer			1			
645	TXDataSize	USINT			•	
652	TXIdent	UDINT			•	
Index * 2 + 657	TXDataByte0 to TXDataByte7	USINT			•	
Index * 4 + 658	TXDataWord0 to TXDataWord3	UINT			•	
Index * 8 + 660	TXDataLong0 to TXDataLong1	UDINT			•	
Receive buffer 0	l					
517	RXDataSize0	USINT	•			
524	RXIdent0	UDINT	•			
Index * 2 + 529	RXData0Byte0 to RXData0Byte7	USINT	•			
Index * 4 + 530	RXData0Word0 to RXData0Word3	UINT	•			
Index * 8 + 532	RXData0Long0 to RXData0Long1	UDINT	•			
Receive buffer 1				1	1	1
549	RXDataSize1	USINT	•			
556	RXIdent1	UDINT	•			
Index * 2 + 561	RXData1Byte0 to RXData1Byte7	USINT	•			
Index * 4 + 562	RXData1Word0 to RXData1Word3	UINT	•			
Index * 8 + 564	RXData1Long0 to RXData1Long1	UDINT	•			

# 6.3 Function model 2 - Stream and Function model 254 - Cyclic stream

Function models "Stream" and "Cyclic stream" use a module-specific driver of the controller's operating system. The interface can be controlled using libraries "ArCAN" and "CAN\_Lib" and reconfigured at runtime.

### Function model "Stream"

In function model "Stream", the controller communicates with the module acyclically. The interface is relatively convenient to operate, but the timing is very imprecise.

### Function model "Cyclic stream"

Function model "Cyclic stream" was implemented later. From the application's point of view, there is no difference between function models "Stream" and "Cyclic stream". Internally, however, the cyclic I/O registers are used to ensure that communication follows deterministic timing.

# Information:

- B&R controllers of type "SG4" must be used in order to use function models "Stream" and "Cyclic stream".
- These function models can only be used in X2X Link and POWERLINK networks.

Register	Name	Data type	Re	ad	W	rite
			Cyclic	Acyclic	Cyclic	Acyclic
Module - Con	figuration				·	
-	AsynSize	-				
Interface - Co	nfiguration					
270	CfO_Fifosize_01	UINT				•
6273	CfO_ErrorID0007	USINT				•
Stream filter -	configuration					
385	CfO_IF1DefaultCANFilterMode	USINT		•		•
380 + N*16	CfO_IF1CANFilter0N (index N = 1 to 4)	UDINT		•		•
388 + N*16	CfO_IF1CANFilterMask0N (index N = 1 to 4)	UDINT		•		•
Interface - Co	mmunication				·	
6145	CAN error state	USINT	•			
	CANwarning	Bit 0				
	CANpassive	Bit 1				
	CANbusoff	Bit 2	-			
	CANRXoverrun	Bit 3				
6209	CAN error acknowledgment	USINT			•	
	QuitCANwarning	Bit 0				
	QuitCANpassive	Bit 1				
	QuitCANbussoff	Bit 2	]			
	QuitCANRXoverrun	Bit 3	1			

# 6.4 Function model 254 - Flatstream

Flatstream provides independent communication between an X2X Link master and the module. This interface was implemented as a separate function model for the CAN module. CAN information (identifier, status, etc.) is transferred via cyclic input and output registers. The sequence and control bytes are used to control this data stream (see "Flatstream communication" on page 6).

When using function model Flatstream, the user can choose whether to use library "AsFltGen" in Automation Studio for implementation or to adapt Flatstream handling directly to the individual requirements of the application.

# Information:

- Libraries "ArCAN" and "CAN\_Lib" cannot be used.
- Higher data rates can be achieved between X2X master and module compared to function model "Flat".

Register	Name	Data type	R	lead	Wi	rite
			Cyclic	Acyclic	Cyclic	Acyclic
Interface - Cont	figuration					
257	ConfigBaudrate	USINT				•
259	ConfigSJW	USINT				•
261	ConfigSPO	USINT				•
266	ConfigTXtrigger	UINT				•
270	CfO_Fifosize_01	UINT				•
6273	CfO_ErrorID0007	USINT				•
Stream filter - o	configuration			, i i i i i i i i i i i i i i i i i i i		
385	CfO_IF1DefaultCANFilterMode	USINT		•		•
380 + N*16	CfO_IF1CANFilter0N (index N = 1 to 4)	UDINT		•		•
388 + N*16	CfO_IF1CANFilterMask0N (index N = 1 to 4)	UDINT		•		•
Interface - Com	munication					
6145	CAN error state	USINT	•			
	CANwarning	Bit 0				
	CANpassive	Bit 1				
	CANbusoff	Bit 2				
	CANRXoverrun	Bit 3				
6209	CAN error acknowledgment	USINT			•	
	QuitCANwarning	Bit 0				
	QuitCANpassive	Bit 1				
	QuitCANbussoff	Bit 2				
	QuitCANRXoverrun	Bit 3				
Flatstream - Co	onfiguration					
193	outputMTU	USINT				•
195	inputMTU	USINT				•
197	mode	USINT				•
199	forward	USINT				•
206	forwardDelay	UINT				•
Flatstream - Co	ommunication					
0	InputSequence	USINT	•			
Index * 1 + 0	RxByte1 to RxByte27	USINT	•			
32	OutputSequence	USINT			•	
Index * 1 + 32	TxByte1 to TxByte27	USINT			•	

# 6.5 Function model 254 - Bus controller

Function model "Bus controller" is a reduced form of function model "Flatstream". Instead of up to 27 Tx/Rx bytes, a maximum of 7 Tx/Rx bytes can be used.

Register	Offset <sup>1)</sup>	Name	Data type	Read		Write	
				Cyclic	Acyclic	Cyclic	Acyclic
Interface - Conf	iguration						
257	-	ConfigBaudrate	USINT				•
259	-	ConfigSJW	USINT				•
261	-	ConfigSPO	USINT				•
266	-	ConfigTXtrigger	UINT				•
270	-	CfO_Fifosize_01	UINT				•
6273	-	CfO_ErrorID0007	USINT				•
Stream filter - co	onfiguration						
385	-	CfO_IF1DefaultCANFilterMode	USINT		•		•
380 + N*16	-	CfO_IF1CANFilter0N (index N = 1 to 4)	UDINT		•		•
388 + N*16	-	CfO_IF1CANFilterMask0N (index N = 1 to 4)	UDINT		•		•
Interface - Com	munication						
6145	-	CAN error state	USINT		•		
		CANwarning	Bit 0				
		CANpassive	Bit 1				
		CANbusoff	Bit 2				
		CANRXoverrun	Bit 3				
6209	-	CAN error acknowledgment	USINT				•
		QuitCANwarning	Bit 0				
		QuitCANpassive	Bit 1				
		QuitCANbussoff	Bit 2				
		QuitCANRXoverrun	Bit 3				
Flatstream - Co	nfiguration						
193	-	outputMTU	USINT				•
195	-	inputMTU	USINT				•
197	-	mode	USINT				•
199	-	forward	USINT				•
206	-	forwardDelay	UINT				•
Flatstream - Co	mmunication						
0	0	InputSequence	USINT	•			
Index * 1 + 0	Index * 1 + 0	RxByte1 to RxByte7	USINT	•			
32	0	OutputSequence	USINT			•	
Index * 1 + 32	Index * 1 + 0	TxByte1 to TxByte7	USINT			•	

1) The offset specifies the position of the register within the CAN object.

### 6.5.1 Using the module on the bus controller

Function model 254 "Bus controller" is used by default only by non-configurable bus controllers. All other bus controllers can use other registers and functions depending on the fieldbus used.

For detailed information, see section "Additional information - Using I/O modules on the bus controller" in the X20 user's manual (version 3.50 or later).

### 6.5.2 CAN I/O bus controller

The module occupies 1 analog logical slot on CAN I/O.

# 6.6 Interface - Configuration

### 6.6.1 Transfer rate

Name: ConfigBaudrate

"Baud rate" in the Automation Studio I/O configuration.

Configuration of the CAN transfer rate for the interface.

<b>-</b> <i>i i</i>		
Data type	Values	Bus controller default setting
USINT	See the bit structure.	0

Bit structure:

Bit	Description	Value	Information
0 - 3	Transfer rate	0	Interface disabled (bus controller default setting)
		1	10 kbit/s
		2	20 kbit/s
		3	50 kbit/s
		4	100 kbit/s
		5	125 kbit/s
		6	250 kbit/s
		7	500 kbit/s
		8	800 kbit/s
		9	1000 kbit/s
4 - 7	Reserved	-	

### 6.6.2 Synchronization jump width

Name:

ConfigSJW

"Synchronization jump width" in the Automation Studio I/O configuration.

The synchronization jump width (SJW) is used to resynchronize the sample point within a CAN telegram.

For a more detailed description of the synchronization jump width, see the CAN specification.

Data type	Values	Explanation
USINT	1 to 4	Synchronization jump width.
		Bus controller default setting: 3

### 6.6.3 Offset for the sampling point

Name:

ConfigSPO

"Sampling point offset" in the Automation Studio I/O configuration.

Offset for the sample point of the individual bits on the CAN bus.

For a more detailed description of the sampling point offset, see the CAN specification.

Data type	Values	Explanation
USINT	0 to 1	Bus controller default setting: 0

#### 6.6.4 Starting the transmission procedure

Name: ConfigTXtrigger

"TX objects / TX triggers" in the Automation Studio I/O configuration.

Defines the number of CAN objects that must be transferred to the transmit buffer before the transmission procedure is started.

Data type	Values	Explanation	
UINT	0 to 8	Number of CAN objects in the transmit buffer before transmission is started.	
		Bus controller default setting: 1	

### 6.6.5 Configuring error messages

Name:

#### CfO\_ErrorID0007

The error messages to be transferred must first be configured with this register. If the corresponding enable bit is not set, no error state will be reported to the higher-level system when the error occurs.

Data type	Values	Bus controller default setting
USINT	See the bit structure.	0

### Bit structure:

Bit	Description	Value	Information
0	CANwarning	0	Disabled (bus controller default setting)
		1	Enabled
1	CANpassive	0	Disabled (bus controller default setting)
		1	Enabled
2	CANbussoff	0	Disabled (bus controller default setting)
		1	Enabled
3	CANRXoverrun	0	Disabled (bus controller default setting)
		1	Enabled
4 - 7	Reserved	-	

### 6.6.6 Size of the transmit buffer

Name:

Cfo\_FIFOTXlimit

"TX FIFO size" in the Automation Studio I/O configuration.

Determines the size of the transmit buffer for the respective interface.

Data type	Values	Explanation
USINT	0 to 18	Size of the transmit buffer

### 6.6.7 FIFO memory size

Name: CfO\_Fifosize\_01

"FIFO memory size" in the Automation Studio I/O configuration.

Determines the size of the FIFO memory for the respective interface.

Data type	Values	Explanation
UINT	20 to 4096	Size of the FIFO memory in bytes

#### 6.6.8 Displaying unprocessed elements remaining in the transmit/receive buffer

Name:

Cfo\_TXRXinfoFlags

These registers can be used to configure for the interface that the number of unprocessed elements in the transmit or receive buffer is indicated in the upper 4 bits of registers "TXCountReadBack" and "RXCount".

Data type	Values
USINT	See the bit structure.

### Bit structure:

Bit	Description	Value	Information
0	TxFifoInfo "Mode of channel TXCountReadBack" in the Automation Stu-	0	Registers "TXCountReadBack" on page 41 and "TXCount- LatchReadBack" on page 41 are use to read back "TXCount".
	dio I/O configuration	1	The lower 4 bits of registers "TXCountReadBack" on page 41 and "TXCountLatchReadBack" on page 41 are used to read back "TXCount". The upper 4 Bits are used to return the number of frames in the transmit buffer that have not been transmitted.
1	RxFifoInfo "Mode of channel RXCount" in the Automation Studio I/O con- figuration	0	Registers "RXCount" on page 41 and "RXCountLatch" on page 42 are used to indicate the number of telegrams that have been received.
		1	The lower 4 bits of registers "RXCount" on page 41 and "RX- CountLatch" on page 42 are used to indicate the number of telegrams received. The upper 4 bits are used to indicate the number of received but not acknowledged telegrams in the receive buffer.
2 - 7	Reserved	-	

### 6.6.9 Stream filter

Up to 4 stream filters can be configured per CAN interface. These determine which CAN IDs are forwarded to the controller via the cyclic stream.

The filters are run through in numerical order. The first filter matching the incoming CAN message is used; all other filters are ignored. If no filter matches the incoming CAN message, a global configuration determines whether the message is rejected or accepted (default: accept message).

Each filter has a configurable ID and configurable filter mask. Only those bits of the ID are compared that are set to 0 in the mask.

### 6.6.9.1 CANFilterMode

Name:

CfO\_IF1DefaultCANFilterMode

These registers specify the default settings for IDs that do not match any of the set filters.

Data type	Values	Information	
USINT	0	No filter response, the CAN frame is discarded.	
	1	No filter response, the CAN frame is transferred via the stream.	

### 6.6.9.2 CAN filter

Name:

CfO\_IF1CANFilter01 to CfO\_IF1CANFilter04

The filter properties are defined in these registers.

Data type V	Values
UDINT S	See the bit structure.

### Bit structure:

Bit	Description	Value	Information
0 to 28	Filter ID	x	Identifier value for filtering. <sup>1)</sup>
29	Frame format	0	Standard frame format (SFF) with 11-bit identifier. Possible filter ID values: 0 to 2047 (0x7FF)
		1	Extended frame format (EFF) with 29-bit identifier. Possible filter ID values: 0 to 536 870 911 (0x1FFFFF)
30	Reserved	-	
31	Enable	0	Filter inactive
		1	Filter active

1) This value is linked with the identifier value and mask value (see example).

### Examples

### Example 1

The following example shows the correlation between filter mask, filter ID and the actual received 11-bit CAN messages.

Filter mask <sup>1)</sup>	Filter ID	CAN message ID	Information
000 0011 1110	110 0100 0000	110 0110 1010	Relevant bits of filter ID and CAN message are identical. → The filter responds, and the frame is discarded or forwarded according to the mode setting.
000 0011 1110	110 0100 0000	110 0110 1011	Relevant bits not identical $\rightarrow$ Next filter or default mode is executed.
000 0011 1111	110 0100 0000	110 0110 1011	Relevant bits of filter ID and CAN message are identical. → The filter responds, and the frame is discarded or forwarded according to the mode setting.
000 0001 1111	110 0100 0000	110 0110 1011	Relevant bits not identical $\rightarrow$ Next filter or default mode is executed.

1) Red = Relevant bits

### Example 2

Configuration of 2 filters with different filter mode.

	Mode	Filter ID	Filter mask	Description
Filter 1	ignore	16#300	16#07F	CANopen PDO2
Filter 2	accept	16#005	16#780	NodeID 5
Default	ianore			

With CANopen, the 11-bit CAN IDs (COB IDs) are composed of a 4-bit function code and 7-bit NodeID. All CANopen PDO2 objects are initially rejected here. After that, only the frames from the CAN device with NodeID 5 are accepted.

### 6.6.9.3 CANFilterMask

Name:

CfO\_IF1CANFilterMask01 to CfO\_IF1CANFilterMask04

The filter mask and filter mode are defined in these registers.

Data type	Values
UDINT	See the bit structure.

Bit structure:

Bit	Description	Value	Information
0 to 28	Filter mask	x	Comparison bit pattern for filter ID <sup>1)</sup>
29	Frame format mask	0	The frame format of the received message must match the con- figuration in "CfO_IF1CANFilter" on page 38.
		1	The filter applies to both frame formats. 11-bit and 29-bit identi- fiers are filtered.
30	Reserved	-	
31	Mode	0	The CAN frame is transferred when the filter responds.
		1	The CAN frame is discarded when the filter responds.

1) Only those bits of the ID are compared that are set to 0 in the mask (see "Examples" on page 39).

# 6.7 Interface - Communication

### 6.7.1 CAN error state

Name: CAN error state

The bits in this register indicate the error states defined in the CAN protocol. If an error occurs, the corresponding bit is set. For an error bit to be reset, the corresponding bit must be acknowledged (see "CAN error acknowledgment" on page 40).

Data type	Values
USINT	See the bit structure.

#### Bit structure:

Bit	Description	Value	Information
0	CANwarning	0	No error
		1	CANwarning error on IF1
1	CANpassive	0	No error
		1	CANpassive error on IF1
2	CANbusoff	0	No error
		1	CANbusoff error on IF1
3	CANRXoverrun	0	No error
		1	CANRXoverrun error on IF1
4 - 7	Reserved	-	

### CANwarning

A faulty frame was detected on the CAN bus. This can include bit errors, bit stuffing errors, CRC errors, format errors in the telegram and acknowledgment errors, for example.

### CANpassive

The internal transmit and/or receive error counter is greater than 127. CAN communication continues to run, but the interface can only issue a "passive error frame". Likewise, "error passive stations" have less ability to send new telegrams altogether.

### CANbusoff

The internal transmit error counter is greater than 255. The bus is switched off, and CAN communication with the module no longer takes place.

#### CANRXoverrun

An overflow occurred in the module's receive buffer.

### 6.7.2 CAN error acknowledgment

Name:

CAN error acknowledgment

By setting the respective bit in this register, the error assigned to the bit is acknowledged and the corresponding bit in register "CAN error state" is cleared. The application thus informs the module that it has detected the error state.

Data type	Values
USINT	See the bit structure.

Bit structure:

Bit	Description	Value	Information
0	QuitCANwarning	0	No acknowledgment
		1	Acknowledge CANwarning error on IF1
1	QuitCANpassive	0	No acknowledgment
		1	Acknowledge CANpassive error on IF1
2	QuitCANbussoff	0	No acknowledgment
		1	Acknowledge CANbusoff error on IF1
3	QuitCANRXoverrun	0	No acknowledgment
		1	Acknowledge CANRXoverrun error on IF1
4 - 7	Reserved	-	

### 6.7.3 New CAN telegram for transmit buffer

# Name:

### TXCount

By increasing this value, the application informs the module that a new CAN telegram should be transferred to the transmit buffer.

Data type	Values
USINT	0 to 255

### 6.7.4 Reading back "TXCount"

Name:

### TXCountReadBack

The value of "TXCount" is copied from the module to this register. This allows the application task to verify that the data for the CAN telegram has been correctly applied by the module.

The meaning of the value depends on bit "TxFifoInfo". This is located in register "Cfo\_TXRXinfoFlags" on page 37.

Data type	Values	Bit "TxFifoInfo"	Explanation
USINT	0 to 255	0	Read back "TXCount"
		1	See the bit structure.

Bit structure:

Bit	Explanation	Values	Information
0 - 3	Read back "TXCount"	0 to 15	Only the lower 4 bits
4 - 7	Number of still untransmitted frames in the transmit buffer	0 to 15	If this number exceeds value 15 (maximum 18 possible), value 15 is returned.

### 6.7.5 Reading back "TXCount" from the previous cycle

Name:

TXCountLatchReadBack

The module copies the value of "TXCount" from the previous cycle into this register. In the event of a transfer error on the X2X Link or POWERLINK network, this can be used to verify whether the error occurred on the path from the controller to the module or on the path from the module to the controller (see "Consideration of error cases during transmission" on page 43).

The meaning of the value depends on bit "TxFifoInfo" in register "Cfo\_TXRXinfoFlags" on page 37.

Data type	Values	Bit "TxFifoInfo"	Explanation
USINT	0 to 255	0	Read back "TXCount" from the previous cycle
		1	See the bit structure.

Bit structure:

Bit	Explanation	Values	Information
0 - 3	Read back "TXCount" from the previous cycle	0 to 15	Only the lower 4 bits
4 - 7	Number of still untransmitted frames in the transmit buffer	0 to 15	From the previous cycle

### 6.7.6 Counter for received CAN telegrams

Name:

RXCount

This counter is incremented by 1 with each CAN telegram received. The application task can thus detect the receipt of new data and retrieve it accordingly from the "RXData" registers.

The meaning of the value depends on bit "RxFifoInfo" in register "Cfo\_TXRXinfoFlags" on page 37.

Data type	Values	Bit "RxFifoInfo"	Explanation
USINT	0 to 255	0	Counter for received telegrams
		1	See the bit structure.

Bit structure:

Bit	Explanation	Values	Information
0 - 3	Counter for received telegrams	0 to 15	Only the lower 4 bits
4 - 7	Number of still unacknowledged telegrams in the receive buffer	0 to 15	

### 6.7.7 Reading back "RXCount" from the previous cycle

Name:

RXCountLatch

This register always contains the value of "RXCount" from the previous cycle. This can be used to detect transfer errors from the module to the controller (see "Consideration of error cases during transmission" on page 43).

The meaning of the value depends on bit "RxFifoInfo" in register "Cfo\_TXRXinfoFlags" on page 37.

Data type	Values	Bit "RxFifoInfo"	Explanation
USINT	0 to 255	0	Counter for received telegrams from the previous cycle
		1	See the bit structure.

Bit structure:

Bit	Explanation	Values	Information
0 - 3	Counter for received telegrams from the previous cycle	0 to 15	Only the lower 4 bits
4 - 7	Number of telegrams in the receive buffer from the previous cycle	0 to 15	

### 6.8 Transmit buffer

### 6.8.1 Number of CAN payload data bytes

Name:

TXDataSize

Amount of CAN payload data bytes to be transmitted. If the value is less than 0, this CAN telegram is marked as invalid and thus not accepted into the transmit buffer. This is useful in connection with transfer error detection between the module and controller (see "Consideration of error cases during transmission" on page 43).

Data type	Values	Explanation
USINT	-128 to 8	Amount of CAN payload data to be transmitted

### 6.8.2 Identifier of the CAN telegram

Name:

TXIdent

Identifier of the CAN telegram to be transmitted. The frame format and identifier format are also defined in this register.

Data type	Values
UDINT	See the bit structure.

Bit structure:

Bit	Description	Value	Information
0	Frame format	0	Standard frame format (SFF) with 11-bit identifier
		1	Extended frame format (EFF) with 29-bit identifier
1	Frame type	0	Data frame
		1	Remote frame (RTR)
2	Reserved	-	
3 - 31	CAN identifier of the telegram to be transmitted	x	Extended frame format (EFF) with 29 bits
			Standard frame format (SFF) with 11 bits <sup>1)</sup>

1) Only bits 21 to 31 are used; bits 3 to 20 = 0.

### 6.8.3 Configuration of the CAN payload data to be transmitted

Name: TXDataByte0 to TXDataByte7 TXDataWord0 to TXDataWord3 TXDataLong0 to TXDataLong1

CAN payload data in the transmit direction. Depending on requirements, the 8 payload data bytes of a telegram can be used as 8 individual bytes, 4 word or 2 long data points.

Data type	Values	Description
USINT	0 to 255	Transmitted CAN payload data as bytes
UINT	0 to 65535	Transmitted CAN payload data as word
UDINT	0 to 4,294,967,295	Transmitted CAN payload data as long

### 6.8.4 Consideration of error cases during transmission

Data may be lost on the POWERLINK or X2X Link network due to transfer interference. A one-time failure of cyclic data is tolerated by the I/O systems. This is possible because all I/O data is re-transferred in the following cycle. A transfer error is not visible at the I/O variables; these remain frozen at the value of the last cycle.

This toleration of one-time I/O failures may result in loss or delayed transmission of CAN telegrams. The counter feedback is calculated on the module and used to detect these cases.

Registers for counter feedback:

- "TXCountReadBack" on page 41
- "TXCountLatchReadBack" on page 41

### 6.9 Receive buffers 0 and 1

### 6.9.1 Number of valid CAN payload data bytes

Name: RXDataSize0 RXDataSize1

Number of valid CAN payload data bytes.

This register also indicates a general error or a gap in the input data stream by the value -1 (0xFF). Details about the error that has occurred are indicated in register "CAN error state" on page 40.

Data type	Values	Explanation	
USINT	1 to 8	Amount of CAN payload data	
	-1	Error	

### 6.9.2 Identifier of the received data

Name: RXIdent0 RXIdent1

Identifier to which the received data is assigned. The frame format and identifier format can also be read from this register.

Data type	Values
UDINT	See the bit structure.

#### Bit structure:

Bit	Description	Value	Information
0	Frame format	0	Standard frame format (SFF) with 11-bit identifier
		1	Extended frame format (EFF) with 29-bit identifier
1	Frame type	0	Data frame
		1	Remote frame (RTR)
2	Reserved	-	
3 - 31	CAN identifier of the telegram to be transmitted	х	Extended frame format (EFF) with 29 bits
			Standard frame format (SFF) with 11 bits <sup>1)</sup>

1) Only bits 21 to 31 are used; bits 3 to 20 = 0.

### 6.9.3 Configuration of the CAN payload data to be received

Name: RXData0Byte0 to RXData0Byte7 RXData0Word0 to RXData0Word3 RXData0Long0 to RXData0Long1

RXData1Byte0 to RXData1Byte7 RXData1Word0 to RXData1Word3 RXData1Long0 to RXData1Long1

The CAN object's payload data that should be transferred from the receive buffer to the controller in the current cycle are stored in these registers. If new data is received or if there are still additional CAN objects in the receive buffer, these registers are overwritten with the new data in the next cycle.

To ensure as far as possible that no CAN objects are lost, it is necessary that the application responds immediately to a change of "RXCount" and recopies the data from these registers.

The maximum 8 bytes of a CAN telegram can optionally be used as 8 individual bytes, 4 words or 2 long data points.

Data type	Values	Description
USINT	0 to 255	Received CAN payload data as bytes
UINT	0 to 65535	Received CAN payload data as word
UDINT	0 to 4,294,967,295	Received CAN payload data as long

### 6.10 Flatstream registers

At the absolute minimum, registers "InputMTU" and "OutputMTU" must be set. All other registers are filled in with default values at the beginning and can be used immediately. These registers are used for additional options, e.g. to transfer data in a more compact way or to increase the efficiency of the general procedure.

# Information:

For detailed information about Flatstream, see "Flatstream communication" on page 6.

### 6.10.1 Number of enabled Tx and Rx bytes

Name: OutputMTU InputMTU

These registers define the number of enabled Tx or Rx bytes and thus also the maximum size of a sequence. The user must consider that the more bytes made available also means a higher load on the bus system.

Data type	Values
USINT	See the register overview.

### 6.10.2 Transport of payload data and control bytes

Name: TxByte1 to TxByteN RxByte1 to RxByteN

(The value the number N is different depending on the bus controller model used.)

The Tx and Rx bytes are cyclic registers used to transport the payload data and the necessary control bytes. The number of active Tx and Rx bytes is taken from the configuration of registers "OutputMTU" and "InputMTU", respectively.

- "T" "Transmit"  $\rightarrow$  Controller *transmits* data to the module.
- "R" "Receive"  $\rightarrow$  Controller *receives* data from the module.

Data type	Values
USINT	0 to 255

### 6.10.3 Communication status of the controller

### Name:

OutputSequence

This register contains information about the communication status of the controller. It is written by the controller and read by the module.

Data type	Values
USINT	See the bit structure.

### Bit structure:

Bit	Name	Value	Information
0 - 2	OutputSequenceCounter	0 - 7	Counter for the sequences issued in the output direction
3	OutputSyncBit	0	Output direction disabled
		1	Output direction enabled
4 - 6	InputSequenceAck	0 - 7	Mirrors InputSequenceCounter
7	InputSyncAck	0	Input direction not ready (disabled)
		1	Input direction ready (enabled)

#### <u>OutputSequenceCounter</u>

The OutputSequenceCounter is a continuous counter of sequences that have been issued by the controller. The controller uses OutputSequenceCounter to direct the module to accept a sequence (the output direction must be synchronized when this happens).

### **OutputSyncBit**

The controller uses OutputSyncBit to attempt to synchronize the output channel.

#### InputSequenceAck

InputSequenceAck is used for acknowledgment. The value of InputSequenceCounter is mirrored if the controller has received a sequence successfully.

#### InputSyncAck

The InputSyncAck bit acknowledges the synchronization of the input channel for the module. This indicates that the controller is ready to receive data.

### 6.10.4 Communication status of the module

### Name:

InputSequence

This register contains information about the communication status of the module. It is written by the module and should only be read by the controller.

Data type	Values
USINT	See the bit structure.

### Bit structure:

Bit	Name	Value	Information
0 - 2	InputSequenceCounter	0 - 7	Counter for sequences issued in the input direction
3	InputSyncBit	0	Not ready (disabled)
		1	Ready (enabled)
4 - 6	OutputSequenceAck	0 - 7	Mirrors OutputSequenceCounter
7	OutputSyncAck	0	Not ready (disabled)
		1	Ready (enabled)

#### <u>InputSequenceCounter</u>

The InputSequenceCounter is a continuous counter of sequences that have been issued by the module. The module uses InputSequenceCounter to direct the controller to accept a sequence (the input direction must be synchronized when this happens).

### InputSyncBit

The module uses InputSyncBit to attempt to synchronize the input channel.

### **OutputSequenceAck**

OutputSequenceAck is used for acknowledgment. The value of OutputSequenceCounter is mirrored if the module has received a sequence successfully.

#### <u>OutputSyncAck</u>

The OutputSyncAck bit acknowledges the synchronization of the output channel for the controller. This indicates that the module is ready to receive data.

#### 6.10.5 Flatstream mode

### Name:

FlatstreamMode

A more compact arrangement can be achieved with the incoming data stream using this register.

Data type	Values
USINT	See the bit structure.

#### Bit structure:

Bit	Name	Value	Information
0	MultiSegmentMTU	0	Not allowed (default)
		1	Permitted
1	Large segments	0	Not allowed (default)
		1	Permitted
2 - 7	Reserved		

### 6.10.6 Number of unacknowledged sequences

# Name:

Forward

With register "Forward", the user specifies how many unacknowledged sequences the module is permitted to transmit.

### Recommendation:

X2X Link:	Max. 5
POWERLINK:	Max. 7

Data type	Values
USINT	1 to 7
	Default: 1

### 6.10.7 Delay time

Name: ForwardDelay

This register is used to specify the delay time in microseconds.

Data type	Values
UINT	0 to 65535 [µs] Default: 0

### 6.11 Acyclic frame size

Name:

AsynSize

When using the stream, the data is exchanged internally between the module and controller. A defined number of acyclic bytes is reserved for this slot for this purpose.

Increasing the acyclic frame size results in increased data throughput on this slot.

# Information:

### This configuration involves a driver setting that cannot be changed during runtime!

Data type	Values	Information
-	8 to 28	Acyclic frame size in bytes. Default = 24

### 6.12 Minimum cycle time

The minimum cycle time specifies how far the bus cycle can be reduced without communication errors occurring. It is important to note that very fast cycles reduce the idle time available for handling monitoring, diagnostics and acyclic commands.

Minimum cycle time
200 μs

# 6.13 Minimum I/O update time

The minimum I/O update time specifies how far the bus cycle can be reduced so that an I/O update is performed in each cycle.

Minimum I/O update time
200 µs